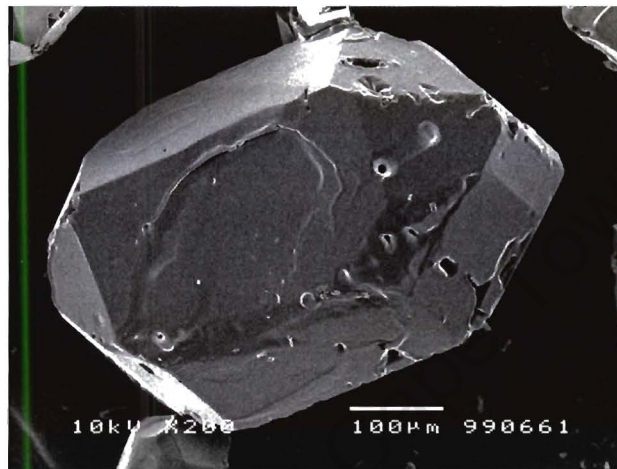


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# **Studies in the crystallisation behaviour of Potassium Nitrate**



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---

## Synopsis

The work detailed in this report forms part of a continued effort in the area of industrial crystallisation research carried out within a multi-disciplinary project group. The Universal Instrumentation and Automation of Crystallisers (UNIAK) group is a co-operation between the Chemical and Mechanical Engineering departments, based in the Laboratory for Process Equipment at Delft University of Technology.

Until now UNIAK has based all of its kinetic and design models on experiments run over the past 13 years with ammonium sulphate. In order to generalise these models to be useful throughout the process industry it was necessary to look at a new model compound.

This work set about to investigate the growth behaviour of potassium nitrate in a two-litre batch crystalliser. Knowledge of potassium nitrate behaviour on the small-scale would be helpful in the preparation of the large-scale experiments. Incorporation of the results obtained from the two- and 1100-litre crystalliser experiments into the existing UNIAK models would aid the broadening of their applicability.

The small-scale experiments were carried out in a jacketed, two-litre, draft tube baffled crystalliser and were run in batch, cooling mode with a saturation temperature of 50 °C. A water bath, with linked computer, facilitated the cooling of the crystalliser contents at a user-defined rate. Crystal growth was monitored using on-line particle sizing, density and temperature measurements.

These reproducible experiments showed that potassium nitrate crystal growth at 50 °C is diffusion limited. Impurities in the potassium nitrate source did not significantly affect the growth rate while those in the water source did. Crystals in tap water grew twice as fast as those grown in demineralised water. The overall growth rate constants for the two systems were found to be  $(4.9 \pm 0.1) \cdot 10^{-7} \text{ ms}^{-1}$  and  $(1.01 \pm 0.04) \cdot 10^{-6} \text{ ms}^{-1}$  for demineralised and tap water respectively. The growth rates fall between the fastest and slowest face specific growth rates reported in literature. The two growth rate determination methods used in this work report significantly different results and both neglect the possibility of size dependent growth.

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UNIAK's large-scale crystalliser is an 1100 litre, draft tube baffled evaporative crystalliser that can be run in batch or continuous mode. It was operated at a temperature of 50 °C and a pressure of 100 mbar and is equipped with a number of sizing instruments and strategically placed pressure, temperature, density and flow measurement devices that allow for fine control of the equipment.

Large-scale crystallisation of potassium nitrate on the 1100 litre crystalliser at 50 °C proved successful. For the first time in 13 years a second model material was introduced into the crystalliser. Significant findings were that inline measurement of the potassium nitrate supersaturation was possible, that the impeller speed had a significant affect on the particle size and that the behaviour of the potassium nitrate crystals was significantly different to that of ammonium sulphate crystals. It is hypothesised that the last two of these findings could be due to the brittleness of the potassium nitrate crystal.

Recommendations for future work on the 2-litre experiments fall into three categories.

- 1) Experimental improvements: Retain the crystal mass at the end of an experiment as a check for the mathematically calculated third moment. Improve the crystal sampling method to preserve the quality of the sampled crystals.
- 2) Experimental analysis: Account for the possibility of growth rate dispersion in the growth rate determination calculations
- 3) Further experimentation: Investigate crystal growth at constant supersaturation; the growth of undamaged seeds and the effect that the type of nucleation has on the growth rate.

Recommendations for future work on the 1100-litre experiments fall into two categories:

- 1) Experimental improvements: Samples of the potassium nitrate crystals should be taken and examined with scanning electron microscopy and compared with ammonium sulphate crystals taken under similar conditions.
- 2) Further experiments: The effect of each of the major variables (impeller speed, heat input, residence time and fines flow rate) on the product quality should be examined. A further model compound with a very different character (perhaps an organic substance) should also be investigated.

In order to achieve the overall UNIAK aim, both the small- and large-scale results should be simulated with the gPROMS model based on ammonium sulphate. Adaptation and modification of the model would allow its wide application.

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## Nomenclature

### Roman symbols

symbol	definition	units
A	Surface area of crystal	$m^2$
B	Birth rate	$m^{-3}m^{-1}s^{-1}$
$B_0$	Initial birth rate	$m^{-3}s^{-1}$
c	Solute bulk concentration	wt%
$C_v$	Particle concentration	$m^3m^{-3}$
$c^*$	Equilibrium concentration	wt%
D	Death rate	$m^{-3}m^{-1}s^{-1}$
D	Coefficient of diffusion	$m^2s^{-1}$
$d_i$	Mean crystal size in class size I	m
G	Overall growth rate	$ms^{-1}$
$G_L$	Linear size dependent growth	$ms^{-1}$
h	Classification function	-
h	Step height	m
I(t)	Intensity of refracted beam	$Wm^{-2}$
$I_0$	Intensity of incident beam	$Wm^{-2}$
$k_g$	Growth rate constant	$ms^{-1}$
$k_d$	Coefficient of mass transfer by diffusion	$ms^{-1}$
$k_m$	Overall coefficient of mass transfer	$ms^{-1}$
$k_r$	Coefficient of mass transfer by reaction	$ms^{-1}$
$K_G$	Overall growth coefficient	$ms^{-1}$
L	Particle length	m
l	Path length	m
$l_0$	Size of nuclei	m
$L_{50}$	Median crystal size	m
m	Mass of solid deposited	kg
$m_j$	$j^{\text{th}}$ moment	$m^j m^{-3}$
$M_T$	Total mass of solids	kg
n	Particle number density	$\#m^{-3}m^{-1}$
n	Growth rate index	-
N(i)	Number of particles in size class I	$\#m^{-3}$
obsc	Obscuration	%
p	Slope of the crystal surface	-
q	Step flux	$s^{-1}$
$R_G$	Mass deposition rate	$kg \cdot m^{-2} s^{-1}$

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**Roman symbols cont.**

symbol	definition	units
S	Solubility	wt%
T	Temperature	°C
t	Time	s
u	Step velocity	ms <sup>-1</sup>
v	Face specific growth rate	ms <sup>-1</sup>
$\Delta V$	Volume percent crystals in size class l	-
V	Volume	m <sup>3</sup>
x	Particle size	m

**Greek symbols**

symbol	definition	units
$\alpha$	Volume shape factor	-
$\beta$	Surface shape factor	-
$\phi_v$	Volumetric flowrates (in and out)	m <sup>3</sup> s <sup>-1</sup>
$\delta$	Length of diffusion path	m
$\rho$	density	kgm <sup>-3</sup>
$\lambda$	Distance between steps	m
$\sigma$	Relative supersaturation	-
$\theta$	Angle of crystal surface	°

**Indices**

symbol	definition
c	Crystal
s	Solid
v	volumetric

**Abbreviations**

abbreviation	definition
CCD	Charged coupled device
CCG	Constant crystal growth
CSD	Crystal size distribution
DT	Draft tube
DTB	Draft tube baffled
FC	Forced circulation
gPROMS	Programming language developed by Imperial College, London
GRD	Growth rate dispersion
Helos	Helium neon laser optical diffraction spectrometer
KNO <sub>3</sub>	Potassium nitrate
Opus	On-line particle analysis by Ultra-Sonic extinction
PBE	Population balance equation
RF	Random fluctuations
rpm	Revolutions per minute
SEM	Scanning electron microscope
Uniak	Universal instrumentation and automation of crystallisers

# Chapter One

## Introduction

Crystallisation is the conversion of a substance from the amorphous solid, liquid, or gaseous state to the crystalline state. It is one of the oldest of the chemical engineering unit operations and is used widely within the chemical process industry. Both the vast number and enormous quantities of crystalline substances produced commercially verify this fact. For instance, substances such as sodium chloride, ammonium sulphate and sucrose each have world-wide production rates in excess of 100 million metric tons per annum.

Crystallisation is particularly valuable as a thermal separation process for either concentrating or preparing substances in a pure state. This separation can be from solutions, melts or the gaseous phase. Its advantages over other separation processes are the relatively low energy consumption, the high purity of product per separation stream, the absence of extractant or absorbent as extra phase and the mild process conditions.

Today there are few sectors of the chemical industry that do not, at some stage, use crystallisation as a method of production, purification or recovery of solid material. Distillation is the only separation or purification technique used more frequently.

Growing interest over the last number of years has led to a much deeper investigation into the complex sub-processes that make up this separation process. Much work has been carried out recently but the field can still be regarded as far from complete.

The work presented in this report forms part of the continued effort being carried out in this area by a multi-disciplinary research project set up at Delft University of Technology in the Netherlands. The Universal Instrumentation and Automation of Crystallisers (UNIAK) project is located at the Laboratory for Process Equipment. There are four different research groups represented in the project:

- Industrial Crystallisation (Laboratory for Process Equipment)
- Particle Technology (Chemical Engineering Department)
- Measurement and Control (Mechanical Engineering Department)
- Process Systems Engineering (Chemical Engineering Department)

The project started in 1986 and is at present unofficially in its fourth phase. This phase has two particular objectives. The first is the improvement and generalisation of the observation and control systems for crystallisation processes, which is vital if automatic control systems are to be implemented in industrial plants. The second is

to improve the performance and controllability of industrial crystallisers by better design.

For its experimental work the UNIAK-3 project has worked with three crystallisers and a growth cell. The crystallisers are: a 22 litre Draft-Tube (DT) crystalliser, a 150 litre forced circulation (FC) crystalliser and an 1100 litre draft tube baffled (DTB) crystalliser.

Up until this stage the UNIAK project has based all of its kinetic and design models solely on the results from ammonium sulphate experiments. In order to generalise such models it was necessary to examine the crystallisation behaviour of a new model compound. It was with this in mind that this project was undertaken.

The primary goal of this work is to investigate the growth behaviour of potassium nitrate in a small-scale batch crystalliser. The growth kinetics of this model material and its tendency towards scaling and agglomeration will be investigated. This will be helpful in the preparation of the 1100 litre crystalliser experiments and particularly useful in the generalised modelling of the crystalliser kinetics in the large-scale plants.

Once this has been achieved the 1100 litre DTB crystalliser will be run with potassium nitrate. Incorporating the results of these further 1100 litre experiments into the existing models will broaden their applicability. This will take us closer to the development of generic models for the design and control of industrial crystallisers.

The organisation of this report is as follows:

Chapter 2 discusses crystallisation theory. General crystallisation concepts and crystal growth theories are described. This is followed by a description of the literature available on topics associated with potassium nitrate crystal growth. The chapter ends with a discussion of the two methods used for the determination of overall growth rate in this work.

Chapter 3 is dedicated to the development of supersaturation measurement. The chapter first deals with the calibration of the density meter used to measure solution concentration and then focuses on the generation of applicable equilibrium concentration or solubility curves.

Chapter 4 combines the theory of Chapter 2 with the supersaturation measurements from Chapter 3 and presents the experiments carried out in the 2 litre growth cell. It reports the determined growth rate constant and mechanism of growth for potassium nitrate.

Chapter 5 describes the 1100 litre crystalliser set-up and gives the results of one of the first experiments to be run with potassium nitrate in this crystalliser.

Finally, in Chapter 6 conclusions are drawn from the work carried out as part of this project.

The report ends with recommendations for work in the future.

## Chapter Two

### Literature Review

#### 2.1. Crystal Growth theories

Crystal growth is a secondary process that is preceded by crystal birth, otherwise known as nucleation.

The spontaneous nucleation process is classed into two groups according to its mechanism: primary and secondary nucleation. Primary nucleation occurs in a highly concentrated solution in the absence of both crystals and other foreign particles. A primary nucleus forms when a critical number of molecules or solute ions form a cluster.

Secondary nucleation requires a suspended particle that will either catalyse cluster formation or physically contribute to the nucleation by processes such as attrition. Since it is rare for a solution to be completely particulate free, most nucleation events are considered to be secondary nucleation.

It is commonly accepted that secondary nuclei formed by attrition are only stable above a certain critical size. When smaller than this size the nuclei tend to dissolve far more often than they grow whereas stable nuclei (nuclei that are above this limit) begin to grow into crystals of significant size. What is in debate however, is exactly how big (or small) this critical size is. It is difficult to fix a universal standard (Kramer, 1999) but Gahn and Mersmann (1999) accept that this critical size lies within the range of 10 to 40  $\mu\text{m}$ .

Many mechanisms for growth have been proposed over the years. A few of the more widely accepted theories are discussed briefly below under their generic headings.

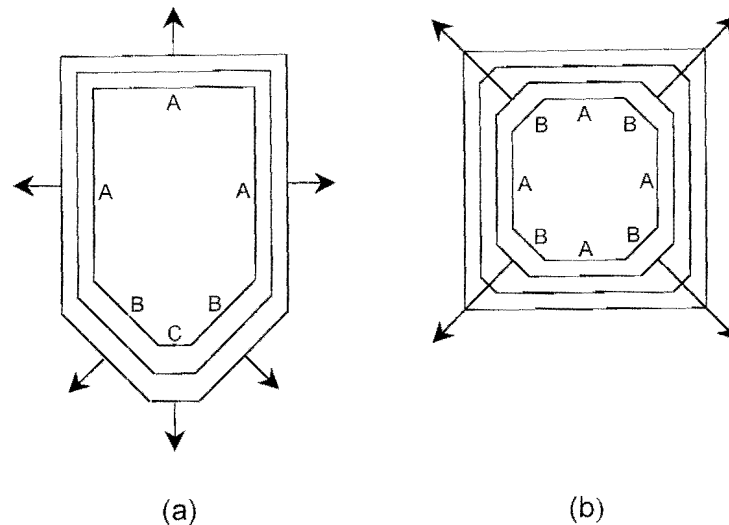
### 2.1.1. Surface energy theories

In the late 19<sup>th</sup> century, Gibbs (as cited by Nielsen, 1964) suggested that crystal growth is governed by a special case of the principle stating that an isolated droplet of fluid is most stable when its surface free energy is at a minimum. He stated that the total free energy of a crystal in equilibrium with its surroundings at constant temperature and pressure would be a minimum for a given volume. Hence, if a crystal were allowed to grow in a supersaturated solution, it would do so in such a manner as to ensure that the crystal had a minimum total surface free energy. This would result in each crystal type having a characteristic “equilibrium” shape for a given volume.

Gibbs acknowledged that his simple analogy had limitations since a liquid droplet is very different from a crystalline product, simply in the way that its atoms or molecules are arranged.

In 1901 Wulff proved that the equilibrium shape of a crystal is related to the free energies of its faces. Since a face's free energy determines its growth rate and each face could have a different free energy, a multi-faceted crystal often has a range of growth rates on its different faces.

An ideal crystal is defined as one that maintains its characteristic geometric pattern with growth. An “invariant” crystal like this is shown in Figure 2-1a. Notice that, in order to keep its shape, the three equal A faces need to grow at an equal linear rate, the smaller B faces must grow faster and the C face must grow fastest of all. However crystals do not always maintain geometric similarity as they grow. Figure 2-1b shows an “overlapping” crystal where the smaller, faster-growing faces disappear completely.



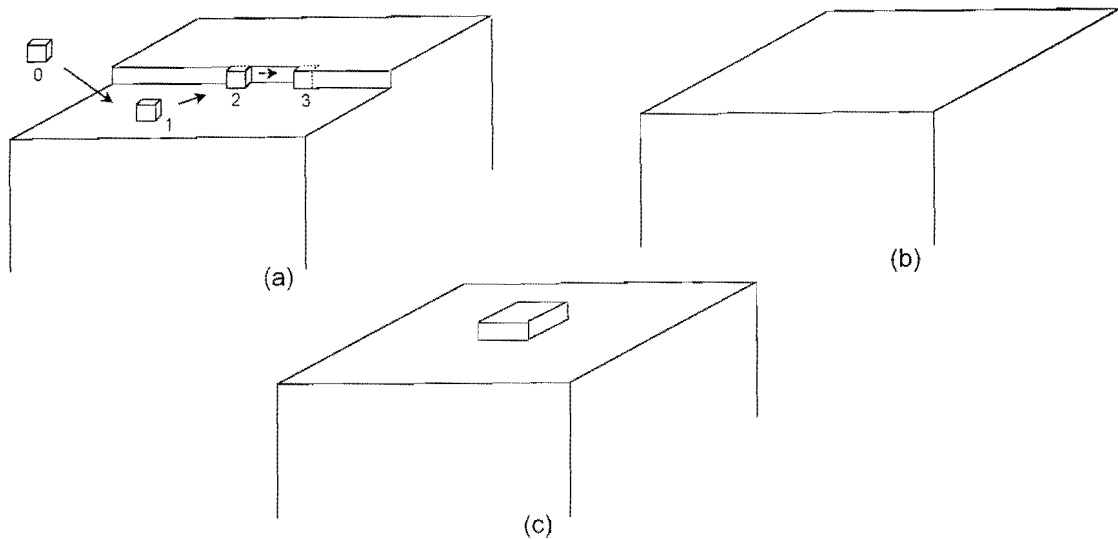
**Figure 2-1:** Velocities of crystal growth: a) invariant crystal, b) overlapping  
(Mullin, 1993)

Although the surface energy theories still attract attention they are not generally accepted as they have little quantitative evidence to support them. Their main downfall is that they fail to explain the well-known effects of supersaturation and solution movement on the crystal growth rate.

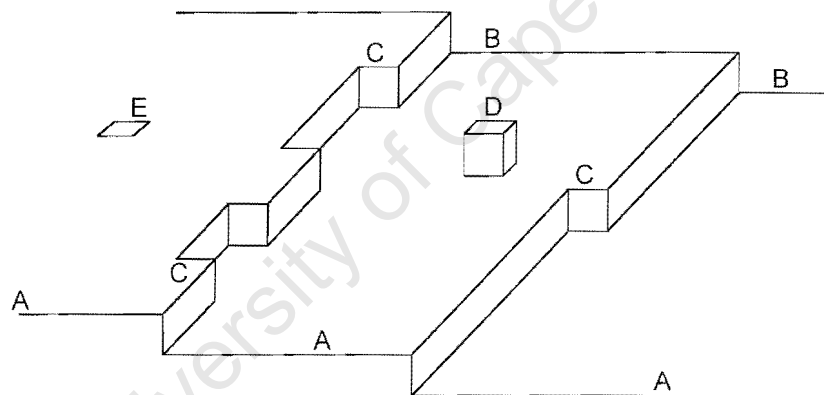
### 2.1.2. Adsorption layer theories

Volmer and Weber (1926) were the first to propose a crystal growth mechanism based on the existence of an adsorbed layer of solute atoms or molecules on a crystal face. Their thermodynamically based theory states that units of crystallising substance do not immediately integrate into the lattice as they arrive at the crystal surface. In fact, they merely lose one degree of freedom and form a loosely adsorbed layer at the interface and are free to move over the crystal surface.

Integration of the atoms, ions or molecules into the lattice will occur where the attractive forces are greatest. Under ideal conditions this process will continue in a step-wise manner until the whole plane face is completed (Figure 2-2a and 2-2b). Another layer is initiated by a two-dimensional nucleation site, or "monolayer island nucleus" as Volmer and Weber named it, and crystal growth proceeds (Figure 2-2c).



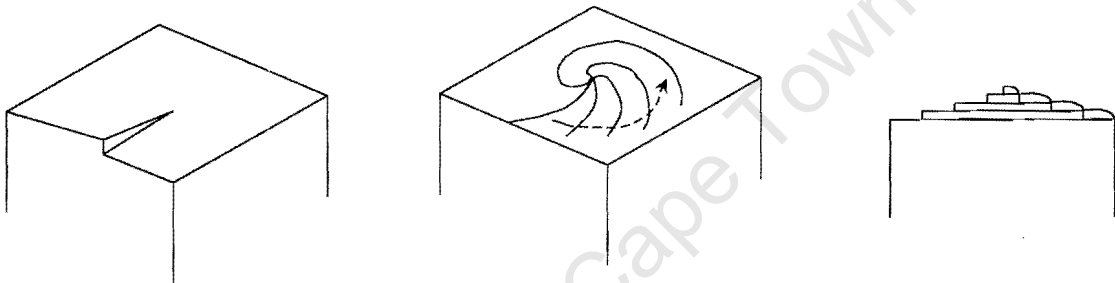
**Figure 2-2:** A mode of crystal growth without dislocations: a) movement towards the desired site, b) a completed layer, c) a monolayer island nucleus (Nielsen, 1964)



**Figure 2-3:** Kossel's model of a growing crystal surface showing flat surfaces (A), steps (B), kinks (C), surface-adsorbed growth units (D) and surface vacancies (E) Kossel (1934).

Figure 2-3 depicts the Kossel model of a growing crystal face (Kossel, 1934). He saw an apparently flat crystal face as being made up of moving layers, or steps, of monoatomic height. Each step could contain one or more kinks. The surface also has loosely adsorbed growth units and vacancies. Growth units can be atoms, molecules or ions. Inclusion of growth units happens most easily at the kinks that move along the step until the face is completed. New steps generally are formed by surface nucleation at the corners. Kossel's theory however, failed to explain how crystals grow rapidly at low super saturations far below those needed for surface nucleation.

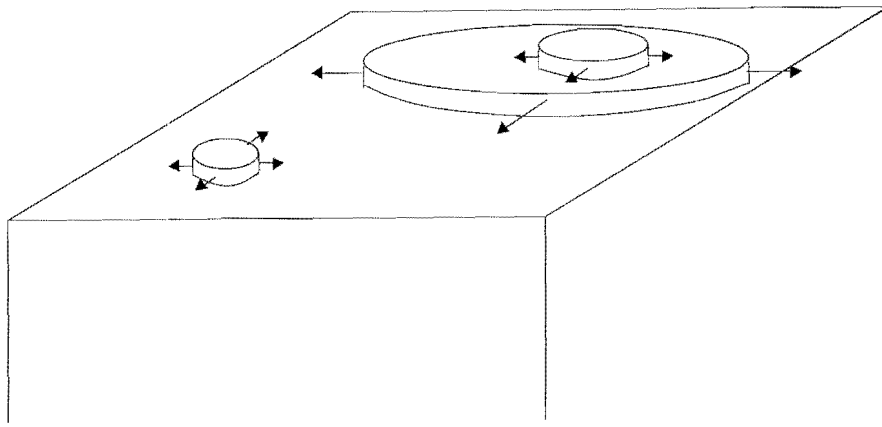
Frank (1949) postulated that few crystals ever grow ideally in the layer-by-layer fashion described by Kossel's theory without imperfections occurring in the pattern. He stated that most crystals develop dislocations that promote growth by forming steps on the crystal's faces. The best recognised of these dislocations is the screw dislocation (Figure 2-4) which is self-propagating and thus negates the necessity for surface nucleation. Once formed on the surface, the spiral could conceivably continue growing perpetually. Often quite complex spirals can develop when several spirals grow together. Walton (1967) has shown excellent photographic examples of crystal growth by the "screw mechanism".



**Figure 2-4:** *The development of a growth spiral starting from a screw dislocation*  
(Mullin, 1993)

Nielsen (1964) and Ohara and Reid (1973) have been foremost in developing the last group of adsorption layer theories that will be presented in this section. These theories deal with the spread of monolayers. Many theorists that have done similar work have dubbed their models with different names such as the "nuclei upon nuclei" model, the "two-dimensional nucleation" model or the "polynuclear growth" model but here the term "birth and spread" will be used.

The birth and spread model describes the formation of two-dimensional nuclei on the crystal surface, which grow into islands as they spread laterally across the surface. Two variations occur: i) where the island covers the whole surface before another island is formed on top of it (the mononuclear model) or ii) where islands are allowed to nucleate all over the surface, including on top of incomplete layers still growing laterally. The second model, depicted in Figure 2-5, is more realistic.



**Figure 2-5:** Crystal growth by birth and spread (van Rosmalen, 1997)

### 2.1.3. Kinematic theory

This theory hypothesises that the two key processes involved in layer growth are i) the generation of steps on the crystal face and ii) the movement of layers across the face. Frank (1949) developed his kinematic theory after considering the movement of unevenly spaced macrosteps. All previous theories had assumed that steps were evenly spaced across the surface of the crystal. He described his theory as follows.

The step velocity,  $u$ , depends on the proximity of the other steps because all steps are competing for units to incorporate into the crystal lattice. This gives,

$$u = q / n \quad [\text{L}t^{-1}] \quad (2-1)$$

where  $q$  is the step flux (the number of steps passing a point at a given time) and  $n$  is the density (the number of steps per unit length in a given region). The distance between steps ( $\lambda$ ) is thus inversely proportional to the step density:

$$\lambda = n^{-1} \quad [\text{L}] \quad (2-2)$$

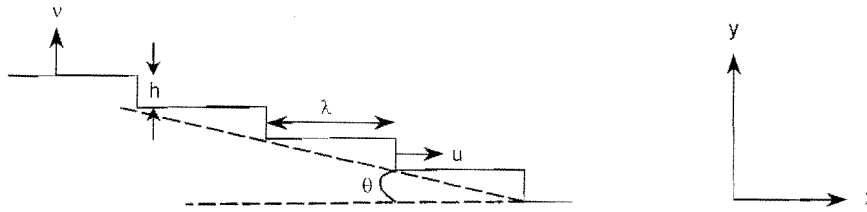
The slope of the crystal surface,  $p$ , with reference to the flat ledges is given by

$$p = \tan \theta = hn \quad [-] \quad (2-3)$$

and the face growth rate,  $v$ , perpendicular to the reference surface given by

$$v = hq = hnu \quad [\text{L}t^{-1}] \quad (2-4)$$

where  $h$  is the step height.



**Figure 2-6:** Steps on a crystal face (Frank, 1949)

Following this approach it can be seen that, as the steps move further apart ( $\theta \rightarrow 0$ ), the diffusion fields interfere less and less with each other and the velocity of each step,  $u$ , will be a maximum. The opposite has reverse effect; as the steps move closer together, the slope increases and  $u$  decreases to a minimum at  $hn=1$  (i.e. where  $\theta=45^\circ$ ). It can thus be seen that as the slope,  $\theta$ , increases, the face growth velocity,  $v (=u \tan \theta)$ , increases to a maximum and then decreases to zero again. The shape of this  $v(\theta)$  curve is an important characteristic of the growth process.

#### 2.1.4. The diffusion-reaction theories

Noyes and Whitney (1896) began the thinking towards the diffusion-reaction theory when they incorrectly considered that the deposition of solid on the face of a growing crystal was essentially a diffusional process. They also falsely believed that crystallisation was the reverse of dissolution and that the rates of both processes were dictated by the concentration difference between the solid surface and the bulk of the solution. They proposed that Equation 2-5 described crystallisation and dissolution kinetics.

$$\frac{dm}{dt} = k_m A(c - c^*) \quad (2-5)$$

where	$m$	mass of solid deposited	[kg]
	$t$	time	[s]
	$A$	surface area of the crystal	[m <sup>2</sup> ]
	$c$	solute concentration in the supersaturated solution	[kgm <sup>-3</sup> ]
	$c^*$	equilibrium saturation concentration	[kgm <sup>-3</sup> ]
	$k_m$	coefficient of mass transfer	[ms <sup>-1</sup> ]

Nernst (1904) assumed that there would be a thin stagnant film of liquid covering the surface of the crystal. He proposed that, in order for the crystal to grow, molecules would have to diffuse through this stagnant layer and so modified Equation 2-5 to the form:

$$\frac{dm}{dt} = \frac{D}{\delta} A(c - c^*) \quad (2-6)$$

where  $D$  is the coefficient of diffusion of the solute and  $\delta$  is the length of the diffusion path.

The thickness of the stagnant film,  $\delta$ , depends on the turbulence at the crystal surface-solution interface. Stagnant layers of up to 150  $\mu\text{m}$  have been measured for stationary crystals but these values drop down to a few micrometers in vigorously agitated systems. This would imply that almost infinite growth rates were possible in turbulent systems. Thus it is clear that diffusion alone is not sufficient in describing crystallising systems. Furthermore, crystallisation is not the reverse of dissolution. Under the same conditions of temperature and concentration a substance tends to dissolve faster than it crystallises (Mullin, 1993).

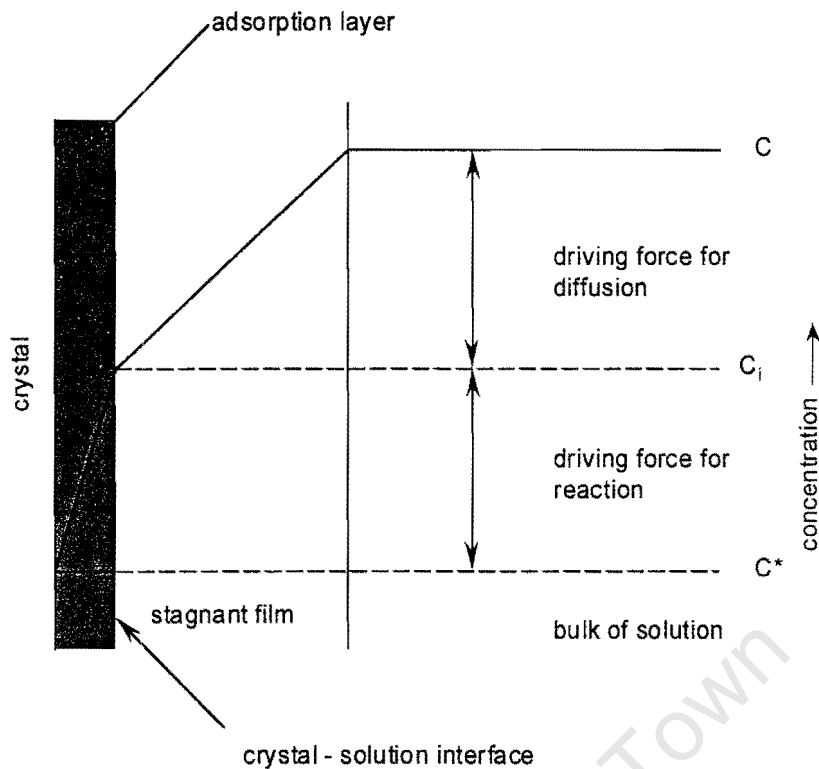
Considerable modification of the diffusion theory began with the important discovery that the concentration of solutions at the surface of the growing crystal were not saturated but supersaturated. Mullin (1993) cites Berthoud (1912) and later Valetton (1924) as suggesting that there must be two processes governing crystal growth: first a diffusion process where molecules are transported from the bulk to the crystal surface; and then a type of first-order reaction where they integrate themselves into the crystal lattice. These two stages can be represented separately due to the different driving forces.

$$\frac{dm}{dt} = k_d A(c - c_i) \quad (\text{diffusion}) \quad (2-7)$$

and

$$\frac{dm}{dt} = k_r A(c_i - c^*) \quad (\text{reaction}) \quad (2-8)$$

where  $k_d$  is the coefficient of mass transfer by diffusion,  $k_r$  is the mass transfer coefficient by reaction and  $c_i$  is the solute concentration in the solution at the crystal-solution interface. Figure 2-7 represents this idea diagrammatically. The two driving forces are seldom of equal magnitude however, and the concentration drop across the stagnant film is not necessarily linear.



**Figure 2-7:** Concentration driving forces in crystallisation from solution

The difficulty in measuring interfacial concentrations makes using Equations 2-7 and 2-8 impractical. Using an overall concentration driving force ( $c-c^*$ ) eliminates this problem and a more general equation can be written:

$$\frac{dm}{dt} = K_G A (c - c^*)^g \quad (2-9)$$

where  $K_G$  is an overall crystal growth coefficient. The exponent  $g$  is referred to as the order of the overall crystal growth process. When  $g=1$  and the surface reaction (Equation 2-8) is first order, it is possible to eliminate  $c_i$  from Equations 2-7 and 2-8 to give:

$$\frac{dm}{dt} = \frac{A(c - c^*)}{1/k_d + 1/k_r} \quad (2-10)$$

This implies that:

$$K_G = \frac{k_d k_r}{k_d + k_r} \quad (2-11)$$

which can also be written as:

$$\frac{1}{K_G} = \frac{1}{k_d} + \frac{1}{k_r} \quad (2-12)$$

Equation 2-12 shows that, for cases where there is extremely fast reaction (when  $k_r$  is large),  $K_G \approx k_d$ . Thus the crystallisation process is controlled by the diffusion step. In the same way, if the diffusional resistance is low (i.e.  $k_d$  is large), then  $K_G \approx k_r$  and so the process is controlled by surface integration (or reaction).

However, this is a simplification. Although the diffusional step is considered to be linearly dependent on concentration, the validity of assuming that the reaction step is first-order is questionable. For many inorganic salt crystals growing in aqueous solutions, the overall growth rate order is in the range of 1 to 2. This leads to a solution where the relationships between  $K_G$ ,  $k_r$  and  $k_d$  remain complex.

The crystal growth process is undoubtedly more complex than the simple two-step process explained above. Mullin (1993) suggested that the processes for an electrolyte crystallising from an aqueous solution might be as follows:

1. Bulk diffusion of hydrated ions through the diffusion boundary layer
2. Bulk diffusion of hydrated ions through the adsorption layer
3. Surface diffusion of hydrated or dehydrated ions
4. Partial or total dehydration of ions
5. Integration of ions into the lattice
6. Counter diffusion of released water through the adsorption layer
7. Counter-diffusion of the released water through the boundary layer

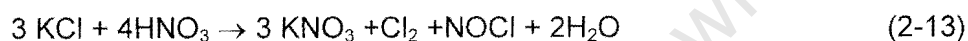
Although diffusion-reaction theory fails to describe the surface integration step in crystallisation, it can be ignored in systems where diffusion is the limiting step e.g. most ionic salts, of which  $KNO_3$  is an example.

## 2.2. Potassium nitrate crystallisation

### 2.2.1. General properties of potassium nitrate

Potassium nitrate,  $\text{KNO}_3$ , is an inorganic salt that was first produced by the Chinese in the 10<sup>th</sup> century for the manufacture of black gunpowder. They leached soil in which the nitrogen from urine had combined with mineral potassium. By the 1800s potassium nitrate was a strategic military chemical and was still produced in India by the traditional Chinese method. The only source of naturally occurring potassium nitrate is in the caliche deposits in Chile and even these are not very rich.

Today potassium nitrate is produced commercially by the reaction of potassium chloride and nitric acid shown by Equation 2-13. The process is operated at elevated temperatures and yields chlorine gas as a co-product.



The main uses of potassium nitrate include fertilisers, pyrotechnics, steel making, foodstuff preservation and a heat transfer agent. Production of potassium compounds (almost solely derived from potassium chloride) amounted to 22 million metric tons in 1993, which was down from 32 million tons in 1989. (Kirk-Othmer, 1996)

Selected physical and thermodynamic properties of potassium nitrate are listed in Table 2-1.

**Table 2-1:** Physical and thermodynamic properties of  $\text{KNO}_3$   
(CRC Handbook of Chemistry and Physics, 1997)

Molecular mass	101.1 g/mol
Melting point	334 °C
Boiling point	400 °C
Density (298 K)	2.109 g/cm <sup>3</sup>
Specific heat capacity, $C_{p0}$	96.4 J/mol/K
Standard heat of formation, $\Delta H_f^0$	-494.6 kJ/mol
Standard heat of fusion, $\Delta H_{\text{fus}}$	10.1 kJ/mol
Standard heat of solution, $\Delta H_{\text{sol}}^0$	34.89 kJ/mol
Standard entropy, $S^0$	133.1 J/mol/K
Standard Gibbs free energy, $\Delta G_f^0$	-394.9 kJ/mol
Refractive index @ 593 nm (Ullman, 1984)	
	$n(\alpha) = 1.3350$
	$n(\beta) = 1.5056$
	$n(\gamma) = 1.5064$

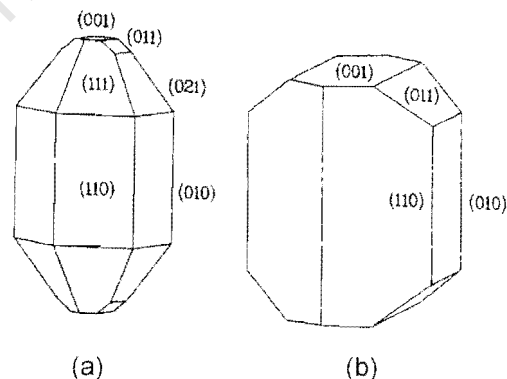
### 2.2.2. Potassium nitrate crystal morphology

Potassium nitrate exhibits a more complicated crystallographic form than other common ionic crystals (such as NaCl or CsCl) with up to 8 different faces in a growth form. Each face grows at a different rate and has a different morphology (Rolfs et al., 1997). At room temperature, the salt crystallises in the orthorhombic-dipyramidal form (Weber, 1999) and the space group is  $Pm\bar{c}n$  (Nimmo and Lucas, 1976).

Groth (1908) states that potassium nitrate exhibits the following eight crystal faces in the growth form:  $\{100\}$ ,  $\{010\}$ ,  $\{001\}$ ,  $\{110\}$ ,  $\{011\}$ ,  $\{021\}$ ,  $\{012\}$  and  $\{111\}$ . There are slight discrepancies between researchers in the unit cell dimensions but Weber (1999) gives them as  $a=5.414$ ,  $b=9.164$  and  $c=6.431$ .

Various theoretical equilibrium forms of  $KNO_3$  are presented in literature (Heijnen, 1986; Rolfs et al., 1997; van der Voort, 1991; Weber, 1999). Little agreement is found between them since some use more complicated surface tension predictive studies (Honigman (1958) and Lacmann (1968, 1974)) while others use more predictive studies based on the molecular structure of similar compounds (Heijnen, 1986).

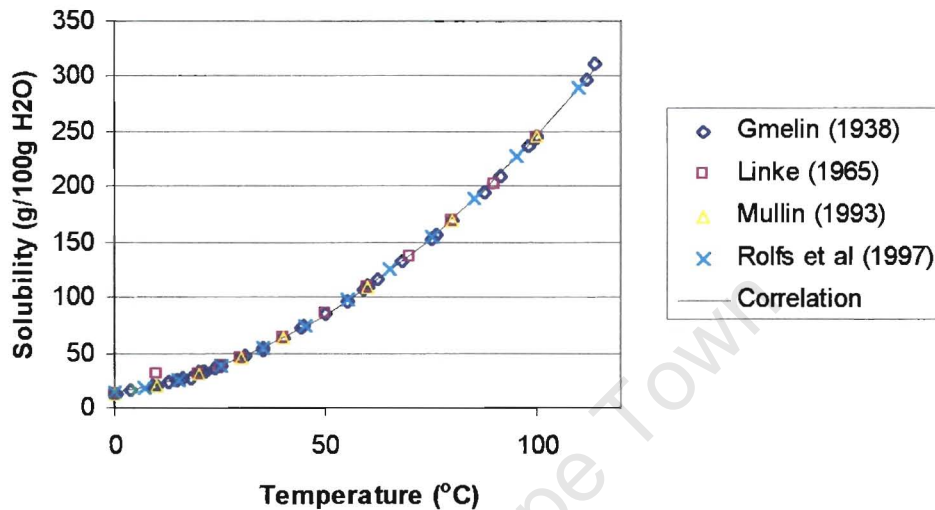
Figure 2-8 shows the theoretical growth form described by Heijnen, which he deduced from that of aragonite ( $CaCO_3$ ) which is isostructural with  $KNO_3$ . Figure 2-8 also highlights a common trend in literature, which is a discrepancy between the calculated and observed habits of a potassium nitrate crystal (Rolfs et al., 1997; van der Voort, 1991). Van der Voort (1991) argues that this can be predicted if the interaction of the solvent with the crystal is taken into account.



**Figure 2-8:** a) The crystal habit of  $KNO_3$  grown from an aqueous solution and (b) the theoretical growth form of aragonite (b) (Heijnen, 1986).

### 2.2.3. The Solubility of potassium nitrate

Figure 2-9 shows a compilation of the solubility data of potassium nitrate in water presented by Gmelin (1938), Linke (1965), Mullin (1993) and Rolf et al. (1997). Solubility is highly dependent on temperature. It increases nearly two thousand percent over the range of 0 °C to 100 °C.



**Figure 2-9:** The solubility of potassium nitrate according to literature

The raw literature data presented in Figure 2-9 can be found in Appendix 1. The four literature sources present similar but slightly varied data. Linke's data is the most different from the others with a notable outlier at 10°C, probably a typographical error. Generally the data is more alike at temperatures below 75°C.

A quadratic equation was fitted to the complete set of data yielding Equation 2-14

$$S = 13.8152 + 0.51928T + 0.01799T^2 \quad (2-14)$$

where  $S$ : Solubility of  $\text{KNO}_3$  (g  $\text{KNO}_3$ / 100 g  $\text{H}_2\text{O}$ )

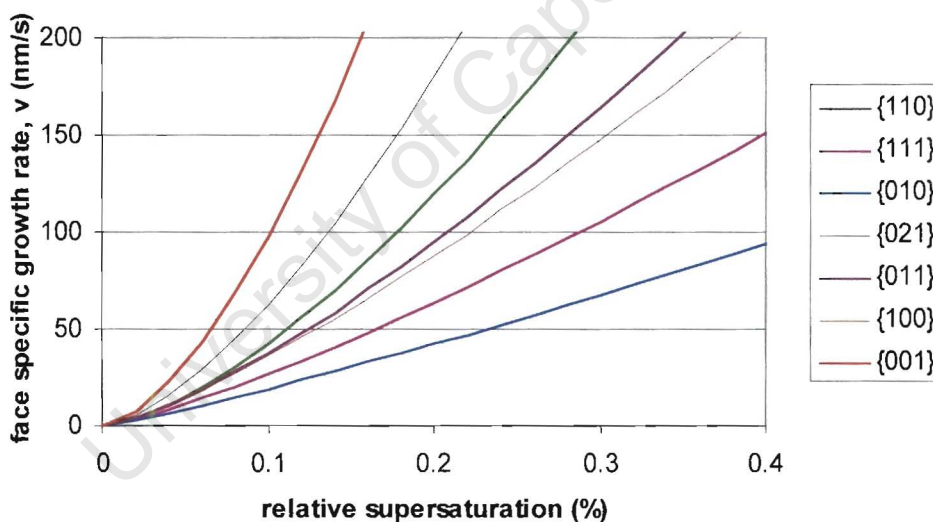
$T$ : Temperature (°C)

The average relative error of the correlation is  $\pm 0.88$  % (see Appendix 5 for a definition of average relative error).

### 2.2.4. The growth rate of potassium nitrate

Rolfs, Lacmann and Kipp (1997) have carried out work on the face specific growth rates of potassium nitrate in pure aqueous solution. The relative supersaturation was varied between 0.3% and 1.8%, with the solution being saturated at 15 °C. The growth rate was lowest for the {010} face and highest for the {001} face. The {001} face was also the smallest and most difficult to observe. An overview of their results is depicted in Figure 2-10. Their conclusion was that each face exhibited its own characteristic growth rate. They also determined the exponent  $n$  and the growth rate constant ( $k_g$ ) from Equation 2-15. From the values that they observed for the exponent  $n$  in the growth law, they concluded that the crystallisation of potassium nitrate is mostly incorporation limited. They stated that their measured surface growth rates were high in comparison to other systems, with a maximum deviation factor of about 2.

$$v = k_g \sigma^n \quad (2-15)$$



**Figure 2-10:** Results of the face specific determination of the mean crystal growth rate. Flow rate: 16 cm/s, saturation temperature: 15 °C (Rolfs et al., 1997)

Herden and Lacmann (1997) measured the specific growth rate of the {111} face on single crystals. The kinetic growth coefficient ( $k_g$ ) is calculated to be 24  $\mu\text{m/s}$  from the linear fit ( $n = 1$ ) of their growth rate versus supersaturation data, for the {111} face of an untreated  $\text{KNO}_3$  crystal. This is negligibly different (1% larger) to the kinetic growth coefficient reported by Rolfs et al. (1997).

Other literature values reported for the growth of potassium nitrate in water tend to vary. Mullin (1993) reported the potassium nitrate growth rates shown in Table 2-2. This shows the large influence of temperature on the growth rates. The growth rates that he reports fall well below what would be expected at that level of supersaturation by both Rolfs et al. (1997) and Herden and Lacmann (1997). Rolfs et al. (1997) state that differences in literature values are due to the variations in temperature under which the crystals were grown, quality of the crystals, the method of growth rate determination, variations in hydrodynamic conditions and the preparation of the seed crystals used.

**Table 2-2:** *The mean linear growth rate for potassium nitrate crystals in the approximate size range 0.5 to 1mm growing in the presence of other crystals (Mullin, 1993).*

T (°C)	$\sigma$ (%)	v (nms <sup>-1</sup> )
20	5	45
40	5	150

### 2.2.5. Growth rate dispersion

Growth rate dispersion (GRD) is the name given to the phenomenon where crystals of the same size, growing under the same, constant environmental conditions (such as supersaturation, temperature and hydrodynamics) grow at different rates. The dispersion of growth rates is a topic of great interest at present. The reason for this phenomenon still remains disputed (Butler et al., 1999).

Several publications have investigated GRD. Bunn first hypothesised the phenomenon in 1949 and White and Wright (1971) were the first to report experimental evidence. There are now two models that have been developed to describe it: the constant crystal growth (CCG) model and the random fluctuation (RF) model. The CCG model describes each crystal separately with a unique, but constant growth rate dependent on the number, sign and size of the screw dislocations (Burton et al., 1951). The RF model states that the growth rate of individual crystals fluctuate randomly around an average linear growth rate with a Gaussian probability distribution (Randolph and White, 1977).

Many authors have observed growth rate dispersion in  $\text{KNO}_3$  crystals (Treivus and Novikova (1978), Herden (1994, 1995), Herden and Lacmann (1997), Rolfs et al. (1997)). Single crystal growth experiments (Herden and Rolfs et al.) report mixed results on the model describing GRD. Rolf et al. (1997) found that the {111} face seemed to have CCG while the {010} face indicated RF behaviour with a standard deviation of  $\pm 30\%$ . This margin of error is consistent with results obtained by Helt and Larson (1977). Rolfs et al. (1997) conclude that the RF model seems to be most valid for  $\text{KNO}_3$  crystal growth despite the fact that CCG is also observed.

Herden and Lacmann (1997) measured the difference in the {111} face growth rate of potassium nitrate crystals that had been artificially treated (by scratching or roughening etc) and those that had not been treated. Interestingly they report a wide range of growth rates for any one of the number of levels of supersaturation observed. They state that the growth behaviour of the {111} face for a relative supersaturation  $< 0.001$  can be described by the constant crystal growth model while, for a relative supersaturation  $> 0.001$ , the random fluctuation model is more suitable. The disagreement over the correct model, even by one author, illustrates the complexity and poor understanding of this phenomenon.

### **2.2.6. The effect of impurities on the growth rate of potassium nitrate**

Any substance other than the material being crystallised can be considered as an impurity. Impurities within a system can have a significant effect on the growth of a crystal. Some can suppress growth completely; others can enhance growth. The presence of specific impurities can even change the crystal habit by being highly selective and acting on only certain crystal faces. Particular impurities can have an effect on growth when present at low concentrations while others require large amounts to be present before having any effect.

There are a number of ways in which impurities can affect the growth rate. They can change the structure of the solution or the equilibrium solubility. They may alter the conditions at the crystal surface – solution interface and thereby affect the integration of growth units into the crystal lattice. It also happens that they may build into the crystal lattice, particularly where there is some degree of lattice similarity, and decrease crystal purity (Mullin, 1993)

Marc (1912) carried out the first work dealing with the influence of impurities on potassium nitrate crystallisation. He examined the effect that Patent-blue had on the nucleation behaviour. Later, further work was carried out by Whetstone (1949, 1955a, 1955b) who found several additives that changed the crystal habit and some that increased the twinning tendency of crystals with increasing concentrations. He also derived the first theoretical model for the potassium nitrate adsorption process (Whetstone, 1957).

More recent work has been carried out by Teot (1971, 1973) (as cited by Kipp et al., 1997) and Barta et al. (1986) on the effect of impurities on potassium nitrate crystal morphology; by Shimizu and Kubota (1986) on their effect on nucleation and by Franke et al. (1981) on the effect on the overall growth rate. Franke states that there was no marked effect on either the growth rate or the imperfection of the crystals when reagents of different purity were used.

### 2.2.7. The choice of potassium nitrate

The motivation for this work came from the need to broaden the dynamic model for an industrial crystalliser that had been developed at the Technical University of Delft, Netherlands. In order to further the model, the choice of model compound (previously ammonium sulphate) needed to be changed.

Potassium nitrate was chosen as an intermediate step with the aim of moving finally to an organic compound. The reason for the choice of potassium nitrate was that it was significantly different from ammonium sulphate in many ways but was still a common inorganic salt. They differed most significantly in their solubility in water (see section 2.2.3) and in their brittleness (Mullin, 1993).

The solubility of  $\text{KNO}_3$  is greatly dependent on temperature. This is particularly clear when it is compared with the solubilities of other common ionic salts such as  $\text{KCl}$ ,  $(\text{NH}_4)_2\text{SO}_4$  or  $\text{NaCl}$  (see Figure 2-11). The great increase in the solubility of  $\text{KNO}_3$  with temperature makes this system particularly suitable for cooling crystallisation.

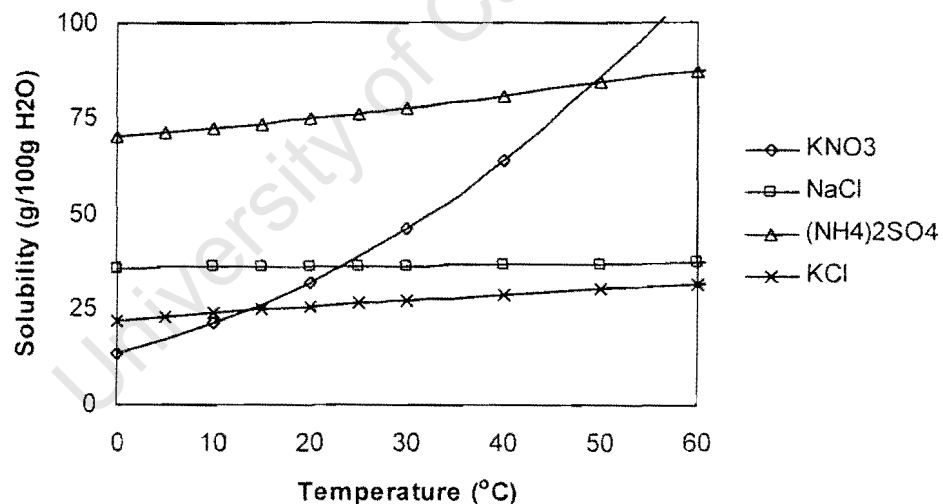


Figure 2-11: Comparative solubilities of a few common ionic salts

The brittleness of a crystal plays a large role in the degree of secondary nucleation that occurs due to attrition. The fact that potassium nitrate is much more brittle than ammonium sulphate means that there would be a much greater amount of self-generated surface area for growth resulting from the attrition of the crystals in the suspension. This would affect the equilibrium sizes in the crystalliser and the role that nucleation would play in the development of the product crystal size distribution.

It was also important that the chosen model compound was cheap since large quantities would be used over the duration of the project. This was particularly relevant with a compound of high solubility since a greater mass of the substance would be required to reach saturation. Since potassium nitrate is a fairly widely used salt it was both cheap and easily accessible.

Other factors that influenced the choice were that potassium nitrate was of interest to one of the project sponsors, that the viscosity of the saturated solution was not too high, that it did not degrade over time and that it was prone to neither agglomeration nor scaling.

University of Cape Town

## 2.3. Growth rate measurement

A wide variety of experimental techniques for measuring crystal growth rates exist. Single crystal growth techniques are used for more fundamental studies of growth mechanisms as they can focus on single crystal faces. When the determination of overall mass transfer rates or the observation of size-dependent growth or growth rate dispersion is important, crystal population measurements are more useful. Population measurements are of great benefit to those designing crystallisers.

### 2.3.1. Crystal growth rate expressions

Unfortunately there is no simple or generally accepted method for the description of the growth rate of a crystal due to its complex dependence on temperature, supersaturation, size, habit, system turbulence, individual structure etc. For carefully defined conditions crystal growth rates can be expressed either in terms of mass deposition rate  $R_G$  ( $\text{kgm}^{-2}\text{s}^{-1}$ ), a mean linear velocity  $\bar{v}$  ( $\text{ms}^{-1}$ ) or an overall linear growth rate  $G$  ( $\text{ms}^{-1}$ ). These quantities are related as follows (Mullin, 1993),

$$R_G = K_G \Delta c^s = \frac{1}{A} \cdot \frac{dm}{dt} = \frac{3\alpha}{\beta} \cdot \rho_c G = \frac{3\alpha}{\beta} \rho_c \frac{dL}{dt} = \frac{6\alpha}{\beta} \cdot \rho_c \frac{dr}{dt} = \frac{6\alpha}{\beta} \cdot \rho_c \bar{v} \quad (2-16)$$

where  $L$  is some characteristic size of the crystal,  $r$  is the radius of a sphere of equivalent volume, and  $\rho_c$  is the crystal density.  $\alpha$  and  $\beta$  are the volume and surface shape factors respectively defined by  $m = \alpha \rho_c L^3$  and  $A = \beta L^2$  where  $m$  and  $A$  are the particle mass and area.  $6\alpha/\beta = 1$  for spheres and cubes and 0.816 for octahedra.

### 2.3.2. Methods for determining growth rate

In crystalliser design the main concern is how crystals grow in the presence of other crystals. It is therefore both more useful and convenient to measure the overall crystal growth rate than it is to measure individual face growth rates.

The aim of this work was to provide information for the modelling of industrial crystallisers. Therefore all experiments considered the populations of crystals and the overall growth rate was of primary concern.

The following is a discussion of two possible methods for the determination of the overall growth rate,  $G$ , from population experiments.

### 2.3.2.1. Moment modelling

The roots of moment modelling are found in the Population Balance Equation, or PBE.

First introduced by Randolph (1962), the PBE describes the evolution of the crystal size distribution (CSD) and how the various kinetic processes that occur in the crystalliser affect this evolution. Thus, when a prediction of the CSD of the solid phase in a crystalliser is required, it is necessary to examine and solve the PBE.

The general form of the PBE is given below:

$$\frac{\partial(n(L,t)V(t))}{\partial t} = -V \frac{\partial(G_L(L,t)n(L,t))}{\partial L} + B(L,t)V - D(L,t)V + \sum_{j=1}^m \phi_{v,in,j}(t)n_{in,j}(L,t) - \sum_{k=1}^p \phi_{v,out,k}(t)h_{out,k}(L,t)n(L,t) \quad (2-17)$$

where

n	particle number density	#.m <sup>-3</sup> m <sup>-1</sup>
L	particle length	m
t	time	s
V	crystalliser volume	m <sup>3</sup>
G <sub>L</sub>	linear size dependent growth rate	ms <sup>-1</sup>
B	birth rate	m <sup>-3</sup> m <sup>-1</sup> s <sup>-1</sup>
D	death rate	m <sup>-3</sup> m <sup>-1</sup> s <sup>-1</sup>
φ <sub>v</sub>	volumetric flow rates (in and out)	m <sup>3</sup> s <sup>-1</sup>
h	classification function	
m, p	# of streams entering and leaving the system	

Two boundary conditions are required to solve the PBE as it is a partial differential equation dependent on both time and length. The two boundary conditions are:

$$n(0,t) = \frac{B_0(t)}{G_L(0,t)} \quad \text{and} \quad n(L,0)$$

where  $n(L,0)$  is the initial distribution and  $n(0, t)$  describes the nucleation rate which is the birth of new crystals at size zero (van Rosmalen et al., 1997). The birth term in the first boundary condition,  $B_0$  is related to  $B$  in the following way:

$$B_0(t) = \int_0^{\gamma} B(L,t) dL \quad (2-18)$$

The 2-l draft tube, baffled (DTB) crystalliser that was used for the investigation of the growth kinetics of potassium nitrate was operated in batch mode. For batch crystallisation the PBE can be simplified by assuming that:

- i) nucleation is only reflected by a boundary condition at  $L=0$  (the first boundary condition shown above),
- ii) there is size-independent growth,
- iii) there is no aggregation, and
- iv) there is no breakage.

Each of these assumptions makes the approach less realistic. The first assumption is reasonable in that all of the experiments that were modelled in this way were seeded experiments and seeding occurred before any primary nucleation took place. The assumption that secondary nucleation was insignificant is justified by the low supersaturation levels and absence of a significant tail in the particle size distributions. Examining crystal samples under a scanning electron microscope (SEM) showed no aggregation and thereby validated the third assumption. The fourth assumption, however, is known to be a simplification because some breakage must occur when there is agitation with an impeller. However, in this small-scale case scenario, it is limited. The most significant assumption is that growth is size independent.

These assumptions result in the simplified PBE shown below:

$$\frac{\partial n(L,t)V(t)}{\partial t} = -VG_L(t) \frac{\partial n(L,t)}{\partial L} \quad (2-19)$$

Batch operation is at unsteady state and so the solution of the simplified PBE shown above involves solution of a partial differential equation. Analytical solutions for this type of problem rarely exist. It is possible, however, to transform the PBE into moment form. This allows a numerical solution of the partial differential equation that describes the dynamic behaviour of the crystalliser.

### The Moment equations

The moments of a distribution are generally defined as:

$$m_j = \int_0^{\infty} n(L)L^j dL \quad (2-20)$$

where  $n$  is the particle number density ( $\#m^{-3}m^{-1}$ ) and  $L$  is the particle length (m). These moments can be related to lumped properties of the entire crystal population as shown in Table 2-3 (van Rosmalen et al., 1997).

**Table 2-3:** *The moments of a size distribution*

$m_0$	Total number of particles per unit crystalliser volume	$m^{-3}$
$m_1$	Total length of particles per unit crystalliser volume	$m \cdot m^{-3}$
$m_2$	Related to the total area of particles per unit crystalliser volume	$m^2 m^{-3}$
$m_3$	Related to the total volume of particles per unit crystalliser volume	$m^3 m^{-3}$

The moment transformation of Equation 2-19 gives

$$\frac{d(Vm_j)}{dt} = jGm_{j-1}V + B_0l_0^jV \quad (2-21)$$

where  $l_0$  is the size of the nuclei, which in this case is zero. Now it is possible to solve the PBE (previously a partial differential equation) using only four ordinary differential equations – the zeroth ( $j=0$ ) to third ( $j=3$ ) moments (van Rosmalen et al., 1997).

These are given below:

$$\frac{d(Vm_0)}{dt} = B_0V \quad (2-22)$$

$$\frac{d(Vm_1)}{dt} = Gm_0V \quad (2-23)$$

$$\frac{d(Vm_2)}{dt} = 2Gm_1V \quad (2-24)$$

$$\frac{d(Vm_3)}{dt} = 3Gm_2V \quad (2-25)$$

Equations 2-23, 2-24 and 2-25 show that the crystal growth rate,  $G$ , can be determined if any two consecutive moments are known. This is the basis for moment modelling.

The third moment is related to the mass of crystals in the slurry, which is easily calculated from the crystal content of the slurry.

Brown and Felton (1985) have shown that it is possible to use the obscuration signal and the corresponding crystal size distribution ( $\Delta V(x_i, t)$ ) from a laser diffraction instrument (such as a Malvern Mastersizer) to calculate the mass of solids in the slurry – Equation 2-26 and 2-27.

$$M_T(t) = \rho_c V_c \frac{-\ln\left(\frac{I(t)}{I_0}\right)}{3 \sum_{i=1}^k \Delta V(x_i, t) \frac{l}{d_i}} \quad (2-26)$$

and

$$obsc(t) = 1 - \frac{I(t)}{I_0} \quad (2-27)$$

where

$M_T$	total mass of solids in the crystalliser	kg
$\rho_c$	density of the crystals	kgm <sup>-3</sup>
$V_c$	volume of crystalliser	m <sup>3</sup>
$\Delta V$	volume percent	
$l$	path length	m
$d_i$	mean crystal size of size class $i$	m
$I(t)$	intensity of refracted beam	Wm <sup>-2</sup>
$I_0$	intensity of incident beam	Wm <sup>-2</sup>
$obsc(t)$	obscuration signal	[-]

Putting Equations 2-26 and 2-27 together, taking out  $l$  from the summation and dividing by the density of the crystals ( $\rho_c$ ) and the volume of the crystalliser ( $V_c$ ) gives an expression for the absolute value of the particle concentration,  $C_v$ , in m<sup>3</sup> crystals per m<sup>3</sup> slurry:

$$C_v(t) = \frac{-\ln\left(\frac{I(t)}{I_0}\right)}{3l \sum_{i=1}^k \frac{\Delta V(x_i, t)}{d_i}} \quad (2-28)$$

$C_v$  has the same units as  $m_3$  but is in fact the absolute value,  $m_{3,abs}$ . Generally moments are normalised with respect to  $m_3$ . Hence the general moment expression can be written as Equation 2-29,

$$m_{j, \text{norm}} = \frac{\int_0^{\infty} n(x)x^j dx}{\int_0^{\infty} n(x)x^3 dx} \times 100 \quad (2-29)$$

The normalised third moment,  $m_{3, \text{norm}}$ , will therefore will always be equal to 100.

Malvern data is reported in terms of volume percent where  $V_i$  is the volume percent of crystals in size class  $i$ :

$$V_i(t) = \frac{N(i,t)x_m^3(i)}{\sum N(i,t)x_m^3(i)} \times 100 \quad (2-30)$$

where

$$N(i) \quad \# \text{ of particles in class } i \quad \# \text{ m}^{-3}$$

So the normalised third and second moments can be expressed as follows:

$$m_{3, \text{norm}}(t) = \frac{\int_0^{\infty} n(x)x^3 dx}{\int_0^{\infty} n(x)x^3 dx} \times 100 = \frac{\sum N(i,t)x_m^3(i)}{\sum N(i,t)x_m^3(i)} \times 100 = \sum V_i(t) \quad (2-31)$$

and

$$\begin{aligned} m_{2, \text{norm}}(t) &= \frac{\int_0^{\infty} n(x)x^2 dx}{\int_0^{\infty} n(x)x^3 dx} \times 100 = \frac{\sum N(i,t)x_m^2(i)}{\sum N(i,t)x_m^3(i)} \times 100 \\ &= \sum \frac{N(i,t)x_m^3(i)}{\sum N(i,t)x_m^3(i)} \times \frac{1}{x_m(i)} = \sum \frac{V_i(t)}{x_m(i)} \end{aligned} \quad (2-32)$$

For modelling of the absolute growth rate at a given time, the absolute moments hold more interest. As has been shown, the absolute  $m_3$  can be calculated from the Brown and Felton correlation (Brown and Felton, 1985). Equation 2-33 shows a quick method to calculate the absolute second moment,  $m_{2, \text{abs}}$ .

$$m_{2,abs} = m_{3,abs} \times \sum \frac{V_i(t)}{100} \times \frac{1}{x_m(i)} = \frac{m_{3,abs}}{100} \times \sum \frac{V_i(t)}{x_m(i)} \quad (2-33)$$

Knowing the absolute second and third moments, the crystal growth rate is easily computed using the fourth ordinary differential equation (Equation 2-25) to solve the batch PBE. Equation 2-25 in this constant volume case simplifies to

$$\frac{dm_3}{dt} = 3Gm_2 \quad (2-34)$$

The growth rate,  $G$ , can then be expressed as

$$G(t) = \frac{\Delta m_{3,abs}}{\Delta t} \times \frac{1}{3m_{2,abs}(t)} \quad (2-35)$$

### 2.3.2.2. Lognormal curve fitting

The lognormal curve fitting method is a simple graphical technique used to predict the growth of the median sized crystals (Butler, 1998). It relies on the raw data measured by the Malvern Mastersizer. The procedure is given below:

- i) The Malvern records showing an obscuration of less than 10% or more than 30% were ignored due to unreliable light scattering;
- ii) The volume fractions for crystal sizes below  $30\mu\text{m}$  were ignored (because they appeared to contain errors) and the remaining volume fractions were renormalised;
- iii) The Malvern automatically measured every 30 seconds, so there is often an excess of data. One measurement was selected at every  $10\mu\text{m}$  increase in the median size reported by the Malvern.
- iv) The volume density crystal size distributions for each of these selected measurements were imported into the curve fitting program, Table Curve 1.0, and fitted with a lognormal curve (Equation 2-36)

$$y = ae^{-0.5 \left[ \left( \ln \frac{x}{b} \right) / c \right]^2} \quad (2-36)$$

where  $a$  is the height of the curve,  $b$  is the median crystal size and  $c$  is the spread (equal to  $2 \cdot \ln(\text{std.dev})$ ) which is proportional to the standard deviation of the curve. Figure 2-12 shows an example of this fitting method with results from Experiment 1. The fit gave the following parameters:

$$a = 0.570$$

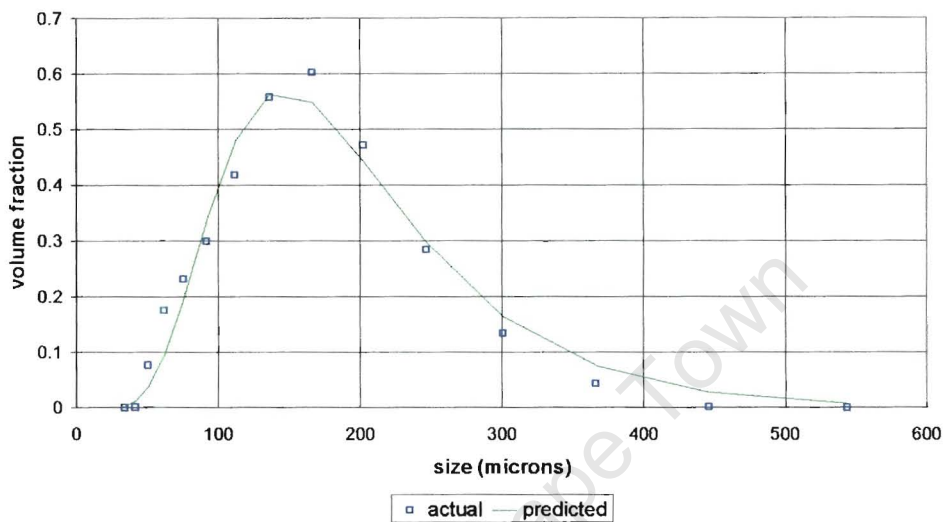
$$b = 146.7$$

$$c = 0.456$$

- v) The growth rate can be determined from the median sizes by Equation 2-37

$$G = \frac{L_2 - L_1}{t_2 - t_1} \quad (2-37)$$

where  $L_i$  is the median at  $t_i$



**Figure 2-12:** An example of a lognormal curve fitted to a set of Malvern data measured during Experiment 1

The lognormal curve fitting method however, is not perfect. By fitting lognormal curves and recording only the time of the measurement and the median size of the fit there is an intrinsic assumption made. The median sized crystals at the beginning of the experiment are assumed to be the same median sized crystals at the middle and end of the experiment, thus assuming size independent growth. This assumption needs to be validated by using a size dependent growth-determining model.

Another assumption that this method makes is that the distribution is always lognormal. Within this there is an intrinsic assumption that no nucleation occurs after seeding which could create a second peak in the distribution. This is a reasonable assumption as supersaturation levels were kept low and no significant tail was observed in any of the particle size distributions.

## Chapter Three

### Supersaturation measurement

The supersaturation of the crystallising solution is the most significant of all the variables affecting the crystal growth rate. In-line measurement of this variable is therefore of great value. The relative supersaturation ( $\sigma$ ) of a system is defined by Equation 3-1 which shows that it involves both the equilibrium concentration ( $c^*$ ) and the real concentration ( $c$ ).

$$\sigma = \frac{c - c^*}{c^*} \quad (3-1)$$

The equilibrium concentration, otherwise known as solubility, is dependent on the temperature of the solution. It can be determined by measuring the solution temperature once the relationship between solubility and temperature is known.

The measurement of the solution concentration can be made by either direct or indirect methods. Direct measurement involves either gravimetric or chemical analysis of the solution while indirect measurement relies on the measurement of a physical property of the solution that is highly dependent on the solution concentration. Frequently chosen examples of such properties include viscosity, refractive index, electrical conductivity and density.

This chapter deals with the methods used in this work to determine the relative supersaturation. It focuses on the calibration of the density meter used to measure the solution concentration and the development of a new solubility curve for potassium nitrate.

### 3.1. The concentration measuring device

A device used to determine the concentration of a solution was developed at the Laboratory for Process Equipment (Neumann, 1998). It is in essence a temperature controlled density meter. The density of a sample of crystal free mother liquor is measured at a fixed temperature. This temperature is always slightly higher than that of the crystalliser (usually at 60 °C) to avoid the possibility of blockages forming within the device. A water bath maintains the required temperature. The measurement is achieved by comparing the sample of mother liquor with a reference sample stored within the density meter.

A relation must therefore be found for the solution concentration as a function of temperature and density to make the density measurements meaningful. The method and results of this calibration procedure is discussed below.

#### 3.1.1. The calibration method

It is vital that the calibration is made over the applicable range of concentrations. This range is dictated by the solubility of the solution at and around the temperatures that the 1100-litre DTB crystalliser and 2-litre crystalliser are operated. Different concentration ranges were used for the two potassium nitrate types (Industick and Haifa).

The concentration range used for the Industick calibration was between 35.1 wt % and 50.5 wt %. This was calculated from the solubilities at 35 °C and 55 °C plus 5% broadening at each extreme. Ten solutions of varying concentrations over this range were made up as shown in Table 3-1.

As with the solubility measurements, the calibration curve developed for Haifa potassium nitrate had a smaller range than the Industick calibration curve. This was possible because the precise operating temperature range of the density meter and the actual concentration range within the crystalliser were now known. Table 3-1 shows the four Haifa solutions ranging from 39 wt % to 49 wt %.

**Table 3-1:** *The concentration standards used for the Industick and Haifa calibrations*

Sample number	1	2	3	4	5	6	7	8	9	10
Industick conc (wt%)	35.1	37.5	39.4	41.2	42.9	44.4	45.9	47.4	48.7	50.5
Haifa conc (wt%)	39.4			42.9			45.8			48.8

The method of making up the solutions was as follows:

A one kilogram sample of potassium nitrate salt was put in the oven at 60°C for half an hour to dry and then allowed to cool to room temperature in a dessicator. A known mass of the dry salt together with a known mass of distilled water was then placed into a pre-weighed conical flask. The exact concentration of the solution was then known.

Temperature fluctuations of the density cell occur and, because density is so closely related to temperature, the effect on the measured value is significant. To quantify this effect the densities of the ten concentrations were measured at three different temperatures: 55 °C, 60 °C, and 65 °C for Industick KNO<sub>3</sub> and 57.5 °C, 60 °C and 62.5 °C for the Haifa KNO<sub>3</sub>.

The density meter was set at the desired temperature and allowed to stabilise for two hours before measurements were begun. The flasks were placed in a temperature-controlled bath set at the same temperature and shaken until all of the crystals dissolved. Three density readings of each solution were recorded. The process was repeated for each temperature.

### 3.1.2. The calibration results

The results from the calibration process gave density measurements for several known concentrations of potassium nitrate solution at three different temperatures. This allowed for the development of an equation expressing concentration as a function of both temperature and density, i.e.  $C = F(\rho, T)$ .

The measured data for the potassium nitrate produced by both Industick GmbH and Haifa Chemicals can be found in Appendix 2 (Tables 2, 3 and 4). From this data, correlations (shown as Equation 3-2 and Equation 3-3) were developed to describe the C-T- $\rho$  relationships for Industick potassium nitrate and the Haifa potassium nitrate respectively. Pastfit, the fitting package, is a non-linear regression package based on the Levenberg-Marquardt algorithm (Verheijen, 1999).

$$C = -98.9 + 99.9\rho^{5.95 \times 10^{-3}} - 1000T^{-2.55} - 0.828\rho^{-1.17}T^{3.21 \times 10^{-2}} \quad (3-2)$$

$$54.8 < T < 64.8$$

$$0.98 < \rho < 1.36$$

average relative error in C = 0.11% over the entire temperature range

and average relative error in  $C = 0.094\%$  at  $60\text{ }^{\circ}\text{C}$  (temperature most frequently used)

$$C = -80181.647 - 698.05\rho^{0.4968} + 174200.2T^{-0.0262634} - 94472.5\rho^{-7.124\times 10^{-3}}T^{-5.4555\times 10^{-2}} \quad (3-3)$$

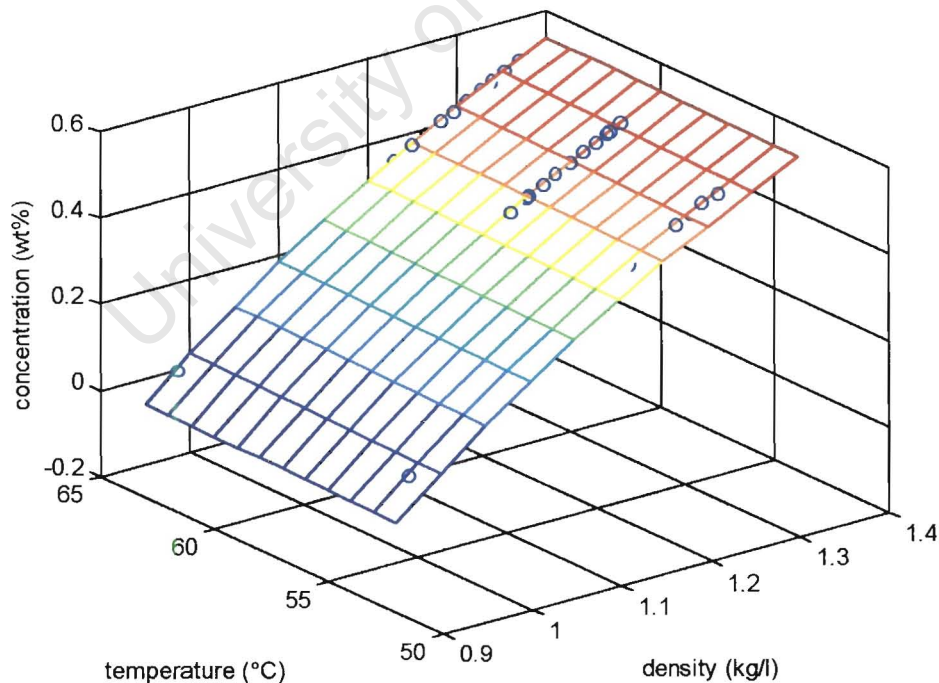
$$57.3 < T < 62.3$$

$$0.98 < \rho < 1.35$$

average relative error in  $C = 0.12\%$  over the entire range (see Appendix 5)

where:  $C$ : concentration (weight %)  
 $\rho$ : density (kg/l)  
 $T$ : temperature ( $^{\circ}\text{C}$ )

It was expected that the error for Equation 3-3 would be smaller than that for Equation 3-2 because of the narrower experimental range. It can be seen that this is not the case. This can be attributed to the variation in the purity of the potassium nitrate samples (see Appendix 3). These  $C$ - $\rho$ - $T$  relationships can also be shown as surfaces. Figure 3-1 shows the surface for the Industick plane.



**Figure 3-1:** The concentration-temperature-density relationship for Industick potassium nitrate depicted as a surface in space

## 3.2. The solubility of potassium nitrate

Past experience has shown that the source of the solute affects its purity, which in turn often significantly affects the solubility. This section deals with the determination of solubility curves for both of the potassium nitrate products used in this work; Industick GmbH and Haifa Chemicals.

### 3.2.1. The Method

The method used to generate the solubility curves was similar for both types of potassium nitrate. The procedure for the development of the Industick GmbH  $\text{KNO}_3$  solubility curve is detailed below. The differences for the Haifa Chemicals  $\text{KNO}_3$  measurements are noted afterwards.

Two sets of solubility measurements were carried out using Industick potassium nitrate. The method for the first set of measurements was as follows:

A potassium nitrate-water solution with excess potassium nitrate was made up in a two-litre, temperature controlled vessel. An excess of potassium nitrate was to ensure that ample solids remained at 80 °C. The slurry was then stirred continuously, heated to 60 °C and allowed to stabilise. The solution's temperature set point was programmed for a step decrease of 5 °C every hour. The solution was given enough time, at each temperature interval, to reach equilibrium. Density was measured continuously. In this way the density of a saturated solution was measured at 5 °C intervals between 60 °C and 30 °C. The process was then repeated with an increasing temperature profile between 30 °C and 60 °C.

The second set of measurements with Industick potassium nitrate was carried out in an identical manner with the exception of the initial solution's preparation. The second solution was prepared in the laboratory to be saturated (according to literature) at 70 °C; the solution was then superheated to 80 °C and filtered through 3.0  $\mu\text{m}$  filter paper. When filtered, a brown foamy impurity was removed. The density of this filtered solution was measured, at different temperatures, using the method described above. This was performed so that the effect of macroscopic impurities ( $> 3\mu\text{m}$ ) on the solubility could be established.

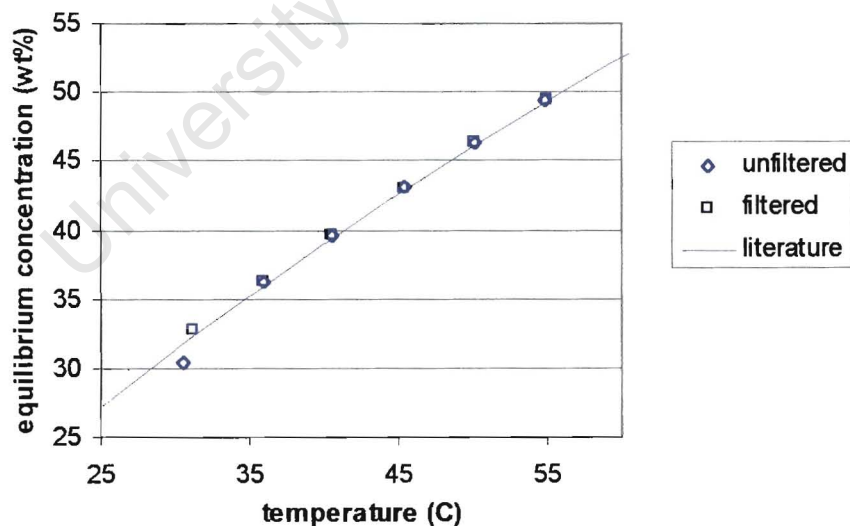
The solubility measurements for Haifa Chemicals potassium nitrate were limited to a filtered cooling run with a temperature range between 52 °C and 48 °C. This

adjustment increased the accuracy of the solubility curve by constraining the area of interest to only what is used in the cooling crystallisation experiments.

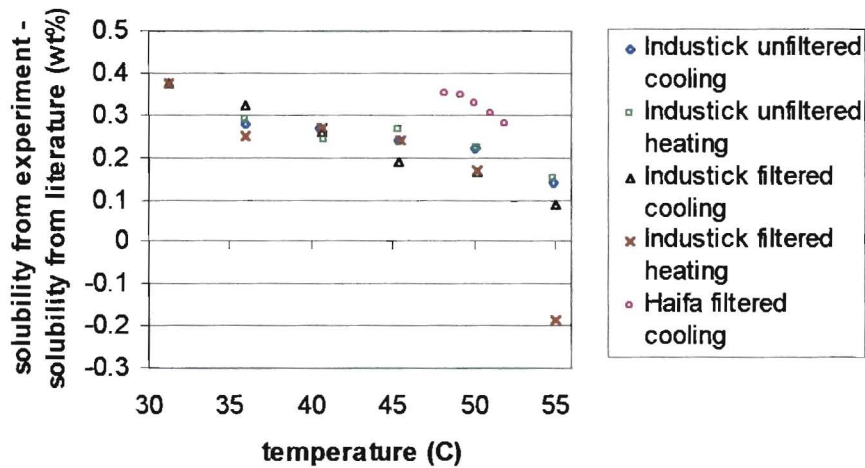
### 3.2.2. The Results

The correlation developed for the density meter made it possible to find the solubility curve for the  $\text{KNO}_3\text{-H}_2\text{O}$  system. Each equilibrium density measurement (with the associated cell temperature) could be related to the corresponding equilibrium concentration.

Figure 3-2 shows the general shape of the solubility curve. It compares the measured cooling and heating solubility data for Industick potassium nitrate with that presented in literature. Notice that the difference in solubilities seems particularly slight on this scale. However small the differences may seem, when dealing with the low supersaturations involved in cooling crystallisation experiments (in the order of 0.2%) these slight variations can have significant consequences. Figure 3-3 shows these variations more clearly as it plots the difference between the solubility measured experimentally and that calculated using the correlation of solubilities reported in the literature, Equation 2-14.



**Figure 3-2:** The cooling solubility of Industick potassium nitrate



**Figure 3-3:** The difference between the solubility of potassium nitrate found in literature and that found by experiment

The solubility of the filtered Industick solution, measured on a heating profile at 35 °C is significantly different to all the other points. It appears to be an outlier rather than a true solubility. Perhaps insufficient potassium nitrate remained for the solubility concentration to be quickly attained. All further analysis will ignore this point.

Figure 3-3 shows no significant difference in the solubility of potassium nitrate whether it is determined by heating or cooling the system. This adds validity to the measured solubility curve showing that enough time was given between measurements for the system to reach equilibrium.

The macroscopic impurities in the potassium nitrate sample do not significantly affect the solubility of the salt. Therefore the solubility used for calculation of the supersaturation of the crystallising system will be reliable whether the solution has been filtered or not. This has particular relevance in the 1100 litre experiments where good filtration is difficult.

A significant difference in the solubility of potassium nitrate produced by Industick GmbH and Haifa Chemicals is shown in Figure 3-3. The potassium nitrate produced by Industick contained an anti-caking agent and is reported as being 99.5% pure while the Haifa salt had no anti-caking agent and was reported as being 99.8% pure. This difference in purity (and hence the presence of more soluble impurities) in the Industick salt could be the cause of the difference in the solubilities shown in

Figure 3-3. For more detailed information on the purity of the two salts see Appendix 3, Tables 1 and 2.

Figure 3-3 also shows that the temperature range over which the solubility measurements for Haifa Chemicals  $\text{KNO}_3$  were taken was much narrower. This was done once the exact temperature range for the experiments was known. The narrower range makes the solubility prediction more focussed and reliable.

All experimentally determined solubilities lie significantly above those presented in literature (except the outlier at 55 °C) and the difference is greater at lower temperatures. This observation, along with the solubility difference between the two potassium nitrate sources, verifies the importance of conducting these experiments. Without an accurate solubility curve it is very difficult to conduct meaningful growth rate experiments. The use of the literature data would have led to incorrect reporting of the growth rate. The experimentally determined solubility-temperature relationships must be used for the potassium nitrate growth rate experiments.

The quadratic equations shown in Table 3-2 (Table Curve Windows v 1.0) were fitted to the collected experimental data.

**Table 3-2:** Solubility curves for potassium nitrate

$\text{KNO}_3$ source	Equation	a.r.e	$r^2$ fit	Eqn
Industick filt cooling	$S = -2.82 \times 10^{-3}T^2 + 0.95T + 5.765$	0.30%	0.999	3-4
Industick unfilt cooling	$S = -9.378 \times 10^{-3}T^2 + 1.5653T - 8.365$	0.52%	0.998	3-5
Haifa filt cooling	$S = -5.66 \times 10^{-3}T^2 + 1.223T - 0.598$	0.01%	0.999	3-6

The units of the equations:

S	solubility	wt %
T	temperature	°C
a.r.e.	average relative error	% (see Appendix 5)

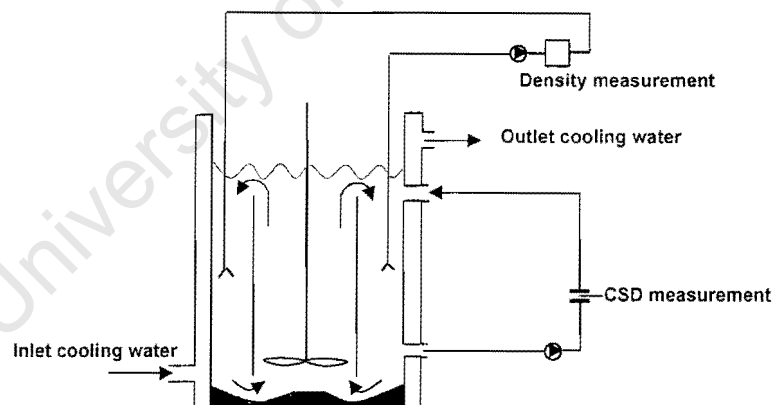
For the two litre experiments both the Industick filtered and Haifa filtered equations were used depending on the source used in the experiment being run. All experiments on the 1100 litre scale were with Haifa salt and so Equation 3-6 was used.

## Chapter Four

### The 2-litre Growth Cell Experiments

#### 4.1. Experimental Equipment

The jacketed, batch, two-litre draft tube baffled (DTB) cooling crystalliser system used to carry out these experiments is shown in Figure 4-1. A Lauda UKS 1000 water bath with linked computer facilitated the cooling of the crystalliser contents at a user defined rate. Crystal growth was monitored using on-line particle sizing, density and temperature measurements.



**Figure 4-1:** The jacketed, batch, two-litre cooling crystalliser used for this work

The on-line particle sizing was achieved with a Malvern Mastersizer, using laser defraction, by continuous circulation of the slurry through its measurement cell. A Watson-Marlow peristaltic pump maintained this circulation. Size distributions, at set time intervals, were later calculated from the stored optical scattering data. The on-line concentration measurements were performed using a temperature controlled

Anton Paar mPDS 2000 density meter. A computer controlled the circulation and injection of the filtered solution (5  $\mu\text{m}$  filters) and stored the measured data for later analysis. The temperature of the solution was measured with a F250 MK II precision thermometer.

## 4.2. Experimental procedure

During the course of this investigation numerous experiments were carried out to investigate the growth behaviour of  $\text{KNO}_3$  crystals in an aqueous solution. Four successful seeded experiments are reported here.

### 4.2.1. General procedure

- i) An aqueous potassium nitrate solution was prepared to be 0.5% supersaturated at 50°C and then heated by 10 °C;
- ii) The solution was filtered through a 3  $\mu\text{m}$  filter;
- iii) It was then cooled to the desired temperature (approximately 50°C) and allowed to stabilise in the growth cell;
- iv) 1.133 - 1.359 g of potassium nitrate seeds (75-106  $\mu\text{m}$ ) were added. The seeds were obtained by taking a 500g sample from the raw crystal mass supplied by Industick or Haifa and sieving for 30 minutes. The time of the seed addition was designated as time zero.
- v) A temperature ramp of - 0.025 °C/min was applied for 40 min;
- vi) Where possible, it was allowed to stabilise for about 20 min and a second temperature ramp was applied.

### 4.2.2. Experimental details

Experiments 1 and 2 are duplicates while Experiments 3 and 4 each highlight the effect of a particular variable. Major variables were the source of  $\text{KNO}_3$  and the type of water used. Table 4-1 shows these variations.

**Table 4-1:** A summary of the four potassium nitrate growth experiments

Experiment #	Seeded	Type of water	purity of $\text{KNO}_3$
1	yes	demineralised	99.8%
2	yes	demineralised	99.8%
3	yes	demineralised	99.5% - due to anti-caking agent
4	yes	tap water	99.8%

See Appendix 3 for a description of the composition of the two  $\text{KNO}_3$  types and Appendix 4 for a list of the impurities found in both tap and demineralised water.

Other small variations between experiments were found in the initial concentration of the solution, the amount of seeds used and the temperature profile used. These are reported in Appendix 2. For all experiments the impeller speed was set at 600 rpm - an empirically determined rate: the minimum to just keep the growing crystals in suspension. The crystal attrition rate increases with increasing impeller speed. It is particularly important therefore when measuring growth rate that the minimum speed is used.

### **4.3. Results**

Numerous experiments were carried out during this investigation into the growth behaviour of potassium nitrate crystals in an aqueous solution. Due primarily to abundant nucleation in the unseeded runs and trouble with the on-line logging of data, only the four successful seeded experiments will be reported here.

Each experiment produces vast quantities of raw data and a number of steps are required to transform each raw data set (temperatures, densities and crystal size distributions) into the final growth vs supersaturation plots. A full, step by step illustration of how this transformation is achieved is given below in section 4.3.1 using the data set collected for Experiment 1. Only the final growth rate versus supersaturation plots for each of Experiments 2 to 4 will be shown thereafter.

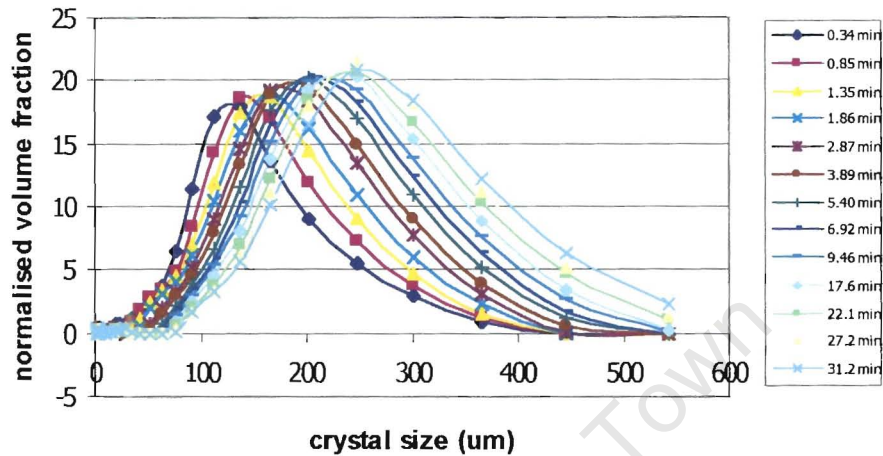
#### **4.3.1. Worked Example: Experiment 1**

As has been described in section 4.1 the two-litre crystalliser system has two in-line measuring instruments. The first is a Malvern Mastersizer that reports the crystal size distribution (CSD) and obscuration and the second is the density meter, which is used to measure the concentration of the solution. Both instruments take measurements at discrete time intervals.

##### **4.3.1.1. The Malvern Mastersizer**

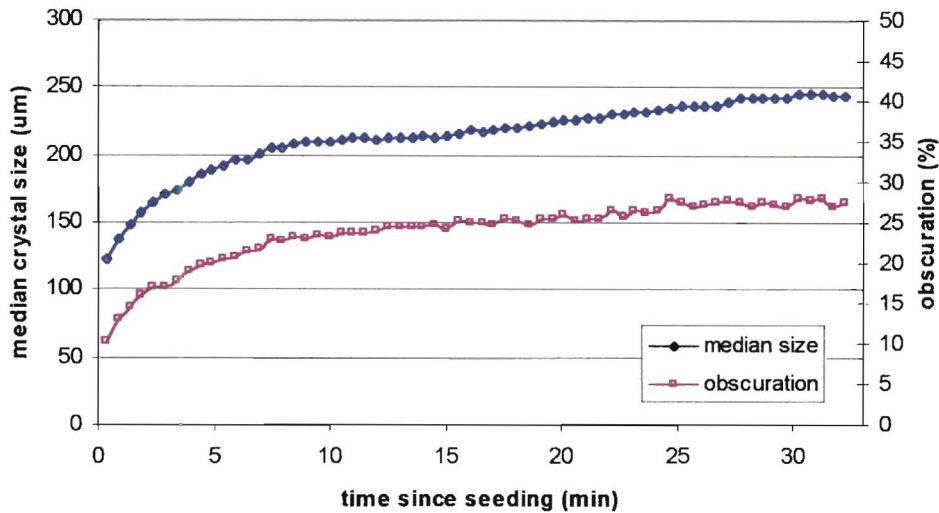
The forward light scattering Malvern Mastersizer records three sets of data that were of particular interest: the crystal size distribution (CSD), the obscuration of the laser light and the median crystal size (calculated from the CSD). A measurement was taken every thirty seconds. Due to the long time periods of some experiments, this

instrument generates vast quantities of information. A manual selection of the total number of data sets were made after the experiment ended. The selection process aimed at even spacing of the CSDs. Figure 4-2 shows the reduced set of normalised CSD data extracted from the Malvern for Experiment 1.



**Figure 4-2:** The raw crystal size distribution from the Malvern Mastersizer for Experiment 1. The legend represents the time after seeding in minutes.

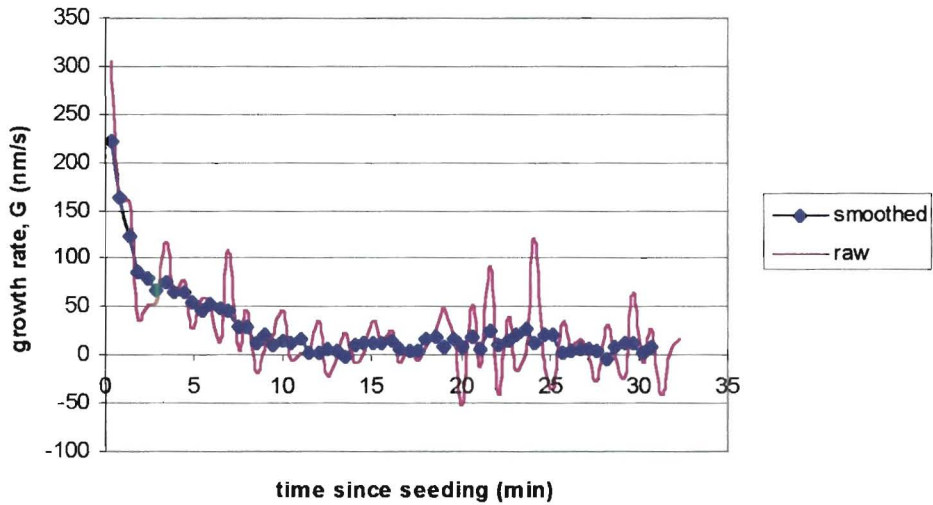
Figure 4-3 shows the percentage obscuration of the light signal together with the median crystal size as calculated by the Malvern. The obscuration is a measure of the amount of light that is scattered by the crystals as the laser beam passes through the crystal slurry. This is thus naturally a function of the crystal content of the slurry. Brown and Felton (1985) have shown that it is possible to calculate the mass of crystals in the slurry if the CSD and the obscuration are known.



**Figure 4-3:** The median crystal size and the obscuration of the laser signal during Experiment 1

Measurements between 5 and 30% for the obscuration are generally accepted (Boxman, 1992). Above and below these values there are too many or too few crystals for an accurate CSD measurement. Combining the CSD and the obscuration, using the methods set out in the modelling theory (section 2.3.2.1), allows for the determination of the moments for each CSD and thus the prediction of the growth rate.

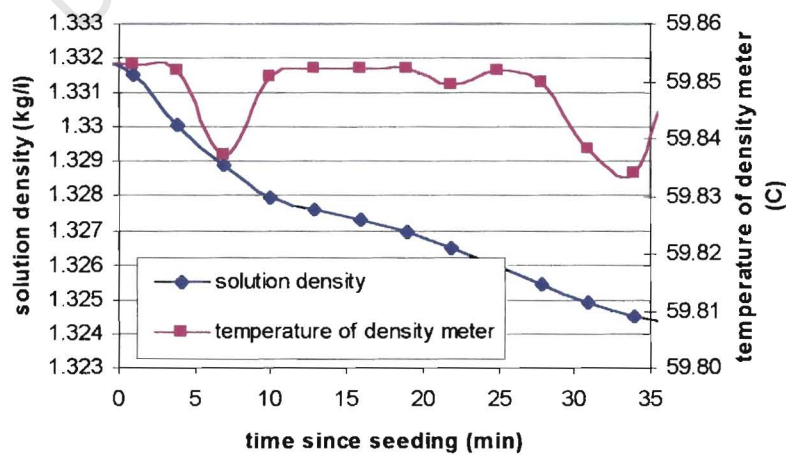
Figure 4-4 shows the results of the moment modelling of the crystal growth. Notice the large amounts of noise in the raw growth function. This is due to the numerical integration procedure, which is inherently sensitive to the noise on the experimental data (Jager, 1990). It was found that the majority of the noise in the growth function was due to the noise in the third moment. Smoothing of the third moments (using a moving average of 5) results in a much smoother growth function as shown by the 'smoothed' curve.



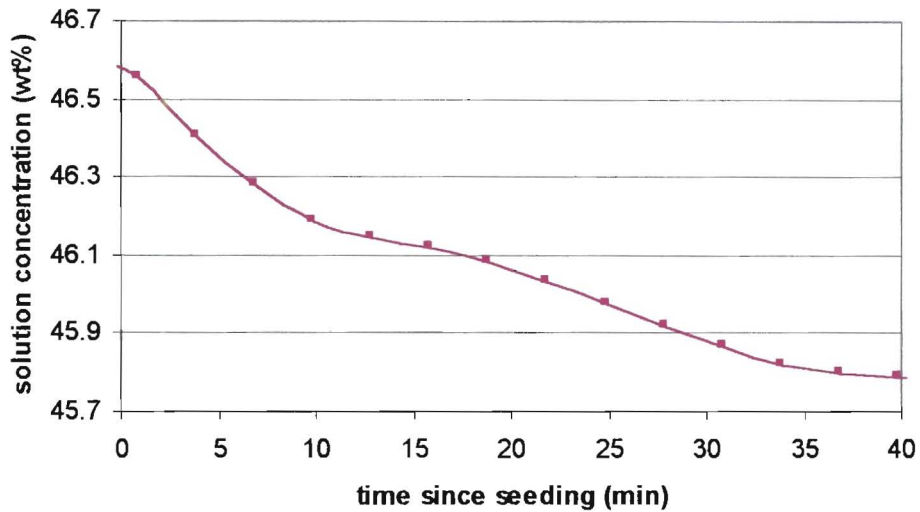
**Figure 4-4:** The crystal growth rate determined by moment modelling for Experiment 1.

**4.3.1.2. The Density Meter**

The second measurement instrument, the MPS 2000 density meter, measures two pieces of raw data: the density of the crystalliser solution and the temperature of the density meter measurement cell. These two sets of data are logged at 3-minute intervals. They are presented together in Figure 4-5. The combination of this raw data with the calibration curve described by Equation 3-2 or 3-3 (depending on the source of the potassium nitrate being used) gives the concentration of the crystalliser solution. The corresponding concentration profile For Experiment 1 is given in Figure 4-6.

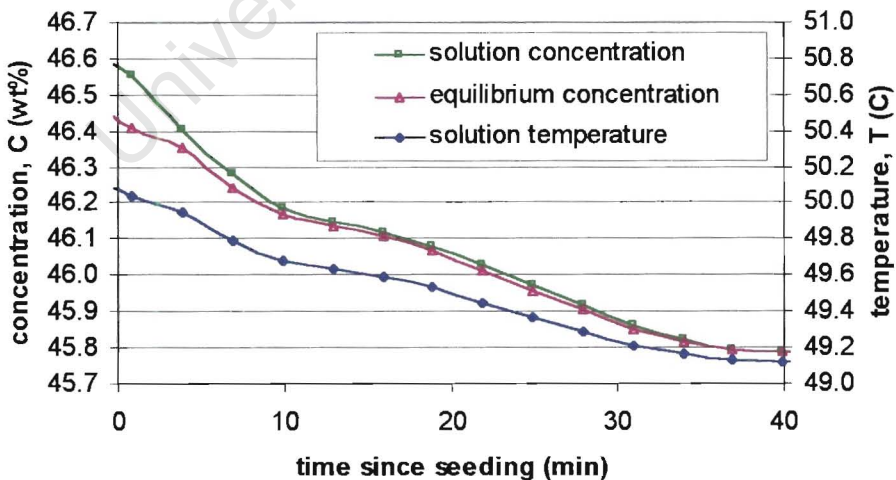


**Figure 4-5:** The raw data from the density meter for Experiment 1



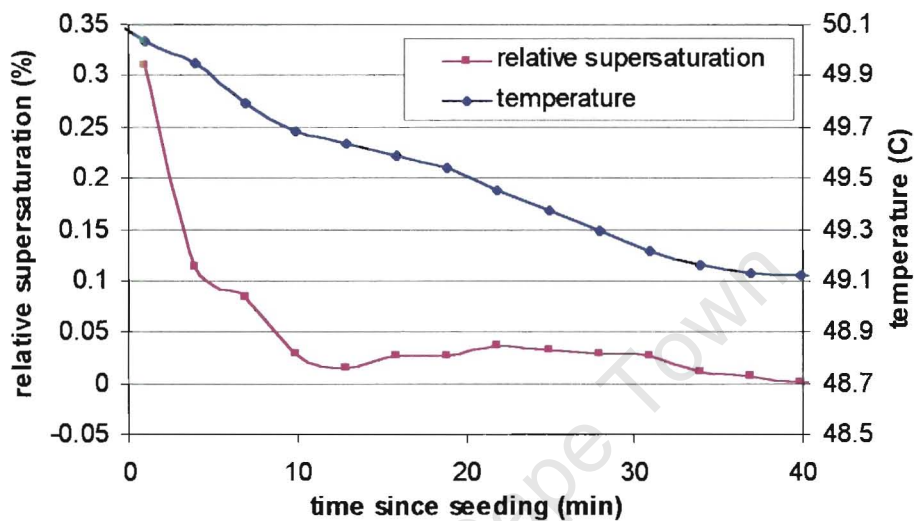
**Figure 4-6:** The concentration of the crystalliser solution during Experiment 1

The third piece of information logged independently by the density meter computer is the temperature of the crystalliser as measured by the high precision temperature probe. The equilibrium potassium nitrate concentration is calculated using this temperature and the solubility curve described by the appropriate equation from Table 3-2. The logged crystalliser temperature data, the equilibrium concentration and the solution concentration for Experiment 1 are shown in Figure 4-7.



**Figure 4-7:** The actual and equilibrium crystalliser concentrations shown together with the temperature profile for Experiment 1

The difference between the actual crystalliser concentration and the equilibrium concentration is the absolute supersaturation of the  $\text{KNO}_3$  solution in the crystalliser. The supersaturation is a maximum at the beginning of the experiment and decreases to zero as the temperature stabilises at the end of the experiment. Figure 4-8 shows the relative supersaturation with time. Notice how it decreases to zero from 33 minutes after seeding onwards as the temperature stabilises.



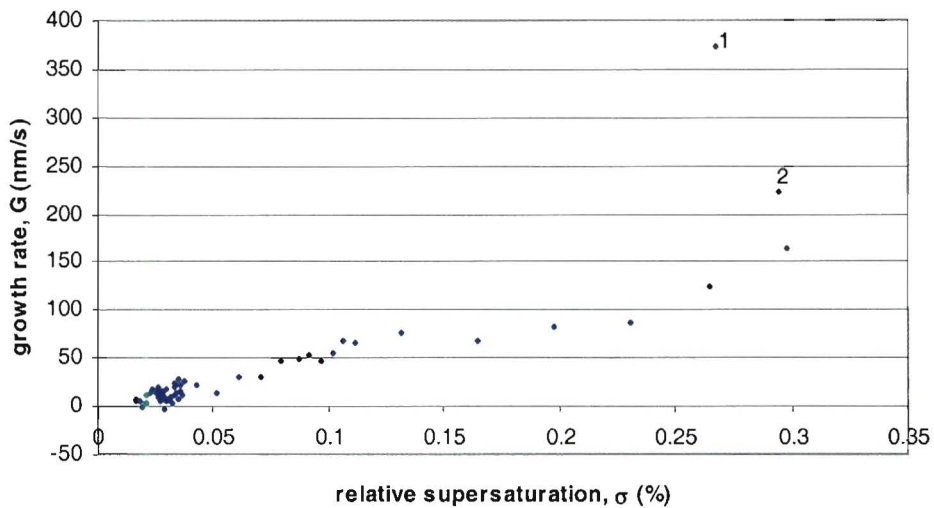
**Figure 4-8:** The relative supersaturation of the crystalliser solution for Experiment 1

As described earlier, a generic solubility curve was found for potassium nitrate in demineralised water. It was found that the solubility varied slightly from experiment to experiment. Making sure that the supersaturation reduced to zero as the temperature stabilised was a useful method to check that the solubility curve was accurate.

Combining Figure 4-4 and Figure 4-8 gives the desired growth rate versus supersaturation plot from which the value of the growth constant ( $k_g$ ) and growth parameter ( $n$ ) can be determined. Only this growth rate versus supersaturation plot will be shown and discussed for each of the experiments in the following sections of this chapter.

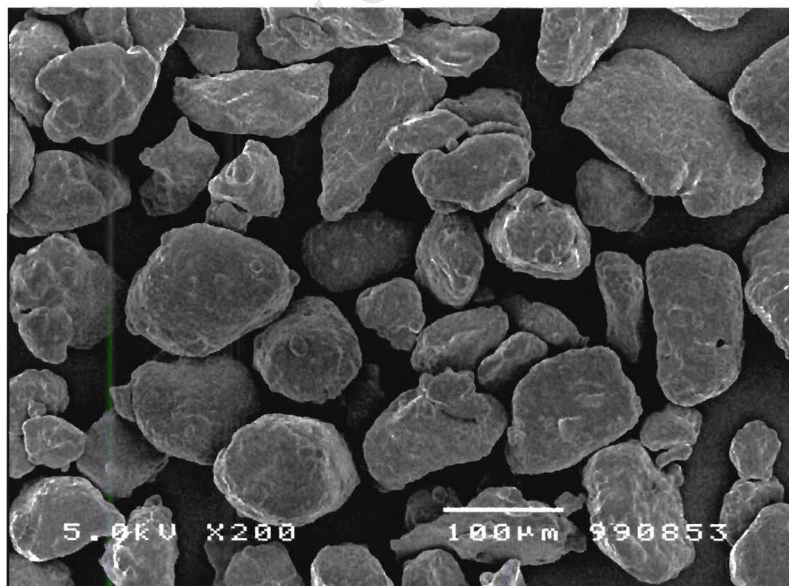
### 4.3.2. Experiment 1

Figure 4-9 shows the growth rate data obtained by moment modelling (see section 2.3.2.1) for Experiment 1, a seeded experiment run with demineralised water and  $\text{KNO}_3$  (Haifa Chemicals).



**Figure 4-9:** The  $KNO_3$  crystal growth rate for Experiment 1 expressed as a function of supersaturation

Notice that the initial two points (marked 1 and 2) show growth rates over double and triple the average growth rate. This phenomenon is common in seeding experiments. Seed crystals are often broken or imperfect structures (see Figure 4-10). The high initial growth rate is due to the seed crystals first repairing their own crystal lattices before further “normal” growth occurs (Mersmann, 1995 and Herden et al, 1997).



**Figure 4-10:** A scanning electron microscope photograph of the  $KNO_3$  seed crystals used in experiments 1,2 and 4 (Haifa Chemicals). The magnification is 200 times.

This dissertation is interested solely in the growth of “structurally complete” crystals. In this context “structurally complete” means crystals that are predominantly

undamaged i.e. in their natural shape. Since these first two points do not form part of this type of growth they are considered outliers.

There are relatively few points at the higher supersaturations while at the low supersaturations there is a cluster of points. This is due to the way in which the experiment naturally proceeds.

The experiment is set up to start with a high supersaturation. As soon as the seeds are added they begin their rapid growth and so consume this supersaturation quickly. The linear cooling ramp produces a constant supply of supersaturation but because the crystals are growing steadily there is an increasingly greater surface area on which further growth can take place. Supply of supersaturation therefore is short of the demand and as a result the supersaturation decreases over time to close to zero. The majority of the experiment thus takes place while the supersaturation is at the lower end of the scale.

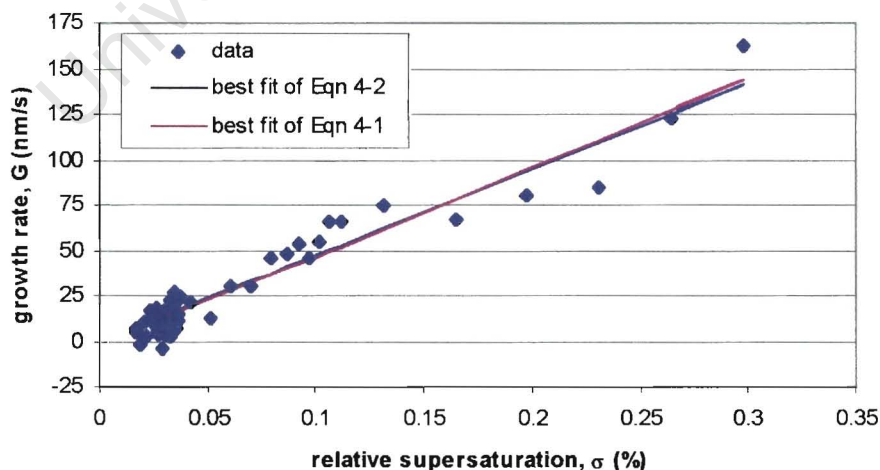
Figure 4-11 shows how the experimental data can be fitted to the general growth rate equation (Equation 4-1).

$$G = k_g \sigma^n \tag{4-1}$$

A line of best fit ( $r^2=0.926$ ) gave the following growth parameters:

$$k_g = 5.0 \cdot 10^{-7} \pm 4 \cdot 10^{-8} \quad [\text{ms}^{-1}]$$

$$n = 1.04 \pm 4 \cdot 10^{-2} \quad [-]$$



**Figure 4-11:** Shows the fit of Equation 4-1 to the experimental data by linear regression (Table Curve). It also shows the fit of the simplified diffusion limited form of the equation, Equation 4-2

Crystal growth from a solution is generally classed as either mass diffusion limited or surface integration limited. By fitting the general growth equation to the data and checking the value of the growth parameter,  $n$ , the distinction between these limiting steps can easily be determined. If the growth rate is directly proportional to the supersaturation (i.e.  $n=1$ ) then the growth is mass diffusion limited. If the growth rate is proportional to the square of the supersaturation ( $n=2$ ) then the growth is surface integration limited (van Rosmalen, 1997). Rolfs et al. (1997) goes further, stating that, if  $n \leq 2$ , spiral growth can be expected while when  $n > 2$  growth occurs via two-dimensional nuclei.

Figure 4-11 shows that growth is directly proportional to the supersaturation within the calculated error ( $n = 1.04 \pm 4 \cdot 10^{-2}$ ). Growth of potassium nitrate crystals from an aqueous solution at 50 °C is thus mass diffusion limited.

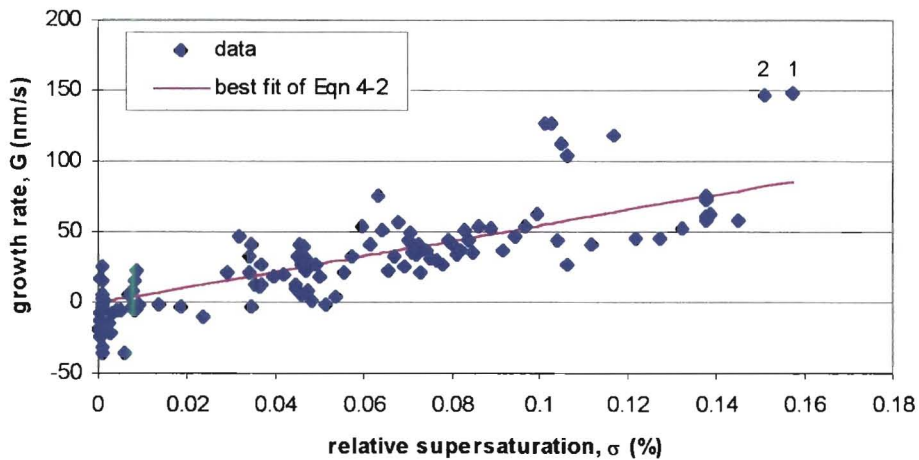
When the data is refitted using a first order growth rate versus supersaturation relationship, Equation 4-2, the result is the almost indistinguishable second trend shown in Figure 4-11 with a new  $k_g$  value of  $4.8 \cdot 10^{-7} \pm 0.1^{-7} \text{ ms}^{-1}$  ( $r^2=0.925$ ).

$$G = k_g \sigma \quad (4-2)$$

This second fit will be used as a "base case" fit to compare with the other experimental results. The other experiments will also be fitted with the simplified diffusion limited equation, Equation 4-2, which fits the data well.

#### 4.4.3. Experiment 2

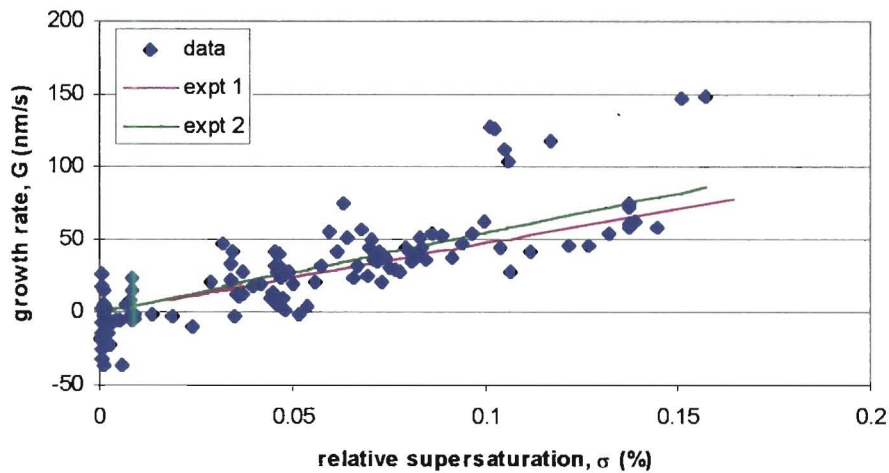
Experiment 2 was run as a duplicate of Experiment 1 to check the reproducibility of the experimentally determined growth rate. Figure 4-12 shows the data for Experiment 2 fitted with the diffusion limited trend.



**Figure 4-12:** The  $\text{KNO}_3$  crystal growth rate for Experiment 2 expressed as a function of supersaturation

Once again the initial two points (labelled 1 and 2) have a much higher growth rate. Again these first two points were identified as outliers due to the repair of the seed crystal lattices. The fitted trend confirms the results of Experiment. Again the mass diffusion limited growth assumption appears to be justified. The best fit of Equation 4-2 to the data from Experiment 2 gives a  $k_g$  value of  $5.5 \cdot 10^{-7} \pm 0.3 \cdot 10^{-7} \text{ ms}^{-1}$  ( $r^2=0.624$ ). Some of the scatter of the points (particularly around zero supersaturation) can be attributed to the noisy moment functions (Jager, 1990).

Figure 4-13 shows a comparison of the trend found for Experiment 1 with that found for Experiment 2. Notice that the slope ( $k_g$  value) of Experiment 2 is slightly greater than that of Experiment 1. This can be attributed to the unexpectedly high growth rate attributed to five of the points lying in the range of 0.1 – 0.2 % supersaturation. Excluding these points the  $k_g$  value becomes  $4.9 \cdot 10^{-7} \pm 0.2 \cdot 10^{-7} \text{ ms}^{-1}$ . Within the calculated error bound these growth rates are the same.



**Figure 4-13:** A comparison of the results of Experiment 1 with those of Experiment 2 presented with the data from Experiment 2.

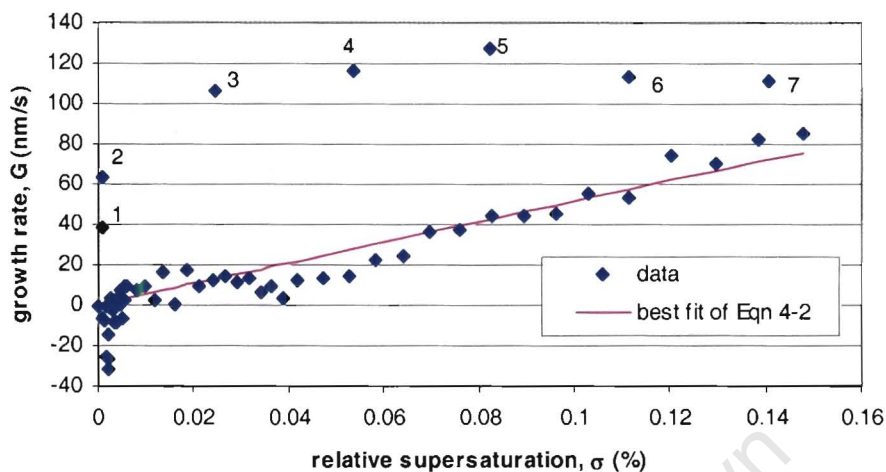
#### 4.4.4. Experiment 3

Experiment 3 was run to quantify the changes that the source of the  $\text{KNO}_3$  salt would have on the crystal growth rate from solution. The  $\text{KNO}_3$  produced by Industick GmbH, although having similar purity specifications, has different impurities to the same salt produced by Haifa Chemicals. The most notable difference between the two is that the Industick salt contains an anti-caking agent (0.3-0.6% [w/w] sulphobutanaphthol), while the Haifa chemicals salt does not. A list of impurities for both of the salts can be found in Appendix 3.

Experiment 3 was run with Industick  $\text{KNO}_3$  to compare with Experiments 1 and 2 which were run with Haifa  $\text{KNO}_3$ . Figure 4-14 shows the growth rate results.

Again high growth rates correspond to the first few measured values. If this is attributed to seed repair then the longer period may be due to the low supersaturation at the time of seeding. This could cause the repair process to take longer, almost up until the time for the supersaturation to reach its maximum level ( $\sigma = 0.15\%$ ). The long period could also be due to the different nature of the seeds used. The seeds prepared from the Industick  $\text{KNO}_3$  could require more time to repair themselves than those prepared from the Haifa Chemicals  $\text{KNO}_3$ . This seems likely if a comparison is made between Figure 4-15, showing the Industick seeds, and Figure 4-10, which shows the Haifa seeds. The Industick seeds are rougher and

more irregular in shape. They are also not as well classified as the Haifa seeds (small crystals can also be seen).

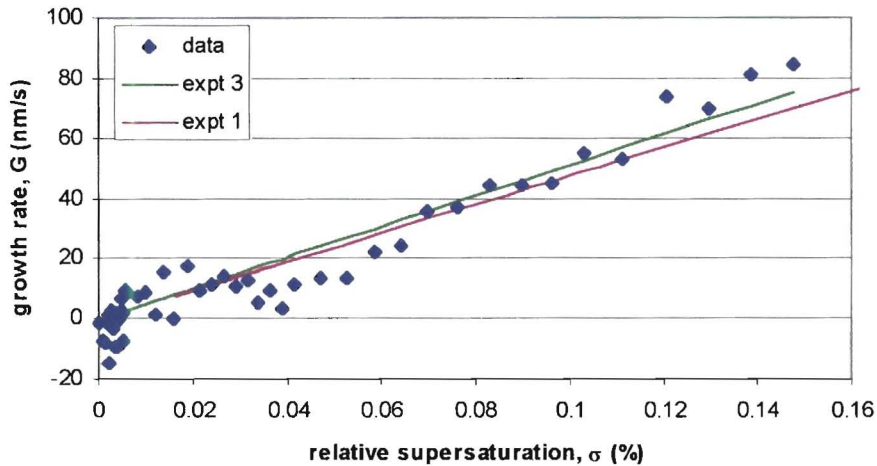


**Figure 4-14:** The  $KNO_3$  crystal growth rate for Experiment 3 expressed as a function of supersaturation ( $n=1$ )

The seven outliers (labelled points 1-7) were ignored when fitting the linear trend shown in Figure 4-14. The results from Experiment 3 gave a  $k_g$  value of  $5.1 \cdot 10^{-7} \pm 0.2 \cdot 10^{-7} \text{ ms}^{-1}$  ( $r^2=0.925$ ). This is similar to that found in Experiment 1. Figure 4-16 compares the trend of Experiment 1 with the data and trend for Experiment 3.



**Figure 4-15:** A SEM photograph of the  $KNO_3$  seeds used in Experiment 3 (produced by Industick GmbH). The magnification is 200 times.



**Figure 4-16:** A comparison of the data and trend for Experiment 3 with the trend for Experiment 1

This is a particularly interesting discovery. Despite the increased impurities and the presence of anti-caking agent in the Industick  $\text{KNO}_3$ , it shows no significant difference in growth rate when compared with the purer Haifa Chemicals  $\text{KNO}_3$ . Franke et al (1981) came to the same conclusion in their studies stating that “the use of reagents of different purity had no marked effect on the growth rate and imperfection of crystals”.

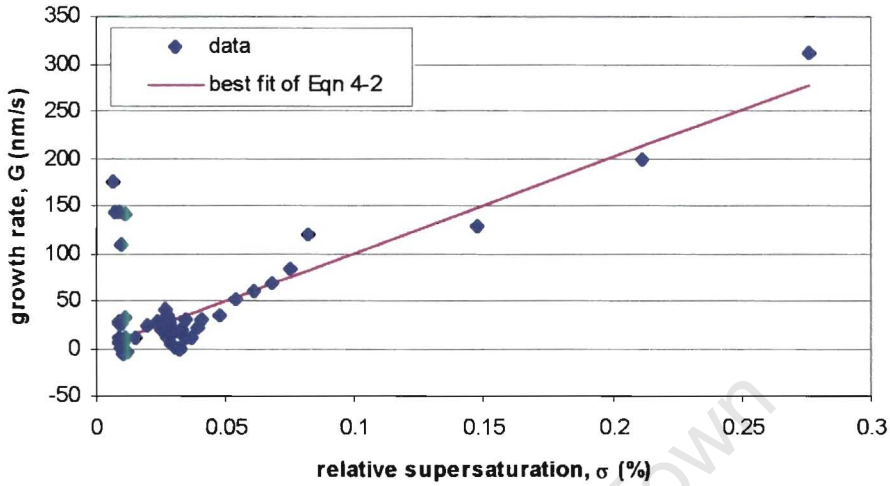
Taking an average of the overall growth constants found in Experiments 1, 2 and 3 gives a  $k_g$  value of  $4.9 \cdot 10^{-7} \pm 1 \cdot 10^{-8} \text{ ms}^{-1}$  for the growth of potassium nitrate crystals from demineralised water at  $50^\circ\text{C}$ .

#### 4.4.5. Experiment 4

Experiment 4 was run to examine the effect that impurities in the water used would have on the growth rate. Experiments 1 to 3 were run with demineralised water from the laboratory. Experiment 4 made use of municipal tap water. The effect was substantial.

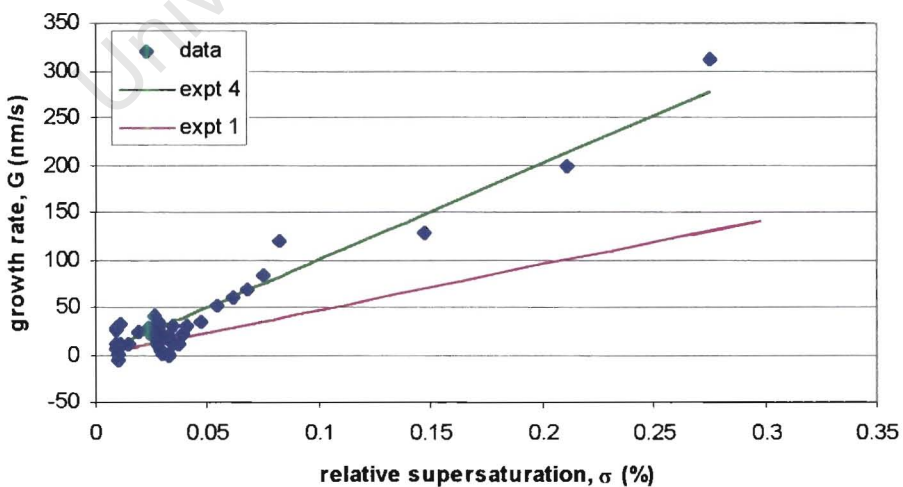
Figure 4-17 shows the growth rate data collected from Experiment 4. Five unexplainable outliers (one is slightly obscured) can be seen at very low supersaturation, these fast growing points appeared at the end of the experiment. Notice also that this is the only experiment that does not show significantly faster

growth at the beginning. This could be due to the fact that the growth rate is already high. The growth rate at  $\sigma=0.3\%$  is as high in Experiment 4 as it is for seed reparation in Experiment 1.



**Figure 4-17:** The  $KNO_3$  crystal growth rate for Experiment 4 expressed as a function of supersaturation

Ignoring the five outliers, a linear trend has been fitted to the remaining points giving a  $k_g$  value of  $1.01 \cdot 10^{-6} \pm 0.04 \cdot 10^{-6} \text{ ms}^{-1}$  ( $r^2=0.916$ ). This is nearly double the  $k_g$  value found for the other experiments using demineralised water. Figure 4-18 shows the phenomenon clearly.



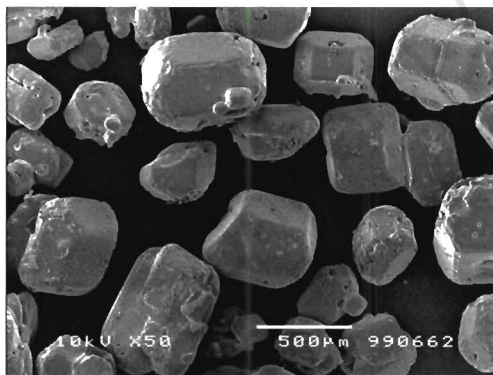
**Figure 4-18:** A comparison of the data and trend for Experiment 4 with the trend for Experiment 1

Figure 4-18 seems to indicate that one or more of the impurities in the tap water aids the growth rate of potassium nitrate. This could be because the particular impurities either aid the diffusion of molecules through the boundary layer or alter the characteristics of the adsorption layer at the crystal-surface interface and influence the integration of growth units (Mullin, 1993). Since the growth is known to be diffusion limited it seems more likely that the increased growth rate is due to the impurities promoting the diffusion process.

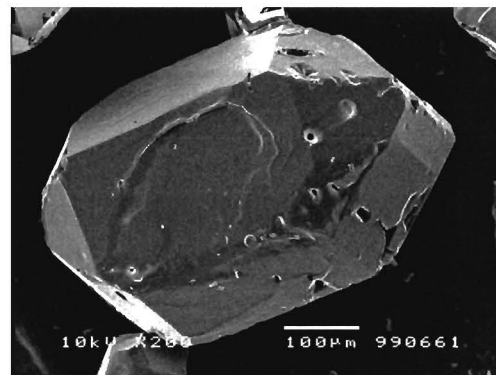
The particular impurity in the municipal water that is affecting the growth so substantially is unknown.

Figure 4-19 shows a SEM photograph of a sample of potassium nitrate crystals taken immediately after the cooling ramp of Experiment 4. Figure 4-20 shows a close-up of a single crystal grown during the same experiment but sampled during the cooling ramp.

Comparing Figure 4-20 with Figure 4-10 shows the extent to which the seed crystals have been damaged. It gives an idea of how much repair must occur before regular growth can take place.



**Figure 4-19:** A SEM photograph of a sample of  $KNO_3$  crystals taken after the cooling ramp of Experiment 4. The magnification is 50 times.

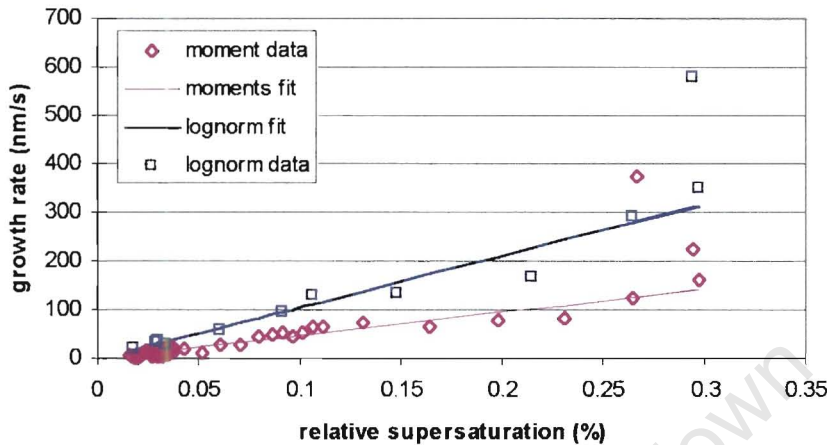


**Figure 4-20:** A SEM photograph of a  $KNO_3$  crystal withdrawn during the cooling ramp of Experiment 4. The magnification is 200 times.

#### 4.4.6. The influence of the method of determining growth rate

Figure 4-21 shows the strong influence that the method of determining crystal growth exerts on the results. The data from Experiment 1 was transformed into the growth

rate vs supersaturation form using the method of plotting log normal curve fits to selected crystal size distributions (CSD) from the Malvern Mastersizer. Using the median sizes from the lognormal plots and the time between CSD measurements the overall mean growth rate was calculated.



**Figure 4-21:** The influence of the method used to determine growth rates shown with the data from Experiment 1

Log normal fitting gives a growth rate that is double that found by the moment method. It is known that log normal fitting does tend to be biased towards a higher median size when the CSD is not perfectly log normal in shape. It is also prone to report only the fast growers, particularly when growth rate dispersion is present. For these reasons it is expected that the log normal fitting method would give a  $k_g$  value that was higher than that found by the moment method.

The moment method is based heavily on the increase of the crystal mass. It assumes that the Malvern obscuration signal is a reliable measure of this mass increase. The moment method also assumes that all crystals grow at the same rate and in so doing neglects to model growth rate dispersion.

The difference in the predicted  $k_g$  values is thus due to inaccuracies in both growth-predicting methods.

#### 4.4.7. Comparison with literature

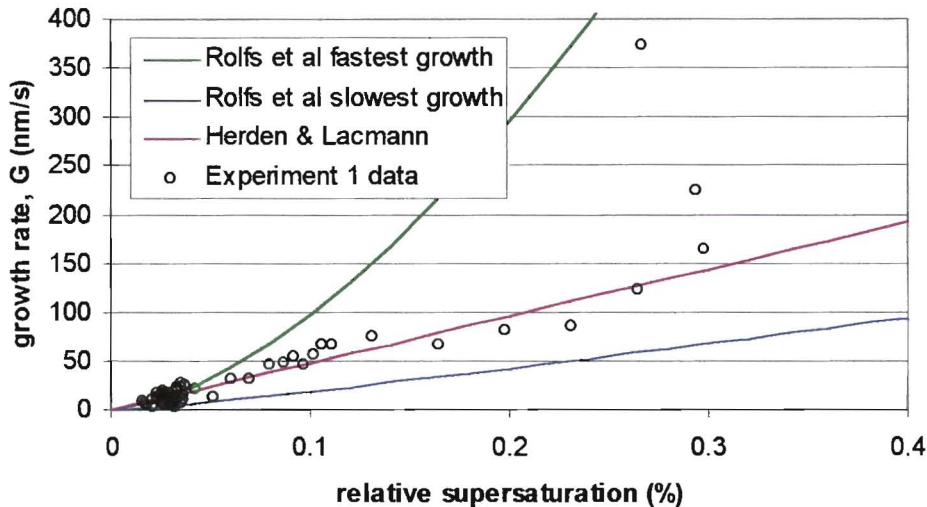
The literature values reported for the growth of potassium nitrate in water tend to vary. Rolfs states that differences in literature values are primarily due to the variations in hydrodynamic conditions and in the preparation of the seed crystals

used. Perhaps more important than those however, are the differences in crystallisation temperature and method of crystallisation (either single or bulk crystal experiments).

Literature reports the growth rate of crystals in a vast number of forms. Older studies seem to focus on overall growth rates while more recent work has concentrated on face specific growth rates. For both types of growth the values can be reported at constant or changing supersaturation levels and at a range of temperatures. In order to meaningfully compare data these differences need to be reconciled.

Figure 4-22 shows the literature values reported by Rolfs et al (1997) and Herden and Lacmann (1997) with the growth data from Experiment 1. Both authors report specific face growth rates in their papers. Face specific growth is a measurement of the radial growth rate while the overall growth rate is based on the increasing diameter of the crystals. Assuming ideal spherical crystals the overall growth rate should be equal to twice the face specific growth rate. In order to compare the literature values with the overall growth rate measured in Experiment 1 the reported growth constants ( $k_g$ ) were doubled. Only the fastest and slowest growing faces observed by Rolfs are shown. Herden and Lacmann only measure the growth of the {111} face (known by Rolfs et al to be a slower growing face) and so this is reported.

The agreement between the literature and measured values is good. The results from Experiment 1 lie in-between the fastest and slowest growing faces reported by Rolfs et al and are very similar to those reported by Herden and Lacmann. Even the two fastest growing points lie within the boundaries of Rolfs et al's work. This could suggest that during the initial repair of the seed crystals the fastest growing {001} face dominated the overall growth rate. The temperatures at which these measurements were carried out were different: Experiment 1 was at 50 °C, Rolfs et al's work was at 15 °C and Herden and Lacmann's work was at 25 °C.



**Figure 4-22:** A comparison of the growth rates found in literature with those measured during Experiment 1. Literature: Rolfs et al (1997) and Herden and Lacmann (1997).

Rolfs et al (1997) states that the face specific growth rates for potassium nitrate that he reports, for experiments carried out at 15 °C, are high. This seems justified when compared with Experiments 1 to 4 (carried out at 50 °C) as growth rate is expected to increase with temperature.

Rolfs et al (1997) also concludes that growth of potassium nitrate is integration limited. This is different to the diffusion limited growth mechanism found in Experiments 1 to 4. This discrepancy could be explained by the different hydrodynamic conditions. The speed and direction of flow in the single crystal experiments (Rolfs et al, 1997; Herden and Lacmann, 1997) could have reduced the diffusion layer to a degree not found in bulk crystallisation. The different growth mechanisms could cause the difference in growth rates discussed in the previous paragraph.

#### 4.4.8. Error analysis

Calculation of the error associated with the growth rate measurements was not performed. The growth rate is directly determined from the crystal size distributions and obscuration signal measured by the laser light scattering Malvern Mastersizer X. The error associated with these measurements is undefined as they are absolute values. To quantify the error the same crystals should be measured a number of

times over to determine the reproducibility of the measurement. To determine the accuracy of the actual device it would be necessary to measure the same sample through two different sizing instruments. Because growth rate measurements are based on the difference between size distributions it is not so important that the instrument measures the absolute size accurately.

The calculation of the error associated with the relative supersaturation measurements which combines the errors associated with the solubility curve, temperature measurement device, density meter and concentration calibration curves is shown in Appendix 5. It is found to be  $1.92 \cdot 10^{-3}$ .

University of Cape Town

## Chapter 5

### The 1100 litre DTB crystalliser experiments

The second experimental set-up used in this study was Uniak's 1100 litre draft tube baffled (DTB) crystalliser. As mentioned before, the aim of the 2 litre growth cell experiments was to provide the necessary familiarity with the growth behaviour of potassium nitrate so that it could be properly implemented and modelled on the large-scale.

#### 5.1. The history of the crystalliser

The main body of the 1100 litre crystalliser was designed and built at the beginning of the Uniak project. After the Uniak-2 project the crystalliser underwent a renovation during the summer of 1996. During this revision several changes were made to the original 970 litre DTB crystalliser. The most important changes were:

1. The internal heat exchanger was removed
2. An uncoated marine impeller was installed
3. All main pumps were replaced or revised and placed vertically
4. All piping and tubing was redesigned and reinstalled
5. A new Honeywell process computer system was installed

The construction material used was mostly the high quality stainless steel 316. The direct consequence of removing the internal heat exchanger was a change in the crystalliser volume from 970 to 1100 litres (Hartog, 1998).

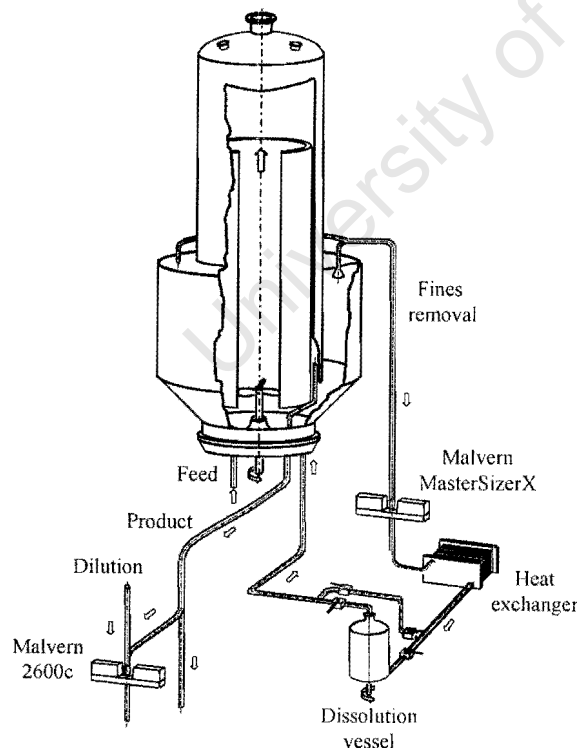
#### 5.2. Description of the crystalliser

The complete crystalliser set-up can be split into two broad categories: i) the crystalliser itself and ii) the ancillary vessels.

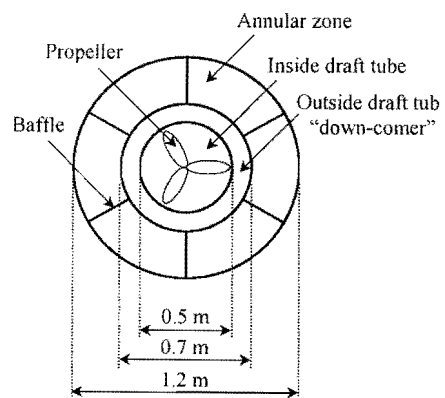
### 5.2.1. The crystalliser

The crystalliser body (see Figures 5-1 and 5-2) is constructed from stainless steel. It has a volume of about 1100 litres and an internal diameter of 0.7 m. The crystalliser is equipped with a draft tube. Just inside the bottom of this draft tube is a marine type impeller with a diameter of 484 mm. The impeller pumps the suspension in the crystalliser up through the draft tube. The suspension flows back down between the draft tube and the outer hull.

The crystalliser has a non-agitated annular zone that facilitates settling. A fines pump (located on the ground floor) is used to remove a stream of particles from the top of this zone. The fines stream then passes through an external plate and frame heat exchanger where it is heated from 50 °C to between 60 °C and 70 °C. This serves as a classifying mechanism. The degree of classification depends on the flow rate of the fines removal system, the heat input from the heat exchanger, the solids concentration in the crystalliser, the physical properties of the crystals and the residence time of the crystals in the fines loop. The residence time is manipulated by using or bypassing the dissolution vessel installed in the return line to the crystalliser.



**Figure 5-1:** A simplified diagram of the 1100 litre DTB crystalliser (Neumann, 1998)



**Figure 5-2:** A cross sectional top view of the crystalliser showing the internal dimensions (Neumann, 1998)

The heat from the heat exchanger is not only used to dissolve the fines but also to provide the energy necessary for the evaporation of the solvent. This evaporation at 50 °C and about 100 mbar provides the supersaturation, which is the driving force for crystallisation. The low pressure in the crystalliser is maintained by a water-cooled vacuum pump. The vapour is condensed in two condensers located at the top of the crystalliser. The condensate is pumped back to the primary feed vessel (see section 5.2.2).

Product is removed from the bottom of the crystalliser between the draft tube and the skirt baffle. This stream passes through a number of particle sizing instruments. The Opus uses ultrasound to measure particle size in highly concentrated slurries. The other instruments, the Malvern and Helos (laser light scattering devices) and a CCD camera require slurries with low solids concentrations. To achieve this a portion of the product stream is intermittently mixed with a saturated solution at 50 °C, named the dilution stream, when sizing is required. Depending on whether the crystalliser is operating in batch or continuous mode the remaining portion of the undiluted product stream is either returned to the crystalliser after measurement of the crystal size distribution or pumped to the primary feed vessel. The mixed product/dilution stream is always pumped to the primary feed vessel. Feed enters the crystalliser at a rate equal to the combined removal flowrates of the product and condensate streams to maintain a fixed volume.

Apart from the sizing instrumentation there are various measurement devices placed in line to record pressure, temperature, flowrates and solution density. Inline density meters are present in the fines loop, product loop and the dilution system. A more accurate offline density measurement can also be taken using the density meter component of the concentration-measuring device.

### **5.2.2. The auxiliary vessels**

The feed is prepared in two vessels. The primary vessel operates at 50 °C. It has two distinct zones. The outer zone contains an agitated slurry into which the dilution stream, condensate and additional raw materials are added. Solution passes from this zone into the central conical, settling zone. Crystal free liquor is drawn via an overflow line from the central zone of the primary feed vessel to the secondary feed vessel. The secondary vessel operates at about 53 °C. This elevated temperature

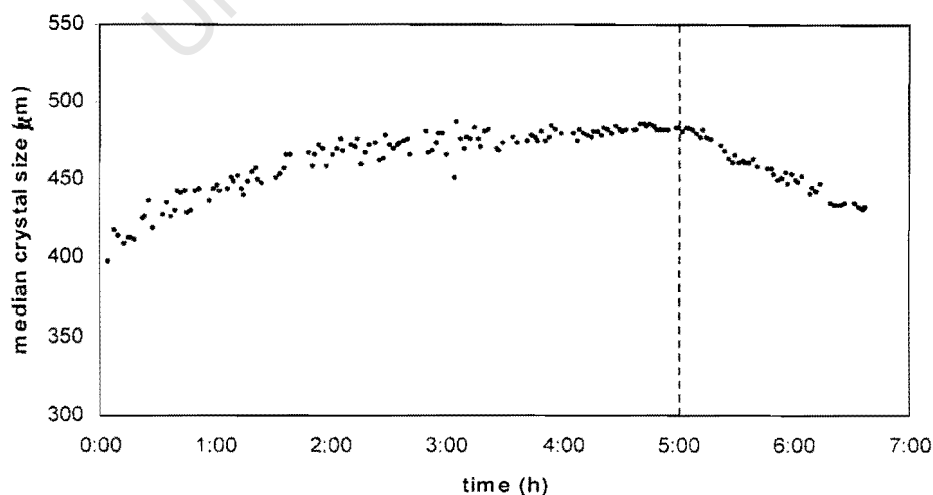
ensures a crystal free solution. The secondary feed vessel provides a saturated, crystal free solution for the feed and dilution streams.

Another vessel provides storage of the crystalliser contents between experiments. A hot water vessel, kept at 90 °C, provides heating liquid for the heat exchanger. There is also a luke-warm water vessel (50 °C), which supplies rinse water in case blockages develop in the pipes.

### 5.3. The results and discussion

Three successful experiments were run on the 1100 litre crystalliser. Only one set of experimental data is presented here as the publishing rights of the other two sets of data belong to a colleague. The raw results of one of these experiments are presented below in Figures 5-3 and 5-5.

The crystalliser was run in continuous mode at 50 °C and 100 mbar. The fines were removed from the annular zone at 2 l/min and this stream was heated at a rate of 85 Wm<sup>-3</sup>. This energy input was sufficient to dissolve the small crystals in the stream and maintain the desired level of evaporation in the crystalliser. The feed to the crystalliser was a saturated, crystal free potassium nitrate solution and the product flow was 0.25 l/s. The impeller speed was set to 270 rpm and increased to 320 rpm five hours after crystals were first detected by the Helos. All conditions were set to mimic an ammonium sulphate experiment run previously. This allowed comparability between experiments.



**Figure 5-3:** The median crystal size in the 1100 litre DTB crystalliser as measured by the Helos laser light scattering device

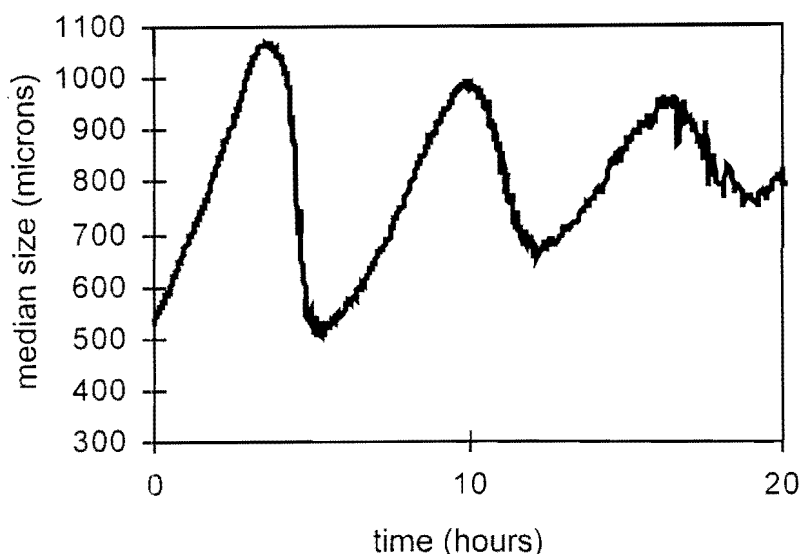
Time zero is defined as being the time that the first crystals were observed by the Helos. It has no real experimental significance since it is definitely not the time that crystals first appear in the crystalliser as crystals are not born at 400  $\mu\text{m}$ . The label is made for convenience. The premature ending of the experiment was due to excessive foaming in the boiling zone after about six and a half hours.

The median crystal sizes measured by the Helos are presented in Figure 5-3. Notice the slow increase in the mean crystal size over the first three hours and then the gradual flattening that occurs between three and five hours. Figure 5-4 shows the median crystal sizes for a typical ammonium sulphate experiment on the 1100 litre crystalliser. Comparing Figures 5-3 and 5-4 shows how differently the two salts behave. Potassium nitrate reaches an equilibrium size in four hours while the crystal size distribution in the ammonium sulphate experiment is still unstable after twenty hours.

The oscillating median crystal size (with a regular period of oscillation – here about seven hours) was consistently found in all the ammonium sulphate experiments on both the 1100 litre and 22 litre scale. This is because there is not enough surface area being continuously generated from attrition to sustain the consumption of the supersaturation being created by evaporation. The peak of the oscillation corresponds to a time when the supersaturation is highest because the surface area available for growth is at a minimum. It is at this time that spontaneous nucleation occurs generating a burst of nuclei and lowering the supersaturation. The drop in the median size takes a little while because the nuclei need to grow slightly before they make up a significant mass percentage of the total crystal distribution measured.

A probable reason for the potassium nitrate experiments not showing this trend is the characteristically brittle nature of the salt. This means that enough surface area for growth is provided by attrition to prevent the build up of supersaturation and thus limit spontaneous nucleation.

Potassium nitrate also seems to establish a much smaller equilibrium crystal size of  $\pm 480 \mu\text{m}$  compared with  $\pm 800 \mu\text{m}$  crystals in the ammonium sulphate experiment. This could also be attributed to the brittleness of the potassium nitrate crystals and hence the greater degree of attrition.



**Figure 5-4:** The results of a typical ammonium sulphate experiment in the 1100 litre DTB crystalliser showing the development of the median size with time (Bermingham, 1988)

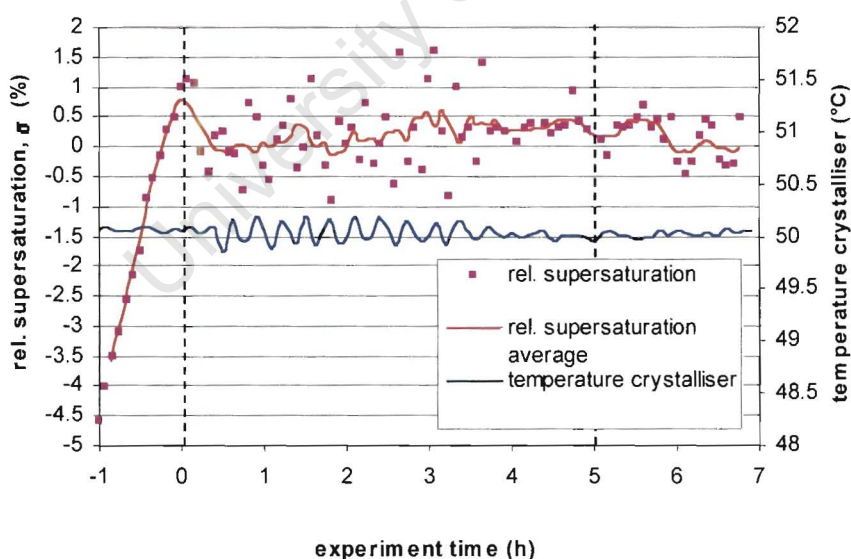
Figure 5-3 also shows the effect that the increase in impeller speed after five hours had on the median crystal size. The decreasing crystal size is expected, as potassium nitrate is known to be extremely brittle and thus susceptible to attrition. Breakage will obviously increase as the number and magnitude of particle-impeller, particle-wall and particle-particle collisions increase. It is speculated that a new equilibrium crystal size would have been attained if the experiment had continued.

The median crystal size may also decrease with the increased impeller speed due to the greater crystal suspension. Since the product removal is at the bottom of the crystalliser it would be sensitive to changes in the crystal suspension if there was a non-uniform solids distribution. Even mixing within industrial crystallisers is known to be difficult (Sha and Palosaari, 2000). If this were the case then the numbers of larger crystals in the measured product would decrease when the impeller speed increased. A step change is not observed in Figure 5-3 so the effect of the crystal suspension is an unlikely reason for the decreasing median size.

Figure 5-5 shows the supersaturation and temperature measurements within the crystalliser. The supersaturation was noisy during this experiment and so it was smoothed using a moving average of 5. This smoothed line is superimposed on the figure.

At time zero the supersaturation reaches a maximum. As discussed earlier, primary nucleation probably occurs a little before time zero. This is consistent with the supersaturation trend, as the level of supersaturation would continue to increase until there was sufficient surface area for growth to start using it up. Figure 5-3 suggests that this critical surface area is reached when the crystals reach a median size of 400  $\mu\text{m}$ .

The supersaturation remains consistently low, almost zero, while the crystals grow then from about two and a half hours onwards, when the median size is stabilising (see Figure 5-3), the supersaturation starts to climb to about 0.3%. The supersaturation then drops back to almost zero at 5 hours with the change in impeller speed. This could be due to the increase in the surface area available for growth and the roughening of that surface area. Both of these factors could lead to a more rapid use of the available supersaturation. It could also be due to better mixing throughout the crystalliser causing a more even distribution of the crystal surface area. This leads to greater use of the available supersaturation in the upper part of the crystalliser where supersaturation is generated by evaporation and the probe is situated.



**Figure 5-5:** The relative supersaturation and temperature within the 1100 litre DTB crystalliser

From the results gained from the 1100 litre potassium nitrate experiments it can be seen that further experiments on this scale will provide useful information. This new

data is particularly beneficial because it shows a behaviour that is very different from the ammonium sulphate crystallisation behaviour. This difference will help in the generalisation of the current Uniak models.

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## Chapter Six

### Conclusions

Accurate density-concentration-temperature and equilibrium concentration (solubility) correlations for potassium nitrate were established using two sources of potassium nitrate. The equilibrium solubility curve varied significantly for the different sources.

Potassium nitrate batch growth rate experiments at 50 °C in a 2 litre draft tube baffled crystalliser had on-line measurement of the crystal size distribution, the solution density and the solution temperature. The crystal growth rate could be calculated from the crystal size distributions and the supersaturation calculated using the density-concentration-temperature and solubility correlations for potassium nitrate.

The potassium nitrate experimental results showed that:

- 1) Crystal growth from an aqueous solution at 50 °C is diffusion limited.
- 2) Growth rate results are reproducible.
- 3) The source of potassium nitrate does not significantly affect the growth rate constant when the appropriate solubility curve is used. This implies that impurities in the Industick salt, especially anti-caking agent, have a negligible effect on the growth rate.
- 4) The source of the water seriously alters the growth rate constant. Crystals grown in tap water grow twice as fast as those grown in demineralised water. The impurities in the tap water may adsorb onto the surface of the growing crystals.
- 5) The overall crystal growth rate constant ( $k_g$ ) for the potassium nitrate – water system at 50 °C is:  
 $4.9 \cdot 10^{-7} \pm 0.1 \cdot 10^{-7} \text{ ms}^{-1}$  for demineralised water, and  
 $1.01 \cdot 10^{-6} \pm 0.04 \cdot 10^{-6} \text{ ms}^{-1}$  for tap water.

- 6) All growth rates measured lie between the fastest and slowest face specific growth rates reported in literature.
- 7) The two growth rate determination methods report very different results. Both the moment and log-normal fitting methods neglect the possibility of size dependent growth.

Large-scale crystallisation of potassium nitrate using the 1100 litre DTB crystalliser at 50 °C proved successful. It showed that:

- 1) A new, second model material could be successfully introduced to the crystalliser for the first time in 13 years.
- 2) In-line measurement of the potassium nitrate supersaturation is possible.
- 3) Impeller speed has a significant effect on the particle size, as a result of the brittleness of potassium nitrate crystals.
- 4) Potassium nitrate crystallisation behaviour is different to that of ammonium sulphate in that there is no oscillation in the median size.

## Chapter Seven

### Recommendations

Some suggestions for further work are given below.

Collect the mass of crystals at the end of all future two litre growth cell experiments. If this mass is known it is then possible to check the accuracy of the value for the third moment calculated using the Brown & Felton method.

Run a number of experiments at a constant growth rate by keeping the supersaturation constant. This would require modification of the programme that controls the temperature of the water bath.

Improve the method of taking crystal samples during and after the experiments. The steep potassium nitrate solubility curve meant that many samples were ruined due to cooling on the filter paper. Attempt warming the filter before use.

Investigate the effect that the type of nucleation has on the growth rate and growth behaviour of the potassium nitrate crystals since it is theorised that the type of nuclei (in terms of differing internal energies and structural defects) play a large role in the growth of the crystal.

Investigate growth of undamaged seeds. No initial fast growth due to crystal repair would be anticipated in an undamaged, seeded growth experiment. If none was seen this would suggest that seed reparation does occur in seeded experiments where damaged seeds are used.

Incorporate growth rate dispersion theory into the growth rate calculations. Both moment modelling and log-normal curve fitting ignore GRD and cannot be used to

calculate the growth of the crystals accurately where it occurs. Growth rate dispersion in potassium nitrate crystals should be looked into in more detail. This would aid growth rate modelling and thus achieve a more precise measurement of the overall growth rate.

Continue the investigation of potassium nitrate crystallisation on the 1100 litre scale. For a full comparison with the ammonium sulphate experiments the effect of each of the major variables (impeller speed, heat input, residence time and fines flow rate) on the product quality needs to be examined. Samples of the potassium nitrate crystals should be taken from the crystalliser at various times throughout the experiment. Crystal analysis by scanning electron microscopy and comparison with similar pictures of ammonium sulphate under identical conditions would illustrate the relative brittleness of the two crystal structures.

Investigate another material with very different properties e.g. an organic material in the 1100 litre crystalliser.

Simulate the results using the gPROMS model based on ammonium sulphate experiments. This would provide useful information on where the model needs to be generalised in order for it to be applicable a range of materials.

## Chapter Eight

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## The Appendices

1. Raw calibration data:
  - i)  $\text{KNO}_3$  solubility data
  - ii) Industick GmbH C-p-T calibration curve data
  - iii) Haifa Chemicals C-p-T calibration curve data
  - iv) Rolf's (1997) face specific growth rate measurements
2. Experimental details
3. Impurities found in the  $\text{KNO}_3$  produced by Haifa Chemicals and Industick GmbH
4. Impurities found in the tap water used in Experiment 4
5. Error calculation
6. Raw particle size distribution and density data for Experiments 1-4

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**Appendix 1**  
**Raw data**

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**Table 1:** The solubility of potassium nitrate according to literature

Temp (°C)	Solubility (g KNO <sub>3</sub> /100g H <sub>2</sub> O)			Temp (°C)	Solubility (g KNO <sub>3</sub> /100g H <sub>2</sub> O)		
	Linke (1965)	Mullins (1993)	Gmelin (1938)		Linke (1965)	Mullins (1993)	Gmelin (1938)
0	13.25	13.3	13.25	35			53.87
0			13.26	35.21			54.72
0			13.3	40	63.93	63.9	63.88
0			13.31	40			63.93
0.4			13.43	40			64.47
4			16	40.1			64.12
9.1			20.13	44.5			73.25
9.92			20.8	44.75			74.5
10	31.58	20.9		50	85.19		85.36
12.63			23.36	50			85.7
14.9			25.78	55.13			97.42
16.3			27.23	59.16			107.63
18			28.03	60	109.21	110	109.86
20	31.58	31.6	31.49	60.05			111.18
20			31.58	62.5			116.5
20			32.05	68			132.77
21.1			32.93	70	136.97		
21.5			33.52	75			153
23.82			36.64	76			156.61
25	37.93		37.57	80	168.82	169	169.04
25			37.72	87.5			195.8
25			38.16	90	203.03		
25			38.38	91.65			210.2
25			38.46	98			237.6
30	45.56	45.8	45.56	100	244.83	247	244.8
30			45.77	100			246.03
30.2			46.2	111.7			297.2
30.8			47.52	114			311.64
35			53.28				

**Correlation:**

$$m = 13.767 + 0.5588v + 0.0178v^2 \text{ (Rolfs et al., 1997)}$$

where  $m$  is the weight of soluted KNO<sub>3</sub> per 100g of water, and  $v$  is the temperature in °C.

**Table 2:** Density measurements of Industick potassium nitrate solutions

Concentration (g KNO <sub>3</sub> /100g H <sub>2</sub> O)	Solubility Temp (°C)	Density (kg/l)		
		54.81 °C	59.85 °C	64.82 °C
0.000	-	0.98723	0.98461	0.98213
53.815	34.9	-	1.22787	-
54.054	35.0	-	1.22889	-
54.054	35.0	1.23333	1.22848	1.22582
60.128	38.3	-	1.24944	-
59.949	38.2	1.25416	1.24884	1.24636
65.125	40.9	-	1.26607	-
65.020	40.8	-	1.26579	-
65.012	40.8	1.27140	1.26550	1.26333
70.008	43.3	-	1.28182	-
70.021	43.3	1.28640	-	1.27846
74.847	45.6	-	1.29661	-
75.012	45.7	-	1.29746	-
74.965	45.6	1.30273	1.29659	1.29435
79.979	47.9	-	1.31166	-
79.734	47.8	1.31623	1.31077	1.30792
84.962	50.1	-	1.32657	-
84.996	50.1	1.33300	1.32580	1.32426
90.021	52.2	-	1.33747	-
90.034	52.2	-	1.33931	-
90.110	52.3	-	1.33994	1.33709
95.574	54.5	-	1.35451	-
94.988	54.3	-	1.35293	1.35055
102.457	57.2	-	-	-
101.654	56.9	-	-	-
102.079	57.1	-	-	1.36792

**Table 3:** Raw data for the Haifa Chemical – Demineralised water concentration calibration curve .

Temperature: 57.5C			Temperature: 60C			Temperature: 62.5C		
Conc	Density	Box Temp	Conc	Density	Box Temp	Conc	Density	Box Temp
(wt frac)	(kg/l)	(C)	(wt frac)	(kg/l)	(C)	(wt frac)	(kg/l)	(C)
0.393995	1.269577	57.34963	0.393995	1.266347	59.85252	0.393995	1.265103	62.32684
0.393995	1.269217	57.35891	0.393995	1.266559	59.85302	0.393995	1.265148	62.32707
0.393995	1.269255	57.35875	0.393995	1.266597	59.85498	0.393995	1.265179	62.32693
0.393995	1.269289	57.35676	0.393995	1.266631	59.85585	0.393995	1.265195	62.32688
0.393995	1.269313	57.35756	0.393995	1.266656	59.85308	0.393995	1.265213	62.32691
0.393995	1.269332	57.35869	0.393995	1.266665	59.85494	0.393995	1.265227	62.32697
0.429306	1.302001	57.35917	0.429306	1.296327	59.85257	0.429306	1.295463	62.32685
0.429306	1.302019	57.34129	0.429306	1.296356	59.85423	0.429306	1.295381	62.32694
0.429306	1.302084	57.35901	0.429306	1.296418	59.85379	0.429306	1.295432	62.32702
0.429306	1.302122	57.35914	0.429306	1.296476	59.86941	0.429306	1.295484	62.32702
0.429306	1.302176	57.35794	0.429306	1.296529	59.86824	0.429306	1.29554	62.32702
0.429306	1.302219	57.3589	0.429306	1.296571	59.85343	0.429306	1.295593	62.32693
0.458075	1.327115	57.35861	0.458075	1.324965	59.85878	0.458075	1.323234	62.3268
0.458075	1.327137	57.3466	0.458075	1.324891	59.8526	0.458075	1.323259	62.32675
0.458075	1.327176	57.35888	0.458075	1.324924	59.86325	0.458075	1.32328	62.32718
0.458075	1.327215	57.35909	0.458075	1.324934	59.86781	0.458075	1.323293	62.32707
0.458075	1.327235	57.35868	0.458075	1.324948	59.87002	0.458075	1.323307	62.32707
0.458075	1.327261	57.35819	0.458075	1.324961	59.86471	0.458075	1.323317	62.32703
0.458075	1.327281	57.35546	0.458075	1.32497	59.85616	0.458075	1.323333	62.32705
0.48793	1.356405	57.35895	0.48793	1.353782	59.86563	0.48793	1.352614	62.32703
0.48793	1.356462	57.35663	0.48793	1.353779	59.86893	0.48793	1.352365	62.32693
0.48793	1.356521	57.3444	0.48793	1.353823	59.86485	0.48793	1.352413	62.32697
0.48793	1.356586	57.35835	0.48793	1.353863	59.87048	0.48793	1.352461	62.3271
0.48793	1.356639	57.35863	0.48793	1.353899	59.87032	0.48793	1.352501	62.32685
0.48793	1.356703	57.35361	0.48793	1.353943	59.86902	0.48793	1.352539	62.327

**Table 4:** Raw data for the Haifa Chemicals – tap water concentration calibration curve

Temperature: 57.5C			Temperature: 60C			Temperature: 62.5C		
Conc	Density	Box Temp	Conc	Density	Box Temp	Conc	Density	Box Temp
(wt%)	(kg/l)	(C)	(wt%)	(kg/l)	(C)	(wt%)	(kg/l)	(C)
0.445667	1.316615	57.35901	0.445667	1.313466	59.85218	0.445667	1.311973	62.32586
0.445667	1.316653	57.34287	0.445667	1.313489	59.85208	0.445667	1.31188	62.32688
0.445667	1.31669	57.34913	0.445667	1.313574	59.85217	0.445667	1.311907	62.32686
0.445667	1.31671	57.35922	0.445667	1.31362	59.85217	0.445667	1.311919	62.32683
0.445667	1.316741	57.34107	0.445667	1.313653	59.85219	0.445667	1.311935	62.32682
0.445667	1.316762	57.35864	0.445667	1.313621	59.85217	0.445667	1.311963	62.32668
0.455324	1.324383	57.35835	0.455324	1.322593	59.85232	0.455324	1.320654	62.32691
0.455324	1.324412	57.35857	0.455324	1.322197	59.85253	0.455324	1.320571	62.32694
0.455324	1.324452	57.35902	0.455324	1.322246	59.85236	0.455324	1.320597	62.32699
0.455324	1.32447	57.34206	0.455324	1.322273	59.85232	0.455324	1.320619	62.32695
0.455324	1.324489	57.34185	0.455324	1.322287	59.85235	0.455324	1.320634	62.32703
0.455324	1.324502	57.35405	0.455324	1.322291	59.85234	0.455324	1.320649	62.32696
0.470173	1.338693	57.3548	0.470173	1.336939	59.85232	0.470173	1.33562	62.32694
0.470173	1.338713	57.35473	0.470173	1.336927	59.8523	0.470173	1.335543	62.32694
0.470173	1.338772	57.34172	0.470173	1.336968	59.85228	0.470173	1.335594	62.32696
0.470173	1.338814	57.35908	0.470173	1.337005	59.85233	0.470173	1.335591	62.32697
0.470173	1.338838	57.35918	0.470173	1.337033	59.85241	0.470173	1.335614	62.32687
0.470173	1.33886	57.35778	0.470173	1.337053	59.85225	0.470173	1.335619	62.32697
			0.48768	1.37192	59.85247	0.48768	1.369958	62.32695
			0.48768	1.371515	59.85251	0.48768	1.369423	62.32706
			0.48768	1.371563	59.85247	0.48768	1.369431	62.32688
			0.48768	1.371593	59.85287	0.48768	1.369445	62.32699
			0.48768	1.371613	59.85248	0.48768	1.369463	62.32697
			0.48768	1.371619	59.8547	0.48768	1.369477	62.32699

**Table 5:** Results of the face specific determination of the mean crystal growth

Flow rate: 16 cm/s, saturation temperature: 15 °C rate (Rolfs et al., 1997).

Face	Measurements	k (nm/s)	n
{110}	19	65800±13500	1.49±0.04
{111}	14	23800±4700	1.25±0.04
{010}	13	13500±3200	1.15±0.05
{021}	10	103800±28900	1.52±0.06
{011}	3	41800±6200	1.35±0.03
{100}	2	34500±4500	1.28±0.03
{001}	3	195200±36100	1.60±0.03

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**Appendix 2**  
**Experimental details**

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Appendix 3 gives the important experimental details of each of the four experiments run.

### Experiment 1

Source of KNO<sub>3</sub>: Haifa Chemicals  
Type of water used: Demineralised  
Initial concentration: 46.4 wt %  
Mass of seeds added: 1.3585g  
Temperature profile: 50.1 – 49.1 °C in 2400s

### Experiment 2

Source of KNO<sub>3</sub>: Haifa Chemicals  
Type of water used: Demineralised  
Initial concentration: 46.4 wt %  
Mass of seeds added: 1.3590g  
Temperature profile: 50.3 – 49.3 °C in 2400s

### Experiment 3

Source of KNO<sub>3</sub>: Industick GmbH  
Type of water used: Demineralised  
Initial concentration: 46.3 wt %  
Mass of seeds added: 1.1330g  
Temperature profile: 49.2 – 49.0 °C in 900s

### Experiment 4

Source of KNO<sub>3</sub>: Haifa Chemicals  
Type of water used: Municipal tap  
Initial concentration: 46.4 wt %  
Mass of seeds added: 1.360g  
Temperature profile: 50.1 – 49.2 °C in 2300s

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**Appendix 3**  
**The impurities found in the  $\text{KNO}_3$  produced**  
**by Haifa Chemicals and Industick GmbH**

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**Table 1:** The impurities found in  $KNO_3$  produced by Haifa Chemicals and used in Experiment 1, 2 and 4

Analysis		Typical	Specification
$KNO_3$	%	99.8	99.7
$H_2O$	%	0.05	0.2 max
pH		6.5	6.0-8.5
Na	ppm	150	300 max
Ca	ppm	1	8 max
Mg	ppm	4	8 max
Fe	ppm	2	10 max
Cl	ppm	150	300 max
Nitrites	ppm	1	5 max
Insolubles	ppm	150	350 max

**Table 2:** The impurities found in the  $KNO_3$  produced by Industick GmbH and used in Experiment 3

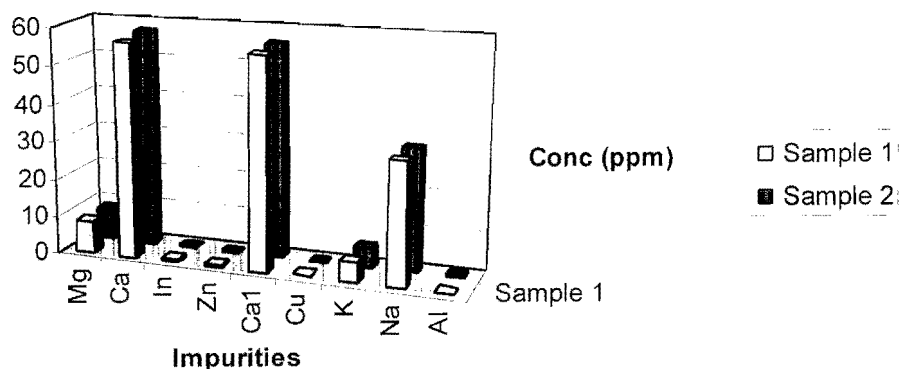
Analysis		Typical
$KNO_3$	%	99.5 min
N	%	13.7 max
$H_2O$	%	0.2 max
sulphobetanaftol	%	0.3-0.6
NaCl	ppm	600
Insolubles	ppm	200
Fe	ppm	10

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**Appendix 4**  
**The impurities found in the tap water**

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**Figure 1:** A bar graph of the major metal impurities found in the tap water at the Laboratory for Process Equipment, Delft. Sample 1 was taken directly after opening the tap in the morning and Sample 2 was taken after running the water for 10 minutes

Element	Sample 1 (ppm)	Sample 2 (ppm)
Ag	0.20	0.09
Ba	0.15	0.04
Bi	0.27	0.17
Co	0.15	0.05
Cr	0.10	0.01
Ga	0.14	0
Mg	8.37	8.39
Mn	0.10	0.00
Ca	56.62	57.45
Fe	0.17	0.09
B	0.45	0.15
In	0.54	0.38
Cd	0.18	0.02
Zn	0.48	0.08
Ca1	55.55	56.18
Cu	0.47	0.09
Ni	0.18	0.01
Cd1	0.19	0.01
Pb	0.19	0.04
K	5.41	5.30
Li	0.18	0.01
Na	31.98	32.08
Sr	0.32	0.16
Tl	0.23	0.09
Al	0.23	0.55

**Table 1:** A full list of the metal impurities found in the tap water at the Laboratory for Process Equipment, Delft. Sample 1 was taken directly after opening the tap in the morning and Sample 2 was taken after running the water for 10 minutes. 0.4 ppm should be regarded as the detection limit.

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**Appendix 5**  
**Error calculations**

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Equilibrium solubility curve

The error in the values determined by equilibrium solubility curve, is found as follows:

Equation:

$$c^* = -5.6589707 \times 10^{-3} T^2 + 1.2229757 T - 0.59845073$$

Known,

The average absolute error in the  $c^*$  calibration = 0.002 wt%

Absolute error in the temperature measurement = 0.012 °C

Therefore

$$e_{c^*} = \sqrt{\left(\frac{\partial c^*}{\partial T}\right)^2} e_T^2 = \sqrt{(1.2229757 - 0.0056589707T)^2 * 0.012^2}$$

$$= \sqrt{1.27 \times 10^{-4}} = 1.13 \times 10^{-2}$$

Concentration measurements

The error in the concentration measurements made with the density meter and the calibration curve is found as follows:

Equation:

$$C = -80181.6467 - 698.052413 \rho^{0.49679594} + 174200.1719 T^{-0.02626337}$$

$$- 94472.4562 \rho^{-7.12451 \times 10^{-3}} T^{-5.455469 \times 10^{-2}}$$

Known,

The average absolute error in the  $c$  calibration = 0.054 wt% (@ $c = 45$ wt%)

Absolute error in the temperature measurement = 0.012 °C

Absolute error in the density measurement =  $1 \cdot 10^{-4}$  g/cm<sup>3</sup>

Therefore (evaluated at 50 °C and 1.3105 g/cm<sup>3</sup>)

$$e_c = \sqrt{\left(\frac{\partial c}{\partial \rho}\right)^2 e_\rho^2 + \left(\frac{\partial c}{\partial T}\right)^2 e_T^2}$$

$$= \sqrt{\left(-346.79 \rho^{-0.50320406} + 673.069 \rho^{-1.0071245} T^{-5.455469 \times 10^{-2}}\right) \times 0.00001^2 + \dots}$$

$$\left(-4575.08 T^{-1.02626337} + 5154.08 \rho^{-7.1245 \times 10^{-3}} T^{-1.05455469}\right) \times 0.012^2$$

$$= \sqrt{1.115 \times 10^{-3} + 6.52 \times 10^{-3}} = 8.74 \times 10^{-2}$$

These errors are combined in the calculation of the relative supersaturation as follows:

Equation

$$\sigma = \frac{c - c^*}{c^*}$$

Known

The error in  $c^* = 1.13 \cdot 10^{-2}$

The error in  $c = 8.74 \cdot 10^{-2}$

Therefore

$$e_{\sigma} = \sqrt{\left(\frac{\partial \sigma}{\partial c}\right)^2 e_c^2 + \left(\frac{\partial \sigma}{\partial c^*}\right)^2 e_{c^*}^2} = \sqrt{\left(\frac{1}{c^{*2}}\right) * 7.64 \times 10^{-3} + \left(\frac{c^2}{c^{*4}}\right) * 1.27 \times 10^{-4}}$$

$$= 1.92 \times 10^{-3}$$

#### Average growth rate

The error in the average growth rate for potassium nitrate in demineralised water was calculated as follows:

$$k_{gavg} = \frac{k_{g1} + k_{g2} + k_{g3}}{3}$$

$$e_{k_{gavg}} = \sqrt{\left(\frac{\partial k_{gavg}}{\partial k_{g1}}\right)^2 e_{k_{g1}}^2 + \left(\frac{\partial k_{gavg}}{\partial k_{g2}}\right)^2 e_{k_{g2}}^2 + \left(\frac{\partial k_{gavg}}{\partial k_{g3}}\right)^2 e_{k_{g3}}^2}$$

#### Definition of average relative error (a.r.e.)

The average relative error has been used as a gauge of the accuracy of correlations fitted to raw data. It is calculated as follows:

$$average\_relative\_error = \frac{\sum_{i=1}^n (V_{i,predicted} - V_{i,actual})}{\sum_{i=1}^n V_{i,actual}}$$

Where

$V_{actual}$

$V_{predicted}$

experimentally determined data value

data value predicted by the correlation

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**Appendix 6**  
**Raw particle size distribution and density**  
**data for Experiments 1-4**

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**Appendix 6.1**  
**Experiment 1**

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Source M170699 SAMData Seg

Recordno	Runno	TimeDate	d10	d50	d90	Span	Resid	Obscur	SSA	1.32	1.6	1.95	2.38	2.9	3.53	4.3	5.24	6.39	7.78	9.48	11.55	14.08	17.15	20.9	25.46	31.01	37.79	46.03	56.09	68.33	
1	1	6/17/99 2:22	63	385.5	568.3	1.3	9.07	-0.4	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.05	0.56	2.9	3.66	5.32	
2	2	6/17/99 2:23	44.5	379.8	566.8	1.4	28.63	-0.4	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.46	3.89	6.65	4.13	7.57	
3	3	6/17/99 2:23	96.3	516.8	583.7	0.9	21.28	-0.3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.23	
4	4	6/17/99 2:24	27.5	56.9	85.6	1	27.86	-0.2	0	0	0	0	0	0	0	0	0	0	0	0	0	0.02	0.38	1.8	3.19	3.16	4.31	11.7	17.64	7.24	10.3
5	5	6/17/99 2:24	38.3	65.4	89	0.8	24.11	-0.1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.3	1.82	6.93	19.69	10.63	14.46
6	6	6/17/99 2:25	80.6	534	587	0.9	13.91	0.1	0	0	0	0	0	0	0	0	0	0	0	0	0	0.03	0.09	0.14	0.2	0.45	1.54	2.48	0.94	1.24	
7	7	6/17/99 2:25	68.7	471.9	576.3	1.1	12.48	0.3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.2	1.33	3.91	1.79	2.62	
8	8	6/17/99 2:26	85.8	528.6	586	0.9	7.74	0.5	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.12	0.9	2.7	1.02	7.35	
9	9	6/17/99 2:26	390.7	545.1	589.3	0.4	5.39	0.7	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.02	0.38	2.47	0.58	0.57	
10	10	6/17/99 2:27	83.8	143.8	284.3	1.4	18.77	1.1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.54	
11	11	6/17/99 2:27	72.2	87.9	111.1	0.4	31.51	0.9	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.02	2.55	0.96	2.71	
12	12	6/17/99 2:28	40.6	82.6	152	1.3	12.4	0.9	0	0	0	0	0	0	0	0	0	0	0	0	0	0.01	0.05	0.25	0.58	0.53	0.78	3.93	12.45	6.55	8.42
13	13	6/17/99 2:29	83.7	526.6	585.7	1	6.3	0.9	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.05	0.54	2.75	1.49	1.87	
14	14	6/17/99 2:29	64.1	129.6	287.2	1.7	12.2	5.9	0	0.4	0.24	0.05	0	0	0.08	0.15	0.17	0.19	0.23	0.27	0.37	0.35	0.09	0	0	0	0.24	1.34	2.77	4.99	
15	15	6/17/99 2:30	52.9	123.7	220.1	1.4	0.99	10.3	0.18	0.49	0.02	0	0.01	0.38	0.23	0.14	0.12	0.13	0.17	0.23	0.33	0.49	0.68	0.76	0.8	1.24	1.9	2.58	3.79		
16	16	6/17/99 2:30	59.1	137.3	235.7	1.3	1.08	12.9	0.03	0.12	0.18	0.21	0.21	0.18	0.14	0.12	0.12	0.15	0.18	0.22	0.26	0.31	0.36	0.37	0.43	0.91	1.89	2.74	3.44		
17	17	6/17/99 2:31	66.7	146.2	246.8	1.2	1.16	14.6	0.03	0.11	0.17	0.2	0.19	0.17	0.13	0.11	0.11	0.14	0.17	0.21	0.25	0.31	0.34	0.27	0.13	0.34	1.25	2.44	3.39		
18	18	6/17/99 2:31	74	158	252.6	1.2	1.19	16	0	0.08	0.15	0.19	0.2	0.17	0.13	0.11	0.11	0.12	0.15	0.19	0.25	0.34	0.41	0.19	0	0	0.56	2	3.11		
19	19	6/17/99 2:32	79.7	164.8	272.4	1.2	1.25	16.9	0.01	0.18	0.43	0.01	0	0	0.26	0.16	0.12	0.12	0.13	0.17	0.23	0.32	0.41	0.21	0	0	0.03	1.45	2.8	0	
20	20	6/17/99 2:32	87.6	170.9	277.7	1.1	1.39	17.1	0.01	0.17	0.41	0.01	0	0	0.26	0.16	0.12	0.12	0.13	0.17	0.23	0.3	0.38	0.23	0	0	0.01	0.75	2.09	0	
21	21	6/17/99 2:33	88	174.5	285.3	1.1	1.42	17.7	0.01	0.16	0.4	0.01	0	0	0.26	0.15	0.11	0.1	0.12	0.16	0.2	0.28	0.39	0.3	0.01	0	0.01	0.55	2.14	0	
22	22	6/17/99 2:33	94.8	179.8	299.2	1.1	1.43	19	0	0.15	0.39	0.01	0	0	0.26	0.16	0.11	0.1	0.12	0.16	0.2	0.27	0.37	0.31	0.01	0	0	0.19	1.58	0	
23	23	6/17/99 2:34	98.7	185.3	289.8	1.1	1.52	19.7	0.01	0.17	0.35	0.01	0	0	0.25	0.16	0.11	0.1	0.11	0.15	0.19	0.25	0.37	0.37	0.01	0	0	0.01	1.27	0	
24	24	6/17/99 2:34	101.2	188.8	301.3	1.1	1.6	20.1	0	0.1	0.36	0.01	0	0	0.28	0.17	0.11	0.09	0.1	0.14	0.18	0.25	0.35	0.36	0.01	0	0	0.01	1	0	
25	25	6/17/99 2:35	103.4	192.1	305.8	1.1	1.62	20.5	0	0.15	0.33	0.01	0	0	0.26	0.18	0.1	0.09	0.1	0.14	0.18	0.24	0.35	0.38	0.01	0	0	0.01	0.82	0	
26	26	6/17/99 2:35	105.9	195.8	310.8	1	1.67	20.8	0	0.08	0.35	0.01	0	0	0.29	0.17	0.11	0.08	0.09	0.13	0.17	0.23	0.33	0.38	0.08	0	0	0.01	0.67	0	
27	27	6/17/99 2:36	107.4	197.2	313.4	1	1.7	21.5	0	0.07	0.35	0.01	0	0	0.29	0.17	0.11	0.08	0.09	0.13	0.17	0.22	0.33	0.39	0.08	0	0	0	0.59	0	
28	28	6/17/99 2:36	109.7	200.8	319.5	1	1.7	21.7	0	0.03	0.28	0.37	0.01	0	0.01	0.22	0.14	0.11	0.1	0.13	0.16	0.21	0.28	0.3	0	0	0	0	0.42	0	
29	29	6/17/99 2:37	112.5	204.8	323.4	1	1.77	22.9	0	0.01	0.2	0.37	0.01	0	0.01	0.22	0.14	0.09	0.09	0.12	0.15	0.2	0.3	0.39	0.18	0	0	0	0.23	0	
30	30	6/17/99 2:37	113.2	206.2	328.1	1	1.88	22.7	0	0.01	0.19	0.36	0.01	0	0.01	0.21	0.14	0.09	0.09	0.13	0.16	0.21	0.3	0.37	0.17	0	0	0	0.01	0.18	
31	31	6/17/99 2:38	114.9	208.9	332.2	1	1.85	23.2	0	0.01	0.18	0.36	0.01	0	0.01	0.22	0.14	0.09	0.08	0.12	0.15	0.2	0.29	0.38	0.2	0	0	0.01	0.09	0	
32	32	6/17/99 2:38	114.9	209.5	333.7	1	1.88	22.9	0	0.01	0.18	0.36	0.01	0	0.01	0.22	0.14	0.09	0.09	0.12	0.15	0.2	0.29	0.37	0.21	0	0	0.01	0.1	0	
33	33	6/17/99 2:39	115	209.9	333.6	1	1.88	23.5	0	0.06	0.2	0.31	0.01	0	0.01	0.21	0.14	0.09	0.09	0.12	0.15	0.2	0.29	0.38	0.22	0	0	0.01	0.09	0	
34	34	6/17/99 2:39	115.8	210.4	333.6	1	1.93	23.3	0	0	0.18	0.36	0.01	0	0.01	0.23	0.15	0.09	0.08	0.12	0.15	0.2	0.29	0.38	0.22	0	0	0.02	0.03	0	
35	35	6/17/99 2:40	116.8	212.1	336.7	1	1.89	23.8	0	0	0.17	0.36	0.01	0	0.01	0.22	0.14	0.09	0.08	0.11	0.15	0.2	0.29	0.37	0.23	0	0	0.01	0.01	0	
36	36	6/17/99 2:40	117.7	213.1	337	1	1.88	23.7	0	0	0.17	0.36	0.01	0	0.01	0.22	0.15	0.09	0.08	0.11	0.15	0.19	0.28	0.38	0.24	0	0	0	0.02	0	
37	37	6/17/99 2:41	117.3	212.3	336.3	1	1.95	23.8	0	0	0.17	0.36	0.01	0	0.01	0.23	0.15	0.09	0.08	0.11	0.15	0.19	0.28	0.37	0.23	0	0	0	0.02	0	
38	38	6/17/99 2:41	116.4	211.3	335.5	1	1.91	23.9	0	0	0	0.36	0.01	0	0.01	0.22	0.15	0.09	0.08	0.12	0.15	0.2	0.29	0.37	0.22	0	0	0	0.02	0	
39	39	6/17/99 2:42	117.7	212.6	335.7	1	1.93	24.5	0	0	0.17	0.36	0.01	0	0.01	0.23	0.15	0.09	0.08	0.11	0.15	0.2	0.28	0.37	0.24	0	0	0	0.02	0	
40	40	6/17/99 2:42	117.6	213.2	338.6	1	1.94	24.5	0	0.05	0.19	0.31	0.01	0	0.01	0.22	0.14	0.09	0.08	0.11	0.15	0.19	0.28	0.38	0.24	0	0	0	0.02	0	
41	41	6/17/99 2:43	117.6	213.1	337.3	1	1.93	24.5	0	0.05	0.19	0.31	0.01	0	0.01	0.22	0.15	0.09	0.08	0.11	0.15	0.19	0.28	0.37	0.25	0	0	0	0.02	0	
42	42	6/17/99 2:44	118.5	214.2	338.7	1	1.92	24.4	0	0	0.17	0.36	0.01	0	0.01	0.23	0.15	0.09	0.08	0.11	0.15	0.19	0.28	0.37	0.24	0	0	0	0.02	0	
43	43	6/17/99 2:44	117.5	213.4	338.5	1	1.96	24.8	0	0.05	0.19	0.31	0.01	0	0.01	0.21	0.15	0.1	0.09	0.12	0.15	0.19	0.28	0.37	0.24	0	0	0	0.02	0	
44	44	6/17/99 2:45	118.4	214.2	339	1	1.87	24.2	0	0	0.16	0.36	0.01	0	0.01	0.23	0.15	0.1	0.08	0.11	0.15	0.19	0.28	0.36	0.23	0	0	0	0.02	0	
45	45	6/17/99 2:45	119.4	216.2	341.2	1	1.98	25.3	0	0.05	0.19	0.31	0.01	0	0.01	0.22	0.15	0.09	0.08	0.11	0.14	0.19	0.27	0.37	0.26	0	0	0	0.01	0	
46	46	6/17/99 2:46	121.4	218.5	345.1	1	2.05	25	0	0.04	0.18	0.31	0.01	0	0.01	0.22	0.15	0.09	0.07	0.1	0.14	0.18	0.26	0.36	0.28	0.01	0	0	0.01	0	
47	47	6/17																													

83 26	101.44	123.59	150.57	183.44	223.51	272.31	331.77	404.21	492.47	600
7.08	4.23	1.54	0.82	0.91	2.64	5.12	7.3	10.88	15.78	31.22
20.1	8.05	0.14	0	0	0	0.01	0.03	1.97	16.74	32.25
4.49	6.64	0.62	-0.02	0	0.01	0.4	1.36	5.4	19.38	61.49
27.01	12.5	0.75	0	0	0	0	0	0	0	0
28.39	15.46	2.31	0.01	0	0	0	0	0	0	0
3.47	2.2	0.18	0	0	0	0	0.08	1.21	11.91	73.84
7.23	7	2.62	0.82	0.02	0.01	0.33	1.8	7.18	19.47	43.88
3.43	2.16	0.18	0	0	0	0.01	0.67	3.7	14.41	69.37
0.92	0.2	0	0	0	0	0	1.12	4.48	8.58	80.57
8.73	22.91	10.93	8.44	5.76	10.53	18.3	11.84	1.92	0.01	0
28.88	47.89	12.77	4.2	0.04	0	0	0	0	0	0
17.18	16.78	10.76	11.27	6.42	3.3	0.72	0.03	0	0	0
3.22	1.98	0.23	0	0	0	0.39	2	5.5	12.67	67.31
8.37	12.17	14.19	13.31	11.25	9.31	7.69	5.98	4.05	1.75	0.02
6.49	11.5	17.28	17.99	13.69	9	5.55	2.93	0.94	0	0
4.92	8.36	14.29	18.68	17.05	11.88	7.23	3.73	1.26	0.01	0
4.53	7	11.96	17.56	18.74	14.44	9.03	4.68	1.59	0.01	0
4.17	8.21	10.45	16.1	19.03	16.26	10.99	6.03	2.28	0.01	0
3.92	5.77	9.59	15.13	18.95	17.29	12.26	7.09	2.88	0.04	0
3.37	5.28	9	14.65	19.27	18.4	13.45	7.77	3.11	0.16	0
3.45	5.16	8.47	13.79	18.69	18.53	14	8.45	3.72	0.4	0
2.9	4.61	7.87	13.34	18.94	19.5	14.98	8.98	3.93	0.55	0
2.63	4.26	7.27	12.48	18.44	19.98	16.01	9.87	4.43	0.76	0
2.42	4.1	7.01	12	17.97	20.1	16.55	10.48	4.88	0.96	0
2.23	3.89	6.69	11.52	17.63	20.26	17.06	10.96	5.25	1.18	0
2.07	3.7	6.35	10.96	17.07	20.34	17.67	11.81	5.88	1.38	0
1.98	3.6	6.24	10.81	16.91	20.32	17.82	11.83	5.89	1.52	0.01
1.81	3.39	5.88	10.27	16.47	20.44	18.35	12.37	6.3	1.77	0.02
1.83	3.18	5.55	9.75	15.94	20.5	19.05	13.04	6.68	1.94	0.02
1.55	3.15	5.58	9.72	15.65	20.03	18.88	13.34	7.15	2.29	0.01
1.45	3.01	5.37	9.39	15.28	19.95	19.18	13.72	7.5	2.54	0.03
1.45	3.02	5.36	9.34	15.15	19.8	19.15	13.85	7.85	2.63	0.03
1.44	3	5.33	9.27	15.07	19.85	19.28	13.9	7.85	2.63	0.03
1.4	2.95	5.26	9.21	15.08	19.92	19.4	13.98	7.85	2.61	0.03
1.34	2.88	5.15	9.02	14.81	19.77	19.51	14.25	7.93	2.85	0.04
1.27	2.81	5.06	8.9	14.67	19.81	19.71	14.44	8.01	2.83	0.03
1.3	2.64	5.08	8.96	14.83	19.91	19.61	14.27	7.91	2.8	0.03
1.37	2.9	5.18	9.11	14.93	19.84	19.44	14.11	7.63	2.75	0.03
1.26	2.8	5.04	8.89	14.81	20.02	19.75	14.32	7.87	2.74	0.03
1.27	2.81	5.06	8.8	14.67	19.73	19.57	14.38	8.11	2.98	0.04
1.27	2.8	5.04	8.89	14.7	19.81	19.66	14.42	8.04	2.85	0.04
1.22	2.74	4.94	8.73	14.56	19.84	19.82	14.54	8.15	2.97	0.04
1.29	2.81	5.05	8.86	14.63	19.71	19.59	14.44	8.14	2.95	0.04
1.23	2.75	4.98	8.8	14.57	19.68	19.7	14.63	8.24	2.95	0.04
1.15	2.66	4.83	8.53	14.25	19.61	19.97	14.92	8.46	3.12	0.05
1.02	2.5	4.62	8.26	13.99	19.58	20.13	15.15	8.73	3.39	0.21
1.01	2.48	4.62	8.3	14.09	19.65	20.09	15.08	8.67	3.39	0.21
0.95	2.43	4.52	8.1	13.88	19.69	20.47	15.42	8.75	3.28	0.11
0.96	2.43	4.52	8.09	13.77	19.49	20.3	15.42	8.9	3.47	0.22
0.97	2.41	4.41	7.91	13.71	19.81	20.76	15.52	8.88	3.22	0.19
0.93	2.38	4.43	7.94	13.54	19.29	20.28	15.59	9.15	3.72	0.4
0.83	2.27	4.31	7.8	13.43	19.32	20.58	15.87	9.22	3.65	0.35
0.74	2.16	4.13	7.53	13.09	19.13	20.65	16.08	9.55	4.01	0.6
0.74	2.14	4.01	7.31	12.98	19.4	21.18	16.41	9.42	3.65	0.43
0.71	2.12	4.09	7.43	12.88	18.85	20.55	16.25	9.8	4.23	0.77
0.65	2.05	3.98	7.3	12.81	19.02	20.81	16.39	9.81	4.17	0.69
0.59	1.96	3.85	7.14	12.69	18.99	20.89	16.52	9.84	4.3	0.82
0.59	1.96	3.84	7.01	12.31	18.48	20.7	16.71	10.34	4.67	1.08
0.56	1.91	3.68	6.77	12.19	18.79	21.21	16.95	10.25	4.45	0.97
0.53	1.88	3.84	6.68	12.08	18.78	21.42	17.13	10.27	4.4	0.94
0.47	1.81	3.62	6.75	12.09	18.48	20.98	17.04	10.52	4.79	1.19
0.47	1.81	3.53	6.53	11.91	18.74	21.59	17.32	10.35	4.46	1
0.38	1.73	3.4	6.28	11.53	18.45	21.71	17.71	10.7	4.7	1.16
0.36	1.7	3.35	6.2	11.44	18.38	21.65	17.72	10.83	4.85	1.27
0.48	1.97	3.78	6.68	11.46	17.25	19.93	16.94	11.3	5.9	2.11
0.32	1.86	3.41	6.37	11.56	18.16	21.32	17.75	11.06	4.95	1.2
0.31	1.84	3.29	6.13	11.39	18.45	21.9	17.86	10.8	4.77	1.2
0.29	1.61	3.23	5.98	11.04	17.93	21.67	18.15	11.26	5.14	1.46
0.2	1.5	3.15	5.9	10.81	17.52	21.38	18.32	11.73	5.58	1.72
0.29	1.79	3.52	6.24	10.86	16.83	20.16	17.54	11.85	6.3	2.42
0.16	1.47	3.03	5.63	10.54	17.59	21.81	18.58	11.74	5.52	1.71
0.15	1.5	3.07	5.67	10.56	17.69	22.09	18.8	11.67	5.21	1.39
0.16	1.47	3.02	5.66	10.61	17.59	21.77	18.58	11.73	5.5	1.72
0.07	1.37	2.88	5.38	10.16	17.27	21.99	19.02	12.06	5.71	1.88
0.09	1.35	2.94	5.57	10.34	17.09	21.39	18.7	12.17	6.04	2.11
0.07	1.66	3.25	5.71	10.17	16.8	20.87	18.42	12.28	6.35	2.4
0.17	1.68	3.38	6.02	10.54	18.59	20.26	17.87	12.18	6.54	2.63
0.07	1.39	2.92	5.47	10.28	17.4	22.03	19.01	11.99	5.56	1.69

University of Cape Town

Time	Density	Box Temp	Cry Temp	Status
14:02:52	0.953958	59.85474	56.629	Loading cell
14:02:58	0.953958	59.85474	56.527	
14:03:10	1.13508	59.85091	56.367	
14:03:22	1.13628	59.84742	56.208	
14:03:26	1.335739	59.84393	56.134	Stabilising:0.0405%
14:03:40	1.334123	59.84306	56.001	Stabilising:0.0507%
14:03:52	1.333233	59.84878	55.864	Measuring
14:03:58	1.332937	59.85243	55.788	
14:04:10	1.332547	59.85178	55.659	
14:04:22	1.332303	59.852	55.537	Done
14:04:28	1.332207	59.85198	55.453	
14:04:40	1.33212	59.85186	55.365	
14:04:52	1.33207	59.84887	55.258	
14:04:58	1.332053	59.85243	55.182	
14:05:10	1.332022	59.85234	55.103	
14:05:22	1.332015	59.8524	54.986	
14:05:28	1.332022	59.85188	54.94	
14:05:40	1.331993	59.85181	54.86	Start measurement
14:05:52	1.332023	59.85186	54.804	Loading cell
14:05:58	1.332576	59.85197	54.764	
14:06:10	1.332484	59.85136	54.688	
14:06:22	1.334043	59.85232	54.618	
14:06:28	1.333527	59.85193	54.585	Stabilising:0.0387%
14:06:40	1.332836	59.85218	54.528	Stabilising:0.0229%
14:06:52	1.332486	59.85246	54.468	Measuring
14:06:58	1.332372	59.85186	54.438	
14:07:10	1.332206	59.85168	54.388	
14:07:22	1.332133	59.85223	54.343	Done
14:07:28	1.332094	59.85222	54.323	
14:07:40	1.332061	59.852	54.291	
14:07:52	1.332034	59.85236	54.26	
14:07:58	1.332029	59.85218	54.242	
14:08:10	1.332022	59.85208	54.208	
14:08:22	1.332022	59.85214	54.182	
14:08:28	1.332017	59.85161	54.165	
14:08:40	1.33202	59.85213	54.122	Start measurement
14:08:52	1.332007	59.85223	54.062	Loading cell
14:08:58	1.333189	59.85209	54.021	
14:09:10	1.3355	59.85114	53.925	
14:09:22	1.33417	59.85197	53.818	
14:09:28	1.333574	59.85128	53.763	Stabilising:0.0446%
14:09:40	1.332896	59.85143	53.643	Stabilising:0.0220%
14:09:52	1.332525	59.84971	53.532	Measuring
14:09:58	1.332417	59.85225	53.473	
14:10:10	1.332249	59.85177	53.353	
14:10:22	1.332154	59.85123	53.225	Done
14:10:28	1.332121	59.85213	53.162	
14:10:40	1.332084	59.85198	53.038	
14:10:52	1.332068	59.85134	52.916	
14:10:58	1.332059	59.85184	52.849	
14:11:10	1.332048	59.85209	52.721	
14:11:22	1.332038	59.85227	52.594	
14:11:28	1.332053	59.85161	52.545	
14:11:40	1.332039	59.85191	52.421	Start measurement
14:11:52	1.332126	59.85166	52.281	Loading cell
14:11:58	1.334894	59.85189	52.244	
14:12:10	1.336108	59.84992	52.113	
14:12:22	1.334463	59.84744	51.991	
14:12:28	1.333866	59.84652	51.932	Stabilising:0.0447%
14:12:40	1.333074	59.85209	51.814	Stabilising:0.0251%
14:12:52	1.332639	59.84837	51.684	Measuring
14:12:58	1.332489	59.85198	51.655	
14:13:10	1.332295	59.85194	51.563	
14:13:22	1.332194	59.85126	51.474	Done
14:13:28	1.332151	59.85164	51.427	
14:13:40	1.332105	59.85037	51.349	
14:13:52	1.332078	59.85204	51.276	
14:13:58	1.332062	59.85177	51.237	
14:14:10	1.332051	59.85238	51.162	
14:14:22	1.332051	59.8523	51.097	
14:14:28	1.332047	59.85087	51.06	
14:14:40	1.332038	59.85197	51.005	Start measurement
14:14:52	1.332049	59.85197	50.95	Loading cell
14:14:58	1.334688	59.85222	50.909	
14:15:10	1.336379	59.85184	50.824	
14:15:22	1.334665	59.84941	50.754	
14:15:28	1.33393	59.85197	50.724	Stabilising:0.0550%
14:15:40	1.333109	59.84731	50.659	Stabilising:0.0322%
14:15:52	1.332662	59.84718	50.589	Stabilising:0.0148%
14:15:58	1.332511	59.8515	50.559	Stabilising:0.0113%
14:16:10	1.332314	59.85236	50.516	Stabilising:0.0063%
14:16:22	1.332192	59.85232	50.467	Stabilising:0.0050%
14:16:28	1.332168	59.85191	50.444	Measuring
14:16:40	1.332105	59.85227	50.409	
14:16:52	1.332079	59.85198	50.373	
14:16:58	1.332063	59.85219	50.351	Done
14:17:10	1.332061	59.85249	50.32	
14:17:22	1.332055	59.8524	50.293	
14:17:28	1.332049	59.85236	50.277	
14:17:40	1.332051	59.85232	50.261	Start measurement
14:17:52	1.332029	59.85245	50.25	Loading cell
14:17:58	1.334494	59.8524	50.234	

Time	Density	Box Temp	Cry Temp	Status
14:56:52	1.32449	59.83431	49.138	Loading cell
14:56:58	1.327459	59.83396	49.131	
14:57:10	1.329211	59.8343	49.12	
14:57:22	1.327205	59.83442	49.115	
14:57:28	1.326463	59.83408	49.111	Stabilising:0.0558%
14:57:40	1.325446	59.83988	49.104	Stabilising:0.0354%
14:57:52	1.324938	59.84088	49.1	Stabilising:0.0165%
14:57:58	1.324772	59.84479	49.102	Stabilising:0.0125%
14:58:10	1.324554	59.84779	49.11	Stabilising:0.0067%
14:58:22	1.32443	59.85089	49.107	Stabilising:0.0039%
14:58:28	1.324384	59.85238	49.107	Stabilising:0.0035%
14:58:40	1.324325	59.85219	49.118	Stabilising:0.0019%
14:58:52	1.324289	59.85222	49.118	Stabilising:0.0012%
14:58:58	1.324279	59.85218	49.114	Stabilising:0.0008%
14:59:10	1.324264	59.85243	49.116	Measuring
14:59:22	1.324252	59.85171	49.118	
14:59:28	1.324252	59.85204	49.116	
14:59:40	1.324244	59.85157	49.126	Start measurement
14:59:52	1.324314	59.85128	49.133	Loading cell
14:59:58	1.327537	59.85039	49.126	
15:00:10	1.329223	59.84099	49.113	
15:00:22	1.327182	59.83397	49.108	
15:00:28	1.326435	59.83403	49.103	Stabilising:0.0562%
15:00:40	1.325468	59.83383	49.095	Stabilising:0.0313%
15:00:52	1.324927	59.83367	49.089	Stabilising:0.0176%
15:00:58	1.324755	59.83388	49.092	Stabilising:0.0130%
15:01:10	1.324505	59.8339	49.101	Stabilising:0.0075%
15:01:22	1.324376	59.83381	49.1	Stabilising:0.0043%
15:01:28	1.324335	59.83411	49.1	Stabilising:0.0031%
15:01:40	1.324277	59.83458	49.111	Stabilising:0.0017%
15:01:52	1.324237	59.83435	49.111	Stabilising:0.0014%
15:01:58	1.324229	59.83428	49.106	Stabilising:0.0006%
15:02:10	1.324212	59.83695	49.111	Measuring
15:02:22	1.324203	59.83447	49.111	
15:02:28	1.3242	59.83507	49.11	
15:02:40	1.324191	59.83515	49.119	Start measurement
15:02:52	1.32418	59.83385	49.126	Loading cell
15:02:58	1.327037	59.83424	49.119	
15:03:10	1.32917	59.83394	49.109	
15:03:22	1.327087	59.83396	49.105	
15:03:28	1.326349	59.83397	49.101	Stabilising:0.0556%
15:03:40	1.325406	59.83802	49.095	Stabilising:0.0299%
15:03:52	1.324869	59.84242	49.092	Stabilising:0.0176%
15:03:58	1.324697	59.84432	49.095	Stabilising:0.0130%
15:04:10	1.324469	59.84408	49.104	Stabilising:0.0075%
15:04:22	1.324335	59.84959	49.105	Stabilising:0.0050%
15:04:28	1.32428	59.8524	49.109	Stabilising:0.0042%
15:04:40	1.324223	59.85194	49.123	Stabilising:0.0022%
15:04:52	1.32419	59.85216	49.127	Stabilising:0.0018%
15:04:58	1.324181	59.85209	49.126	Measuring
15:05:10	1.324159	59.85232	49.134	
15:05:22	1.324158	59.85236	49.14	
15:05:28	1.324152	59.85227	49.14	Done
15:05:40	1.324149	59.85205	49.153	Start measurement
15:05:52	1.324126	59.85255	49.163	Loading cell
15:05:58	1.32713	59.85216	49.157	
15:06:10	1.32925	59.8523	49.149	
15:06:22	1.327301	59.85243	49.148	
15:06:28	1.326557	59.85205	49.146	Stabilising:0.0560%
15:06:40	1.32557	59.85234	49.138	Stabilising:0.0280%
15:06:52	1.325056	59.85213	49.136	Stabilising:0.0163%
15:06:58	1.324884	59.8524	49.14	Stabilising:0.0130%
15:07:10	1.324668	59.85219	49.147	Stabilising:0.0067%
15:07:22	1.32454	59.85223	49.144	Stabilising:0.0042%
15:07:28	1.324496	59.85173	49.144	Stabilising:0.0033%
15:07:40	1.324445	59.85186	49.154	Stabilising:0.0017%
15:07:52	1.324411	59.85198	49.151	Stabilising:0.0011%
15:07:58	1.324399	59.85182	49.146	Stabilising:0.0009%
15:08:10	1.32439	59.85246	49.149	Measuring
15:08:22	1.324369	59.85035	49.151	
15:08:28	1.324369	59.85243	49.151	
15:08:40	1.324366	59.85254	49.161	Start measurement
15:08:52	1.324434	59.85238	49.17	Loading cell
15:08:58	1.327651	59.85182	49.164	
15:09:10	1.328959	59.85193	49.154	
15:09:22	1.327231	59.85197	49.152	
15:09:28	1.326548	59.8521	49.15	Stabilising:0.0514%
15:09:40	1.325655	59.85223	49.143	Stabilising:0.0288%
15:09:52	1.32514	59.85232	49.143	Stabilising:0.0167%
15:09:58	1.324945	59.8524	49.149	Stabilising:0.0147%
15:10:10	1.32473	59.85198	49.16	Stabilising:0.0069%
15:10:22	1.324609	59.852	49.161	Stabilising:0.0037%
15:10:28	1.324563	59.8521	49.162	Stabilising:0.0035%
15:10:40	1.324509	59.8525	49.175	Stabilising:0.0017%
15:10:52	1.324473	59.85234	49.177	Stabilising:0.0014%
15:10:58	1.324459	59.85208	49.174	Stabilising:0.0011%
15:11:10	1.324446	59.8523	49.177	Measuring
15:11:22	1.32444	59.85227	49.178	
15:11:28	1.324433	59.85246	49.177	
15:11:40	1.324431	59.85236	49.187	Start measurement
15:11:52	1.324434	59.8525	49.194	Loading cell
15:11:58	1.326382	59.85234	49.187	

14:18:10	1.335023	59.85259	50.201			15:12:10	1.329437	59.85209	49.177
14:18:22	1.334214	59.85229	50.176			15:12:22	1.327459	59.85202	49.172
14:18:28	1.333795	59.85246	50.161	Stabilising:0.0314%		15:12:28	1.326734	59.85225	49.169 Stabilising:0.0546%
14:18:40	1.333107	59.85234	50.129	Stabilising:0.0240%		15:12:40	1.325822	59.85234	49.162 Stabilising:0.0289%
14:18:52	1.332672	59.85236	50.102	Stabilising:0.0143%		15:12:52	1.325299	59.85218	49.159 Stabilising:0.0168%
14:18:58	1.332531	59.85249	50.097	Stabilising:0.0106%		15:12:58	1.325136	59.85234	49.164 Stabilising:0.0123%
14:19:10	1.332325	59.85216	50.089	Stabilising:0.0051%		15:13:10	1.32491	59.8524	49.174 Stabilising:0.0070%
14:19:22	1.332203	59.85281	50.068	Stabilising:0.0043%		15:13:22	1.324769	59.85219	49.172 Stabilising:0.0040%
14:19:28	1.332168	59.85488	50.061	Stabilising:0.0026%		15:13:28	1.324734	59.85204	49.172 Stabilising:0.0026%
14:19:40	1.332121	59.85269	50.061	Stabilising:0.0012%		15:13:40	1.324671	59.85216	49.184 Stabilising:0.0023%
14:19:52	1.332095	59.85343	50.053	Stabilising:0.0009%		15:13:52	1.32464	59.85245	49.183 Stabilising:0.0012%
14:19:58	1.332077	59.85565	50.042	Measuring		15:13:58	1.324629	59.85208	49.178 Stabilising:0.0008%
14:20:10	1.332074	59.8521	50.023			15:14:10	1.324613	59.85222	49.179 Measuring
14:20:22	1.33207	59.85251	50.026			15:14:22	1.324603	59.85243	49.18
14:20:28	1.332052	59.85255	50.026	Done		15:14:28	1.324597	59.85261	49.178
14:20:40	1.332059	59.8527	50.034	Start measurement		15:14:40	1.324596	59.85227	49.187 Start measurement
14:20:52	1.331907	59.85227	50.046	Loading cell		15:14:52	1.324593	59.85216	49.196 Loading cell
14:20:58	1.334568	59.85225	50.041			15:14:58	1.327426	59.85243	49.189
14:21:10	1.335987	59.85265	50.03			15:15:10	1.329488	59.85241	49.179
14:21:22	1.334226	59.85255	50.023			15:15:22	1.327546	59.85197	49.174
14:21:28	1.333665	59.85266	50.018	Stabilising:0.0495%		15:15:28	1.326825	59.85216	49.171 Stabilising:0.0543%
14:21:40	1.332686	59.85222	50.005	Stabilising:0.0283%		15:15:40	1.325799	59.85223	49.162 Stabilising:0.0304%
14:21:52	1.332172	59.85204	49.995	Stabilising:0.0178%		15:15:52	1.325294	59.85216	49.16 Stabilising:0.0164%
14:21:58	1.332009	59.85249	49.996	Stabilising:0.0122%		15:15:58	1.325131	59.85261	49.164 Stabilising:0.0123%
14:22:10	1.331814	59.85277	50	Stabilising:0.0065%		15:16:10	1.324912	59.85214	49.175 Stabilising:0.0072%
14:22:22	1.331691	59.85229	49.994	Stabilising:0.0039%		15:16:22	1.324791	59.85225	49.174 Stabilising:0.0039%
14:22:28	1.331654	59.85251	49.989	Stabilising:0.0028%		15:16:28	1.324748	59.85222	49.176 Stabilising:0.0032%
14:22:40	1.331605	59.85261	49.994	Stabilising:0.0019%		15:16:40	1.32469	59.85229	49.188 Stabilising:0.0013%
14:22:52	1.331572	59.85255	49.989	Stabilising:0.0008%		15:16:52	1.324654	59.85246	49.189 Stabilising:0.0011%
14:22:58	1.33156	59.85306	49.981	Measuring		15:16:58	1.324639	59.85198	49.185
14:23:10	1.331553	59.85306	49.977			15:17:10	1.324625	59.8523	49.187 Measuring
14:23:22	1.331539	59.85262	49.972			15:17:22	1.324617	59.85236	49.186
14:23:28	1.331536	59.85295	49.966	Done		15:17:28	1.324612	59.85249	49.184
14:23:40	1.33153	59.85274	49.966	Start measurement		15:17:40	1.324612	59.85257	49.195 Start measurement
14:23:52	1.331528	59.85223	49.967	Loading cell		15:17:52	1.324633	59.85219	49.203 Loading cell
14:23:58	1.333535	59.85222	49.956			15:17:58	1.327707	59.85243	49.197
14:24:10	1.334675	59.8524	49.935			15:18:10	1.329508	59.85243	49.187
14:24:22	1.332704	59.85214	49.919			15:18:22	1.327544	59.85186	49.184
14:24:28	1.332067	59.85232	49.909	Stabilising:0.0478%		15:18:28	1.326825	59.85254	49.182 Stabilising:0.0541%
14:24:40	1.331202	59.85204	49.889	Stabilising:0.0284%		15:18:40	1.325894	59.85232	49.171 Stabilising:0.0305%
14:24:52	1.330731	59.85219	49.875	Stabilising:0.0151%		15:18:52	1.325342	59.85218	49.168 Stabilising:0.0194%
14:24:58	1.330572	59.85225	49.871	Stabilising:0.0119%		15:18:58	1.32518	59.85281	49.172 Stabilising:0.0122%
14:25:10	1.330367	59.85202	49.872	Stabilising:0.0065%		15:19:10	1.324963	59.85223	49.181 Stabilising:0.0070%
14:25:22	1.330245	59.85166	49.857	Stabilising:0.0040%		15:19:22	1.324842	59.85197	49.181 Stabilising:0.0040%
14:25:28	1.330204	59.85198	49.853	Stabilising:0.0031%		15:19:28	1.324797	59.85238	49.181 Stabilising:0.0034%
14:25:40	1.330146	59.85234	49.855	Stabilising:0.0018%		15:19:40	1.324744	59.85241	49.194 Stabilising:0.0017%
14:25:52	1.33012	59.85216	49.846	Stabilising:0.0011%		15:19:52	1.324707	59.85232	49.196 Stabilising:0.0011%
14:25:58	1.330112	59.85169	49.837	Measuring		15:19:58	1.324695	59.85197	49.192 Stabilising:0.0009%
14:26:10	1.330099	59.85219	49.829			15:20:10	1.324677	59.85227	49.196 Measuring
14:26:22	1.33009	59.85181	49.819			15:20:22	1.324673	59.8524	49.197
14:26:28	1.330089	59.85205	49.811	Done		15:20:28	1.324671	59.85236	49.196
14:26:40	1.33008	59.85223	49.807	Start measurement		15:20:40	1.324662	59.85204	49.206 Start measurement
14:26:52	1.330109	59.85044	49.806	Loading cell		15:20:52	1.324666	59.85259	49.215 Loading cell
14:26:58	1.332687	59.84814	49.792			15:20:58	1.32741	59.85218	49.208
14:27:10	1.33368	59.84181	49.769			15:21:10	1.329529	59.8524	49.198
14:27:22	1.331734	59.83403	49.753			15:21:22	1.327571	59.85218	49.193
14:27:28	1.33103	59.8341	49.743	Stabilising:0.0528%		15:21:28	1.326863	59.85205	49.19 Stabilising:0.0533%
14:27:40	1.330109	59.83403	49.724	Stabilising:0.0297%		15:21:40	1.325945	59.85225	49.18 Stabilising:0.0298%
14:27:52	1.329558	59.83403	49.708	Stabilising:0.0192%		15:21:52	1.325432	59.85243	49.179 Stabilising:0.0165%
14:27:58	1.329395	59.83446	49.706	Stabilising:0.0123%		15:21:58	1.325265	59.85219	49.185 Stabilising:0.0126%
14:28:10	1.329191	59.83814	49.706	Stabilising:0.0063%		15:22:10	1.325042	59.85254	49.196 Stabilising:0.0076%
14:28:22	1.329073	59.83437	49.696	Stabilising:0.0038%		15:22:22	1.324909	59.85236	49.196 Stabilising:0.0038%
14:28:28	1.329027	59.8343	49.695	Stabilising:0.0035%		15:22:28	1.324866	59.85246	49.196 Stabilising:0.0032%
14:28:40	1.328975	59.83871	49.703	Stabilising:0.0015%		15:22:40	1.324813	59.85241	49.21 Stabilising:0.0022%
14:28:52	1.328933	59.83526	49.701	Stabilising:0.0013%		15:22:52	1.324781	59.85227	49.209 Stabilising:0.0010%
14:28:58	1.328923	59.8372	49.695	Stabilising:0.0008%		15:22:58	1.324767	59.85222	49.206 Measuring
14:29:10	1.328907	59.84004	49.692	Measuring		15:23:10	1.324748	59.85245	49.209
14:29:22	1.328902	59.83777	49.689			15:23:22	1.324741	59.85204	49.211
14:29:28	1.328898	59.83608	49.686			15:23:28	1.324744	59.85241	49.21 Done
14:29:40	1.328902	59.84241	49.691	Start measurement		15:23:40	1.32473	59.85241	49.221 Start measurement
14:29:52	1.328885	59.84515	49.697	Loading cell		15:23:52	1.324735	59.85202	49.233 Loading cell
14:29:58	1.331385	59.84447	49.689			15:23:58	1.327616	59.85209	49.229
14:30:10	1.332772	59.83426	49.672			15:24:10	1.329649	59.85222	49.221
14:30:22	1.330764	59.83386	49.663			15:24:22	1.327742	59.8525	49.22
14:30:28	1.330072	59.83462	49.658	Stabilising:0.0519%		15:24:28	1.326911	59.8523	49.218 Stabilising:0.0625%
14:30:40	1.329153	59.83405	49.644	Stabilising:0.0297%		15:24:40	1.326018	59.85198	49.212 Stabilising:0.0289%
14:30:52	1.328655	59.83386	49.636	Stabilising:0.0159%		15:24:52	1.325516	59.8524	49.214 Stabilising:0.0161%
14:30:58	1.328492	59.83474	49.637	Stabilising:0.0123%		15:24:58	1.325352	59.85218	49.219 Stabilising:0.0124%
14:31:10	1.328269	59.83682	49.641	Stabilising:0.0072%		15:25:10	1.325137	59.85232	49.23 Stabilising:0.0069%
14:31:22	1.328138	59.83469	49.638	Stabilising:0.0047%		15:25:22	1.325011	59.85218	49.23 Stabilising:0.0042%
14:31:28	1.328091	59.83587	49.636	Stabilising:0.0035%		15:25:28	1.324973	59.85194	49.232 Stabilising:0.0029%
14:31:40	1.328047	59.83843	49.645	Stabilising:0.0016%		15:25:40	1.324918	59.85225	49.247 Stabilising:0.0017%
14:31:52	1.328018	59.84819	49.644	Stabilising:0.0011%		15:25:52	1.324884	59.8524	49.249 Stabilising:0.0008%
14:31:58	1.32799	59.85017	49.637	Stabilising:0.0021%		15:25:58	1.324874	59.85223	49.245 Measuring
14:32:10	1.327985	59.85216	49.637	Measuring		15:26:10	1.324854	59.85229	49.248
14:32:22	1.32796	59.85222	49.634			15:26:22	1.32485	59.85013	49.253
14:32:28	1.32796	59.85219	49.632			15:26:28	1.324852	59.85223	49.252 Done
14:32:40	1.327976	59.85219	49.638	Start measurement		15:26:40	1.324846	59.85216	49.264 Start measurement
14:32:52	1.32797	59.85209	49.645	Loading cell		15:26:52	1.324859	59.85222	49.274 Loading cell
14:32:58	1.330918	59.85148	49.639			15:26:58	1.327984	59.85216	49.271
14:33:10	1.332343	59.85218	49.624			15:27:10	1.329944	59.85197	49.26
14:33:22	1.33043	59.85238	49.618			15:27:22	1.327995	59.85194	49.255
14:33:28	1.32971	59.85204	49.614	Stabilising:0.0541%		15:27:28	1.32727	59.85208	49.254 Stabilising:0.0545%

14:33:40	1.328795	59.85202	49.602	Stabilising:0.0289%	15:27:40	1.326322	59.85213	49.246	Stabilising:0.0310%
14:33:52	1.328247	59.85202	49.594	Stabilising:0.0161%	15:27:52	1.325761	59.85216	49.247	Stabilising:0.0195%
14:33:58	1.328088	59.85243	49.597	Stabilising:0.0120%	15:27:58	1.325595	59.85087	49.252	Stabilising:0.0125%
14:34:10	1.327877	59.8525	49.602	Stabilising:0.0069%	15:28:10	1.325383	59.85238	49.264	Stabilising:0.0072%
14:34:22	1.32775	59.85216	49.599	Stabilising:0.0041%	15:28:22	1.325254	59.85216	49.267	Stabilising:0.0043%
14:34:26	1.327714	59.85232	49.599	Stabilising:0.0027%	15:28:28	1.325214	59.85188	49.268	Stabilising:0.0030%
14:34:40	1.327659	59.85259	49.609	Stabilising:0.0018%	15:28:40	1.325154	59.85162	49.285	Stabilising:0.0020%
14:34:52	1.327623	59.85213	49.608	Stabilising:0.0011%	15:28:52	1.325124	59.85189	49.288	Stabilising:0.0013%
14:34:58	1.327609	59.85241	49.602		15:28:58	1.325112	59.85227	49.287	Measuring
14:35:10	1.32759	59.85234	49.603	Measuring	15:29:10	1.325092	59.85214	49.292	
14:35:22	1.327577	59.85243	49.599		15:29:22	1.325085	59.85232	49.295	
14:35:28	1.327566	59.85259	49.596		15:29:28	1.325081	59.85238	49.296	Done
14:35:40	1.327573	59.85219	49.598	Start measurement	15:29:40	1.325074	59.85238	49.306	Start measurement
14:35:52	1.327572	59.85189	49.602	Loading cell	15:29:52	1.325076	59.85241	49.318	Loading cell
14:35:58	1.327794	59.85216	49.594		15:29:58	1.327099	59.85223	49.314	
14:36:10	1.331997	59.85125	49.577		15:30:10	1.329727	59.85223	49.306	
14:36:22	1.330093	59.85225	49.569		15:30:22	1.328139	59.85227	49.305	
14:36:28	1.329394	59.85225	49.565	Stabilising:0.0525%	15:30:28	1.327442	59.85205	49.303	Stabilising:0.0524%
14:36:40	1.328503	59.85219	49.553	Stabilising:0.0287%	15:30:40	1.326568	59.85205	49.298	Stabilising:0.0270%
14:36:52	1.328014	59.85218	49.545	Stabilising:0.0155%	15:30:52	1.326009	59.85202	49.299	Stabilising:0.0157%
14:36:58	1.32785	59.85246	49.547	Stabilising:0.0123%	15:30:58	1.325923	59.85219	49.306	Stabilising:0.0126%
14:37:10	1.32765	59.85205	49.553	Stabilising:0.0062%	15:31:10	1.325692	59.85238	49.318	Stabilising:0.0072%
14:37:22	1.327514	59.85198	49.549	Stabilising:0.0042%	15:31:22	1.32554	59.85218	49.321	Stabilising:0.0045%
14:37:28	1.327474	59.85222	49.547	Stabilising:0.0030%	15:31:28	1.325492	59.85241	49.323	Stabilising:0.0036%
14:37:40	1.327418	59.85236	49.555	Stabilising:0.0020%	15:31:40	1.32543	59.8524	49.338	Stabilising:0.0020%
14:37:52	1.327381	59.85209	49.552	Stabilising:0.0008%	15:31:52	1.325397	59.85219	49.341	Stabilising:0.0009%
14:37:58	1.327366	59.85229	49.546	Measuring	15:31:58	1.325384	59.852	49.339	Measuring
14:38:10	1.327346	59.85243	49.543		15:32:10	1.325365	59.85269	49.343	
14:38:22	1.327333	59.8524	49.54		15:32:22	1.325353	59.8524	49.346	
14:38:28	1.32733	59.8521	49.537	Done	15:32:28	1.325351	59.85246	49.345	Done
14:38:40	1.327323	59.85225	49.544	Start measurement	15:32:40	1.325345	59.85222	49.357	Start measurement
14:38:52	1.327326	59.85262	49.548	Loading cell	15:32:52	1.325333	59.85218	49.368	Loading cell
14:38:58	1.328355	59.85257	49.539		15:32:58	1.325584	59.85214	49.363	
14:39:10	1.331778	59.85227	49.523		15:33:10	1.330578	59.85218	49.353	
14:39:22	1.329859	59.85208	49.513		15:33:22	1.328634	59.85162	49.351	
14:39:28	1.329139	59.85238	49.507	Stabilising:0.0541%	15:33:28	1.327786	59.85255	49.348	Stabilising:0.0638%
14:39:40	1.328146	59.85265	49.493	Stabilising:0.0288%	15:33:40	1.326887	59.85198	49.341	Stabilising:0.0286%
14:39:52	1.327649	59.85222	49.481	Stabilising:0.0163%	15:33:52	1.326378	59.85213	49.338	Stabilising:0.0164%
14:39:58	1.32749	59.85204	49.482	Stabilising:0.0120%	15:33:58	1.326208	59.85177	49.341	Stabilising:0.0128%
14:40:10	1.327274	59.85222	49.486	Stabilising:0.0076%	15:34:10	1.325991	59.84636	49.348	Stabilising:0.0072%
14:40:22	1.327159	59.85243	49.479	Stabilising:0.0032%	15:34:22	1.325873	59.85013	49.344	Stabilising:0.0038%
14:40:28	1.327108	59.85197	49.478	Stabilising:0.0038%	15:34:28	1.325828	59.8475	49.345	Stabilising:0.0034%
14:40:40	1.32705	59.85223	49.484	Stabilising:0.0016%	15:34:40	1.32577	59.84443	49.353	Stabilising:0.0021%
14:40:52	1.327012	59.85241	49.479	Stabilising:0.0013%	15:34:52	1.325735	59.83358	49.352	Stabilising:0.0005%
14:40:58	1.327002	59.85205	49.474	Stabilising:0.0008%	15:34:58	1.32572	59.83406	49.347	Measuring
14:41:10	1.326987	59.85227	49.471	Measuring	15:35:10	1.325704	59.83444	49.346	
14:41:22	1.326985	59.85243	49.465		15:35:22	1.325706	59.83394	49.345	
14:41:28	1.326979	59.85205	49.461		15:35:28	1.325698	59.83428	49.344	Done
14:41:40	1.326976	59.85202	49.462	Start measurement	15:35:40	1.325685	59.83408	49.351	Start measurement
14:41:52	1.327032	59.85197	49.465	Loading cell	15:35:52	1.325715	59.83458	49.361	Loading cell
14:41:58	1.329891	59.85141	49.456		15:35:58	1.328742	59.83396	49.356	
14:42:10	1.331348	59.85214	49.436		15:36:10	1.330281	59.8339	49.346	
14:42:22	1.32936	59.85055	49.425		15:36:22	1.328541	59.83411	49.345	
14:42:28	1.328639	59.85073	49.419	Stabilising:0.0542%	15:36:28	1.327818	59.83621	49.342	Stabilising:0.0544%
14:42:40	1.327712	59.85184	49.404	Stabilising:0.0300%	15:36:40	1.326897	59.83687	49.335	Stabilising:0.0292%
14:42:52	1.327178	59.85204	49.398	Stabilising:0.0172%	15:36:52	1.326336	59.8385	49.337	Stabilising:0.0199%
14:42:58	1.326984	59.85243	49.399	Stabilising:0.0146%	15:36:58	1.326185	59.84656	49.344	Stabilising:0.0114%
14:43:10	1.326772	59.85202	49.404	Stabilising:0.0069%	15:37:10	1.325966	59.85218	49.356	Stabilising:0.0077%
14:43:22	1.326649	59.85204	49.398	Stabilising:0.0035%	15:37:22	1.325838	59.85245	49.358	Stabilising:0.0044%
14:43:28	1.326606	59.85132	49.397	Stabilising:0.0032%	15:37:28	1.325796	59.85223	49.36	Stabilising:0.0032%
14:43:40	1.326538	59.85216	49.404	Stabilising:0.0020%	15:37:40	1.325745	59.85205	49.374	Stabilising:0.0018%
14:43:52	1.326516	59.85178	49.4	Stabilising:0.0009%	15:37:52	1.325707	59.85227	49.377	Stabilising:0.0011%
14:43:58	1.326505	59.84998	49.394	Measuring	15:37:58	1.325693	59.85232	49.373	
14:44:10	1.326493	59.84942	49.391		15:38:10	1.325676	59.85204	49.378	Measuring
14:44:22	1.32648	59.84866	49.385		15:38:22	1.325665	59.85214	49.381	
14:44:28	1.326477	59.84749	49.38	Done	15:38:28	1.325666	59.85209	49.381	
14:44:40	1.326469	59.84872	49.382	Start measurement	15:38:40	1.325657	59.85216	49.394	Start measurement
14:44:52	1.326477	59.84457	49.385	Loading cell	15:38:52	1.325648	59.85249	49.407	Loading cell
14:44:58	1.329278	59.84692	49.376		15:38:58	1.328395	59.85241	49.403	
14:45:10	1.33088	59.83399	49.357		15:39:10	1.330599	59.8524	49.397	
14:45:22	1.328784	59.83496	49.344		15:39:22	1.328686	59.85243	49.398	
14:45:28	1.328081	59.83381	49.339	Stabilising:0.0529%	15:39:28	1.327997	59.85251	49.396	Stabilising:0.0518%
14:45:40	1.327157	59.8344	49.323	Stabilising:0.0299%	15:39:40	1.327102	59.8523	49.392	Stabilising:0.0289%
14:45:52	1.326639	59.83664	49.316	Stabilising:0.0167%	15:39:52	1.326598	59.85223	49.396	Stabilising:0.0160%
14:45:58	1.326466	59.84033	49.317	Stabilising:0.0130%	15:39:58	1.326434	59.85262	49.402	Stabilising:0.0124%
14:46:10	1.32625	59.84756	49.322	Stabilising:0.0066%	15:40:10	1.326218	59.85238	49.414	Stabilising:0.0065%
14:46:22	1.326121	59.85209	49.317	Stabilising:0.0041%	15:40:22	1.326084	59.85219	49.414	Stabilising:0.0039%
14:46:28	1.326074	59.85236	49.315	Stabilising:0.0035%	15:40:28	1.326047	59.85246	49.416	Stabilising:0.0028%
14:46:40	1.326012	59.85209	49.324	Stabilising:0.0022%	15:40:40	1.325989	59.85284	49.43	Stabilising:0.0018%
14:46:52	1.325981	59.85139	49.319	Stabilising:0.0006%	15:40:52	1.325958	59.85214	49.433	Stabilising:0.0011%
14:46:58	1.32597	59.85204	49.312	Measuring	15:40:58	1.325951	59.85229	49.431	Stabilising:0.0005%
14:47:10	1.325952	59.85213	49.309		15:41:10	1.325936	59.8527	49.435	Measuring
14:47:22	1.325947	59.85213	49.306		15:41:22	1.325926	59.85241	49.439	
14:47:28	1.32594	59.85223	49.3	Done	15:41:28	1.325921	59.85249	49.439	
14:47:40	1.325933	59.85222	49.304	Start measurement	15:41:40	1.325915	59.8521	49.449	Start measurement
14:47:52	1.325923	59.85243	49.307	Loading cell	15:41:52	1.325923	59.85257	49.461	Loading cell
14:47:58	1.328766	59.8512	49.298		15:41:58	1.328877	59.85238	49.456	
14:48:10	1.33033	59.84773	49.29		15:42:10	1.331032	59.85222	49.447	
14:48:22	1.328348	59.8435	49.27		15:42:22	1.329142	59.85227	49.444	
14:48:28	1.327635	59.84362	49.284	Stabilising:0.0536%	15:42:28	1.328426	59.85218	49.441	Stabilising:0.0538%
14:48:40	1.326605	59.84817	49.25	Stabilising:0.0366%	15:42:40	1.32745	59.85254	49.433	Stabilising:0.0281%
14:48:52	1.326104	59.85125	49.243	Stabilising:0.0160%	15:42:52	1.326954	59.85205	49.434	Stabilising:0.0158%
14:48:58	1.325936	59.85126	49.244	Stabilising:0.0127%	15:42:58	1.326795	59.85238	49.438	Stabilising:0.0120%

14:49:10	1.325721	59.85197	49.248	Stabilising:0.0071%	15:43:10	1.326581	59.85214	49.448	Stabilising:0.0070%
14:49:22	1.325559	59.85234	49.242	Stabilising:0.0042%	15:43:22	1.326458	59.85266	49.447	Stabilising:0.0040%
14:49:28	1.325552	59.85048	49.241	Stabilising:0.0029%	15:43:28	1.326414	59.85225	49.447	Stabilising:0.0033%
14:49:40	1.325492	59.85202	49.248	Stabilising:0.0020%	15:43:40	1.326355	59.85222	49.459	Stabilising:0.0017%
14:49:52	1.325458	59.85225	49.243	Stabilising:0.0013%	15:43:52	1.326325	59.85234	49.461	Stabilising:0.0010%
14:49:58	1.325449	59.85024	49.238	Stabilising:0.0007%	15:43:58	1.326313	59.85234	49.457	Measuring
14:50:10	1.32543	59.8512	49.232	Measuring	15:44:10	1.326301	59.85259	49.455	
14:50:22	1.325426	59.84881	49.226		15:44:22	1.326291	59.85255	49.457	
14:50:28	1.32542	59.84616	49.223		15:44:28	1.326287	59.85257	49.455	Done
14:50:40	1.325415	59.83874	49.225	Start measurement	15:44:40	1.326279	59.85245	49.463	Start measurement
14:50:52	1.325421	59.83406	49.227	Loading cell	15:44:52	1.32637	59.85225	49.471	Loading cell
14:50:58	1.328503	59.83401	49.218		15:44:58	1.32955	59.85241	49.465	
14:51:10	1.329888	59.8342	49.201		15:45:10	1.331129	59.85182	49.452	
14:51:22	1.327856	59.83349	49.191		15:45:21	1.329209	59.85184	49.446	
14:51:28	1.327127	59.83417	49.186	Stabilising:0.0548%	15:45:28	1.328506	59.85225	49.442	Stabilising:0.0528%
14:51:40	1.326162	59.83406	49.172	Stabilising:0.0313%	15:45:40	1.327606	59.85194	49.432	Stabilising:0.0292%
14:51:52	1.325627	59.83417	49.165	Stabilising:0.0176%	15:45:52	1.327083	59.85236	49.433	Stabilising:0.0163%
14:51:58	1.32545	59.83399	49.166	Stabilising:0.0133%	15:45:58	1.326892	59.85225	49.437	Stabilising:0.0144%
14:52:10	1.325207	59.83479	49.172	Stabilising:0.0071%	15:46:10	1.326681	59.8521	49.447	Stabilising:0.0070%
14:52:22	1.325082	59.83455	49.167	Stabilising:0.0039%	15:46:22	1.326564	59.85262	49.445	Stabilising:0.0044%
14:52:28	1.325038	59.83612	49.167	Stabilising:0.0033%	15:46:28	1.326523	59.85202	49.446	Stabilising:0.0031%
14:52:40	1.324974	59.83419	49.173	Stabilising:0.0019%	15:46:39	1.326471	59.85227	49.458	Stabilising:0.0015%
14:52:52	1.324937	59.83451	49.171	Stabilising:0.0011%	15:46:52	1.326432	59.85282	49.459	Stabilising:0.0014%
14:52:58	1.324929	59.83437	49.166	Stabilising:0.0006%	15:46:58	1.326419	59.85229	49.455	Stabilising:0.0010%
14:53:10	1.324915	59.83956	49.164	Measuring	15:47:09	1.326404	59.8525	49.456	Measuring
14:53:22	1.324906	59.84046	49.162		15:47:22	1.326393	59.85223	49.457	
14:53:28	1.324904	59.84235	49.159		15:47:27	1.326391	59.8523	49.455	
14:53:40	1.324901	59.8423	49.165	Start measurement	15:47:40	1.326389	59.85372	49.464	Start measurement
14:53:52	1.324898	59.8419	49.173	Loading cell	15:47:51	1.326383	59.85251	49.471	Loading cell
14:53:58	1.327642	59.84614	49.165		15:47:57	1.329173	59.85188	49.464	
14:54:10	1.329517	59.83369	49.151		15:48:10	1.331138	59.85173	49.451	
14:54:22	1.327392	59.8339	49.143		15:48:21	1.32916	59.85234	49.443	
14:54:28	1.326678	59.83414	49.139	Stabilising:0.0537%	15:48:27	1.328464	59.85229	49.438	Stabilising:0.0523%
14:54:40	1.325727	59.8342	49.129	Stabilising:0.0310%	15:48:40	1.327587	59.85223	49.425	Stabilising:0.0280%
14:54:52	1.325202	59.83478	49.123	Stabilising:0.0172%	15:48:51	1.327076	59.85257	49.421	Stabilising:0.0164%
14:54:58	1.325031	59.83438	49.125	Stabilising:0.0129%	15:48:57	1.326913	59.85259	49.423	Stabilising:0.0123%
14:55:10	1.324803	59.83457	49.131	Stabilising:0.0076%	15:49:09	1.326701	59.85249	49.43	Stabilising:0.0071%
14:55:22	1.32467	59.83462	49.128	Stabilising:0.0047%	15:49:21	1.326573	59.85218	49.427	Stabilising:0.0044%
14:55:28	1.324616	59.83426	49.128	Stabilising:0.0041%	15:49:28	1.326521	59.85259	49.427	Stabilising:0.0039%
14:55:40	1.324563	59.83414	49.138	Stabilising:0.0018%	15:49:39	1.326469	59.85249	49.438	Stabilising:0.0020%
14:55:52	1.324532	59.83385	49.135	Stabilising:0.0013%	15:49:51	1.326434	59.8524	49.436	Stabilising:0.0012%
14:55:58	1.324522	59.83406	49.129	Stabilising:0.0008%	15:49:57	1.326427	59.85238	49.432	Stabilising:0.0005%
14:56:10	1.32451	59.83403	49.127	Measuring	15:50:09	1.326412	59.85238	49.432	Measuring
14:56:22	1.324503	59.83394	49.126		15:50:21	1.326402	59.85227	49.429	
14:56:28	1.324495	59.8341	49.124		15:50:27	1.326402	59.85295	49.428	
14:56:40	1.324479	59.83424	49.131	Start measurement	15:50:39	1.326393	59.8523	49.435	Start measurement

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**Appendix 6.2**  
**Experiment 2**

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University of Cape Town

Source: M190699\_SAMData Seg

Recordno	Runno	Time/Date	d10	d50	d90	Span	Resid	Obscur	SSA	1.32	1.6	1.95	2.38	2.9	3.53	4.3	5.24	6.39	7.78	9.48
1	1	8/16/99 12:41PM	23.8	178.1	254	1.3	20.49	0	0	0	0	0	0	0	0	0	0	0	0	0
2	2	8/16/99 12:42PM	512.2	557.1	591.4	0.1	31.85	0	0	0	0	0	0	0	0	0	0	0	0	0
3	3	8/16/99 12:42PM	23.2	32.9	56.7	1	27.57	0	0	0	0	0	0	0	0	0	0	0	0	0
4	4	8/16/99 12:43PM	25.8	34.8	47.1	0.6	20.03	0.2	0	0	0	0	0	0	0	0	0	0	0	0
5	5	8/16/99 12:43PM	19.1	28.2	34.7	0.6	50.61	0.3	0	0	0	0	0	0	0	0	0	0	0	0
6	6	8/16/99 12:44PM	8.9	10.5	12.5	0.3	84.43	0.6	0	0	0	0	0	0	0	0	0	0	0	0
7	7	8/16/99 12:44PM	18.3	30.7	35.9	0.6	44.8	1.1	0	0	0	0	0	0	0	0	0	0	0	0
8	8	8/16/99 12:45PM	14.2	29.2	36.4	0.8	34	1.2	0	0	0	0	0	0	0	0	0	0	0	0
9	9	8/16/99 12:45PM	40.4	48	55.8	0.3	85.76	1	0	0	0	0	0	0	0	0	0	0	0	0
10	10	8/16/99 12:46PM	34.7	45.8	59.7	0.5	52.51	1	0	0	0	0	0	0	0	0	0	0	0	0
11	11	8/16/99 12:46PM	512.9	557.4	591.5	0.1	32.43	1	0	0	0	0	0	0	0	0	0	0	0	0
12	12	8/16/99 12:47PM	514.5	558	591.6	0.1	30.04	0.6	0	0	0	0	0	0	0	0	0	0	0	0
13	13	8/16/99 12:48PM	260.5	430.8	579	0.7	13.14	0.4	0	0	0	0	0	0	0	0	0	0	0	0
14	14	8/16/99 12:48PM	515.9	558.5	591.7	0.1	26.64	0.2	0	0	0	0	0	0	0	0	0	0	0	0
15	15	8/16/99 12:48PM	37.7	44.1	51.4	0.3	93.89	0	0	0	0	0	0	0	0	0	0	0	0	0
16	16	8/16/99 12:49PM	37.7	44.1	51.4	0.3	93.89	0	0	0	0	0	0	0	0	0	0	0	0	0
17	17	8/16/99 12:50PM	54.3	54.3	56.8	0.3	41.92	-0.1	0	0	0	0	0	0	0	0	0	0	0	0
18	18	8/16/99 12:50PM	360.8	514.5	583.9	0.4	11.8	0	0	0	0	0	0	0	0	0	0	0	0	0
19	19	8/16/99 12:51PM	34.5	41.5	49.2	0.4	58.52	0	0	0	0	0	0	0	0	0	0	0	0	0
20	20	8/16/99 12:51PM	513.7	557.8	591.6	0.1	27.38	0	0	0	0	0	0	0	0	0	0	0	0	0
21	21	8/16/99 12:52PM	50.4	63.9	573.3	8.2	46.12	0	0	0	0	0	0	0	0	0	0	0	0	0
22	22	8/16/99 12:52PM	36.7	43.4	50.4	0.3	85.53	0	0	0	0	0	0	0	0	0	0	0	0	0
23	23	8/16/99 12:53PM	36.2	43.1	50	0.3	82.41	0	0	0	0	0	0	0	0	0	0	0	0	0
24	24	8/16/99 12:53PM	513.4	557.5	591.5	0.1	34.21	0	0	0	0	0	0	0	0	0	0	0	0	0
25	25	8/16/99 12:54PM	48.7	544	589.1	1	62.69	0	0	0	0	0	0	0	0	0	0	0	0	0
26	26	8/16/99 12:54PM	506.4	554.8	591	0.2	38.12	0	0	0	0	0	0	0	0	0	0	0	0	0
27	27	8/16/99 12:55PM	269.1	536.3	587.7	0.6	19.24	0	0	0	0	0	0	0	0	0	0	0	0	0
28	28	8/16/99 12:55PM	74.3	546.3	589.5	0.9	50.79	-0.1	0	0	0	0	0	0	0	0	0	0	0	0
29	29	8/16/99 12:56PM	511.9	557	591.4	0.1	34.14	-0.1	0	0	0	0	0	0	0	0	0	0	0	0
30	30	8/16/99 12:56PM	423.3	504.3	579.9	0.3	39.25	-0.1	0	0	0	0	0	0	0	0	0	0	0	0
31	31	8/16/99 12:57PM	512.3	504.3	579.9	0.3	39.25	-0.1	0	0	0	0	0	0	0	0	0	0	0	0
32	31	8/16/99 12:57PM	512.3	504.3	579.9	0.3	39.25	-0.1	0	0	0	0	0	0	0	0	0	0	0	0
33	32	8/16/99 12:58PM	512.6	557.3	591.5	0.1	0	0.6	0	0	0	0	0	0	0	0	0	0	0	0
34	32	8/16/99 1:01PM	76.4	91.5	108	0.3	93.49	1.3	0	0	0	0	0	0	0	0	0	0	0	0
35	33	8/16/99 1:02PM	76.4	91.5	108	0.3	0	1.1	0	0	0	0	0	0	0	0	0	0	0	0
36	33	8/16/99 1:02PM	501.6	553.4	590.8	0.2	83.35	1.1	0	0	0	0	0	0	0	0	0	0	0	0
37	34	8/16/99 1:03PM	510.6	556.6	591.3	0.1	71.5	1.1	0	0	0	0	0	0	0	0	0	0	0	0
38	35	8/16/99 1:03PM	76.4	91.5	108	0.3	93.49	-1.3	0	0	0	0	0	0	0	0	0	0	0	0
39	36	8/16/99 1:04PM	85.1	85.1	97.4	0.3	75.8	1	0	0	0	0	0	0	0	0	0	0	0	0
40	37	8/16/99 1:05PM	112.5	550.8	590.3	0.9	63.33	0.7	0	0	0	0	0	0	0	0	0	0	0	0
41	38	8/16/99 1:05PM	511.9	557	591.4	0.1	47.44	0.6	0	0	0	0	0	0	0	0	0	0	0	0
42	38	8/16/99 1:06PM	512.3	557.3	591.5	0.1	68.08	0.4	0	0	0	0	0	0	0	0	0	0	0	0
43	40	8/16/99 1:06PM	492.4	552.5	590.6	0.2	63.5	0.3	0	0	0	0	0	0	0	0	0	0	0	0
44	41	8/16/99 1:07PM	76.4	91.5	108	0.3	93.49	0.2	0	0	0	0	0	0	0	0	0	0	0	0
45	42	8/16/99 1:07PM	76.4	91.5	108	0.3	93.49	0.1	0	0	0	0	0	0	0	0	0	0	0	0
46	43	8/16/99 1:08PM	63.4	73.8	87.4	0.3	81.39	0	0	0	0	0	0	0	0	0	0	0	0	0
47	44	8/16/99 1:08PM	513.7	557.8	591.6	0.1	45.59	0	0	0	0	0	0	0	0	0	0	0	0	0
48	45	8/16/99 1:09PM	513.7	557.8	591.6	0.1	0	-0.1	0	0	0	0	0	0	0	0	0	0	0	0
49	45	8/16/99 1:10PM	76.4	91.5	108	0.3	93.49	-0.1	0	0	0	0	0	0	0	0	0	0	0	0
50	46	8/16/99 1:10PM	70.3	82.5	95.6	0.3	73.79	-0.1	0	0	0	0	0	0	0	0	0	0	0	0
51	47	8/16/99 1:11PM	100.3	550.4	590.3	0.9	59.84	-0.1	0	0	0	0	0	0	0	0	0	0	0	0
52	48	8/16/99 1:11PM	515.2	558.3	591.7	0.1	34.14	-0.1	0	0	0	0	0	0	0	0	0	0	0	0
53	49	8/16/99 1:12PM	54.3	75.6	88.8	0.3	84.56	-0.1	0	0	0	0	0	0	0	0	0	0	0	0
54	50	8/16/99 1:12PM	514.4	558	591.6	0.1	35.73	-0.1	0	0	0	0	0	0	0	0	0	0	0	0
55	51	8/16/99 1:13PM	63.5	74	88.8	0.3	49.33	-0.1	0	0	0	0	0	0	0	0	0	0	0	0
56	52	8/16/99 1:13PM	56.2	66.6	78.1	0.3	45.04	-0.1	0	0	0	0	0	0	0	0	0	0	0	0
57	53	8/16/99 1:14PM	53.6	66.2	79.6	0.4	32.05	-0.1	0	0	0	0	0	0	0	0	0	0	0	0
58	54	8/16/99 1:14PM	53.1	66.1	80.2	0.4	28.8	-0.1	0	0	0	0	0	0	0	0	0	0	0	0
59	55	8/16/99 1:15PM	56.7	69.5	86.8	0.4	23.29	-0.1	0	0	0	0	0	0	0	0	0	0	0	0
60	56	8/16/99 1:15PM	73.5	82.4	96.1	1	16.34	0	0	0	0	0	0	0	0	0	0	0	0	0
61	57	8/16/99 1:16PM	59.5	81.3	97.9	0.3	23.43	0	0	0	0	0	0	0	0	0	0	0	0	0
62	58	8/16/99 1:16PM	56.7	73.1	92.7	0.5	23.65	0	0	0	0	0	0	0	0	0	0	0	0	0
63	59	8/16/99 1:17PM	71.6	108.5	146.7	0.7	9.9	0	0	0	0	0	0	0	0	0	0	0	0	0
64	60	8/16/99 1:17PM	78.7	121.5	165.4	0.7	5.02	0	0	0	0	0	0	0	0	0	0	0	0	0
65	61	8/16/99 1:18PM	77.4	130.6	229.5	1.2	4.74	0.1	0	0	0	0	0	0	0	0	0	0	0	0
66	62	8/16/99 1:18PM	82.7	132.7	205.4	0.9	3.15	0.1	0	0	0	0	0	0	0	0	0	0	0	0
67	63	8/16/99 1:19PM	90	162.3	390.8	1.9	3.73	0.1	0	0	0	0	0	0	0	0	0	0	0	0
68	64	8/16/99 1:19PM	105.6	241.1	390.8	1.6	4.16	0.1	0	0	0	0	0	0	0	0	0	0	0	0
69	65	8/16/99 1:20PM	118.1	232	422.6	1.3	3.89	0.2	0	0	0	0	0	0	0	0	0	0	0	0
70	66	8/16/99 1:21PM	118.3	228.2	384.3	1.2	2.87	0.2	0	0	0	0	0	0	0	0	0	0	0	0
71	67	8/16/99 1:21PM	114.3	222.4	416.3	1.4	3.18	0.2	0	0	0	0	0	0	0	0	0	0	0	0
72	68	8/16/99 1:22PM	117.8	232.4	402.6	1.2	3.1	0.3	0	0	0	0	0	0	0	0	0	0	0	0
73	69	8/16/99 1:22PM	133.4	288	439.2	1.1	3.37	0.4	0	0	0	0	0	0	0	0	0	0	0	0
74	70	8/16/99 1:23PM	135.9	294.5	447.2	1.2	3.25	0.5	0	0	0	0	0	0	0	0	0	0	0	0
75	71	8/16/99 1:23PM	157.1	302	466.3	1.1	3.06	0.6	0	0	0									





11.55	14.08	17.15	20.9	25.46	31.01	37.79	46.03	56.09	68.33	83.26	101.44	123.59	150.57	183.44	223.51	272.31	331.77	404.21	492.47	600
0	0.9	2.01	3.8	5.72	7.66	7.83	8.24	7.74	2.62	0.02	0	0.02	1.15	3.19	13.89	33.12	1.98	0	0	0
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.01	1.83	98.16
0	0	0.21	2.71	14.79	25.4	19.42	13	13.77	9.75	0.96	0	0	0	0	0	0	0	0	0	0
0	0	0.32	2.28	6.87	18.12	38.76	22.21	9.15	2.11	0.15	0	0	0	0	0	0	0	0	0	0
0	0.03	4.43	11.72	17.71	35.17	28.96	1.93	0.05	0	0	0	0	0	0	0	0	0	0	0	0
53.74	23.97	0.88	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
0	0.05	6.03	12.74	8.99	25.16	44.26	3.22	0.07	0	0	0	0	0	0	0	0	0	0	0	0
0.01	9.56	15.16	8.26	6.99	15.68	39.17	4.3	0.33	0	0	0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0.09	4.24	32.63	53.68	9.29	0.07	0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0.68	21.41	28.8	31.44	17.22	0.65	0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1.66
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	98.33
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.21	1.95	11.02	16.95	16.63	10.41	42.82
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.01	1	98.99
0	0	0	0	0	0.42	3.77	53.57	35.33	0.9	0	0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0.42	3.77	53.57	35.33	0.9	0	0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0.21	3.49	12.72	6.72	0.28	0	0	0	0	0	0	0	0	0.01	1.15	75.42
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.3	3.47	17.14	20.66	58.43
0	0	0	0	0.01	1.29	19.81	60.72	17.96	0.22	0	0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0.15	3.98	22.15	32.18	7.89	0.5	0	0.01	0	0	0	0	0.01	1.47	98.52
0	0	0	0	0	0.99	12.13	56.73	30	0.55	0	0	0	0	0	0	0	0	0	0.01	1.92
0	0	0	0	0	0.68	13.1	57.89	27.7	0.44	0	0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.01	1.56	98.44
0	0	0	0	0	0.02	0.93	6.66	6.83	0.4	-0.02	0	0	0	0	0	0	0	0.05	0.05	78.61
0	0	0	0	0	0	0	0	0	0.01	0.08	0.26	0.45	0.85	2.17	0.09	1.95	4.62	5.65	5.14	3.05
0	0	0	0	0	0	0	0	0.03	0.9	5.98	7.49	1.89	0.67	9	0	0	0	0.01	0.18	94.75
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.06	5.29	56.49
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.06	5.29	38.15	56.49	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1.73	98.27
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1.73	98.27
0	0	0	0	0	0	0	0	0	1.09	19.26	62.39	17.11	0.15	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	1.09	19.26	62.39	17.11	0.15	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.08	7.08
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.01	0.31	97.41
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	0.12	4.35	38.55	52.49	4.48	0.02	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	0.05	1.26	6.28	3.44	0.04	0	0	0	0	0.02	1.7	86.95
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.01	1.93	99.05
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.01	0.45	1.61
0	0	0	0	0	0	0	0	0.01	0.37	2.96	3.94	0.28	-0.01	15.31	0	0	0	0.27	2.21	99.99
0	0	0	0	0	0	0	0	0	1.09	19.26	62.39	17.11	0.15	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	1.09	19.26	62.39	17.11	0.15	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0.02	1.53	22.56	60.47	15.26	0.16	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.01	0.02	1.47
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.01	0.02	1.47
0	0	0	0	0	0	0	0	0	1.09	19.26	62.39	17.11	0.15	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0.25	6.85	45.72	44.56	2.61	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0.01	0.47	3.98	5.78	0.54	-0.02	0	0	0	0	0.22	2.39	86.63
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.02	1.15	98.83
0	0	0	0	0	0	0	0	0.02	1.31	18.22	57.46	21.58	0.41	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.02	1.31	98.67
0	0	0	0	0	0	0	0.03	1.7	22.5	58.22	17.19	0.26	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0.48	8.41	47.83	39.18	3.11	0.01	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0.94	12.88	44.95	35.54	5.76	0.13	0	0	0	0	0	0	0	0
0	0	0	0	0	0.05	1.12	13.75	43.34	34.59	0.2	0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0.55	8.6	36.36	40.91	12.76	0.8	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0.21	1.79	5.2	8.34	8.97	3.82	0.16	0	0	0	0	0.08	0.4	8.52
0	0	0	0	0	0	0	0.46	5.52	20.23	26.54	12.65	1.3	0.02	0	0	0	0	0	0	0.48
0	0	0	0	0	0	0	0.78	8.43	27.69	37.57	22.34	3.15	0.04	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0.1	1.74	5.92	11.45	20.96	29.84	21.56	7.41	1.02	0	0	0	0	0
0	0	0	0	0	0	0	0.11	1.61	4.25	3.39	12.59	27.92	29.36	14.15	3.84	0.77	0.04	0	0	0
0	0	0	0	0	0	0	0.19	2.87	0.99	8.11	11.24	19.12	5.36	2.12	5.37	5.37	1.75	0.01	0	0
0	0	0	0	0	0	0	0.17	1.32	3.11	5.67	10.41	20.37	24.36	18.43	9.8	4.73	1.57	0.07	0	0
0	0	0	0	0	0	0	0.1	0.89	2.37	4.11	7.1	12.96	16.3	15.11	11.22	8.36	6.53	5.82	5.02	4.03
0	0	0	0	0	0.02	0.07	0.18	0.41	0.79	1.43	2.35	3.72	6.15	8.22	9.79	10.58	11.68	12.11	11.97	10.61
0	0	0	0	0	0	0	0	0.87	1.88	3.17	5.64	9.71	11.95	14.71	16.36	14.12	10.88	7.2	4.71	9.93
0	0	0	0	0	0	0	0	0.65	1.9	3.25	5.75	8.83	12.24	15.55	17.68	15.54	10.88	5.88	2.05	9.93
0	0.02	0.02	0.65	0.33	0.44	0.11	0	0	2.06	3.46	6.25	9.76	13.09	14.67	15.04	13.12	10.22	6.86	4.38	9.93
0	0.01	0.01	0.66	0.22	0.43	0.55	0.21	0	1.53	2.41	4.56	7.31	10.36	11.45	11.83	10.32	11.83	8.75	3.07	9.93
0	0.09	0.11	0.26	0.38	0.44	0.2	0	0	0.01	0.81	1.92	3.55	6.19	9.62	13.05	16.22	17.07	14.75	9.6	5.07
0	0	0.06	0.15	0.29	0.44	0.49	0.18	0	0	0.02	0.91	2.29	3.95	6.29	9.96	15.31	18.82	18.14	13.4	9.29
0	0	0.08	0.17	0.29	0.39	0.4	0.11	0	0	0.01	0.59	1.92	3.46	5.74	8.82	15.15	18.65	18.45	14.47	10.5
0	0	0.04	0.15	0.3	0.42	0.47	0.27	0.01	0	0.01	0.76	2	3.39	5.41	8.78	13.71	17.62	18.51	15.62	12.55
0	0	0.08	0.21	0.33	0.4	0.41	0.18	0	0	0	0.37	1.65	3.12	5.16	8.67	13.98	18.53	19.45	15.32	11.53
0	0	0	0.12	0.26	0.35	0.41	0.3	0.01	0	0.09	0.35	2.26	3.61	6.54	10.9	16	20.32	20.36	17.6	10.5
0	0	0	0.17	0.27	0.33	0.37	0.27	0	0	0.01	0.87	1.18	3.83	6.56	10.88	16.04	20.3			

0	0	0	0	0	0.11	0.37	0.41	0.5	0.57	0.56	0.54	0.88	1.92	3.63	5.89	8.95	13.65	22.03	39.55			
0	0	0	0	0.01	0.19	0.32	0.36	0.42	0.5	0.49	0.3	0.1	0.52	1.77	3.57	6	9.34	14.65	22.99	38.48		
0	0	0	0	0	0.17	0.33	0.37	0.46	0.57	0.57	0.24	0	0.03	1.4	3.38	5.66	8.65	14.5	23.52	39.96		
0	0	0	0	0	0.01	0.18	0.33	0.35	0.43	0.52	0.46	0.05	0	1.4	3.43	5.83	9.46	15.34	23.79	38.09		
0	0	0	0	0	0.05	0.28	0.33	0.36	0.43	0.45	0.18	0	0.06	1.58	3.34	5.93	10.32	17.48	25.2	34.01		
0	0	0	0	0.17	0.26	0.29	0.33*	0.36	0.42	0.33	0.02	0	0.19	1.16	2.42	4.28	7.48	12.01	18.14	23.93	28.25	
0	0	0.26	0.27	0.29	0.32	0.32	0.19	0	0	0.15	1.05	2.14	3.55	5.69	9.26	14.86	19.51	23.83	28.25	32.56		
0	0.04	0.14	0.26	0.26	0.39	0.16	0	0	0	0.48	1.59	2.88	4.5	6.82	10.49	15.83	18.19	19.89	12.29	8.88		
0	0	0	0	0	0	0	0	0	0	0.2	1.41	4.21	8.61	13.77	19.91	9.31	5.43	3.99	3.85	5.77	9.77	19.76
0	0	0	0	0	0	0	0	0	0.06	1.35	8.01	10.46	2.17	0	0	0	0	0.02	0.04	4.7	73.21	
0	0	0	0	0	0	0	0	0	0.01	0.37	3.35	6.98	2.24	0.01	0	0	0	0.01	0.06	4.93	82.03	
0	0	0	0	0	0	0	0	0	0.04	0.89	4.23	3.35	0.18	-0.01	0	0	0	0	0.04	2.88	88.71	
0	0	0	0	0	0	0	0	0	0.03	0.7	3.7	3.32	0.19	-0.01	0	0	0	0	0.08	4.43	87.56	
0	0	0	0	0	0	0	0	0	0.13	1.36	4.49	4.78	1.12	0	0	0.01	0.06	1.01	0.06	1.01	10.48	
0	0	0	0	0	0	0	0	0	0.02	0.4	2.43	6.46	6.96	1.19	-0.02	0	0	0.09	1.13	8.49	72.86	
0	0	0	0	0	0	0	0	0	0.03	0.58	3.19	5.59	3.18	0.26	-0.01	0	0	0.04	3.23	83.93		
0	0	0	0	0	0	0	0	0	0	0.2	2.22	4.86	0.91	-0.03	0	0	0	0.05	4.01	87.79		
0	0	0	0	0	0	0	0	0	0	0.12	1.24	4.6	6.19	2.26	0.03	0.01	0.58	2.58	8.01	18.97	55.41	
0	0	0	0	0	0	0	0	0	0.01	0.16	1.16	3.3	4.24	1.34	0.01	0	0	0.05	0.38	7.88	81.48	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.01	0.02	3.41	96.56	
0	0	0	0	0	0	0	0	0	0	0.04	0.92	6.03	9.6	2.3	0	0	0	0.05	0.68	7.23	73.17	
0	0	0	0	0	0	0	0	0	0.06	1.09	6.24	6.78	0.35	0	0	0	0	0.02	0.48	5.96	78.45	
0	0	0	0	0	0	0	0	0	0.06	1.24	6.12	5.06	0.69	0	0.01	0.08	0.86	10.08	0.86	10.08	75.65	
0	0	0	0	0	0	0	0	0	0	0.1	2.5	17.6	26.91	6.59	0.24	0	0	0.02	0.13	5.36	75.15	
0	0	0	0	0	0	0	0	0	0.07	2.17	19.19	26.8	3.47	0.04	0	0	0	0.02	0.05	3.42	45.77	
0	0	0	0	0	0	0	0	0	0.09	15.24	54.12	28.51	1.14	0	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.2	5.08	34.89	49.66	9.94	0.22	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.02	1.38	20.95	59.43	17.94	0.28	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.12	4.03	35.39	53.52	6.9	0.04	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.11	3.95	27.72	53.8	6.11	0.03	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.03	1.84	22.58	58.89	16.6	0.26	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.08	1.24	32.59	56	7.93	0.06	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.61	8.44	32.81	16.06	0.49	0	0	0.02	0.03	3.4	37.15			
0	0	0	0	0	0	0	0	0	0.02	1.07	16.52	55.47	26.1	0.82	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.19	5.87	43.54	47.34	3.05	0.01	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.12	4.44	38.13	52.19	5.1	0.02	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.05	2.25	26.75	57.66	14.15	0.15	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.01	0.3	4.78	16.68	7.86	0.18	0	0	0.09	0.11	7.49	62.52		
0	0	0	0	0	0	0	0	0	0.19	6.02	43.96	46.86	2.94	0.01	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.03	1.39	13.41	23.34	3.8	0.05	0	0	0.01	0.07	3.44	54.44		
0	0	0	0	0	0	0	0	0	0.02	1.12	14.19	35.78	10.45	0.25	0	0	0.02	0.01	2.67	35.49		
0	0	0	0	0	0	0	0	0	0.43	10.01	53.57	35.04	0.94	0	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.02	0.93	9.99	20.38	3.92	0.06	0	0	0.02	0.1	4.38	60.51		
0	0	0	0	0	0	0	0	0	0.17	5.34	41.15	46.27	4.06	0.01	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.07	2.84	29.63	31.1	10.56	0.09	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.08	3	30.24	56.29	10.3	0.08	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.04	1.45	14.68	27.52	4.99	0.08	0	0	0.03	0.05	3.74	47.42		
0	0	0	0	0	0	0	0	0	0.02	0.78	6.78	10.28	1.21	-0.02	0	0	0.01	0.15	4.88	75.93		
0	0	0	0	0	0	0	0	0	0.1	1.85	10.02	18.35	4.92	0.06	0	0	0.05	0.05	5.23	59.55		
0	0	0	0	0	0	0	0	0	0.05	2.23	25.81	57.77	13.99	0.15	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.1	3.91	36.14	53.99	5.63	0.03	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.05	2.35	27.72	57.26	12.3	0.12	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.59	12.33	56.68	29.82	0.57	0	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.01	0.9	11.77	32.13	11.21	0.32	0	0	0.02	0.02	3.39	40.23		
0	0	0	0	0	0	0	0	0	0.18	5.65	42.91	48.06	3.2	0.01	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.74	14.2	58.98	26.11	0.37	0	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.19	6.13	45.2	46.15	2.35	0	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.16	5.41	42.76	48.68	2.99	0.01	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.06	3.96	51.86	57.66	1.15	0.01	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.06	2.9	30.89	57.7	8.49	0.06	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.27	7.23	48.11	42.62	1.77	0	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.28	7.49	48.38	42.05	1.8	0	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.3	7.91	50.12	40.32	1.35	0	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.03	1.32	26.69	61.44	9.89	0.06	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.07	3.04	33.45	57.48	5.93	0.02	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.98	13.74	59.41	25.99	0.26	0	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.16	5.4	42.62	48.6	2.99	0.01	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.33	8.4	50.6	39.39	1.37	0	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0	1.08	19.26	62.39	17.11	0.15	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.02	0.14	6.26	93.58		
0	0	0	0	0	0	0	0	0	0.26	3.73	10.3	2.46	0	0	0	0	0.15	2.91	80.18			
0	0	0	0	0	0	0	0	0	0.21	2.5	5.18	0.61	-0.01	0	0	0	0.14	4.14	97.22			
0	0	0	0	0	0	0	0	0	0.27	7.23	47.49	42.96	2.04	0	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.02	0.31	62.87	13.98	0.1	0	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.19	5.37	44.41	48.52	2.81	0	0	0	0	0	0	0	0	
0	0	0	0	0	0	0	0	0	0.01	0.49	5.85	12.12	2.96	-0.07	0	0	0.15	4.57	74.71			
0	0	0	0	0	0	0	0	0	0.04	1.92	24.8	59.71										

0	0.85	0.36	0.24	0.23	0.23	0.11	0	0	0	0.01	0.65	2	4.05	8.78	17.89	25.03	20.43	11.97	5.47	1.71	
0	0.73	0.39	0.28	0.28	0.26	0.12	0	0	0	0.01	0.48	1.66	3.66	8.41	17.85	25.36	20.96	12.3	5.55	1.71	
0	0.71	0.39	0.28	0.27	0.26	0.12	0	0	0	0.01	0.6	1.96	4.02	8.53	17.05	23.99	20.44	12.72	6.33	2.31	
0	0.82	0.36	0.24	0.23	0.22	0.12	0	0	0	0.01	0.56	1.88	3.77	8.06	16.85	24.75	21.08	12.77	6.13	2.16	
0	0.81	0.37	0.24	0.22	0.22	0.13	0	0	0	0.01	0.56	1.88	3.81	8.12	16.87	24.83	21.24	12.73	5.95	2.02	
0	0.79	0.37	0.24	0.22	0.22	0.13	0	0	0	0.01	0.48	1.79	3.65	7.96	16.65	24.98	21.61	12.98	6.01	1.98	
0	0.79	0.37	0.25	0.23	0.23	0.14	0	0	0	0.01	0.51	1.84	3.67	7.78	16.43	24.81	21.33	13.09	6.3	2.24	
0	0.84	0.4	0.29	0.27	0.26	0.15	0	0	0	0	0.45	1.76	3.61	7.63	15.82	23.75	21.27	13.66	7.12	2.92	
0	0.75	0.38	0.24	0.23	0.22	0.15	0	0	0	0	0.44	1.75	3.49	7.35	15.74	24.54	22.02	13.62	6.6	2.47	
0	0.76	0.39	0.25	0.22	0.22	0.15	0	0	0	0	0.38	1.69	3.39	7.15	15.42	24.51	22.34	13.94	6.73	2.46	
0	0.84	0.4	0.28	0.27	0.25	0.15	0	0	0	0	0.41	1.71	3.52	7.4	15.41	23.62	21.62	13.98	7.27	3.05	
0	0.59	0.43	0.29	0.27	0.26	0.17	0	0	0	0	0.34	1.64	3.4	7.16	15.2	23.93	22.1	14.17	7.19	2.85	
0	0.63	0.4	0.28	0.27	0.26	0.16	0	0	0	0	0.38	1.7	3.49	7.26	15.21	23.77	21.98	14.1	7.19	2.92	
0	0.55	0.43	0.29	0.27	0.26	0.17	0	0	0	0	0.32	1.61	3.32	6.91	14.61	23.34	22.55	14.58	7.82	3.44	
0	0.54	0.44	0.3	0.27	0.26	0.18	0	0	0	0	0.26	1.54	3.19	6.63	14.19	23.19	22.44	15.04	8.03	3.5	
0	0.53	0.44	0.3	0.28	0.26	0.19	0	0	0	0	0.28	1.58	3.26	6.72	14.29	23.3	22.54	14.95	7.79	3.28	
0	0.54	0.44	0.29	0.27	0.26	0.18	0	0	0	0	0.26	1.56	3.22	6.66	14.21	23.24	22.51	15	7.93	3.42	
0	0.49	0.49	0.31	0.28	0.27	0.19	0	0	0	0	0.24	1.53	3.16	6.5	13.81	22.78	22.48	15.35	8.39	3.79	
0	0.52	0.44	0.29	0.27	0.26	0.19	0	0	0	0	0.18	1.47	3.03	6.21	13.36	22.61	22.81	15.67	8.84	4.03	
0	0.35	0.53	0.33	0.3	0.28	0.21	0	0	0	0	0.18	1.46	3.02	6.19	13.3	22.49	22.68	15.7	8.79	4.19	
0	0.39	0.51	0.32	0.29	0.27	0.2	0	0	0	0	0.13	1.42	2.97	6.1	12.55	22.62	23.18	15.81	9.52	3.91	
0	0.4	0.5	0.32	0.29	0.27	0.21	0	0	0	0	0.15	1.46	3.08	6.12	13.09	22.34	22.88	16.84	8.94	4.09	
0	0.37	0.52	0.33	0.29	0.27	0.2	0	0	0	0	0.16	1.45	3.03	6.23	13.38	22.72	23.08	15.79	9.46	3.72	
0	0.44	0.49	0.31	0.28	0.27	0.2	0	0	0	0	0.13	1.41	2.93	5.99	12.88	22.17	22.93	16.1	9.05	4.42	
0	0.35	0.53	0.33	0.29	0.27	0.2	0	0	0	0	0.08	1.35	2.86	5.86	12.73	22.3	23.27	16.31	9.02	4.25	
0	0.01	0.71	0.39	0.34	0.3	0.22	0	0	0	0	0.08	1.37	2.86	5.79	12.45	21.87	23.22	16.54	9.3	4.53	
0	0.22	0.59	0.35	0.31	0.29	0.22	0	0	0	0.01	0.03	1.3	2.78	5.66	12.39	22.12	23.5	16.59	9.23	4.4	
0	0.04	0.71	0.39	0.34	0.3	0.22	0	0	0	0	0.06	1.34	2.9	5.9	12.41	21.16	22.6	16.71	9.87	5.05	
0	0.1	0.53	0.39	0.37	0.35	0.25	0	0	0	0	0.08	1.38	2.9	5.9	12.41	21.16	22.6	16.71	9.87	5.05	
0	0.38	0.53	0.32	0.29	0.27	0.2	0	0	0	0	0.07	1.35	2.85	5.82	12.59	22.1	23.29	16.31	9.07	4.42	
0	0.08	0.69	0.38	0.33	0.29	0.21	0	0	0	0.01	0.03	1.3	2.77	5.59	12.1	21.6	23.4	16.91	9.61	4.73	
0	0.01	0.71	0.39	0.34	0.3	0.22	0	0	0	0.01	0.03	1.3	2.79	5.58	12.06	21.96	23.52	16.91	9.5	4.63	
0	0.17	0.64	0.37	0.32	0.28	0.21	0	0	0	0	0.08	1.36	2.86	5.8	12.55	22.03	23.19	16.43	9.24	4.49	
0	0.34	0.53	0.32	0.28	0.26	0.21	0	0	0	0	0.07	1.35	2.83	5.74	12.4	21.91	23.22	16.62	9.41	4.61	
0	0.24	0.61	0.35	0.31	0.27	0.2	0	0	0	0	0.09	1.39	2.9	5.83	12.45	21.87	23.32	16.59	9.21	4.38	
0	0.01	0.56	0.42	0.38	0.35	0.26	0	0	0	0	0.01	0.01	1.29	2.82	5.67	11.54	20.85	22.79	16.0	10.2	5.37
0	0.02	0.57	0.41	0.39	0.36	0.29	0	0	0	0	0.01	0.02	1.34	2.8	5.59	12.08	21.96	23.48	16.3	9.52	4.64
0	0.19	0.62	0.36	0.31	0.28	0.22	0	0	0	0.01	0.04	1.34	2.8	5.59	12.08	21.96	23.48	16.3	9.52	4.64	
0	0.01	0.72	0.39	0.33	0.29	0.22	0	0	0	0	0.01	0.02	1.29	2.78	5.56	12.06	21.84	23.44	16.96	9.65	4.67
0	0.01	0.73	0.39	0.33	0.29	0.22	0	0	0	0	0.01	0.03	1.3	2.75	5.54	12.02	21.56	23.37	16.92	9.69	4.85
0	0.35	0.54	0.32	0.28	0.26	0.2	0	0	0	0.01	0.04	1.31	2.79	5.64	12.19	21.72	23.43	16.83	9.51	4.58	
0	0.01	0.72	0.39	0.33	0.29	0.22	0	0	0	0	0.01	0.01	1.29	2.77	5.5	12.15	21.9	23.78	16.95	9.31	4.29
0	0.1	0.55	0.4	0.37	0.35	0.25	0	0	0	0	0.07	1.38	2.94	5.87	12.22	20.99	22.77	16.8	9.89	5.19	
0	0.36	0.53	0.32	0.28	0.26	0.2	0	0	0	0.01	0.01	1.29	2.77	5.5	12.15	21.9	23.78	16.95	9.31	4.29	
0	0.23	0.61	0.35	0.3	0.27	0.2	0	0	0	0.01	0.05	1.31	2.73	5.59	12.05	21.36	23.3	16.99	9.73	5.13	
0	0.29	0.58	0.34	0.29	0.26	0.2	0	0	0	0.01	0.04	1.32	2.8	5.66	12.23	21.81	23.5	16.77	9.36	4.52	
0	0.2	0.51	0.38	0.35	0.33	0.24	0	0	0	0	0.06	1.36	2.92	5.83	12.14	20.93	22.66	16.9	10.02	5.16	
0	0.05	0.71	0.38	0.32	0.28	0.21	0	0	0	0	0.01	0.01	1.29	2.77	5.56	12.04	21.7	23.66	17.01	9.46	4.53
0	0.37	0.52	0.32	0.28	0.26	0.2	0	0	0	0.01	0.04	1.32	2.78	5.59	12.09	21.65	23.38	16.84	9.58	4.77	
0	0.08	0.56	0.4	0.36	0.33	0.24	0	0	0	0.01	0.02	1.3	2.84	5.68	11.91	20.72	22.67	17.08	10.32	5.48	
0	0.33	0.56	0.33	0.28	0.26	0.19	0	0	0	0	0.06	1.34	2.85	5.76	12.41	21.92	23.4	16.99	9.26	4.35	
0	0.48	0.47	0.3	0.28	0.24	0.19	0	0	0	0	0.09	1.35	2.84	5.7	12.21	21.49	23.14	16.8	9.64	4.92	
0	0.4	0.52	0.32	0.27	0.25	0.19	0	0	0	0	0.09	1.39	2.92	5.83	12.33	21.58	23.28	16.79	9.38	4.47	
0	0.01	0.72	0.39	0.32	0.28	0.21	0	0	0	0	0.01	0.01	1.28	2.74	5.5	11.86	21.39	23.57	17.23	9.74	4.74
0	0.17	0.51	0.38	0.35	0.32	0.24	0	0	0	0	0.04	1.32	2.89	5.84	12.19	20.96	22.74	16.92	9.98	5.13	
0	0.08	0.7	0.38	0.31	0.28	0.21	0	0	0	0.01	0.03	1.3	2.77	5.53	11.86	21.23	23.33	17.21	9.9	4.99	
0	0.05	0.58	0.41	0.37	0.33	0.24	0	0	0	0.01	0.02	1.29	2.84	5.72	11.98	20.79	22.77	17.15	10.18	5.28	
0	0.27	0.49	0.39	0.33	0.31	0.22	0	0	0	0	0.05	1.34	2.94	5.93	12.35	21.09	22.79	16.96	9.79	4.77	
0	0.11	0.55	0.4	0.36	0.33	0.23	0	0	0	0	0.01	0.01	1.29	2.77	5.5	12.15	21.9	23.78	16.95	9.31	4.29
0	0.01	0.59	0.42	0.38	0.34	0.25	0	0	0	0	0.01	0.01	1.27	2.81	5.66	11.87	20.7	22.83	17.29	10.29	5.28
0	0.01	0.51	0.37	0.34	0.31	0.22	0	0	0	0.01	0.04	1.32	2.88	5.78	12.1	20.83	22.6	17.01	10.17	5.32	
0	0.4	0.53	0.32	0.27	0.24	0.18	0	0	0	0	0.06	1.33	2.84	5.73	12.3	21.88	23.33	16.87	9.43	4.48	
0	0.27	0.5	0.37	0.33	0.3	0.22	0	0	0	0	0.07	1.38	2.98	5.97	12.4	21.25	22.79	16.78	9.65	4.73	
0	0.18	0.53	0.38	0.34	0.31	0.22	0	0	0	0	0.06	1.36	2.94	5.91	12.36	21.22	22.78	16.72	9.72	4.95	
0	0.25	0.49	0.36	0.33	0.31	0.23	0	0	0	0.01	0.04	1.33	2.89	5.78	12.06	20.85	22.73	17.02	10.09	5.23	
0	0.01	0.59	0.41	0.37	0.33	0.24	0	0	0	0	0.01	0.01	1.21	2.72	5.56	11.64	20.82	22.88	17.29	10.34	5.4
0	0.24	0.48	0.36	0.33	0.31	0.23	0	0	0	0	0.01	0.05	1.31	2.73	5.59	12.05	20.84	22.83	16.97	10.17	5.36
0	0.01	0.26	0.32	0.3	0.22	0	0	0	0	0	0.04	1.28									

Time	Density	Box Temp	Cry Temp	Status	Time	Density	Box Temp	Cry Temp	Status
14:21:00	1.332517	59.87051	50.363		15:12:41	1.32833	59.87037	49.336	Loading cell
14:21:12	1.332507	59.87071	50.345	Done	15:12:53	1.330233	59.87042	49.324	
14:21:24	1.332504	59.87067	50.344		15:12:59	1.329275	59.87069	49.322	
14:21:30	1.332506	59.87085	50.348	Start measurement	15:13:11	1.327725	59.87065	49.316	Stabilising:0.0493%
14:21:42	1.334993	59.87067	50.334	Loading cell	15:13:23	1.326881	59.87063	49.303	Measuring
14:21:54	1.33663	59.87037	50.316		15:13:29	1.326604	59.87074	49.3	
14:22:00	1.335876	59.8706	50.31		15:13:41	1.326242	59.87074	49.306	
14:22:12	1.334399	59.87105	50.299	Stabilising:0.0465%	15:13:53	1.326022	59.8709	49.315	Done
14:22:24	1.33358	59.87089	50.279	Measuring	15:13:59	1.325965	59.87067	49.315	
14:22:30	1.333317	59.87063	50.273		15:14:11	1.325869	59.87081	49.311	
14:22:42	1.332977	59.87119	50.275		15:14:23	1.325818	59.87076	49.323	
14:22:54	1.332768	59.87067	50.284	Done	15:14:29	1.325801	59.87062	49.325	
14:23:00	1.332711	59.87037	50.281		15:14:41	1.325777	59.87073	49.319	
14:23:12	1.332631	59.87076	50.276		15:14:53	1.325762	59.87074	49.325	
14:23:24	1.332579	59.8708	50.283		15:14:59	1.325752	59.87076	49.325	
14:23:30	1.332564	59.87065	50.29		15:15:11	1.325747	59.87086	49.318	
14:23:42	1.332552	59.87035	50.283		15:15:23	1.325745	59.87042	49.327	
14:23:54	1.332529	59.87053	50.287		15:15:29	1.32575	59.87051	49.333	Start measurement
14:24:00	1.332531	59.87049	50.287		15:15:41	1.328263	59.87073	49.326	Loading cell
14:24:12	1.33252	59.87105	50.279		15:15:53	1.330146	59.87078	49.315	
14:24:24	1.332517	59.87078	50.285		15:15:59	1.329275	59.87092	49.313	
14:24:30	1.332509	59.87057	50.293	Start measurement	15:16:11	1.327602	59.87029	49.305	Stabilising:0.0570%
14:24:42	1.334966	59.87078	50.287	Loading cell	15:16:23	1.326771	59.8706	49.295	Measuring
14:24:54	1.336742	59.8704	50.273		15:16:29	1.326498	59.8708	49.293	
14:25:00	1.335954	59.87031	50.271		15:16:41	1.326145	59.87074	49.3	
14:25:12	1.334443	59.87085	50.261	Stabilising:0.0477%	15:16:53	1.325945	59.87062	49.31	Done
14:25:24	1.333557	59.87062	50.249	Measuring	15:16:59	1.325885	59.8708	49.308	
14:25:30	1.333305	59.8706	50.244		15:17:11	1.325796	59.87039	49.304	
14:25:42	1.33297	59.87098	50.248		15:17:23	1.325735	59.87184	49.317	
14:25:54	1.332787	59.87062	50.249	Done	15:17:29	1.32572	59.87092	49.32	
14:26:00	1.332721	59.87146	50.248		15:17:41	1.325688	59.87112	49.313	
14:26:12	1.332634	59.87086	50.25		15:17:53	1.325679	59.87081	49.319	
14:26:24	1.332578	59.87074	50.266		15:17:59	1.325676	59.87092	49.321	
14:26:30	1.332564	59.87133	50.271		15:18:11	1.325664	59.8706	49.314	
14:26:42	1.332542	59.87092	50.269		15:18:23	1.325657	59.87074	49.323	
14:26:54	1.332533	59.87121	50.274		15:18:29	1.325658	59.87049	49.33	Start measurement
14:27:00	1.332527	59.87058	50.276		15:18:41	1.328468	59.87067	49.322	Loading cell
14:27:12	1.332523	59.87132	50.268		15:18:53	1.330143	59.8709	49.311	
14:27:24	1.332514	59.87051	50.277		15:18:59	1.329211	59.87083	49.31	
14:27:30	1.33252	59.87069	50.282	Start measurement	15:19:11	1.327636	59.87083	49.306	Stabilising:0.0504%
14:27:42	1.3346	59.87074	50.275	Loading cell	15:19:23	1.326764	59.87062	49.293	Measuring
14:27:54	1.336455	59.87083	50.262		15:19:29	1.32649	59.87101	49.291	
14:28:00	1.335573	59.87098	50.259		15:19:41	1.326098	59.87065	49.299	
14:28:12	1.334118	59.87062	50.247	Stabilising:0.0463%	15:19:53	1.325899	59.87078	49.311	Done
14:28:24	1.333329	59.87069	50.234	Measuring	15:19:59	1.325831	59.87078	49.31	
14:28:30	1.333074	59.87069	50.229		15:20:11	1.325749	59.87123	49.305	
14:28:42	1.332739	59.87054	50.231		15:20:23	1.325699	59.87078	49.318	
14:28:54	1.332544	59.87062	50.24	Done	15:20:29	1.325674	59.87098	49.32	
14:29:00	1.332471	59.87045	50.236		15:20:41	1.325653	59.87121	49.313	
14:29:12	1.332392	59.8706	50.229		15:20:53	1.325637	59.87074	49.319	
14:29:24	1.332339	59.87074	50.237		15:20:59	1.325636	59.87086	49.321	
14:29:30	1.332326	59.87045	50.239		15:21:11	1.325631	59.87083	49.312	
14:29:42	1.332301	59.87112	50.231		15:21:23	1.325622	59.87157	49.321	
14:29:54	1.332303	59.87112	50.231		15:21:29	1.325622	59.87067	49.329	Start measurement
14:30:00	1.332293	59.87051	50.229		15:21:41	1.328181	59.8708	49.319	Loading cell
14:30:12	1.332284	59.87316	50.217		15:21:53	1.330149	59.87044	49.308	
14:30:24	1.332274	59.87203	50.22		15:21:59	1.329178	59.87053	49.307	
14:30:30	1.332273	59.87228	50.225	Start measurement	15:22:11	1.327609	59.87037	49.3	Stabilising:0.0501%
14:30:42	1.33622	59.87085	50.214	Loading cell	15:22:23	1.326742	59.87051	49.29	Measuring
14:30:54	1.335962	59.87078	50.2		15:22:29	1.326466	59.87083	49.286	
14:31:00	1.335254	59.87048	50.194		15:22:41	1.326108	59.87071	49.295	
14:31:12	1.333764	59.87053	50.184	Stabilising:0.0474%	15:22:53	1.325897	59.87096	49.306	Done
14:31:24	1.332949	59.87073	50.168	Measuring	15:22:59	1.325825	59.8709	49.305	
14:31:30	1.332653	59.8709	50.161		15:23:11	1.325734	59.87042	49.3	
14:31:42	1.332321	59.87049	50.165		15:23:23	1.325679	59.87076	49.313	
14:31:54	1.332137	59.87062	50.175	Done	15:23:29	1.325659	59.87074	49.315	
14:32:00	1.332077	59.87048	50.17		15:23:41	1.32564	59.87078	49.309	
14:32:12	1.332003	59.87109	50.163		15:23:53	1.325623	59.87086	49.314	
14:32:24	1.331948	59.87054	50.174		15:23:59	1.32561	59.87083	49.314	
14:32:30	1.331931	59.87078	50.174		15:24:11	1.325616	59.87085	49.308	
14:32:42	1.331908	59.87031	50.168		15:24:23	1.325614	59.8706	49.317	
14:32:54	1.331897	59.87123	50.169		15:24:29	1.325608	59.87051	49.324	Start measurement
14:33:00	1.331888	59.87171	50.169		15:24:41	1.328364	59.87078	49.317	Loading cell
14:33:12	1.331884	59.87048	50.159		15:24:53	1.330142	59.87062	49.306	
14:33:24	1.331876	59.87329	50.163		15:24:59	1.329249	59.87039	49.304	
14:33:30	1.331883	59.87178	50.167	Start measurement	15:25:11	1.327633	59.87051	49.3	Stabilising:0.0516%
14:33:42	1.332377	59.87074	50.158	Loading cell	15:25:23	1.326706	59.87117	49.29	Measuring
14:33:54	1.335672	59.87039	50.142		15:25:29	1.326427	59.8709	49.287	
14:34:00	1.33469	59.87101	50.138		15:25:41	1.32608	59.87085	49.296	
14:34:12	1.333234	59.8708	50.128	Stabilising:0.0461%	15:25:53	1.325873	59.87069	49.309	Done
14:34:24	1.332434	59.87049	50.113	Measuring	15:25:59	1.325803	59.87053	49.305	
14:34:30	1.33218	59.87051	50.108		15:26:11	1.325725	59.87083	49.302	
14:34:42	1.331852	59.87067	50.111		15:26:23	1.325659	59.87067	49.315	
14:34:54	1.331655	59.87096	50.12	Done	15:26:29	1.325648	59.87092	49.318	
14:35:00	1.331593	59.8711	50.117		15:26:41	1.325613	59.87085	49.312	
14:35:12	1.331498	59.87067	50.109		15:26:53	1.325619	59.87031	49.318	
14:35:24	1.331452	59.87119	50.117		15:26:59	1.325607	59.87039	49.32	
14:35:30	1.331429	59.8709	50.119		15:27:11	1.325593	59.87042	49.314	
14:35:42	1.331409	59.87153	50.108		15:27:23	1.32559	59.87089	49.322	
14:35:54	1.331401	59.87042	50.11		15:27:29	1.325585	59.87089	49.33	Start measurement
14:36:00	1.331394	59.87049	50.108		15:27:41	1.328509	59.87065	49.322	Loading cell
14:36:12	1.331386	59.87085	50.096		15:27:53	1.330032	59.87049	49.312	

14:36:24	1.33138	59.87119	50.1			15:27:59	1.3292	59.87042	49.311
14:36:30	1.331384	59.87096	50.105	Start	measurement	15:28:11	1.327635	59.87065	49.306
14:36:42	1.333852	59.87124	50.091	Loading	cell	15:28:23	1.32676	59.871	49.295
14:36:54	1.335238	59.87065	50.076			15:28:29	1.326488	59.87051	49.292
14:37:00	1.334338	59.87071	50.07			15:28:41	1.326099	59.87048	49.3
14:37:12	1.332839	59.8704	50.058	Stabilising:0.0475%		15:28:53	1.325894	59.87042	49.311
14:37:24	1.332013	59.87067	50.042	Measuring		15:28:59	1.325832	59.87078	49.309
14:37:30	1.331746	59.87083	50.039			15:29:11	1.325742	59.87086	49.304
14:37:42	1.331375	59.871	50.039			15:29:23	1.325698	59.87078	49.315
14:37:54	1.331186	59.87137	50.048	Done		15:29:29	1.325674	59.87076	49.318
14:38:00	1.331131	59.87057	50.046			15:29:41	1.325642	59.87049	49.311
14:38:12	1.331034	59.87086	50.033			15:29:53	1.325639	59.87033	49.316
14:38:24	1.330987	59.87069	50.042			15:29:59	1.325633	59.87078	49.318
14:38:30	1.330975	59.8706	50.044			15:30:11	1.325632	59.8708	49.311
14:38:42	1.330953	59.87051	50.035			15:30:23	1.325624	59.87221	49.32
14:38:54	1.330944	59.87109	50.037			15:30:29	1.325621	59.87092	49.328
14:39:00	1.330931	59.87096	50.035			15:31:11	1.328455	59.87053	49.291
14:39:12	1.330923	59.87123	50.024			15:31:23	1.330534	59.87069	49.282
14:39:24	1.330926	59.87069	50.031			15:31:29	1.3306	59.87089	49.284
14:39:30	1.330925	59.87067	50.037	Start	measurement	15:31:41	1.330511	59.87031	49.297
14:39:42	1.332868	59.87085	50.024	Loading	cell	15:31:53	1.328546	59.87042	49.314
14:39:54	1.334791	59.87033	50.009			15:31:59	1.327775	59.87078	49.316
14:40:00	1.333986	59.87024	50.004			15:32:11	1.326696	59.87067	49.317
14:40:12	1.332321	59.87053	49.995	Stabilising:0.0475%		15:32:23	1.326154	59.87045	49.327
14:40:24	1.331514	59.87071	49.978	Measuring		15:32:29	1.325984	59.87076	49.329
14:40:30	1.331254	59.87071	49.975			15:32:41	1.325742	59.87112	49.321
14:40:42	1.330918	59.87085	49.979			15:32:53	1.325597	59.87039	49.328
14:40:54	1.330718	59.87062	49.988	Done		15:32:59	1.325555	59.87073	49.336
14:41:00	1.330651	59.87037	49.983			15:33:11	1.325489	59.87051	49.331
14:41:12	1.330562	59.87078	49.976			15:33:23	1.325457	59.87081	49.337
14:41:24	1.330502	59.87073	49.987			15:33:29	1.325456	59.87074	49.344
14:41:30	1.330488	59.87151	49.987			15:33:41	1.325431	59.871	49.344
14:41:42	1.330458	59.87065	49.978			15:33:53	1.325424	59.8706	49.351
14:41:54	1.330449	59.87053	49.978			15:33:59	1.325416	59.87094	49.361
14:42:00	1.33044	59.87044	49.977			15:34:11	1.325742	59.87054	49.371
14:42:12	1.330433	59.87081	49.965			15:34:23	1.329507	59.87053	49.367
14:42:24	1.330424	59.87069	49.968			15:34:29	1.330086	59.87044	49.366
14:42:30	1.330423	59.87051	49.973	Start	measurement	15:34:41	1.328314	59.87069	49.37
14:42:42	1.331025	59.87094	49.962	Loading	cell	15:34:53	1.327224	59.87058	49.37
14:42:54	1.334322	59.87049	49.945			15:34:59	1.326885	59.8704	49.37
14:43:00	1.333439	59.87042	49.94			15:35:11	1.326448	59.87067	49.38
14:43:12	1.331926	59.87074	49.928	Stabilising:0.0476%		15:35:23	1.326192	59.871	49.403
14:43:24	1.331099	59.87074	49.915	Measuring		15:35:29	1.3261	59.87096	49.411
14:43:30	1.330835	59.87054	49.908			15:35:41	1.325986	59.87074	49.415
14:43:42	1.330455	59.87081	49.911			15:35:53	1.325918	59.87115	49.433
14:43:54	1.330269	59.87067	49.916	Done		15:35:59	1.325894	59.87044	49.444
14:44:00	1.33021	59.87083	49.912			15:36:11	1.325866	59.87049	49.451
14:44:12	1.330124	59.87105	49.902			15:36:23	1.325844	59.87074	49.464
14:44:24	1.330074	59.871	49.91			15:36:29	1.325829	59.8711	49.472
14:44:30	1.330061	59.87096	49.908			15:36:41	1.325822	59.87083	49.479
14:44:42	1.330032	59.87144	49.897			15:36:53	1.325816	59.87089	49.491
14:44:54	1.33002	59.87058	49.898			15:36:59	1.325813	59.87133	49.504
14:45:00	1.330012	59.87123	49.898			15:37:11	1.324361	59.87101	49.517
14:45:12	1.330003	59.87073	49.886			15:37:23	1.330896	59.87078	49.515
14:45:24	1.330007	59.87069	49.891			15:37:29	1.330932	59.87065	49.516
14:45:30	1.330008	59.87085	49.894	Start	measurement	15:37:41	1.329146	59.87094	49.52
14:45:42	1.332277	59.87083	49.883	Loading	cell	15:37:53	1.328	59.87071	49.52
14:45:54	1.333877	59.87063	49.87			15:37:59	1.327675	59.87069	49.52
14:46:00	1.333303	59.87076	49.864			15:38:11	1.327236	59.87103	49.531
14:46:12	1.33138	59.87086	49.854	Stabilising:0.0468%		15:38:23	1.326984	59.87092	49.553
14:46:24	1.330554	59.87098	49.838	Measuring		15:38:29	1.326907	59.87184	49.561
14:46:30	1.330295	59.87106	49.833			15:38:41	1.326791	59.87074	49.564
14:46:42	1.329952	59.87096	49.836			15:38:53	1.326721	59.87086	49.58
14:46:54	1.329752	59.87067	49.843	Done		15:38:59	1.326694	59.87058	49.594
14:47:00	1.329691	59.87092	49.835			15:39:11	1.326677	59.87094	49.599
14:47:12	1.329595	59.87033	49.828			15:39:23	1.326656	59.87058	49.609
14:47:24	1.329547	59.8709	49.837			15:39:29	1.326653	59.87092	49.616
14:47:30	1.329533	59.87069	49.837			15:39:41	1.326643	59.87083	49.622
14:47:42	1.329512	59.87065	49.827			15:39:53	1.326634	59.87184	49.632
14:47:54	1.329503	59.87105	49.826			15:39:59	1.326635	59.87076	49.643
14:48:00	1.329492	59.87069	49.825			15:40:11	1.327422	59.87198	49.655
14:48:12	1.329486	59.87065	49.814			15:40:23	1.331823	59.87069	49.648
14:48:24	1.329481	59.87063	49.816			15:40:29	1.331804	59.87062	49.648
14:48:30	1.329479	59.87098	49.822	Start	measurement	15:40:41	1.330009	59.87074	49.652
14:48:42	1.331851	59.87078	49.809	Loading	cell	15:40:53	1.328941	59.87105	49.65
14:48:54	1.333345	59.87076	49.793			15:40:59	1.328596	59.87078	49.649
14:49:00	1.3324	59.87089	49.788			15:41:11	1.328121	59.87081	49.656
14:49:12	1.330927	59.87085	49.777	Stabilising:0.0473%		15:41:23	1.327866	59.87071	49.675
14:49:24	1.330088	59.87089	49.761	Measuring		15:41:29	1.327794	59.87071	49.681
14:49:30	1.329823	59.87063	49.754			15:41:41	1.327692	59.87083	49.681
14:49:42	1.32945	59.87073	49.757			15:41:53	1.327615	59.87117	49.693
14:49:54	1.329257	59.87085	49.762	Done		15:41:59	1.327601	59.87103	49.703
14:50:00	1.329192	59.87086	49.758			15:42:11	1.327569	59.87098	49.705
14:50:12	1.329108	59.87085	49.748			15:42:23	1.327554	59.87112	49.712
14:50:24	1.329064	59.87089	49.753			15:42:29	1.32755	59.87152	49.717
14:50:30	1.329044	59.87058	49.751			15:42:41	1.327538	59.87057	49.718
14:50:42	1.329018	59.8704	49.74			15:42:53	1.327529	59.87086	49.723
14:50:54	1.329004	59.8708	49.739			15:42:59	1.32753	59.87057	49.732
14:51:00	1.329	59.87076	49.737			15:43:11	1.32792	59.87092	49.742
14:51:12	1.328987	59.87057	49.724			15:43:23	1.332404	59.87096	49.733
14:51:24	1.328985	59.87035	49.728			15:43:29	1.332474	59.8706	49.732
14:51:30	1.328985	59.87037	49.733	Start	measurement	15:43:41	1.330614	59.87062	49.733
14:51:42	1.331162	59.87051	49.722	Loading	cell	15:43:53	1.329544	59.87067	49.728

14:51:54	1.332882	59.8706	49.704	15:43:59	1.329205	59.87074	49.725	Stabilising:0.0255%
14:52:00	1.331883	59.87051	49.699	15:44:11	1.328748	59.87105	49.729	Stabilising:0.0149%
14:52:12	1.330351	59.87057	49.688	15:44:23	1.328498	59.87115	49.745	Stabilising:0.0106%
14:52:24	1.329507	59.87071	49.671	15:44:29	1.328416	59.87089	49.751	Stabilising:0.0062%
14:52:30	1.329234	59.87045	49.666	15:44:41	1.328299	59.8709	49.749	Stabilising:0.0039%
14:52:42	1.328878	59.87033	49.669	15:44:53	1.32823	59.87086	49.759	Stabilising:0.0027%
14:52:54	1.328685	59.87161	49.676	15:44:59	1.328213	59.8706	49.768	Stabilising:0.0013%
14:53:00	1.328618	59.87053	49.672	15:45:11	1.328192	59.87105	49.768	Stabilising:0.0007%
14:53:12	1.328516	59.8706	49.662	15:45:23	1.328166	59.8709	49.773	Measuring
14:53:24	1.328468	59.87092	49.669	15:45:29	1.328162	59.87089	49.777	
14:53:30	1.328453	59.87074	49.668	15:45:41	1.328149	59.87083	49.778	
14:53:42	1.328423	59.87083	49.659	15:45:53	1.328138	59.87225	49.785	Done
14:53:54	1.328408	59.87114	49.66	15:45:59	1.328143	59.87045	49.792	Start measurement
14:54:00	1.328406	59.87173	49.658	15:46:11	1.328832	59.87042	49.799	Loading cell
14:54:12	1.328398	59.87071	49.644	15:46:23	1.332825	59.87057	49.79	
14:54:24	1.328395	59.87083	49.651	15:46:29	1.332864	59.87051	49.787	
14:54:30	1.328389	59.87054	49.657	15:46:41	1.331046	59.87105	49.787	
14:54:42	1.330943	59.87074	49.648	15:46:53	1.329963	59.87089	49.779	Stabilising:0.0462%
14:54:54	1.332329	59.87069	49.628	15:46:59	1.329616	59.87067	49.777	Stabilising:0.0251%
14:55:00	1.331427	59.87039	49.625	15:47:11	1.329122	59.87076	49.778	Stabilising:0.0141%
14:55:12	1.329846	59.87083	49.613	15:47:23	1.328874	59.87067	49.792	Stabilising:0.0105%
14:55:24	1.328999	59.87067	49.599	15:47:29	1.328797	59.87078	49.797	Stabilising:0.0058%
14:55:30	1.328687	59.87044	49.594	15:47:41	1.328687	59.87076	49.793	Stabilising:0.0038%
14:55:42	1.328334	59.87058	49.6	15:47:53	1.328628	59.8709	49.802	Stabilising:0.0029%
14:55:54	1.328139	59.87063	49.609	15:47:59	1.328604	59.8709	49.812	Stabilising:0.0018%
14:56:00	1.32808	59.87101	49.605	15:48:11	1.328572	59.87074	49.809	Stabilising:0.0009%
14:56:12	1.32799	59.87033	49.6	15:48:23	1.32855	59.87058	49.808	Measuring
14:56:24	1.32794	59.87098	49.607	15:48:29	1.328555	59.87086	49.812	
14:56:30	1.32792	59.87053	49.609	15:48:41	1.328538	59.87067	49.81	
14:56:42	1.327896	59.87171	49.597	15:48:53	1.328537	59.87157	49.811	Done
14:56:54	1.327885	59.87078	49.598	15:48:59	1.328536	59.87135	49.817	Start measurement
14:57:00	1.327876	59.87092	49.597	15:49:11	1.328853	59.87112	49.823	Loading cell
14:57:12	1.327868	59.87074	49.589	15:49:23	1.333042	59.87085	49.811	
14:57:24	1.32786	59.87081	49.589	15:49:29	1.332979	59.87062	49.805	
14:57:30	1.32786	59.87144	49.594	15:49:41	1.331168	59.87073	49.801	
14:57:42	1.33053	59.8709	49.587	15:49:53	1.330119	59.87081	49.792	Stabilising:0.0456%
14:57:54	1.33188	59.87045	49.567	15:49:59	1.32979	59.87073	49.786	Stabilising:0.0247%
14:58:00	1.330938	59.87067	49.563	15:50:11	1.329349	59.87092	49.784	Stabilising:0.0133%
14:58:12	1.329404	59.87076	49.553	15:50:23	1.329099	59.87114	49.797	Stabilising:0.0102%
14:58:24	1.328567	59.87063	49.538	15:50:29	1.329014	59.87109	49.801	Stabilising:0.0064%
14:58:30	1.328292	59.87076	49.532	15:50:41	1.3289	59.8706	49.794	Stabilising:0.0032%
14:58:42	1.327932	59.87081	49.536	15:50:53	1.328841	59.87071	49.8	Stabilising:0.0022%
14:58:54	1.327732	59.87062	49.544	15:50:59	1.328813	59.87073	49.806	Stabilising:0.0021%
14:59:00	1.32766	59.87071	49.539	15:51:11	1.328789	59.87067	49.802	Stabilising:0.0009%
14:59:12	1.327567	59.87078	49.532	15:51:23	1.328784	59.87071	49.803	Measuring
14:59:24	1.32752	59.8708	49.54	15:51:29	1.328779	59.871	49.806	
14:59:30	1.327498	59.87063	49.541	15:51:41	1.328751	59.87067	49.802	
14:59:42	1.327486	59.8706	49.53	15:51:53	1.328749	59.87109	49.803	Done
14:59:54	1.327461	59.87069	49.531	15:51:59	1.328746	59.8708	49.81	Start measurement
14:59:59	1.327464	59.87049	49.529	15:52:11	1.329337	59.87363	49.812	Loading cell
15:00:12	1.327458	59.87045	49.518	15:52:23	1.332994	59.87083	49.799	
15:00:24	1.327453	59.87121	49.522	15:52:29	1.33303	59.87092	49.795	
15:00:29	1.327445	59.8711	49.527	15:52:41	1.33123	59.87085	49.789	
15:00:42	1.329952	59.87101	49.514	15:52:53	1.330139	59.87074	49.779	Stabilising:0.0468%
15:00:53	1.328963	59.87065	49.497	15:52:59	1.32975	59.87073	49.772	Stabilising:0.0292%
15:01:00	1.330654	59.87048	49.495	15:53:11	1.329316	59.87039	49.768	Stabilising:0.0140%
15:01:12	1.32906	59.87089	49.484	15:53:23	1.329068	59.87058	49.779	Stabilising:0.0106%
15:01:23	1.328126	59.87057	49.47	15:53:29	1.32899	59.87067	49.782	Stabilising:0.0059%
15:01:30	1.32786	59.87062	49.463	15:53:41	1.328884	59.87219	49.773	Stabilising:0.0036%
15:01:41	1.327506	59.87067	49.469	15:53:53	1.328822	59.87081	49.776	Stabilising:0.0029%
15:01:54	1.327295	59.87063	49.472	15:53:59	1.328797	59.8709	49.781	Stabilising:0.0019%
15:02:00	1.327239	59.87029	49.47	15:54:11	1.328764	59.87085	49.778	Stabilising:0.0008%
15:02:11	1.327145	59.87049	49.462	15:54:23	1.328755	59.87073	49.778	Measuring
15:02:24	1.327088	59.87062	49.471	15:54:29	1.328746	59.87045	49.779	
15:02:30	1.327066	59.8706	49.47	15:54:41	1.328738	59.87053	49.775	
15:02:41	1.327045	59.87042	49.461	15:54:53	1.328728	59.87085	49.776	Done
15:02:54	1.327038	59.87074	49.463	15:54:59	1.328732	59.87054	49.781	Start measurement
15:02:59	1.327036	59.87042	49.461	15:55:11	1.328998	59.87074	49.787	Loading cell
15:03:11	1.32702	59.87117	49.451	15:55:23	1.332881	59.87076	49.774	
15:03:23	1.327014	59.87105	49.457	15:55:29	1.332892	59.87035	49.769	
15:03:29	1.327016	59.87065	49.462	15:55:41	1.331059	59.87083	49.766	
15:03:42	1.329498	59.87081	49.45	15:55:53	1.329989	59.87073	49.756	Stabilising:0.0462%
15:03:53	1.331051	59.87071	49.438	15:55:59	1.329645	59.87048	49.752	Stabilising:0.0259%
15:03:59	1.330129	59.87074	49.431	15:56:11	1.329202	59.87044	49.751	Stabilising:0.0138%
15:04:11	1.328561	59.87054	49.421	15:56:23	1.32894	59.87073	49.763	Stabilising:0.0106%
15:04:23	1.327699	59.87286	49.405	15:56:29	1.328855	59.87065	49.766	Stabilising:0.0064%
15:04:29	1.327421	59.87307	49.401	15:56:41	1.328732	59.87016	49.761	Stabilising:0.0046%
15:04:41	1.327057	59.87153	49.404	15:56:53	1.328681	59.87045	49.766	Stabilising:0.0023%
15:04:53	1.326837	59.87092	49.412	15:56:59	1.328658	59.8708	49.772	Stabilising:0.0017%
15:04:59	1.326778	59.87042	49.408	15:57:11	1.328628	59.8709	49.767	Stabilising:0.0015%
15:05:11	1.326683	59.87074	49.399	15:57:23	1.328612	59.87076	49.769	Measuring
15:05:23	1.326628	59.87109	49.408	15:57:29	1.328605	59.87112	49.77	
15:05:29	1.326612	59.87086	49.41	15:57:41	1.328588	59.87078	49.767	
15:05:41	1.326583	59.87239	49.398	15:57:53	1.328589	59.8706	49.769	Done
15:05:53	1.326579	59.87083	49.401	15:57:59	1.328586	59.87057	49.776	Start measurement
15:05:59	1.32657	59.8708	49.4	15:58:11	1.328982	59.87146	49.781	Loading cell
15:06:11	1.326569	59.87094	49.389	15:58:23	1.332724	59.87054	49.769	
15:06:23	1.32656	59.87037	49.392	15:58:29	1.332804	59.87078	49.765	
15:06:29	1.326561	59.87065	49.397	15:58:41	1.331014	59.87071	49.762	
15:06:41	1.328878	59.87031	49.384	15:58:53	1.329866	59.87067	49.753	Stabilising:0.0471%
15:06:53	1.330724	59.87021	49.368	15:58:59	1.329536	59.87074	49.748	Stabilising:0.0248%
15:06:59	1.329882	59.87039	49.364	15:59:11	1.329096	59.8709	49.747	Stabilising:0.0141%
15:07:11	1.328143	59.8704	49.353	15:59:23	1.328847	59.87086	49.759	Stabilising:0.0104%

15:07:23	1.327283	59.87054	49.339	Measuring	15:59:29	1.328765	59.87117	49.763	Stabilising:0.0062%
15:07:29	1.327007	59.87074	49.334		15:59:41	1.328669	59.8708	49.758	Stabilising:0.0035%
15:07:41	1.326645	59.87058	49.34		15:59:53	1.328599	59.87057	49.765	Stabilising:0.0029%
15:07:53	1.326438	59.87045	49.349	Done	15:59:59	1.328582	59.87058	49.771	Stabilising:0.0013%
15:07:59	1.326372	59.87105	49.346		16:00:11	1.328552	59.87049	49.769	Stabilising:0.0011%
15:08:11	1.326274	59.87073	49.341		16:00:23	1.328539	59.87069	49.77	Stabilising:0.0005%
15:08:23	1.326216	59.87089	49.353		16:00:29	1.32853	59.87085	49.773	Measuring
15:08:29	1.326204	59.87092	49.354		16:00:41	1.328524	59.87092	49.772	
15:08:41	1.326181	59.87074	49.347		16:00:53	1.328519	59.87246	49.772	
15:08:53	1.32617	59.87078	49.352		16:00:59	1.328521	59.87194	49.779	Start measurement
15:08:59	1.326168	59.87051	49.353		16:01:11	1.329321	59.87083	49.783	Loading cell
15:09:11	1.326153	59.87062	49.344		16:01:23	1.332782	59.87022	49.77	
15:09:23	1.326146	59.8706	49.355		16:01:29	1.332796	59.87062	49.765	
15:09:29	1.326147	59.87083	49.361	Start measurement	16:01:41	1.330977	59.87086	49.763	
15:09:41	1.328674	59.87076	49.354	Loading cell	16:01:53	1.329903	59.87103	49.753	Stabilising:0.0464%
15:09:53	1.330375	59.87048	49.341		16:01:59	1.329569	59.87074	49.747	Stabilising:0.0251%
15:09:59	1.329461	59.8708	49.34		16:02:11	1.329122	59.87051	49.747	Stabilising:0.0145%
15:10:11	1.327882	59.87062	49.334	Stabilising:0.0502%	16:02:23	1.328851	59.87051	49.76	Stabilising:0.0111%
15:10:23	1.327008	59.87058	49.322	Measuring	16:02:29	1.328778	59.87063	49.762	Stabilising:0.0055%
15:10:29	1.326686	59.87049	49.318		16:02:41	1.328666	59.87065	49.755	Stabilising:0.0040%
15:10:41	1.32634	59.87076	49.325		16:02:53	1.328607	59.87105	49.761	Stabilising:0.0022%
15:10:53	1.32614	59.87045	49.336	Done	16:02:59	1.328581	59.87081	49.769	Stabilising:0.0020%
15:10:59	1.326074	59.87076	49.333		16:03:11	1.328559	59.87086	49.766	Stabilising:0.0007%
15:11:11	1.325988	59.87044	49.329		16:03:23	1.328534	59.87067	49.769	Measuring
15:11:23	1.325938	59.87042	49.341		16:03:29	1.328531	59.87071	49.772	
15:11:29	1.325916	59.8706	49.343		16:03:41	1.328519	59.87101	49.771	
15:11:41	1.32589	59.87132	49.335		16:03:53	1.328514	59.8708	49.771	Done
15:11:53	1.325877	59.87115	49.34		16:03:59	1.328517	59.87101	49.779	Start measurement
15:11:59	1.325867	59.87119	49.34		16:04:11	1.329009	59.87083	49.783	Loading cell
15:12:11	1.32583	59.8708	49.331		16:04:23	1.332714	59.87053	49.771	
15:12:23	1.32585	59.87057	49.339		16:04:29	1.332813	59.87039	49.768	
15:12:29	1.325857	59.87074	49.345	Start measurement	16:04:41	1.330931	59.87146	49.765	
					16:04:53	1.329889	59.87074	49.756	Stabilising:0.0452%
					16:04:59	1.329557	59.871	49.752	Stabilising:0.0250%

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**Appendix 6.3**  
**Experiment 3**

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Distribution: Volume Range: 0.755-7547m Classes: 20 Resolution: 34.5%

Record	Obsc[%]	Record	Time	Obsc	Chi-sqr	Mean	Median	x10	x90	1.056	1.506	2.127	3.005	4.244	5.995	8.468	11.96	16.89	23.66	33.71	47.61	67.26	95.01	134.2	189.5	267.7	378.2	534.2	754.7
1	0.34	1	0	0.34	35.09	656.9	644.5	556.3	732.7	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	100
2	0.23	2	0.02	0.23	38.73	656.9	644.5	556.3	732.7	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	100
3	0.28	3	0.03	0.28	34.61	656.9	644.5	556.3	732.7	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	100
4	0.08	4	0.03	0.08	35.71	656.9	644.5	556.3	732.7	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	100
5	0.1	5	0.05	0.1	41.38	656.9	644.5	556.3	732.7	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	100
6	0.07	6	0.05	0.07	40.99	656.9	644.5	556.3	732.7	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	100
7	0.06	7	0.07	0.06	48.11	656.9	644.5	556.3	732.7	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	100
8	-0.03	8	0.07	-0.03	43.8	656.9	644.5	556.3	732.7	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	100
9	0.03	9	0.08	0.03	50.57	656.9	644.5	556.3	732.7	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	100
10	0.03	10	0.1	0.03	52.66	656.9	644.5	556.3	732.7	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	100
11	0.41	11	0.1	0.41	46.91	656.9	644.5	556.3	732.7	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	100
12	-0.07	12	0.12	-0.07	56.3	656.9	644.5	556.3	732.7	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	100
13	0.01	13	0.12	0.01	54.4	656.9	644.5	556.3	732.7	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	100
14	0.01	14	0.13	0.01	62.89	656.9	644.5	556.3	732.7	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	100
15	-0.07	15	0.15	-0.07	65.33	656.9	644.5	556.3	732.7	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	100
16	4.12	16	0.15	4.12	301.72	125	104.5	52.6	177.8	0	0	0	0	0	0	0	0	0.255	3.214	0	3.163	13.339	20.555	39.274	12.95	3.944	0	0	3.308
17	5.92	17	0.17	5.92	1004.73	102.2	97.8	48.3	157.1	0	0	0	0	0	0	0	0	1.621	2.083	0	5.823	12.854	24.931	37.327	12.941	2.333	0	0	0.087
18	5.42	18	0.17	5.42	819.05	107.7	96.1	48.3	153.1	0	0	0	0	0	0	0	0	1.592	2.098	0	5.821	13.369	26.071	36.804	12.443	0.023	0	0	1.778
19	5.41	19	0.18	5.41	801.42	111.9	97.9	49.1	154.1	0	0	0	0	0	0	0	0	1.592	1.937	0	5.508	12.875	25.254	38.597	11.81	0	0	0	2.426
20	5.3	20	0.2	5.3	775.09	111.9	98.2	49.4	157.3	0	0	0	0	0	0	0	0	1.604	1.847	0	5.371	12.782	25.294	37.583	13.258	0	0	0	2.261
21	4.71	21	0.2	4.71	614.64	111.8	97.4	49.8	155.6	0	0	0	0	0	0	0	0	1.604	1.787	0	5.171	13.004	26.181	37.524	12.24	0.149	0	0	2.34
22	4.51	22	0.22	4.51	554.18	110.7	97.2	50.1	153.2	0	0	0	0	0	0	0	0	1.501	1.784	0	5.119	12.759	26.692	36.067	11.902	0	0	0	2.177
23	4.19	23	0.22	4.19	472.06	115	97.2	50.3	158.6	0	0	0	0	0	0	0	0	1.494	1.786	0	4.952	12.882	26.839	37.075	11.299	0.812	0	0	2.861
24	4.39	24	0.23	4.39	518.64	108.8	98.2	51	154.7	0	0	0	0	0	0	0	0	1.507	1.598	0	4.693	12.645	26.382	38.585	12.426	0.631	0	0	1.532
25	4.77	25	0.23	4.77	604.19	108	102.6	53.5	158.4	0	0	0	0	0	0	0	0	1.453	1.362	0	3.832	11.235	24.232	40.832	16.163	0.221	0	0	0.67
26	5.24	26	0.25	5.24	639.31	122.1	108.8	55.9	169.8	0	0	0	0	0	0	0	0	1.327	1.224	0	3.204	10.121	21.896	40.555	18.154	0.978	0	0	2.541
27	5.62	27	0.27	5.62	716.2	122	111.4	59.2	174.1	0	0	0	0	0	0	0	0	1.251	1.117	0	2.411	8.84	19.448	40.622	22.663	2.244	0	0	1.404
28	6.41	28	0.27	6.41	795.03	129.6	116	63.2	179.7	0	0	0	0	0	0	0	0	1.137	1.059	0	1.806	7.551	17.386	39.372	26.38	3.472	0	0	1.837
29	6.83	29	0.28	6.83	888.69	132.2	121.5	68.2	183.8	0	0	0	0	0	0	0	0	1.068	0.947	0	1.343	6.157	14.788	38.024	30.92	5.741	0	0	1.012
30	7.48	30	0.28	7.48	971.86	133.6	127.4	72	186.6	0	0	0	0	0	0	0	0	0.971	0.899	0	1.226	4.771	12.596	35.799	35.628	8.11	0	0	0
31	7.85	31	0.3	7.85	1066.88	140.1	132	75	194.7	0	0	0	0	0	0	0	0	0.945	0.853	0	1.108	4.12	10.72	34.207	37.368	10.328	0	0	0.351
32	8.22	32	0.32	8.22	1066.75	142.8	137.2	77.9	206	0	0	0	0	0	0	0	0	0.868	0.842	0	1.03	3.618	9.472	32.001	39.51	12.647	0	0	0.013
33	8.35	33	0.32	8.35	1102.38	146.7	140.6	80.6	213.6	0	0	0	0	0	0	0	0	0.859	0.798	0	1.003	3.435	8.154	31.075	40.352	14.096	0	0	0.228
34	8.77	34	0.33	8.77	1142.52	152.9	144.5	84.3	221.4	0	0	0	0	0	0	0	0	0.821	0.808	0	0.881	3.162	7.051	29.613	41.422	15.344	0	0	0.898
35	9.06	35	0.33	9.06	1166.97	156.9	149.5	89.8	227.8	0	0	0	0	0	0	0	0	0.812	0.736	0	0.861	2.764	5.933	27.031	43.042	18.051	0	0	0.769
36	9.48	36	0.35	9.48	1244.62	162.5	153.6	95.2	234.1	0	0	0	0	0	0	0	0	0.754	0.728	0	0.8	2.671	4.911	24.924	43.515	20.559	0	0	1.139
37	9.4	37	0.37	9.4	1221.59	161.2	154	95.4	233.1	0	0	0	0	0	0	0	0	0.757	0.724	0	0.817	2.674	4.806	24.474	44.16	20.81	0	0	0.778
38	9.71	38	0.37	9.71	1210.7	163.1	156.1	96.3	235.6	0	0	0	0	0	0	0	0	0.754	0.742	0	0.806	2.615	4.319	23.341	44.118	22.603	0	0	0.702
39	9.9	39	0.38	9.9	1242.33	164.9	157.6	97	237.4	0	0	0	0	0	0	0	0	0.745	0.744	0	0.766	2.488	4.99	22.543	44.111	23.752	0	0	0.751
40	10.11	40	0.38	10.11	1351.04	168.6	160.8	98.8	240.2	0	0	0	0	0	0	0	0	0.721	0.719	0	0.705	2.432	3.437	20.52	44.719	25.874	0	0	0.873
41	10.63	41	0.4	10.63	1432.27	176	162.9	99.8	244.5	0	0	0	0	0	0	0	0	0.688	0.718	0	0.739	2.327	3.261	19.246	44.375	26.536	0	0	2.109
42	10.37	42	0.4	10.37	1399.3	171.4	162.6	98.7	242	0	0	0	0	0	0	0	0	0.695	0.734	0	0.714	2.38	3.197	19.196	44.993	26.985	0	0	0
43	10.61	43	0.42	10.61	1425.23	170.2	163.6	100.4	241.7	0	0	0	0	0	0	0	0	0.652	0.751	0	0.664	2.379	2.985	18.658	45.085	28.244	0	0	0.562
44	10.52	44	0.43	10.52	1423.05	167.7	163.5	100.7	240.3	0	0	0	0	0	0	0	0	0.664	0.758	0	0.659	2.357	2.86	18.571	45.664	28.465	0	0	0
45	10.67	45	0.43	10.67	1424.88	174.9	165.9	101.7	244.3	0	0	0	0	0	0	0	0	0.681	0.722	0	0.706	2.206	2.747	17.197	45.009	29.605	0	0	1.127
46	11.02	46	0.45	11.02	1521.25	172.2	167.3	102.3	243.7	0	0	0	0	0	0	0	0	0.676	0.747	0	0.694	2.24	2.593	16.448	44.464	31.986	0	0	0.162
47	10.73	47	0.45	10.73	1502.83	172.1	166.4	102.3	243.2	0	0	0	0	0	0	0	0	0.683	0.755	0	0.693	2.185	2.59	16.696	45.416	30.628	0	0	0.354
48	10.97	48	0.47	10.97	1526.49	171.4	166.9	102.6	243	0	0	0	0	0	0	0	0	0.669	0.759	0	0.65	2.253	2.506	16.311	45.409	31.402	0	0	0.041
49	10.56	49	0.48	10.56	1408.12	170	165.8	102.1	242	0	0	0	0	0	0	0	0	0.677	0.759	0	0.671	2.236	2.603	16.899	45.852	30.302	0	0	0
50	10.95	50	0.48	10.95	1455.35	172	167.7	103.3	243.4	0	0																		



149	13.42	149	1.45	13.42	1433.76	229.5	224.7	142.6	325.2	0	0	0	0	0	0	0	0	0	0.357	0.678	0	0.344	1.462	0.727	3.522	19.094	52.997	20.819	0	0
150	13.72	150	1.47	13.72	1475.43	233.1	227.9	143.8	330.7	0	0	0	0	0	0	0	0	0	0.365	0.648	0	0.373	1.487	0.723	3.42	17.264	52.492	23.227	0	0
151	14.06	151	1.48	14.06	1492.08	236.6	230.8	145.8	334.7	0	0	0	0	0	0	0	0	0	0.338	0.666	0	0.304	1.468	0.693	3.212	15.856	52.081	25.388	0	0
152	13.43	152	1.48	13.43	1378.53	236.4	230.5	145.5	334.9	0	0	0	0	0	0	0	0	0	0.343	0.648	0	0.333	1.409	0.703	3.248	16.326	51.531	25.458	0	0
153	14.21	153	1.5	14.21	1562.92	238.6	232.5	146.8	337.3	0	0	0	0	0	0	0	0	0	0.339	0.649	0	0.359	1.413	0.715	3.017	15.443	51.12	26.946	0	0
154	13.76	154	1.5	13.76	1473.08	239.2	233.2	146.3	338.2	0	0	0	0	0	0	0	0	0	0.32	0.66	0	0.334	1.482	0.77	3.158	14.968	50.755	27.554	0	0
155	13.79	155	1.52	13.79	1476.82	242.4	235.9	148.9	341	0	0	0	0	0	0	0	0	0	0.311	0.662	0	0.36	1.403	0.707	2.815	14.096	50.003	28.644	0	0
156	14.26	156	1.53	14.26	1546.69	245.3	238.8	149.7	343.8	0	0	0	0	0	0	0	0	0	0.324	0.635	0	0.373	1.369	0.609	2.995	13.241	48.414	32.04	0	0
157	14.15	157	1.53	14.15	1598.11	246.7	240.2	150.8	344.7	0	0	0	0	0	0	0	0	0	0.321	0.639	0	0.371	1.464	0.671	2.904	12.478	48.316	32.938	0	0
158	14.73	158	1.55	14.73	1598.04	249	242.4	152	346.5	0	0	0	0	0	0	0	0	0	0.282	0.665	0	0.283	1.381	0.72	2.77	12.123	47.021	34.755	0	0
159	14.33	159	1.55	14.33	1506.48	248.9	242	153.7	345.8	0	0	0	0	0	0	0	0	0	0.273	0.65	0	0.298	1.407	0.565	2.714	11.642	48.414	34.038	0	0
160	14.64	160	1.57	14.64	1596.05	252.5	246.1	155.2	348.6	0	0	0	0	0	0	0	0	0	0.291	0.641	0	0.309	1.397	0.569	2.615	11.042	45.881	37.254	0	0
161	14.15	161	1.58	14.15	1493.81	254.1	247.9	156.2	349.6	0	0	0	0	0	0	0	0	0	0.274	0.638	0	0.334	1.298	0.649	2.631	11.011	45.149	38.514	0	0
162	14.85	162	1.58	14.85	1631.83	254.4	248.1	156.9	349.6	0	0	0	0	0	0	0	0	0	0.271	0.661	0	0.269	1.352	0.548	2.673	10.289	45.338	38.589	0	0
163	15.08	163	1.5	15.08	1651.03	255.1	248.8	158.1	349.9	0	0	0	0	0	0	0	0	0	0.255	0.645	0	0.295	1.368	0.523	2.578	10.04	45.295	39.002	0	0
164	14.4	164	1.6	14.4	1546.71	256.6	250.9	158.6	350.9	0	0	0	0	0	0	0	0	0	0.262	0.644	0	0.287	1.393	0.637	2.641	9.394	44.325	40.417	0	0
165	14.72	165	1.62	14.72	1648.03	256.7	250.7	159.6	350.8	0	0	0	0	0	0	0	0	0	0.224	0.675	0	0.317	1.35	0.584	2.435	9.568	44.564	40.281	0	0
166	15.01	166	1.62	15.01	1767.65	260	255	162.8	352.5	0	0	0	0	0	0	0	0	0	0.256	0.675	0	0.257	1.379	0.504	2.449	8.684	42.818	42.978	0	0
167	15.33	167	1.63	15.33	1805.61	261.8	257	165.7	353.2	0	0	0	0	0	0	0	0	0	0.267	0.65	0	0.237	1.331	0.487	2.241	8.417	42.196	44.175	0	0
168	15.59	168	1.65	15.59	1775.61	261.8	257.4	164.6	353.4	0	0	0	0	0	0	0	0	0	0.231	0.672	0	0.243	1.354	0.529	2.323	8.48	41.721	44.447	0	0
169	15.36	169	1.65	15.36	1769.12	264.8	260.9	167.6	354.7	0	0	0	0	0	0	0	0	0	0.251	0.648	0	0.28	1.264	0.484	2.238	8.025	40.366	46.268	0	0.156
170	15.58	170	1.67	15.58	1709.34	264.1	260.5	167.7	354.3	0	0	0	0	0	0	0	0	0	0.237	0.627	0	0.287	1.319	0.45	2.408	7.732	40.744	46.196	0	0
171	15.67	171	1.67	15.67	1752.72	267.4	265.6	172.1	355.7	0	0	0	0	0	0	0	0	0	0.222	0.667	0	0.206	1.327	0.474	2.148	7.24	38.808	48.908	0	0
172	16.29	172	1.68	16.29	1826.82	269.1	268.7	174.1	356.3	0	0	0	0	0	0	0	0	0	0.213	0.673	0	0.255	1.277	0.486	2.167	6.846	37.657	50.426	0	0
173	15.91	173	1.7	15.91	1766.42	268.3	267.3	173	356.1	0	0	0	0	0	0	0	0	0	0.222	0.664	0	0.254	1.288	0.479	2.251	6.918	38.165	49.76	0	0
174	16.73	174	1.7	16.73	1938.35	270.3	270.9	176.4	356.8	0	0	0	0	0	0	0	0	0	0.206	0.675	0	0.253	1.326	0.442	2.188	6.447	37.03	51.432	0	0
175	16	175	1.72	16	1794.43	269.9	270	176.3	356.6	0	0	0	0	0	0	0	0	0	0.219	0.667	0	0.235	1.305	0.541	2.007	6.617	37.399	51.101	0	0
176	16.31	176	1.72	16.31	1795.13	274	273.1	178.5	358.5	0	0	0	0	0	0	0	0	0	0.213	0.669	0	0.229	1.324	0.397	2.295	6.09	36.286	51.753	0	0.744
177	16.76	177	1.73	16.76	1833.19	274.8	275.2	181.4	358.6	0	0	0	0	0	0	0	0	0	0.201	0.654	0	0.26	1.264	0.448	2.218	5.818	35.589	52.945	0	0.603
178	16.64	178	1.75	16.64	1770.93	280.6	277.6	185	361.4	0	0	0	0	0	0	0	0	0	0.19	0.659	0	0.258	1.259	0.457	2.244	5.373	34.876	52.738	0	1.946
179	16.84	179	1.75	16.84	1799.52	290.2	280.6	186.1	366.3	0	0	0	0	0	0	0	0	0	0.191	0.649	0	0.199	1.289	0.533	1.929	5.554	33.694	51.512	0	4.45
180	17.12	180	1.77	17.12	1772	281.8	280.1	185.6	361.7	0	0	0	0	0	0	0	0	0	0.17	0.67	0	0.246	1.282	0.454	2.165	5.404	33.577	54.151	0	1.881
181	17.53	181	1.77	17.53	1925.55	286.9	281.6	190.3	363.9	0	0	0	0	0	0	0	0	0	0.203	0.634	0	0.243	1.16	0.452	2.061	4.956	33.558	53.699	0	3.032
182	17.35	182	1.78	17.35	1809.15	287	283.5	190.1	363.7	0	0	0	0	0	0	0	0	0	0.23	0.608	0	0.27	1.178	0.449	1.995	5.052	32.365	55.089	0	2.765
183	18.03	183	1.78	18.03	1843.28	286	283	190.3	363.3	0	0	0	0	0	0	0	0	0	0.206	0.62	0	0.248	1.135	0.513	2.029	4.951	32.727	55.035	0	2.536
184	17.62	184	1.8	17.62	1776.58	288.7	284.6	190.5	364.5	0	0	0	0	0	0	0	0	0	0.182	0.641	0	0.256	1.209	0.421	2.061	4.87	31.91	55.354	0	3.098
185	17.98	185	1.82	17.98	1876.49	296.8	286.8	191.3	368.4	0	0	0	0	0	0	0	0	0	0.184	0.639	0	0.202	1.219	0.402	1.988	4.691	31.344	54.137	0	5.193
186	18.47	186	1.82	18.47	1890.7	290.4	286.5	191.3	365.8	0	0	0	0	0	0	0	0	0	0.17	0.64	0	0.263	1.152	0.474	1.973	4.627	31.23	55.77	0.815	2.866
187	18.13	187	1.83	18.13	1817.9	297.7	289.2	192.4	369.4	0	0	0	0	0	0	0	0	0	0.164	0.669	0	0.173	1.162	0.402	1.847	4.485	30.432	55.094	1.05	4.522
188	18.97	188	1.83	18.97	2096.66	294.3	289.6	191.7	368.7	0	0	0	0	0	0	0	0	0	0.186	0.646	0	0.223	1.129	0.472	1.912	4.624	29.763	56.861	2.226	2.958
189	18.59	189	1.85	18.59	1908.26	299.6	290	191.7	370.9	0	0	0	0	0	0	0	0	0	0.153	0.658	0	0.263	1.132	0.488	1.961	4.552	29.78	55.615	1.404	4.976
190	19.05	190	1.87	19.05	2086.7	296	290.6	192.4	370.4	0	0	0	0	0	0	0	0	0	0.186	0.639	0	0.267	1.141	0.458	1.92	4.328	29.646	55.374	3.019	3.022
191	18.58	191	1.87	18.58	1937.15	301.9	291.7	192.5	372.3	0	0	0	0	0	0	0	0	0	0.168	0.632	0	0.261	1.147	0.412	1.934	4.325	29.268	54.813	1.934	5.096
192	18.73	192	1.88	18.73	1855.78	300.6	294	193.6	373.5	0	0	0	0	0	0	0	0	0	0.151	0.655	0	0.183	1.118	0.403	1.897	4.133	28.254	55.598	4.448	3.161
193	19.43	193	1.88	19.43	1967.41	305.4	296.1	194.2	375.8	0	0	0	0	0	0	0	0	0	0.14	0.657	0	0.232	1.111	0.396	1.932	3.917	27.426	55.445	4.448	4.298
194	19.42	194	1.9	19.42	2148.97	304.9	295.6	194.1	376.6	0	0	0	0	0	0	0	0	0	0.158	0.652	0	0.257	1.115	0.411	1.972	3.803	27.913	54.531	5.159	4.03
195	19.62	195	1.92	19.62	2119.4	300.4	294.9																							

225	20.02	225	2.2	20.02	2273.05	300.3	296.7	193.7	376.3	0	0	0	0	0	0	0	0.139	0.695	0	0.155	1.154	0.385	1.973	4.097	26.886	55.495	7.634	1.386
226	19.65	226	2.22	19.65	2160.69	302.2	296.6	194.6	376.2	0	0	0	0	0	0	0	0.161	0.636	0	0.139	1.133	0.374	1.87	3.95	27.268	55.524	6.673	2.273
227	19.45	227	2.22	19.45	2104.44	305.9	295.9	194.5	375	0	0	0	0	0	0	0	0.149	0.642	0	0.134	1.132	0.224	1.913	4.071	27.535	55.827	3.729	4.645
228	19.58	228	2.23	19.58	2016.14	302.1	296.4	194.2	374.6	0	0	0	0	0	0	0	0.157	0.626	0	0.217	1.025	0.385	1.975	4.002	27.015	56.441	5.422	2.733
229	20.25	229	2.25	20.25	2193.88	304.2	297.4	194.5	377.3	0	0	0	0	0	0	0	0.174	0.645	0	0.184	1.015	0.405	1.936	3.963	26.888	55.241	6.821	2.727
230	20.48	230	2.25	20.48	2155.28	305	297.4	194.8	377.2	0	0	0	0	0	0	0	0.141	0.635	0	0.211	1.018	0.376	1.928	3.879	26.967	55.372	6.387	3.088
231	19.11	231	2.27	19.11	1995.76	300.7	294.8	193.7	373.2	0	0	0	0	0	0	0	0.164	0.648	0	0.193	1.04	0.366	2.001	4.129	27.674	56.374	4.403	3.008
232	20.28	232	2.27	20.28	2134.8	297.4	294.9	194.2	372	0	0	0	0	0	0	0	0.194	0.569	0	0.219	0.995	0.378	1.951	4.05	27.517	57.348	5.187	1.562
233	19.43	233	2.28	19.43	2042.94	298.8	295.2	193.7	373.4	0	0	0	0	0	0	0	0.158	0.652	0	0.177	1.016	0.36	1.92	4.284	27.405	56.513	5.724	1.792
234	19.9	234	2.28	19.9	2068.23	298.3	295.1	194	372.2	0	0	0	0	0	0	0	0.128	0.703	0	0.19	1.129	0.336	1.999	3.978	27.337	57.346	4.851	2.001
235	20	235	2.3	20	2017.07	299.5	296	193.8	374	0	0	0	0	0	0	0	0.135	0.649	0	0.228	1.074	0.464	1.91	4.095	26.943	56.688	5.998	1.815
236	20.06	236	2.32	20.06	2037.76	297.9	295.3	194.1	373.6	0	0	0	0	0	0	0	0.137	0.68	0	0.157	1.057	0.354	1.974	4.065	27.514	56.442	6.395	1.225
237	20.65	237	2.32	20.65	2165.36	303.4	295.4	194.3	374.4	0	0	0	0	0	0	0	0.155	0.633	0	0.19	0.999	0.376	1.801	4.164	27.659	55.995	4.315	3.711
238	19.6	238	2.33	19.6	2050.48	301.8	294.6	194.4	373.2	0	0	0	0	0	0	0	0.173	0.636	0	0.11	1.149	0.255	2.051	3.912	28.044	56.22	3.959	3.49
239	19.64	239	2.33	19.64	2039.74	302.4	295.6	194.4	372.7	0	0	0	0	0	0	0	0.153	0.666	0	0.195	1.049	0.261	2.005	3.976	27.286	57.296	3.404	3.71
240	20.05	240	2.35	20.05	2145.3	300.1	296.2	193.8	374.9	0	0	0	0	0	0	0	0.145	0.667	0	0.211	1.02	0.357	2.005	4.131	27.037	56.106	6.577	1.743
241	20.04	241	2.37	20.04	2111.75	299.4	295	194	373.2	0	0	0	0	0	0	0	0.163	0.644	0	0.195	1.059	0.287	2.005	4.07	27.681	56.453	5.248	2.195
242	20.44	242	2.37	20.44	2134.44	298.8	294.8	194.2	373	0	0	0	0	0	0	0	0.154	0.623	0	0.215	1.018	0.383	1.837	4.125	27.814	56.519	5.365	1.947
243	20.12	243	2.38	20.12	2185.47	301.9	294.8	193.8	374.2	0	0	0	0	0	0	0	0.161	0.647	0	0.126	1.06	0.261	2.019	4.217	27.891	55.844	4.747	3.227
244	19.83	244	2.38	19.83	2044.53	302.6	296.5	194.5	375.2	0	0	0	0	0	0	0	0.119	0.713	0	0.183	1.077	0.291	1.882	4.05	27.123	56.14	5.726	2.737
245	20.12	245	2.4	20.12	2129.24	300.6	296.8	194.4	375.6	0	0	0	0	0	0	0	0.132	0.67	0	0.193	1.085	0.252	1.978	4.039	26.928	56.092	7.065	1.548
246	19.44	246	2.42	19.44	2133.6	298.6	294.4	194.2	371.2	0	0	0	0	0	0	0	0.106	0.852	0	0.125	1.136	0.253	2.054	3.957	27.813	57.515	3.772	2.558
247	20.1	247	2.42	20.1	2155.58	293.2	293.6	193.9	370.4	0	0	0	0	0	0	0	0.159	0.653	0	0.159	1.054	0.321	1.903	4.202	28.099	57.513	5.877	0.259
248	21.65	248	2.43	21.65	1193.82	299.1	295	193.8	373.7	0	0	0	0	0	0	0	0.049	0.619	0	0.16	0.991	0.48	1.983	4.221	27.697	56.098	5.826	1.875
249	1.19	249	2.43	1.19	674.41	306	289.4	178.2	406.4	0	0	0	0	0	0	0	0	0	0	0	0	1.348	3.146	6.937	29.047	48.615	5.027	5.88
250	1.16	250	2.45	1.16	468.34	322.5	266.5	64.4	652.3	0	0	0	0	0	0	0	0	0	0	4.115	6.887	6.389	8.674	10.539	13.644	15.181	13.065	21.526

University of Cape Town

Time	Density	Box Temp	Cry Temp	Status	Time	Density	Box Temp	Cry Temp	Status
15:25:00	1.324773	59.85216	49.315	Loading cell	16:33:59	1.322356	59.85219	48.977	Loading cell
15:25:12	1.328655	59.8523	49.291		16:34:11	1.326758	59.85227	48.951	
15:25:24	1.32699	59.8521	49.275		16:34:23	1.325664	59.85257	48.938	
15:25:30	1.326058	59.85219	49.265	Stabilising:0.0702%	16:34:29	1.324751	59.85205	48.933	Stabilising:0.0613%
15:25:42	1.32509	59.85213	49.238	Stabilising:0.0314%	16:34:41	1.323746	59.85359	48.917	Stabilising:0.0325%
15:25:54	1.324528	59.85245	49.216	Stabilising:0.0242%	16:34:53	1.323162	59.85223	48.905	Stabilising:0.0254%
15:26:00	1.324341	59.85204	49.213	Stabilising:0.0141%	16:34:59	1.322974	59.85274	48.906	Stabilising:0.0142%
15:26:12	1.3241	59.85227	49.222	Stabilising:0.0078%	16:35:11	1.322719	59.85349	48.919	Stabilising:0.0082%
15:26:24	1.323968	59.8524	49.23	Stabilising:0.0055%	16:35:23	1.322573	59.85277	48.928	Stabilising:0.0067%
15:26:30	1.323919	59.85232	49.234	Stabilising:0.0037%	16:35:29	1.322528	59.85241	48.933	Stabilising:0.0034%
15:26:42	1.323846	59.85223	49.244	Stabilising:0.0023%	16:35:41	1.322461	59.85257	48.944	Stabilising:0.0024%
15:26:54	1.32382	59.8523	49.239	Stabilising:0.0008%	16:35:53	1.322432	59.85257	48.936	Stabilising:0.0013%
15:27:00	1.32381	59.85245	49.225	Measuring	16:35:59	1.322417	59.85261	48.927	Stabilising:0.0011%
15:27:12	1.323784	59.85219	49.208		16:36:11	1.322395	59.85406	48.918	Measuring
15:27:24	1.323783	59.85249	49.206		16:36:23	1.32239	59.85288	48.922	
15:27:30	1.323776	59.85216	49.213	Done	16:36:29	1.322384	59.8537	48.925	
15:27:42	1.323761	59.85234	49.227		16:36:41	1.322379	59.85404	48.934	Done
15:27:54	1.323749	59.85238	49.235	Start measurement	16:36:53	1.322358	59.85868	48.936	Start measurement
15:28:00	1.324462	59.85311	49.227	Loading cell	16:36:59	1.323459	59.85621	48.925	Loading cell
15:28:12	1.327813	59.852	49.207		16:37:11	1.326679	59.85245	48.897	
15:28:24	1.327044	59.85194	49.199		16:37:23	1.325444	59.85259	48.882	
15:28:30	1.326234	59.85241	49.197	Stabilising:0.0610%	16:37:29	1.324486	59.85395	48.877	Stabilising:0.0722%
15:28:42	1.325222	59.85202	49.186	Stabilising:0.0321%	16:37:41	1.323489	59.85236	48.857	Stabilising:0.0324%
15:28:54	1.324602	59.85255	49.176	Stabilising:0.0288%	16:37:53	1.322917	59.85255	48.842	Stabilising:0.0247%
15:29:00	1.324423	59.8523	49.178	Stabilising:0.0135%	16:37:59	1.322729	59.85284	48.841	Stabilising:0.0142%
15:29:12	1.324176	59.85229	49.194	Stabilising:0.0078%	16:38:11	1.322483	59.85408	48.853	Stabilising:0.0077%
15:29:24	1.324049	59.85259	49.209	Stabilising:0.0052%	16:38:23	1.322346	59.85903	48.861	Stabilising:0.0057%
15:29:30	1.323997	59.85232	49.216	Stabilising:0.0039%	16:38:29	1.322302	59.86319	48.865	Stabilising:0.0033%
15:29:42	1.323929	59.85227	49.231	Stabilising:0.0028%	16:38:41	1.322226	59.85512	48.877	Stabilising:0.0024%
15:29:54	1.323901	59.85269	49.228	Stabilising:0.0009%	16:38:53	1.322197	59.8595	48.871	Stabilising:0.0010%
15:30:00	1.323888	59.85254	49.219	Measuring	16:38:59	1.322183	59.85601	48.861	Measuring
15:30:12	1.323864	59.85254	49.214		16:39:11	1.322164	59.85871	48.852	
15:30:24	1.32386	59.85214	49.221		16:39:23	1.32216	59.86102	48.857	
15:30:30	1.323855	59.85257	49.226	Done	16:39:29	1.322158	59.85923	48.862	Done
15:30:42	1.323845	59.85249	49.239		16:39:41	1.322147	59.85822	48.873	
15:30:54	1.323836	59.85265	49.244	Start measurement	16:39:53	1.322127	59.86081	48.874	Start measurement
15:31:00	1.324256	59.85245	49.235	Loading cell	16:39:59	1.318125	59.86002	48.863	Loading cell
15:31:12	1.327786	59.85205	49.212		16:40:11	1.326047	59.85608	48.837	
15:31:24	1.326981	59.85218	49.202		16:40:23	1.32496	59.85265	48.824	
15:31:30	1.326202	59.85222	49.188	Stabilising:0.0587%	16:40:29	1.324151	59.85223	48.819	Stabilising:0.0610%
15:31:42	1.32522	59.85213	49.17	Stabilising:0.0311%	16:40:41	1.323085	59.85222	48.804	Stabilising:0.0369%
15:31:54	1.324664	59.85222	49.144	Stabilising:0.0241%	16:40:53	1.322553	59.85275	48.788	Stabilising:0.0227%
15:32:00	1.324489	59.85238	49.139	Stabilising:0.0132%	16:40:59	1.32237	59.85254	48.787	Stabilising:0.0138%
15:32:12	1.324236	59.85218	49.14	Stabilising:0.0068%	16:41:11	1.322118	59.85245	48.797	Stabilising:0.0081%
15:32:24	1.324099	59.85205	49.141	Stabilising:0.0053%	16:41:23	1.321975	59.85442	48.803	Stabilising:0.0057%
15:32:30	1.324054	59.85216	49.142	Stabilising:0.0034%	16:41:29	1.321929	59.85379	48.805	Stabilising:0.0035%
15:32:42	1.323973	59.85218	49.145	Stabilising:0.0022%	16:41:41	1.321854	59.85363	48.817	Stabilising:0.0029%
15:32:54	1.323926	59.85227	49.131	Stabilising:0.0014%	16:41:53	1.321817	59.85447	48.808	Stabilising:0.0018%
15:33:00	1.323923	59.8525	49.118	Stabilising:0.0010%	16:41:59	1.321803	59.85391	48.798	Stabilising:0.0011%
15:33:12	1.323891	59.85205	49.103	Measuring	16:42:11	1.321781	59.85451	48.788	Measuring
15:33:24	1.323886	59.85246	49.105		16:42:23	1.321779	59.85254	48.791	
15:33:30	1.323883	59.85216	49.107		16:42:29	1.321774	59.85424	48.795	
15:33:42	1.32387	59.85257	49.113	Done	16:42:41	1.321763	59.8554	48.805	Done
15:33:54	1.323866	59.85227	49.113	Start measurement	16:42:53	1.321748	59.8529	48.806	Start measurement
15:34:00	1.321958	59.85209	49.103	Loading cell	16:42:59	1.319886	59.85255	48.795	Loading cell
15:34:12	1.328158	59.85205	49.076		16:43:11	1.324541	59.8523	48.77	
15:34:24	1.326822	59.85238	49.065		16:43:23	1.323816	59.85223	48.757	
15:34:30	1.326015	59.85186	49.06	Stabilising:0.0608%	16:43:29	1.323302	59.85234	48.753	Stabilising:0.0388%
15:34:42	1.325016	59.85209	49.045	Stabilising:0.0319%	16:43:41	1.322565	59.85271	48.737	Stabilising:0.0249%
15:34:54	1.324438	59.85178	49.032	Stabilising:0.0249%	16:43:53	1.322044	59.85227	48.725	Stabilising:0.0221%
15:35:00	1.324252	59.85234	49.033	Stabilising:0.0140%	16:43:59	1.321845	59.85227	48.726	Stabilising:0.0150%
15:35:12	1.323996	59.85225	49.047	Stabilising:0.0078%	16:44:11	1.321616	59.85456	48.738	Stabilising:0.0073%
15:35:24	1.323848	59.85238	49.059	Stabilising:0.0056%	16:44:23	1.321493	59.85269	48.749	Stabilising:0.0050%
15:35:30	1.323802	59.8525	49.065	Stabilising:0.0025%	16:44:29	1.32145	59.85254	48.754	Stabilising:0.0033%
15:35:42	1.323737	59.85214	49.077	Stabilising:0.0021%	16:44:41	1.321384	59.85259	48.764	Stabilising:0.0027%
15:35:54	1.323707	59.85243	49.072	Stabilising:0.0012%	16:44:53	1.321357	59.85301	48.756	Stabilising:0.0008%
15:36:00	1.323696	59.85246	49.083	Stabilising:0.0008%	16:44:59	1.321343	59.85227	48.746	Measuring
15:36:12	1.323674	59.85316	49.056	Measuring	16:45:11	1.321325	59.85241	48.736	
15:36:24	1.323668	59.85214	49.062		16:45:23	1.321322	59.85712	48.739	
15:36:30	1.323663	59.8524	49.066		16:45:29	1.321319	59.85456	48.742	Done
15:36:42	1.323653	59.85254	49.078	Done	16:45:41	1.321309	59.85353	48.751	
15:36:54	1.323636	59.85241	49.081	Start measurement	16:45:53	1.321298	59.85803	48.75	Start measurement
15:37:00	1.324809	59.852	49.071	Loading cell	16:45:59	1.321364	59.85364	48.74	Loading cell
15:37:12	1.3278	59.8523	49.047		16:46:11	1.325431	59.85223	48.713	
15:37:24	1.326498	59.85245	49.036		16:46:23	1.324125	59.85249	48.699	
15:37:30	1.325672	59.85214	49.033	Stabilising:0.0622%	16:46:29	1.323322	59.85303	48.695	Stabilising:0.0606%
15:37:42	1.324581	59.85222	49.018	Stabilising:0.0311%	16:46:41	1.322312	59.85427	48.679	Stabilising:0.0314%
15:37:54	1.324015	59.85236	49.006	Stabilising:0.0241%	16:46:53	1.321727	59.85281	48.665	Stabilising:0.0252%
15:38:00	1.323835	59.8525	49.007	Stabilising:0.0136%	16:46:59	1.321542	59.85209	48.667	Stabilising:0.0140%
15:38:12	1.32359	59.85617	49.02	Stabilising:0.0077%	16:47:11	1.321273	59.85241	48.679	Stabilising:0.0089%
15:38:24	1.32345	59.85255	49.032	Stabilising:0.0057%	16:47:23	1.321138	59.85234	48.688	Stabilising:0.0057%
15:38:30	1.323406	59.85471	49.038	Stabilising:0.0033%	16:47:29	1.321092	59.85332	48.691	Stabilising:0.0035%
15:38:42	1.323331	59.85513	49.053	Stabilising:0.0026%	16:47:41	1.321025	59.85234	48.701	Stabilising:0.0023%
15:38:54	1.323305	59.85236	49.047	Stabilising:0.0008%	16:47:53	1.320996	59.85848	48.693	Stabilising:0.0010%
15:39:00	1.323284	59.85422	49.038	Measuring	16:47:59	1.320984	59.86043	48.682	Measuring
15:39:12	1.323267	59.85524	49.029		16:48:11	1.320958	59.8543	48.671	
15:39:24	1.323264	59.85255	49.036		16:48:23	1.320957	59.86285	48.674	
15:39:30	1.323261	59.85467	49.042	Done	16:48:29	1.320953	59.86621	48.678	Done
15:39:42	1.323252	59.85303	49.054		16:48:41	1.320943	59.86931	48.689	
15:39:54	1.323235	59.85269	49.058	Start measurement	16:48:53	1.320931	59.86952	48.692	Start measurement
15:40:00	1.324528	59.8525	49.048	Loading cell	16:48:59	1.321965	59.86833	48.68	Loading cell
15:40:12	1.328953	59.85306	49.025		16:49:11	1.323362	59.86185	48.652	
15:40:24	1.326159	59.85238	49.014		16:49:23	1.3237	59.85528	48.639	
15:40:30	1.325343	59.85236	49.011	Stabilising:0.0615%	16:49:29	1.322899	59.85719	48.635	Stabilising:0.0604%
15:40:42	1.324326	59.85251	48.997	Stabilising:0.0325%	16:49:41	1.321897	59.85415	48.619	Stabilising:0.0315%
15:40:54	1.323703	59.85202	48.985	Stabilising:0.0251%	16:49:53	1.321318	59.85671	48.607	Stabilising:0.0250%
15:41:00	1.323526	59.85251	48.987	Stabilising:0.0134%	16:49:59	1.321127	59.85427	48.608	Stabilising:0.0145%
15:41:12	1.323285	59.85408	49.001	Stabilising:0.0074%	16:50:11	1.320882	59.85467	48.621	Stabilising:

15:42:42	1.32295	59.85549	49.039		
15:42:54	1.322936	59.85504	49.044	Start	measurement
15:43:00	1.323944	59.85362	49.034	Loading	cell
15:43:12	1.327353	59.85255	49.011		
15:43:24	1.325928	59.85234	49.001		
15:43:30	1.325117	59.85236	48.998	Stabilising:0.0611%	
15:43:42	1.324106	59.85259	48.985	Stabilising:0.0326%	
15:43:54	1.323525	59.8525	48.974	Stabilising:0.0250%	
15:44:00	1.323336	59.85354	48.976	Stabilising:0.0143%	
15:44:12	1.323067	59.85227	48.991	Stabilising:0.0089%	
15:44:24	1.322935	59.85232	49.004	Stabilising:0.0056%	
15:44:30	1.322889	59.8525	49.011	Stabilising:0.0033%	
15:44:42	1.32282	59.85281	49.026	Stabilising:0.0029%	
15:44:54	1.322792	59.85249	49.022	Stabilising:0.0009%	
15:45:00	1.322777	59.85261	49.014	Measung	
15:45:12	1.322754	59.8525	49.007		
15:45:24	1.322755	59.85536	49.014		
15:45:30	1.322746	59.85457	49.02	Done	
15:45:42	1.322734	59.85307	49.033		
15:45:54	1.322721	59.85297	49.037	Start	measurement
15:46:00	1.323836	59.85229	49.027	Loading	cell
15:46:12	1.32584	59.8523	49.005		
15:46:24	1.3256	59.85246	48.995		
15:46:30	1.324869	59.8525	48.992	Stabilising:0.0551%	
15:46:42	1.323944	59.85245	48.978	Stabilising:0.0295%	
15:46:54	1.323398	59.85447	48.968	Stabilising:0.0233%	
15:47:00	1.323216	59.85202	48.969	Stabilising:0.0137%	
15:47:12	1.322975	59.85535	48.984	Stabilising:0.0076%	
15:47:24	1.322842	59.85262	48.997	Stabilising:0.0054%	
15:47:30	1.32279	59.85451	49.003	Stabilising:0.0039%	
15:47:42	1.322725	59.85259	49.018	Stabilising:0.0022%	
15:47:54	1.322694	59.8521	49.015	Stabilising:0.0012%	
15:48:00	1.322684	59.85391	49.006	Stabilising:0.0008%	
15:48:12	1.322659	59.85197	49	Measuring	
15:48:24	1.322655	59.85402	49.007		
15:48:30	1.322651	59.85229	49.013		
15:48:42	1.322638	59.85261	49.025	Done	
15:48:54	1.322622	59.85209	49.031	Start	measurement
15:49:00	1.322309	59.85238	49.023	Loading	cell
15:49:12	1.326884	59.85238	49		
15:49:24	1.325787	59.8523	48.99		
15:49:30	1.324964	59.85216	48.987	Stabilising:0.0620%	
15:49:42	1.323878	59.85301	48.974	Stabilising:0.0374%	
15:49:54	1.323314	59.85259	48.964	Stabilising:0.0247%	
15:50:00	1.323129	59.85222	48.966	Stabilising:0.0140%	
15:50:12	1.322879	59.85254	48.982	Stabilising:0.0082%	
15:50:24	1.32275	59.85229	48.995	Stabilising:0.0052%	
15:50:30	1.322703	59.85232	49.001	Stabilising:0.0036%	
15:50:42	1.322633	59.85823	49.015	Stabilising:0.0029%	
15:50:54	1.322604	59.85216	49.012	Stabilising:0.0011%	
15:51:00	1.322593	59.85245	49.008	Stabilising:0.0008%	
15:51:12	1.322568	59.85254	48.999	Measuring	
15:51:24	1.322568	59.85347	49.007		
15:51:30	1.322561	59.85377	49.013		
15:51:42	1.322546	59.8523	49.026	Done	
15:51:54	1.322534	59.85204	49.032	Start	measurement
15:52:00	1.323676	59.85245	49.023	Loading	cell
15:52:12	1.327016	59.85225	49.002		
15:52:24	1.325707	59.85284	48.994		
15:52:30	1.324899	59.85402	48.992	Stabilising:0.0609%	
15:52:42	1.323888	59.85236	48.98	Stabilising:0.0322%	
15:52:54	1.323271	59.85312	48.97	Stabilising:0.0254%	
15:53:00	1.323091	59.85592	48.971	Stabilising:0.0136%	
15:53:12	1.322843	59.85261	48.987	Stabilising:0.0076%	
15:53:24	1.322712	59.85484	48.999	Stabilising:0.0053%	
15:53:30	1.322671	59.8585	49.006	Stabilising:0.0031%	
15:53:42	1.322603	59.85619	49.02	Stabilising:0.0025%	
15:53:54	1.322569	59.85637	49.018	Stabilising:0.0011%	
15:54:00	1.322558	59.85373	49.01	Stabilising:0.0008%	
15:54:12	1.322534	59.85569	49.005	Measuring	
15:54:24	1.322533	59.85568	49.012		
15:54:30	1.322529	59.85787	49.017		
15:54:42	1.322518	59.85592	49.03	Done	
15:54:54	1.322504	59.8573	49.035	Start	measurement
15:55:00	1.323507	59.85513	49.026	Loading	cell
15:55:12	1.327032	59.85255	49.003		
15:55:24	1.325698	59.85214	48.994		
15:55:30	1.324888	59.8524	48.991	Stabilising:0.0610%	
15:55:42	1.323884	59.85267	48.977	Stabilising:0.0314%	
15:55:54	1.323299	59.85255	48.967	Stabilising:0.0254%	
15:56:00	1.323111	59.85386	48.968	Stabilising:0.0142%	
15:56:12	1.322846	59.85497	48.983	Stabilising:0.0091%	
15:56:24	1.322716	59.85761	48.997	Stabilising:0.0057%	
15:56:30	1.322669	59.85526	49.004	Stabilising:0.0036%	
15:56:42	1.322601	59.85503	49.016	Stabilising:0.0023%	
15:56:54	1.322571	59.85626	49.014	Stabilising:0.0009%	
15:56:59	1.322559	59.85301	49.006	Measuring	
15:57:12	1.322534	59.85617	49		
15:57:23	1.322531	59.85309	49.008		
15:57:29	1.322528	59.85254	49.013	Done	
15:57:42	1.322515	59.85249	49.025		
15:57:53	1.322501	59.85507	49.031	Start	measurement
15:57:59	1.323608	59.85249	49.022	Loading	cell
15:58:11	1.328413	59.85245	49		
15:58:23	1.325655	59.8524	48.991		
15:58:30	1.324851	59.8525	48.988	Stabilising:0.0606%	
15:58:42	1.323855	59.85236	48.976	Stabilising:0.0321%	
15:58:54	1.323228	59.85238	48.965	Stabilising:0.0248%	
15:59:00	1.323092	59.85234	48.966	Stabilising:0.0142%	
15:59:11	1.322843	59.85302	48.98	Stabilising:0.0077%	
15:59:24	1.322698	59.85251	48.993	Stabilising:0.0056%	
15:59:29	1.322654	59.85342	48.999	Stabilising:0.0033%	
15:59:41	1.322578	59.85592	49.013	Stabilising:0.0030%	
15:59:53	1.322555	59.85803	49.011	Stabilising:0.0007%	
15:59:59	1.322542	59.86072	49.002	Measuring	
16:00:11	1.32252	59.86404	48.995		
16:00:23	1.322517	59.86716	49.003		
16:51:41	1.320542	59.85265	48.637		
16:51:53	1.320526	59.85225	48.638	Start	measurement
16:51:59	1.321637	59.85307	48.626	Loading	cell
16:52:11	1.324491	59.85377	48.599		
16:52:23	1.323487	59.85249	48.585		
16:52:29	1.322524	59.85225	48.581	Stabilising:0.0727%	
16:52:41	1.321526	59.8527	48.563	Stabilising:0.0327%	
16:52:53	1.321195	59.85286	48.55	Stabilising:0.0250%	
16:52:59	1.320759	59.85249	48.548	Stabilising:0.0140%	
16:53:11	1.320507	59.85222	48.559	Stabilising:0.0082%	
16:53:23	1.320367	59.8527	48.568	Stabilising:0.0055%	
16:53:29	1.320316	59.8521	48.572	Stabilising:0.0039%	
16:53:41	1.320248	59.8527	48.582	Stabilising:0.0023%	
16:53:53	1.32022	59.85291	48.573	Stabilising:0.0011%	
16:53:59	1.320206	59.85318	48.562		
16:54:11	1.320186	59.85395	48.552	Measuring	
16:54:23	1.320184	59.85359	48.553		
16:54:29	1.32018	59.85448	48.556		
16:54:41	1.320166	59.85479	48.566	Done	
16:54:53	1.320151	59.85293	48.568	Start	measurement
16:54:59	1.321316	59.85483	48.557	Loading	cell
16:55:11	1.324103	59.85241	48.53		
16:55:23	1.323049	59.85238	48.516		
16:55:29	1.322209	59.85219	48.51	Stabilising:0.0634%	
16:55:41	1.321103	59.8525	48.492	Stabilising:0.0374%	
16:55:53	1.320529	59.85254	48.484	Stabilising:0.024%	
16:55:59	1.320345	59.85245	48.482	Stabilising:0.0139%	
16:56:11	1.320091	59.85246	48.492	Stabilising:0.0079%	
16:56:23	1.320018	59.8527	48.495	Stabilising:0.0055%	
16:56:29	1.31991	59.85223	48.499	Stabilising:0.0029%	
16:56:41	1.319833	59.85318	48.511	Stabilising:0.0031%	
16:56:53	1.319804	59.85245	48.501	Stabilising:0.0010%	
16:56:59	1.31979	59.8529	48.491	Measuring	
16:57:11	1.31977	59.85592	48.486		
16:57:23	1.319763	59.85326	48.491		
16:57:29	1.319761	59.85373	48.489	Done	
16:57:41	1.319746	59.8546	48.499		
16:57:53	1.31973	59.85404	48.502	Start	measurement
16:57:59	1.320943	59.85243	48.496	Loading	cell
16:58:11	1.323913	59.85232	48.47		
16:58:23	1.322593	59.85202	48.455		
16:58:29	1.321752	59.85223	48.451	Stabilising:0.0635%	
16:58:41	1.320639	59.85291	48.434	Stabilising:0.0386%	
16:58:53	1.320063	59.85241	48.417	Stabilising:0.0185%	
16:58:59	1.319876	59.85216	48.417	Stabilising:0.0142%	
16:59:11	1.319625	59.85249	48.424	Stabilising:0.0080%	
16:59:23	1.319487	59.85245	48.437	Stabilising:0.0047%	
16:59:29	1.319441	59.85499	48.441	Stabilising:0.0035%	
16:59:41	1.319369	59.85271	48.449	Stabilising:0.0027%	
16:59:53	1.319339	59.85504	48.443	Stabilising:0.0010%	
16:59:59	1.319323	59.85535	48.431	Measuring	
17:00:11	1.319301	59.85282	48.419		
17:00:23	1.319295	59.85262	48.42		
17:00:29	1.319294	59.85259	48.423	Done	
17:00:41	1.319281	59.85229	48.434		
17:00:53	1.319267	59.85208	48.437	Start	measurement
17:00:59	1.320529	59.85213	48.426	Loading	cell
17:01:11	1.32345	59.85222	48.399		
17:01:23	1.32213	59.8523	48.385		
17:01:29	1.321293	59.85265	48.38	Stabilising:0.0632%	
17:01:41	1.32025	59.85229	48.364	Stabilising:0.0343%	
17:01:53	1.31961	59.85236	48.349	Stabilising:0.0260%	
17:01:59	1.319426	59.85279	48.349	Stabilising:0.0139%	
17:02:11	1.319174	59.85204	48.36	Stabilising:0.0079%	
17:02:23	1.319038	59.85216	48.37	Stabilising:0.0058%	
17:02:29	1.31899	59.85236	48.375	Stabilising:0.0036%	
17:02:41	1.318922	59.85245	48.386	Stabilising:0.0024%	
17:02:53	1.318889	59.85307	48.38	Stabilising:0.0012%	
17:02:59	1.318874	59.85234	48.368		
17:03:11	1.318852	59.85279	48.355	Measuring	
17:03:23	1.318849	59.85261	48.36		
17:03:29	1.318844	59.85271	48.361		
1					

16:00:29	1.322513	59.86594	49.008	Done	17:09:29	1.317968	59.85241	48.224		
16:00:41	1.322501	59.86671	49.021		17:09:41	1.317959	59.85243	48.232	Done	
16:00:53	1.322486	59.87016	49.026	Start	17:09:53	1.317942	59.85274	48.234	Start	measurement
16:00:59	1.323686	59.86885	49.017	Loading	17:09:59	1.318924	59.85232	48.23	Loading	cell
16:01:11	1.327067	59.86629	48.995		17:10:11	1.321341	59.85234	48.196		
16:01:23	1.325755	59.85674	48.986		17:10:23	1.320386	59.85257	48.179		
16:01:29	1.324917	59.85232	48.983	Stabilising:0.0631%	17:10:29	1.319742	59.85209	48.177	Stabilising:0.0487%	
16:01:41	1.323817	59.85252	48.971	Stabilising:0.0316%	17:10:41	1.318828	59.8521	48.161	Stabilising:0.0300%	
16:01:53	1.323242	59.85209	48.961	Stabilising:0.0247%	17:10:53	1.318262	59.85257	48.147	Stabilising:0.0243%	
16:01:59	1.32306	59.85232	48.962	Stabilising:0.0138%	17:10:59	1.318078	59.85254	48.147	Stabilising:0.0140%	
16:02:11	1.322811	59.85213	48.979	Stabilising:0.0073%	17:11:11	1.317813	59.85334	48.16	Stabilising:0.0088%	
16:02:23	1.322673	59.85274	48.992	Stabilising:0.0059%	17:11:23	1.317682	59.85249	48.173	Stabilising:0.0054%	
16:02:29	1.322628	59.85234	48.998	Stabilising:0.0034%	17:11:29	1.317638	59.8527	48.178	Stabilising:0.0033%	
16:02:41	1.322555	59.8529	49.013	Stabilising:0.0030%	17:11:41	1.31757	59.85222	48.189	Stabilising:0.0022%	
16:02:53	1.322523	59.85223	49.01	Stabilising:0.0010%	17:11:53	1.317539	59.85245	48.183	Stabilising:0.0013%	
16:02:59	1.322512	59.85255	49.002	Measuring	17:11:59	1.317525	59.85222	48.174	Stabilising:0.0011%	
16:03:11	1.322488	59.85277	48.997		17:12:11	1.317504	59.85234	48.163	Measuring	
16:03:23	1.322487	59.85255	49.004		17:12:23	1.317504	59.85262	48.167		
16:03:29	1.322481	59.85275	49.01	Done	17:12:29	1.317499	59.85218	48.171		
16:03:41	1.322472	59.8532	49.022		17:12:41	1.317492	59.8532	48.182	Done	
16:03:53	1.322453	59.85282	49.028	Start	17:12:53	1.317475	59.85255	48.189	Start	measurement
16:03:59	1.320796	59.85277	49.019	Loading	17:12:59	1.317251	59.85265	48.18	Loading	cell
16:04:11	1.325688	59.85214	48.998		17:13:11	1.321472	59.85184	48.154		
16:04:23	1.325675	59.85257	48.988		17:13:23	1.320413	59.85236	48.141		
16:04:29	1.324861	59.85257	48.986	Stabilising:0.0613%	17:13:29	1.319583	59.85238	48.138	Stabilising:0.0628%	
16:04:41	1.323846	59.85269	48.972	Stabilising:0.0330%	17:13:41	1.318546	59.85238	48.124	Stabilising:0.0325%	
16:04:53	1.323226	59.85246	48.962	Stabilising:0.0250%	17:13:53	1.317949	59.85388	48.111	Stabilising:0.0256%	
16:04:59	1.323046	59.85342	48.964	Stabilising:0.0136%	17:13:59	1.317755	59.8523	48.112	Stabilising:0.0147%	
16:05:11	1.322806	59.8527	48.978	Stabilising:0.0075%	17:14:11	1.317494	59.85243	48.126	Stabilising:0.0083%	
16:05:23	1.322672	59.85384	48.993	Stabilising:0.0057%	17:14:23	1.317346	59.85255	48.141	Stabilising:0.0068%	
16:05:29	1.322626	59.85245	48.999	Stabilising:0.0035%	17:14:29	1.317302	59.85246	48.147	Stabilising:0.0033%	
16:05:41	1.322558	59.85277	49.013	Stabilising:0.0023%	17:14:41	1.317225	59.85208	48.159	Stabilising:0.0025%	
16:05:53	1.322527	59.85255	49.009	Stabilising:0.0011%	17:14:53	1.317194	59.85298	48.159	Stabilising:0.0008%	
16:05:59	1.322514	59.85425	49.001	Stabilising:0.0010%	17:14:59	1.317184	59.85255	48.151	Measuring	
16:06:11	1.322488	59.85642	48.995	Measuring	17:15:11	1.317161	59.85277	48.139		
16:06:23	1.322483	59.8525	49.003		17:15:23	1.317158	59.8525	48.146		
16:06:29	1.322479	59.85447	49.009		17:15:29	1.317158	59.85274	48.15	Done	
16:06:41	1.322471	59.85261	49.022	Done	17:15:41	1.317139	59.85216	48.162		
16:06:53	1.32246	59.85383	49.028	Start	17:15:53	1.317124	59.85262	48.168	Start	measurement
16:06:59	1.323714	59.85214	49.02	Loading	17:15:59	1.317393	59.85236	48.158	Loading	cell
16:07:11	1.322827	59.85246	48.998		17:16:11	1.32118	59.85209	48.135		
16:07:23	1.325635	59.85219	48.988		17:16:23	1.320125	59.85245	48.124		
16:07:29	1.324832	59.85289	48.986	Stabilising:0.0605%	17:16:29	1.319347	59.85173	48.122	Stabilising:0.0589%	
16:07:41	1.323831	59.85245	48.973	Stabilising:0.0322%	17:16:41	1.318342	59.8527	48.107	Stabilising:0.0318%	
16:07:53	1.323253	59.85232	48.963	Stabilising:0.0248%	17:16:53	1.317757	59.85255	48.097	Stabilising:0.0195%	
16:07:59	1.323065	59.8524	48.966	Stabilising:0.0142%	17:16:59	1.317668	59.85249	48.097	Stabilising:0.0143%	
16:08:11	1.322799	59.85368	48.982	Stabilising:0.0073%	17:17:11	1.317303	59.85225	48.111	Stabilising:0.0085%	
16:08:23	1.322668	59.85639	48.996	Stabilising:0.0057%	17:17:23	1.317153	59.85218	48.124	Stabilising:0.0047%	
16:08:29	1.322622	59.85255	49.002	Stabilising:0.0025%	17:17:29	1.317105	59.8525	48.13	Stabilising:0.0036%	
16:08:41	1.322551	59.85261	49.017	Stabilising:0.0025%	17:17:41	1.317033	59.85259	48.145	Stabilising:0.0027%	
16:08:53	1.322521	59.85291	49.014	Stabilising:0.0008%	17:17:53	1.317	59.85238	48.146	Stabilising:0.0010%	
16:08:59	1.322511	59.85327	49.005	Measuring	17:17:59	1.316985	59.85214	48.136	Measuring	
16:09:11	1.322488	59.85265	49		17:18:11	1.316959	59.85249	48.128		
16:09:23	1.322485	59.85234	49.007		17:18:23	1.316958	59.85232	48.134		
16:09:29	1.322479	59.8525	49.014	Done	17:18:29	1.316955	59.85271	48.139	Done	
16:09:41	1.322468	59.85213	49.025		17:18:41	1.316942	59.8521	48.149		
16:09:53	1.322455	59.85737	49.031	Start	17:18:53	1.316828	59.85249	48.16	Start	measurement
16:09:59	1.323091	59.85689	49.023	Loading	17:18:59	1.315243	59.85259	48.151	Loading	cell
16:10:11	1.325388	59.85682	49		17:19:11	1.321231	59.85218	48.126		
16:10:23	1.325637	59.85225	48.99		17:19:23	1.320213	59.85257	48.115		
16:10:29	1.324836	59.8523	48.987	Stabilising:0.0604%	17:19:29	1.319359	59.8523	48.113	Stabilising:0.0646%	
16:10:41	1.323832	59.85243	48.974	Stabilising:0.0314%	17:19:41	1.318294	59.85322	48.101	Stabilising:0.0342%	
16:10:53	1.323256	59.85364	48.962	Stabilising:0.0249%	17:19:53	1.317677	59.85214	48.091	Stabilising:0.0267%	
16:10:59	1.323069	59.85509	48.965	Stabilising:0.0141%	17:19:59	1.31748	59.85222	48.091	Stabilising:0.0149%	
16:11:11	1.322815	59.85269	48.98	Stabilising:0.0076%	17:20:11	1.317212	59.85279	48.107	Stabilising:0.0083%	
16:11:23	1.322671	59.85395	48.992	Stabilising:0.0055%	17:20:23	1.317058	59.85251	48.121	Stabilising:0.0058%	
16:11:29	1.322626	59.8539	48.998	Stabilising:0.0034%	17:20:29	1.317011	59.8523	48.127	Stabilising:0.0036%	
16:11:41	1.322557	59.8523	49.012	Stabilising:0.0024%	17:20:41	1.31694	59.85281	48.142	Stabilising:0.0027%	
16:11:53	1.322526	59.85639	49.01	Stabilising:0.0008%	17:20:53	1.316906	59.85234	48.14	Stabilising:0.0016%	
16:11:59	1.322514	59.8526	49.001	Measuring	17:20:59	1.316894	59.85234	48.13	Stabilising:0.0009%	
16:12:11	1.322492	59.85302	48.996		17:21:11	1.316872	59.85254	48.124	Measuring	
16:12:23	1.322487	59.85266	49.004		17:21:23	1.316867	59.85269	48.129		
16:12:29	1.322489	59.85427	49.009	Done	17:21:29	1.316864	59.85234	48.135		
16:12:41	1.322475	59.8524	49.02		17:21:41	1.316851	59.85293	48.148	Done	
16:12:53	1.322456	59.85311	49.027	Start	17:21:53	1.316835	59.85286	48.155	Start	measurement
16:12:59	1.316378	59.85218	49.018	Loading	17:21:59	1.315338	59.85236	48.146	Loading	cell
16:13:11	1.326537	59.85262	48.997		17:22:11	1.320468	59.85257	48.122		
16:13:23	1.32572	59.8525	48.988		17:22:23	1.319651	59.85209	48.113		
16:13:29	1.324891	59.85254	48.984	Stabilising:0.0625%	17:22:29	1.319007	59.8523	48.111	Stabilising:0.0488%	
16:13:41	1.323801	59.85259	48.972	Stabilising:0.0309%	17:22:41	1.318103	59.85246	48.099	Stabilising:0.0299%	
16:13:53	1.323256	59.85213	48.963	Stabilising:0.0234%	17:22:53	1.317542	59.852	48.088	Stabilising:0.0243%	
16:13:59	1.323072	59.85232	48.964	Stabilising:0.0139%	17:22:59	1.317361	59.85262	48.089	Stabilising:0.0137%	
16:14:11	1.32281	59.85197	48.98	Stabilising:0.0084%	17:23:11	1.317106	59.85214	48.105	Stabilising:0.0081%	
16:14:23	1.322667	59.85257	48.993	Stabilising:0.0057%	17:23:23	1.316963	59.8525	48.118	Stabilising:0.0054%	
16:14:29	1.322619	59.85315	48.989	Stabilising:0.0036%	17:23:29	1.316921	59.85249	48.125	Stabilising:0.0032%	
16:14:41	1.322535	59.85362	49.014	Stabilising:0.0034%	17:23:41	1.31685	59.85277	48.141	Stabilising:0.0024%	
16:14:53	1.322508	59.85227	49.011	Stabilising:0.0009%	17:23:53	1.316822	59.85245	48.138	Stabilising:0.0011%	
16:14:59	1.322496	59.8527	49.003	Measuring	17:23:59	1.316809	59.85245	48.129	Stabilising:0.0010%	
16:15:11	1.322469	59.85229	48.999		17:24:11	1.31679	59.85295	48.124	Measuring	
16:15:23	1.32247	59.85298	49.006		17:24:23	1.316788	59.85208	48.132		
16:15:29	1.322467	59.85227	49.012	Done	17:24:29	1.316785	59.8525	48.136		
16:15:41	1.322453	59.85436	49.025		17:24:41	1.316774	59.85254	48.145	Done	
16:15:53	1.322437	59.85293	49.031	Start	17:24:53	1.316769	59.85216	48.159	Start	measurement
16:15:59	1.320879	59.85279	49.022	Loading	17:24:59	1.316739	59.85251	48.153	Loading	cell
16:16:11	1.32698	59.85255	49.001		17:25:11	1.321521	59.85257	48.125		
16:16:23	1.325667	59.85295	48.991		17:25:23	1.320267	59.85218	48.116		
16:16:29	1.324853	59.85209	48							

16:18:23	1.322482	59.85794	49.007		
16:18:29	1.322479	59.85416	49.012 Done		
16:18:41	1.322463	59.85465	49.024		
16:18:53	1.322455	59.8549	49.029 Start measurement		
16:18:59	1.323583	59.85674	49.021 Loading cell		
16:19:11	1.326387	59.85508	48.999		
16:19:23	1.325554	59.85213	48.988		
16:19:29	1.324785	59.8525	48.985 Stabilising:0.0580%		
16:19:41	1.323811	59.8524	48.972 Stabilising:0.0303%		
16:19:53	1.323265	59.85279	48.962 Stabilising:0.0237%		
16:19:59	1.323083	59.85261	48.963 Stabilising:0.0138%		
16:20:11	1.322818	59.8523	48.979 Stabilising:0.0074%		
16:20:23	1.32268	59.85271	48.992 Stabilising:0.0060%		
16:20:29	1.32263	59.85277	48.997 Stabilising:0.0038%		
16:20:41	1.322557	59.85315	49.011 Stabilising:0.0027%		
16:20:53	1.322524	59.85241	49.009 Stabilising:0.0010%		
16:20:59	1.322515	59.85301	49.001 Measuring		
16:21:11	1.322483	59.8527	48.996		
16:21:23	1.32248	59.85326	49.003		
16:21:29	1.322479	59.85399	49.009 Done		
16:21:41	1.322467	59.85298	49.022		
16:21:53	1.322455	59.85402	49.029 Start measurement		
16:21:59	1.320789	59.85746	49.02 Loading cell		
16:22:11	1.32668	59.85227	48.999		
16:22:23	1.325557	59.85249	48.991		
16:22:29	1.324788	59.85291	48.99 Stabilising:0.0595%		
16:22:41	1.323789	59.85266	48.978 Stabilising:0.0319%		
16:22:53	1.323222	59.85353	48.969 Stabilising:0.0245%		
16:22:59	1.323044	59.8569	48.972 Stabilising:0.0134%		
16:23:11	1.322791	59.85739	48.988 Stabilising:0.0080%		
16:23:23	1.322655	59.86136	49.002 Stabilising:0.0052%		
16:23:29	1.322612	59.86521	49.007 Stabilising:0.0033%		
16:23:41	1.322546	59.8667	49.021 Stabilising:0.0022%		
16:23:53	1.322515	59.87001	49.019 Stabilising:0.0011%		
16:23:59	1.322504	59.86632	49.011 Stabilising:0.0008%		
16:24:11	1.322484	59.86983	49.004 Measuring		
16:24:23	1.32248	59.86482	49.012		
16:24:29	1.322478	59.86365	49.017		
16:24:41	1.322467	59.86231	49.03 Done		
16:24:53	1.32245	59.86582	49.037 Start measurement		
16:24:59	1.323643	59.87048	49.028 Loading cell		
16:25:11	1.326934	59.86444	49.007		
16:25:23	1.32574	59.85734	48.997		
16:25:29	1.324793	59.85281	48.995 Stabilising:0.0714%		
16:25:41	1.323813	59.85213	48.983 Stabilising:0.0306%		
16:25:53	1.323246	59.85204	48.972 Stabilising:0.0242%		
16:25:59	1.323064	59.85322	48.974 Stabilising:0.0138%		
16:26:11	1.322817	59.85307	48.99 Stabilising:0.0078%		
16:26:23	1.322685	59.85261	49.003 Stabilising:0.0056%		
16:26:29	1.322638	59.85241	49.009 Stabilising:0.0036%		
16:26:41	1.322565	59.85255	49.019 Stabilising:0.0025%		
16:26:53	1.322541	59.85315	49.018 Stabilising:0.0007%		
16:26:59	1.322527	59.85245	49.01 Measuring		
16:27:11	1.322501	59.85331	49.004		
16:27:23	1.3225	59.85855	49.012		
16:27:29	1.322495	59.85682	49.018 Done		
16:27:41	1.32248	59.85696	49.028		
16:27:53	1.322473	59.86445	49.033 Start measurement		
16:27:59	1.323325	59.86496	49.024 Loading cell		
16:28:11	1.326961	59.86356	49.003		
16:28:23	1.326887	59.85329	48.993		
16:28:29	1.324898	59.85208	48.99 Stabilising:0.0595%		
16:28:41	1.323879	59.85288	48.977 Stabilising:0.0331%		
16:28:53	1.32326	59.85254	48.966 Stabilising:0.0288%		
16:28:59	1.323078	59.85394	48.968 Stabilising:0.0138%		
16:29:11	1.322832	59.85262	48.983 Stabilising:0.0076%		
16:29:23	1.322699	59.85429	48.996 Stabilising:0.0054%		
16:29:29	1.322657	59.85238	49.001 Stabilising:0.0032%		
16:29:41	1.322584	59.85214	49.018 Stabilising:0.0029%		
16:29:53	1.322551	59.85259	49.013 Stabilising:0.0012%		
16:29:59	1.322539	59.85223	49.004 Stabilising:0.0009%		
16:30:11	1.322516	59.85683	48.999 Measuring		
16:30:23	1.322513	59.85719	49.006		
16:30:29	1.32251	59.8569	49.011		
16:30:41	1.322499	59.85658	49.024 Done		
16:30:53	1.322488	59.86004	49.029 Start measurement		
16:30:59	1.320452	59.85789	49.019 Loading cell		
16:31:11	1.325932	59.85205	48.996		
16:31:23	1.325223	59.85322	48.985		
16:31:29	1.3246	59.85227	48.981 Stabilising:0.0470%		
16:31:41	1.323736	59.85257	48.986 Stabilising:0.0290%		
16:31:53	1.323199	59.85265	48.955 Stabilising:0.0227%		
16:31:59	1.323021	59.85246	48.954 Stabilising:0.0134%		
16:32:11	1.322766	59.85257	48.967 Stabilising:0.0071%		
16:32:23	1.322642	59.8568	48.977 Stabilising:0.0053%		
16:32:29	1.322601	59.85327	48.982 Stabilising:0.0031%		
16:32:41	1.322532	59.856	48.994 Stabilising:0.0023%		
16:32:53	1.322507	59.85364	48.987 Stabilising:0.0009%		
16:32:59	1.322492	59.85315	48.977 Measuring		
16:33:11	1.322473	59.85451	48.988		
16:33:23	1.322472	59.85214	48.969		
16:33:29	1.322467	59.85246	48.973 Done		
16:33:41	1.322461	59.85592	48.984		
16:33:53	1.322444	59.85227	48.987 Start measurement		
17:27:23	1.316825	59.85257	48.13		
17:27:29	1.316823	59.8524	48.137		
17:27:41	1.316809	59.85257	48.15 Done		
17:27:53	1.316794	59.85241	48.158 Start measurement		
17:27:59	1.317074	59.85262	48.148 Loading cell		
17:28:11	1.321516	59.85257	48.126		
17:28:23	1.32029	59.85219	48.116		
17:28:29	1.319276	59.85257	48.115 Stabilising:0.0760%		
17:28:41	1.318224	59.85227	48.1 Stabilising:0.0341%		
17:28:53	1.317619	59.85229	48.092 Stabilising:0.0264%		
17:28:59	1.317426	59.85259	48.093 Stabilising:0.0146%		
17:29:11	1.317162	59.85227	48.108 Stabilising:0.0087%		
17:29:23	1.317027	59.85238	48.122 Stabilising:0.0058%		
17:29:29	1.316965	59.85218	48.129 Stabilising:0.0047%		
17:29:41	1.316893	59.852	48.143 Stabilising:0.0023%		
17:29:53	1.316862	59.85402	48.139 Stabilising:0.0014%		
17:29:59	1.316848	59.85234	48.131 Stabilising:0.0011%		
17:30:11	1.316825	59.85227	48.124 Measuring		
17:30:23	1.31682	59.85334	48.131		
17:30:29	1.316814	59.8521	48.136		
17:30:41	1.316806	59.85438	48.151 Done		
17:30:53	1.31679	59.85265	48.153 Start measurement		
17:30:59	1.318018	59.85295	48.147 Loading cell		
17:31:11	1.320507	59.8523	48.126		
17:31:23	1.320248	59.85254	48.114		
17:31:29	1.319379	59.85251	48.113 Stabilising:0.0658%		
17:31:41	1.318216	59.85316	48.1 Stabilising:0.0330%		
17:31:53	1.317617	59.85234	48.09 Stabilising:0.0260%		
17:31:59	1.317427	59.85241	48.09 Stabilising:0.0144%		
17:32:11	1.317168	59.85218	48.106 Stabilising:0.0081%		
17:32:23	1.317024	59.85265	48.121 Stabilising:0.0060%		
17:32:29	1.316982	59.85291	48.128 Stabilising:0.0032%		
17:32:41	1.31698	59.8525	48.141 Stabilising:0.0027%		
17:32:53	1.316864	59.85219	48.138 Stabilising:0.0013%		
17:32:59	1.316852	59.85295	48.128 Stabilising:0.0009%		
17:33:11	1.316831	59.85227	48.121 Measuring		
17:33:23	1.316826	59.85517	48.128		
17:33:29	1.316822	59.85367	48.134		
17:33:41	1.316812	59.85909	48.144 Done		
17:33:53	1.316799	59.85545	48.154 Start measurement		
17:33:59	1.318024	59.85719	48.145 Loading cell		
17:34:11	1.319771	59.85334	48.123		
17:34:23	1.320182	59.85234	48.114		
17:34:29	1.319328	59.8523	48.112 Stabilising:0.0646%		
17:34:41	1.318185	59.85236	48.1 Stabilising:0.0336%		
17:34:53	1.3176	59.85269	48.091 Stabilising:0.0252%		
17:34:59	1.317412	59.85241	48.091 Stabilising:0.0143%		
17:35:11	1.317157	59.85339	48.106 Stabilising:0.0080%		
17:35:23	1.317014	59.85232	48.119 Stabilising:0.0061%		
17:35:29	1.316967	59.85255	48.125 Stabilising:0.0036%		
17:35:41	1.316889	59.85219	48.138 Stabilising:0.0025%		
17:35:53	1.31686	59.85288	48.135 Stabilising:0.0011%		
17:35:59	1.316846	59.8524	48.129		
17:36:11	1.316826	59.85471	48.121 Measuring		
17:36:23	1.316824	59.85332	48.128		
17:36:29	1.316819	59.8523	48.132		
17:36:41	1.316802	59.85243	48.147 Done		
17:36:53	1.31679	59.8527	48.152 Start measurement		
17:36:59	1.317469	59.85301	48.148 Loading cell		
17:37:11	1.321396	59.85232	48.121		
17:37:23	1.320195	59.8523	48.111		
17:37:29	1.319332	59.85262	48.111 Stabilising:0.0653%		
17:37:41	1.318183	59.85234	48.096 Stabilising:0.0334%		
17:37:53	1.31759	59.85288	48.086 Stabilising:0.0260%		
17:37:59	1.317398	59.85225	48.089 Stabilising:0.0146%		
17:38:11	1.31714	59.85213	48.104 Stabilising:0.0082%		
17:38:23	1.316998	59.85238	48.117 Stabilising:0.0058%		
17:38:29	1.31695	59.8529	48.124 Stabilising:0.0036%		
17:38:41	1.316875	59.85269	48.139 Stabilising:0.0030%		
17:38:53	1.316841	59.85228	48.136 Stabilising:0.0013%		
17:38:59	1.316827	59.85488	48.127 Stabilising:0.0011%		
17:39:11	1.316807	59.8524	48.121 Measuring		
17:39:23	1.316779	59.85284	48.128		
17:39:29	1.316769	59.85355	48.13		
17:39:41	1.314151	59.8556	48.111 Loading cell		
17:39:53	1.317849	59.86852	48.087		
17:39:59	1.317989	59.87074	48.075		
17:40:11	1.317451	59.86707	48.023 Stabilising:0.0175%		
17:40:23	1.317262	59.86897	44.464 Stabilising:0.0143%		
17:40:29	1.317004	59.86536	42.349 Stabilising:0.0081%		
17:40:41	1.31686	59.8607	40.119 Stabilising:0.0047%		
17:40:53	1.316783	59.85848	38.566 Stabilising:0.0039%		
17:40:59	1.316754	59.85724	38.11 Stabilising:0.0022%		
17:41:11	1.316718	59.85223	37.231 Stabilising:0.0013%		
17:41:23	1.316698	59.85238	36.511 Stabilising:0.0015%		
17:41:29	1.316684	59.85241	36.234 Stabilising:0.0007%		
17:41:41	1.316677	59.85559	35.562 Measuring		
17:41:53	1.316668	59.85216	35.03		
17:41:59	1.316671</				

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**Appendix 6.4**  
**Experiment 4**

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University of Cape Town

Source: M090699B.SAM

Record#	Run#	Time/Date	d10	d50	d90	Span	Resid	Obscur	SSA	132	16	195	238	29	353	43	524	639	778	948
1	1	6/9/99 3:30	505.7	554.9	591	0.2	34.32	-0.1	0	0	0	0	0	0	0	0	0	0	0	0
2	2	6/9/99 3:30	501.7	553.4	590.8	0.2	32.49	-0.1	0	0	0	0	0	0	0	0	0	0	0	0
3	3	6/9/99 3:31	506.7	555.2	591.1	0.2	62.91	-0.1	0	0	0	0	0	0	0	0	0	0	0	0
4	4	6/9/99 3:32	493.8	551.5	590.4	0.2	53.54	0	0	0	0	0	0	0	0	0	0	0	0	0
5	5	6/9/99 3:32	501.2	553.2	590.7	0.2	74.16	0	0	0	0	0	0	0	0	0	0	0	0	0
6	6	6/9/99 3:33	501.2	553.2	590.7	0.2	74.32	0.1	0	0	0	0	0	0	0	0	0	0	0	0
7	7	6/9/99 3:33	355	454.1	566.2	0.5	30.25	0.1	0	0	0	0	0	0	0	0	0	0	0	0
8	8	6/9/99 3:34	475.6	548	589.8	0.2	61.13	0.2	0	0	0	0	0	0	0	0	0	0	0	0
9	9	6/9/99 3:34	449.4	539.9	588.2	0.3	62.6	0.3	0	0	0	0	0	0	0	0	0	0	0	0
10	10	6/9/99 3:35	463.6	545.1	589.2	0.2	65.1	0.4	0	0	0	0	0	0	0	0	0	0	0	0
11	11	6/9/99 3:35	443.5	536	587.4	0.3	70.97	0.5	0	0	0	0	0	0	0	0	0	0	0	0
12	12	6/9/99 3:36	501.4	553.3	590.8	0.2	76.94	0.6	0	0	0	0	0	0	0	0	0	0	0	0
13	13	6/9/99 3:36	501.5	553.3	590.8	0.2	77.63	0.7	0	0	0	0	0	0	0	0	0	0	0	0
14	14	6/9/99 3:37	328.3	407.4	519.2	0.5	47.67	0.8	0	0	0	0	0	0	0	0	0	0	0	0
15	15	6/9/99 3:37	448.8	527.2	585.4	0.3	60.46	0.9	0	0	0	0	0	0	0	0	0	0	0	0
16	16	6/9/99 3:38	396	469.6	571.1	0.4	38.8	0.8	0	0	0	0	0	0	0	0	0	0	0	0
17	17	6/9/99 3:38	457.6	543.3	588.9	0.2	68.22	0.7	0	0	0	0	0	0	0	0	0	0	0	0
18	18	6/9/99 3:39	469	546.6	589.5	0.2	45.58	0.7	0	0	0	0	0	0	0	0	0	0	0	0
19	19	6/9/99 3:39	312.2	400.2	540.8	0.6	24.49	0.5	0	0	0	0	0	0	0	0	0	0	0	0
20	20	6/9/99 3:40	435.5	513.4	582.2	0.3	67.99	0.4	0	0	0	0	0	0	0	0	0	0	0	0
21	21	6/9/99 3:40	450.8	540.7	588.4	0.3	49.92	0.4	0	0	0	0	0	0	0	0	0	0	0	0
22	22	6/9/99 3:41	501.6	553.4	590.8	0.2	77.86	0.4	0	0	0	0	0	0	0	0	0	0	0	0
23	23	6/9/99 3:41	486.6	550.5	590.2	0.2	63.97	0.4	0	0	0	0	0	0	0	0	0	0	0	0
24	24	6/9/99 3:42	496.9	552	590.3	0.2	65.06	0.3	0	0	0	0	0	0	0	0	0	0	0	0
25	25	6/9/99 3:42	464.9	545.5	589.3	0.2	35.7	0.3	0	0	0	0	0	0	0	0	0	0	0	0
26	26	6/9/99 3:43	346.5	440.7	558.9	0.5	24.61	0.3	0	0	0	0	0	0	0	0	0	0	0	0
27	27	6/9/99 3:43	492.1	561.2	590.4	0.2	64.56	0.5	0	0	0	0	0	0	0	0	0	0	0	0
28	28	6/9/99 3:44	427.3	500.9	578.5	0.3	66.97	0.6	0	0	0	0	0	0	0	0	0	0	0	0
29	29	6/9/99 3:45	501.7	553.4	590.8	0.2	61.85	0.4	0	0	0	0	0	0	0	0	0	0	0	0
30	30	6/9/99 3:45	452	541.1	588.4	0.3	56.79	0.3	0	0	0	0	0	0	0	0	0	0	0	0
31	31	6/9/99 3:46	466.1	545.8	589.4	0.2	46.42	0.1	0	0	0	0	0	0	0	0	0	0	0	0
32	32	6/9/99 3:46	463.9	545.3	589.3	0.2	33.52	0	0	0	0	0	0	0	0	0	0	0	0	0
33	33	6/9/99 3:47	374.2	492.1	578.3	0.4	29.07	-0.1	0	0	0	0	0	0	0	0	0	0	0	0
34	34	6/9/99 3:47	425.8	495.7	578.4	0.3	65.63	-0.2	0	0	0	0	0	0	0	0	0	0	0	0
35	35	6/9/99 3:48	305.3	373.7	477.2	0.5	30.1	-0.3	0	0	0	0	0	0	0	0	0	0	0	0
36	36	6/9/99 3:48	454.7	542.3	588.7	0.2	54.88	-0.3	0	0	0	0	0	0	0	0	0	0	0	0
37	37	6/9/99 3:49	447.2	538.6	587.9	0.3	46.47	-0.4	0	0	0	0	0	0	0	0	0	0	0	0
38	38	6/9/99 3:49	376.3	479.7	572.6	0.4	30.45	-0.4	0	0	0	0	0	0	0	0	0	0	0	0
39	39	6/9/99 3:50	74.1	125.3	296.3	1.8	1.97	4	0.21	0.58	0.02	0	0.01	0.36	0.22	0.09	0.02	0	0	0
40	40	6/9/99 3:50	58.7	132	219.8	1.2	1.29	11.9	0.08	0.33	0.5	0.01	0	0.33	0.24	0.19	0.17	0.16	0	0
41	41	6/9/99 3:51	69.6	150	256.4	1.3	1.92	15.7	0.07	0.29	0.43	0.01	0	0	0.27	0.21	0.18	0.17	0.17	
42	42	6/9/99 3:51	77.2	162.8	272.5	1.2	1.63	17.6	0.02	0.09	0.14	0.17	0.18	0.17	0.15	0.15	0.17	0.22	0.29	
43	43	6/9/99 3:52	83.6	169.5	282.4	1.2	1.72	18.6	0	0.09	0.45	0.01	0	0	0.32	0.2	0.15	0.13	0.12	
44	44	6/9/99 3:52	91.1	174.8	288.2	1.1	1.79	19.2	0	0.08	0.4	0.01	0	0	0.32	0.2	0.15	0.13	0.13	
45	45	6/9/99 3:53	90.3	178.1	298.5	1.2	1.84	19.5	0	0.07	0.39	0.01	0	0	0.32	0.2	0.14	0.12	0.11	
46	46	6/9/99 3:53	97.8	183.6	300	1.1	1.91	21	0	0.02	0.09	0.16	0.2	0.19	0.16	0.13	0.12	0.12	0.13	
47	47	6/9/99 3:54	100.7	187.7	307.3	1.1	2.04	21	0	0.01	0.09	0.16	0.2	0.2	0.17	0.14	0.11	0.11	0.11	
48	48	6/9/99 3:54	102.5	190.6	310.8	1.1	2.01	21.1	0	0.03	0.1	0.15	0.16	0.18	0.16	0.13	0.12	0.11	0.12	
49	49	6/9/99 3:55	100.8	192	322.2	1.2	2.11	22	0	0.01	0.08	0.15	0.2	0.2	0.17	0.14	0.11	0.11	0.11	
50	50	6/9/99 3:55	101.7	192.5	319.6	1.1	2.17	21.8	0	0.03	0.09	0.15	0.19	0.19	0.17	0.14	0.12	0.11	0.11	
51	51	6/9/99 3:56	106.3	195.5	315.9	1.1	2.09	22.8	0	0.03	0.09	0.14	0.18	0.18	0.16	0.14	0.12	0.11	0.11	
52	52	6/9/99 3:56	104.7	197.1	326	1.1	2.26	23.1	0	0.03	0.09	0.15	0.18	0.19	0.17	0.14	0.11	0.09	0.1	
53	53	6/9/99 3:57	106.8	200.4	327.7	1.1	2.25	23.6	0	0.07	0.22	0.34	0.01	0	0.01	0.23	0.16	0.1	0.08	
54	54	6/9/99 3:58	107.8	201.9	332.4	1.1	2.28	23.1	0	0.01	0.19	0.39	0.01	0	0.01	0.24	0.16	0.1	0.08	
55	55	6/9/99 3:58	108.8	203.2	334.2	1.1	2.29	24.5	0	0.01	0.19	0.39	0.01	0	0.01	0.24	0.16	0.1	0.07	
56	56	6/9/99 3:59	108.8	202.4	332.3	1.1	2.29	23.1	0	0.01	0.19	0.39	0.01	0	0.01	0.24	0.16	0.09	0.07	
57	57	6/9/99 3:59	110.1	204.8	334	1.1	2.36	23.5	0	0.06	0.21	0.33	0.01	0	0.01	0.24	0.16	0.09	0.07	
58	58	6/9/99 4:00	112.2	208.1	341.5	1.1	2.39	24.8	0	0	0.17	0.38	0.01	0	0.01	0.25	0.16	0.09	0.06	
59	59	6/9/99 4:00	112.7	209.6	344	1.1	2.35	25.2	0	0	0.17	0.38	0.01	0	0.01	0.25	0.16	0.09	0.06	
60	60	6/9/99 4:01	112.9	209.3	341.1	1.1	2.43	24.5	0	0	0.16	0.38	0.01	0	0.01	0.25	0.17	0.09	0.06	
61	61	6/9/99 4:01	113.8	211.3	345.5	1.1	2.42	25.8	0	0	0.16	0.38	0.01	0	0.01	0.25	0.17	0.09	0.06	
62	62	6/9/99 4:02	113.7	211.8	345.7	1.1	2.44	24.9	0	0	0.16	0.38	0.01	0	0.01	0.25	0.17	0.1	0.06	
63	63	6/9/99 4:02	116.2	214.9	348.9	1.1	2.48	26.4	0	0	0.15	0.37	0.01	0	0.01	0.26	0.17	0.09	0.05	
64	64	6/9/99 4:03	117.5	216.2	350.5	1.1	2.59	26.3	0	0	0.15	0.37	0.01	0	0.01	0.26	0.17	0.08	0.04	
65	65	6/9/99 4:03	117.5	217.2	353.7	1.1	2.53	26.3	0	0	0.14	0.37	0.01	0	0.01	0.26	0.18	0.09	0.05	
66	66	6/9/99 4:04	118.8	217.1	357.1	1.1	2.58	26.4	0	0	0.14	0.37	0.01	0	0.01	0.24	0.17	0.09	0.05	
67	67	6/9/99 4:04	116.7	218.9	358.1	1.1	2.59	26.6	0	0.04	0.19	0.32	0.01	0	0.01	0.25	0.17	0.09	0.05	
68	68	6/9/99 4:05	118.8	219.1	357.6	1.1	2.5	28.2	0	0.03	0.18	0.32	0.01	0	0.01	0.25	0.17	0.09	0.05	
69	69	6/9/99 4:05	120.4	220	356.3	1.1	2.89	27.1	0	0	0.14	0.37	0.01	0	0.01	0.27	0.18	0.08	0.03	
70	70	6/9/99 4:06	122.1	223.1	359.9	1.1	2.67	27.7	0	0	0.13	0.37	0.01	0	0.01	0.27	0.18	0.08	0.03	
71	71	6/9/99 4:07	122.3	223.7	360.2	1.1	2.68	27.2	0	0	0.12	0.36	0.01							

11.55	14.08	17.15	20.9	25.46	31.01	37.79	46.03	56.09	68.33	83.26	101.44	123.59	150.57	183.44	223.51	272.31	331.77	404.21	492.47	800	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.04	5.05	94.91	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.01	7.05	92.84	0	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.02	4.54	95.43	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.003	0.16	9.52	90.29	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.1	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.1	7.29	92.62	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.24	4.56	23.96	36.45	34.78	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.35	13.64	86	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.85	21.59	77.56	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.5	16.88	82.84	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1.03	24.88	74.29	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.09	7.18	92.73	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.09	7.16	92.75	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.01	0.77	9.91	37.52	35.97	15.82		
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.01	1.35	27.56	71.96		
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.1	2.87	19.37	37.43	40.23		
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.6	18.45	80.95	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.46	15.15	84.39	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.01	0.01	1.3	13.88	36.67	28.38	16.75	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.02	2.23	35.76	61.99		
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.9	20.79	78.31	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.09	7.11	92.8	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.03	0.2	10.7	30.08
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.02	0.14	8.95	90.98
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.53	16.22	83.25	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.31	5.62	27.54	36.88	28.66	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.03	0.17	9.89	89.91
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.01	0.05	3.63	41.52	54.8		
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.08	7.05	92.87	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.75	20.51	78.74	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.5	15.91	83.59	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.56	16.48	82.97	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.37	2.37	15.47	32.26	49.83	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.01	0.04	3.61	44.43	51.91		
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.06	2.09	20.5	45.14	24.24	7.96		
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.69	19.43	79.88	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.95	22.64	76.41	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.02	1.56	15.08	39.63	43.71		
0.16	0.15	0.13	0.1	0.03	0.14	1.11	2.45	2.99	3.46	5.12	9.28	16.18	20.08	16.74	10.54	5.84	2.75	0.79	0	1.34	
0.17	0.16	0.14	0.07	0	0	0.24	1.21	2.52	3.66	4.88	7.25	11.69	16.35	18.02	14.54	9.62	5.36	2.13	0.01	0	
0.01	0	0.01	0.3	0.05	0	0	0.52	1.85	3.07	4.26	6.19	9.9	14.96	18.44	16.76	11.94	6.97	2.96	0.1	0	
0.15	0.17	0.19	0.16	0	0	0	0.02	1.18	2.63	3.94	5.81	9.28	14.26	18.26	17.5	13.15	8.03	3.58	0.23	0	
0.15	0.17	0.19	0.18	0	0	0	0.01	0.58	1.91	3.32	5.29	8.83	14.04	18.63	18.41	14.06	8.6	3.82	0.4	0	
0.13	0.15	0.18	0.18	0.04	0	0	0.01	0.53	2.02	3.48	5.35	8.54	13.25	17.57	17.85	14.33	9.4	4.74	0.89	0	
0.19	0.25	0.01	0	0	0	0	0	0.12	1.55	2.94	4.7	7.83	12.85	18.15	19.19	15.42	9.82	4.75	0.94	0	
0.16	0.2	0.01	0	0	0	0	0	0.01	1.24	2.72	4.56	7.62	12.41	17.55	19.03	15.99	10.67	5.36	1.16	0	
0.17	0.24	0.01	0	0	0	0	0	0.01	1.18	2.58	4.23	7.1	11.89	17.51	19.47	16.4	10.9	5.59	1.42	0.01	
0.15	0.2	0.01	0	0	0	0	0	0.01	1.2	2.77	4.58	7.42	11.73	16.45	18.23	15.95	11.38	6.52	1.2	0.02	
0.14	0.19	0.01	0	0	0	0	0	0.01	1.09	2.69	4.5	7.32	11.65	16.58	18.26	13.44	6.33	1.88	0.01	0	
0.17	0.24	0.01	0	0	0	0	0	0.01	0.95	2.28	3.92	6.63	11.24	17.07	19.78	17.23	11.67	6.03	1.8	0.01	
0.14	0.2	0.01	0	0	0	0	0	0.01	0.83	2.43	4.22	6.92	11.12	16.15	18.67	16.84	12.09	6.56	2.24	0.02	
0.1	0.12	0.16	0.22	0.25	0.01	0	0	0	0.62	2.17	3.82	6.35	10.52	15.96	19.14	17.49	12.52	7.03	2.29	0.03	
0.09	0.12	0.15	0.21	0.23	0.01	0	0	0	0.59	2.13	3.75	6.25	10.38	15.79	18.95	17.43	12.65	7.38	2.69	0.02	
0.09	0.12	0.16	0.22	0.25	0.02	0	0	0	0.49	2.04	3.66	6.13	10.25	15.65	18.97	17.82	12.84	7.5	2.8	0.02	
0.09	0.12	0.15	0.21	0.23	0.01	0	0	0	0.51	2.06	3.68	6.19	10.36	15.83	19.06	17.55	12.73	7.39	2.67	0.02	
0.09	0.11	0.15	0.21	0.25	0.06	0	0	0	0.39	1.96	3.57	5.99	10.04	15.51	19.08	17.94	13.14	7.6	2.72	0.03	
0.08	0.11	0.14	0.21	0.25	0.08	0	0	0.01	0.24	1.82	3.41	5.77	9.7	15.1	18.99	18.1	13.55	6.14	3.22	0.02	
0.08	0.11	0.14	0.21	0.27	0.1	0	0	0.01	0.19	1.8	3.36	5.65	9.49	14.89	18.82	18.22	13.78	8.36	3.36	0.03	
0.07	0.1	0.14	0.2	0.26	0.11	0	0	0.01	0.15	1.79	3.36	5.66	9.53	14.97	18.98	18.42	13.77	8.18	3.13	0.02	
0.07	0.1	0.14	0.2	0.27	0.13	0	0	0.02	0.09	1.73	3.3	5.54	9.29	14.67	18.81	18.48	14.02	8.51	3.46	0.03	
0.07	0.1	0.13	0.2	0.26	0.12	0	0	0.02	0.1	1.73	3.26	5.52	9.28	14.61	18.71	18.43	14.06	8.6	3.56	0.05	
0.07	0.1	0.13	0.2	0.28	0.17	0	0	0	0.02	1.52	3.09	5.24	8.86	14.28	18.83	18.98	14.47	8.85	3.72	0.19	
0.06	0.1	0.13	0.19	0.28	0.2	0	0	0	0.02	1.43	2.99	5.12	8.72	14.14	18.82	19.1	14.75	9	3.89	0.14	
0.06	0.09	0.13	0.19	0.27	0.19	0	0	0	0.02	1.44	3	5.11	8.63	13.95	18.85	19.03	14.77	9.12	3.91	0.32	
0.07	0.09	0.13	0.19	0.27	0.18	0	0	0	0.02	1.5	3.04	5.15	8.68	13.95	18.47	18.74	14.57	9.16	4.12	0.56	
0.06	0.09	0.13	0.19	0.27	0.2	0	0	0	0.02	1.34	2.88	4.97	8.48	13.78	18.55	19.04	14.89	9.31	4.17	0.56	
0.06	0.09	0.12	0.18	0.26	0.19	0	0	0	0.02	1.33	2.87	4.95	8.46	13.78	18.52	19.06	14.97	9.36	4.13	0.51	
0.05	0.09	0.13	0.19	0.27	0.21	0	0	0	0.02	1.22	2.76	4.82	8.32	13.73	18.71	19.26	14.89	9.34	4.2	0.61	
0.05	0.09	0.12	0.18	0.27	0.23	0	0	0	0.01	1.09	2.62	4.64	8.03	13.34	18.46	19.45	15.47	9.77	4.4	0.71	
0.05	0.08	0.12	0.18	0.26	0.23	0	0	0	0.01	1.08	2.62	4.62	7.95	13.21	18.4	19.52	15.6	9.84	4.4	0.73	
0.05	0.08	0.12	0.18	0.27	0.24	0	0	0	0.01	1.07	2.59	4.54	7.8	12.94	18.13	19.43	15.67	10.05	4.72	1.04	
0.05	0.08	0.12	0.18	0.26	0.23	0	0	0	0.01	1.08	2.6	4.59	7.92	13.12	18.27	19.42	15.52	9.91	4.62	0.95	
0.05	0.09	0.12	0.18	0.27	0.25	0	0	0	0.01	0.99	2.53	4.52	7.83	13.07	18.42	19.77	15.75	9.84	4.43	0.8	
0.04	0.08	0.12	0.18	0.27	0.26	0.01	0	0	0.01	0.87	2.39	4.32	7.53	12.71	1						

Time	Time sinc	Density	Box Temp	Crystalliser Temp
14:53:29	-48.6	1.332961	59.85331	53.67333
14:56:29	-45.6	1.333012	59.8527	53.84667
14:59:29	-42.6	1.333036	59.85318	53.91
15:02:29	-39.6	1.333066	59.85443	53.94
15:05:29	-36.6	1.333071	59.85286	53.97
15:08:29	-33.6	1.33309	59.85242	53.99
15:11:29	-30.6	1.333107	59.85257	53.85333
15:14:29	-27.6	1.333121	59.8524	52.46
15:17:29	-24.6	1.333139	59.85242	51.15333
15:20:29	-21.6	1.333144	59.85259	50.63
15:23:29	-18.6	1.333149	59.85266	50.44333
15:26:29	-15.6	1.333158	59.85835	50.37667
15:29:29	-12.6	1.333162	59.85248	50.35
15:32:29	-9.6	1.333171	59.85244	50.3
15:35:29	-6.6	1.333177	59.8524	50.18667
15:38:29	-3.6	1.333176	59.85244	50.08333
15:41:29	-0.6	1.332892	59.85229	50.09333
15:44:29	2.4	1.331324	59.85243	50.11333
15:47:28	5.383333	1.330557	59.85265	50.02333
15:50:28	8.383333	1.329917	59.85236	49.93333
15:53:28	11.38333	1.329381	59.85259	49.85333
15:56:28	14.38333	1.328931	59.85332	49.77667
15:59:28	17.38333	1.328407	59.85235	49.71333
16:02:28	20.38333	1.327932	59.85253	49.64
16:05:28	23.38333	1.327514	59.85403	49.57333
16:08:28	26.38333	1.327079	59.85246	49.51
16:11:28	29.38333	1.326655	59.85294	49.44
16:14:28	32.38333	1.326184	59.85363	49.37
16:17:28	35.38333	1.325734	59.85291	49.30333
16:20:28	38.38333	1.325287	59.85234	49.23333

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