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INVESTIGATION OF A COMPUTATIONALLY PREDICTED STRUCTURE IN THE Ag-Pt SYSTEM

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A dissertation submitted to the Faculty of Engineering and the Built Environment in fulfilment of the requirements for the degree of Master of Science in Engineering

February 2013
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I would like to thank God for making all of this possible. I would also like to express my sincere gratitude and appreciation to the following people:

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- Last but not least, Shaun von Willingh for getting me through this overwhelming period.
ABSTRACT

Computational modelling is fast becoming the chosen way to predict novel structures. These structures need to be validated in order to gain credibility and generate more confidence in computational predictions. This investigation of the equiatomic region of the Ag-Pt system shows that computational modelling can be used successfully as a precursor to experimental investigations.

Various techniques including electron microscopy, hardness and Differential Scanning Calorimetry were used to investigate different properties of the alloy. These techniques have shown that an ordered phase may exist in the Ag-Pt system. This ordered phase has been shown to have an increased hardness and has produced extra reflections in electron diffraction patterns. Scanning Electron Microscope equipped with a Backscattered Electron detector has shown that a third phase is present in the alloy and the composition is close to 50:50; within experimental error.

The alloys showed considerable inhomogeneity and it was not homogenised prior to or post cold rolling. This could be a reason for the third phase not reaching an equilibrium state after prolonged heat treatments. The final structure might be the L1₁ structure but the full transformation is slow and further investigation is required. It is recommended that future research be carried out taking into account the recommendations provided in Chapter 7.
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LIST OF ABBREVIATIONS

BSE Backscattered electron
DSC Differential Scanning Calorimetry
DTA Differential Thermal Analysis
EDS Energy Dispersive X-ray Spectroscopy
EMPA Electron Microprobe Analysis
FCC Face Centred Cubic
FEG Field Emission Gun
FIB Focused Ion Beam
LRO Long Range Order
MD Molecular Dynamics
SAD Selected Area Diffraction
SEM Scanning Electron Microscopy
SRO Short Range Order
TEM Transmission Electron Microscopy
XRD X-ray Diffraction
PIPS Precision Ion Polishing System


1 INTRODUCTION

1.1 BACKGROUND
The demand for new materials has resulted in widespread use of computational tools to theoretically predict materials which have outstanding properties. These predictions should be validated by experimental investigations. If this is not done the predictions are of limited usefulness in service. Equiatomic silver-platinum (AgPt) is one such material. It has been predicted to have the L1₁ ordered structure which has only previously been observed in Cu-Pt alloys and may have exceptional mechanical properties. The research presented here aims to establish, experimentally, the nature of the equiatomic phase in the Ag-Pt alloy system.

1.2 THE SILVER-PLATINUM ALLOY SYSTEM
The earliest work on this system dates back to the 1800s. It is thus a system that has been studied for hundreds of years, but the results remain inconclusive. The reason for this is that silver and platinum are expected to form a solid solution of silver in platinum (and vice versa) because both are FCC in crystal structure. Silver and platinum, however, are immiscible in the solid state across most of the compositional range, with a limited solubility of platinum in silver and a minimal solubility of silver in platinum. In order to produce the most recent phase diagram, Durussel and Feschotte heat treated alloys for 200 days at 300°C, 150 days at 500°C and 100 days at 800°C to achieve equilibrium structures: an indication that the kinetics of phase formation is sluggish in this system.

This dissertation describes the result of heat treating Ag-Pt alloys for up to 80 days. The heat treated alloys were investigated by Energy Dispersive X-ray Spectroscopy (EDS), Scanning Electron Microscopy (SEM) and Transmission Electron Microscopy (TEM). Specimens were also investigated using Differential Scanning Calorimetry (DSC) as well as hardness measurements.
1.3 OBJECTIVES
The objectives of this research are to:

- Confirm the presence of an ordered phase at or near the equiatomic composition in the Ag-Pt system
- Determine the structure of the ordered phase
- Evaluate the equiatomic region of the most recent phase diagram.

1.4 LIMITATIONS AND SCOPE OF THESIS
The major limitation of this research was the long heat treatments that needed to be conducted in order to prepare reproducible samples. The alloy was not homogenized after cold rolling which could have been the reason for the long heat treatments. The heat treatments were carried out for 20 to 80 days.

1.5 PLAN OF DEVELOPMENT
An extensive literature review conducted on published work on the Ag-Pt system is presented in Chapter 2. This is followed by a description of experimental procedures in Chapter 3, succeeded by results and preliminary discussion in Chapter 4. A discussion highlighting the most important results is then given in Chapter 5 followed by conclusions in Chapter 6. Recommendations are made for future research in Chapter 7 based on the conclusions; and a list of references is given in Chapter 8.
2 LITERATURE REVIEW

2.1 THE SILVER-PLATINUM SYSTEM: PREVIOUS EXPERIMENTAL WORK

The Ag-Pt system has been the topic of discussion for more than 100 years. The earliest work on the Ag-Pt system was published in 1867 by Matthiessen\(^2\), who studied the electrical properties of the alloy across the entire composition range. He found an anomaly in the composition-property curves at \(\approx\) Ag 22 at.% Pt. However, he did not consider this to be sufficient basis for assuming the existence of a phase change in the region.

In 1906, Thompson and Miller\(^4\) studied the microstructure and electrical properties of Ag-Pt alloys containing up to 43 at.% Pt. After quenching Ag 20 at.% Pt in cold water from the molten state, they observed a second phase, which persisted when the platinum content was increased to 25 at.% Pt and the alloy was slow cooled from the molten state. They noted from hardness, electrical resistance and specific gravity measurements that the values of these properties increased as the platinum content increased, reaching a maximum at Ag 43 at.% Pt, which the authors explained by postulating the presence of a chemical compound in that composition region.

The first equilibrium phase diagram to be constructed was by Doerinckel\(^5\) in 1907, who carried out a systematic study across the entire Ag-Pt composition range as shown in Fig. 2.1.1. When the platinum concentration was increased to above 36 at.% Pt, there was a dramatic change in the microstructure with the appearance of a second phase. This phase was identified as the chemical compound Ag\(_2\)Pt.
Figure 2.1.1 Phase diagram for the Ag-Pt system, after Doerinckel \(^5\).

In 1927, Kurnakow and Nemilow\(^6\) studied electrical conductivity, hardness, limit of tensile strength and microstructure across the entire Ag-Pt composition range. They amended Doerinckel’s data\(^5\) and made the limits of solubility of the components more precise, as shown in Fig. 2.1.2. According to their data, the maximum solubility of platinum in silver is \(\approx\)36 at.% Pt, and of silver in platinum, \(\approx\)12 at.% Ag. In relation to the change in the properties studied, they concluded that there are no chemical compounds formed in this system.

Figure 2.1.2 Phase diagram for the Ag-Pt system, after Kurnakow and Nemilow\(^6\).

In 1930, Johansson and Linde\(^7\) studied the crystal structure, electrical resistivity and thermal conductivity of Ag-Pt alloys heat treated at different temperatures. From Fig.
2.1.3, the local minimum in electrical resistivity observed at ≈50 at.% Pt is a clear indication of ordering.

![Graph showing electrical resistivity vs composition of Ag-Pt alloys at different temperatures](image1)

**Figure 2.1.3** Graph showing electrical resistivity vs composition of Ag-Pt alloys at different temperatures, after Johansson and Linde.

![Phase diagram for the Ag-Pt system](image2)

**Figure 2.1.4** Phase diagram for the Ag-Pt system, after Johansson and Linde (● – Electrical resistivity measurements, ○ – X-ray diffraction measurements).

Using electrical resistivity data and X-ray diffraction results, Johansson and Linde constructed the phase diagram in Fig. 2.1.4. They identified two new phases that are
unstable above 750°C, i.e. AgPt (β phase) and AgPt₃ (γ and γ’). They suggested that the β phase might have the same ordered structure as AuCu, PdCu and PtCu. They concluded that the phase diagram by Doerinckel⁵ was correct. They also found that below 750°C there is a miscibility gap and that there might be three or four ordered structures in that region.

In 1943, Schneider and Esch⁹ repeated Johansson and Linde⁷’s experiments but they only focused on the temperature range 685-1130°C. They found three compounds: Ag₃Pt in the form of two modifications (α and α’), AgPt (β phase), AgPt₃ also in the form of two modifications (γ and γ’) and a new phase in the region of 90 at% Pt.

Figure 2.1.5 Phase diagram for the Ag-Pt system, after Schneider and Esch⁹ (X - X-ray crystallographic measurements and ○ – conductivity measurements).
According to Novikova and Rudnitskii\textsuperscript{10}, the two works described above\textsuperscript{7, 9} are inconclusive and the changes in resistivity could be explained by the non-equilibrated state of the alloys rather than by the appearance of new phases. In order to demonstrate this, they studied the hardness, microstructure, electrical resistance and temperature coefficients of resistivity of Ag-Pt alloys across the entire composition range. They also performed X-ray diffraction on all the alloys that they prepared and the results were used to plot the following phase diagram.

![Phase Diagram for the Ag-Pt System](image)

**Figure 2.1.6 Phase diagram for the Ag-Pt system, after Novikova and Rudnitskii\textsuperscript{10}**.

From the phase diagram above, Novikova and Rudnitskii\textsuperscript{10} ruled out any low temperature structures. Their results showed almost complete immiscibility across the entire compositional range at 900°C.

Klement and Luo\textsuperscript{11} found that by rapidly quenching alloys from the melt a continuous solid solution is formed, but at equilibrium the FCC components form a peritectic system. They fabricated their alloys by using powdered silver and platinum pressed into compacts and sintered at 1000°C in a hydrogen atmosphere for at least 16 hours then furnace cooled. Owing to the inhomogeneity of alloys with ≈40 at.% Pt, the sintered compacts were induction melted under hydrogen then cold rolled into
wires. After heating small pieces of the alloys to \(\approx 50^\circ\text{C}\) above the liquidus, the molten alloy was ejected by a blast of helium onto a copper strip on a rotating wheel. This method of splat cooling produced flakes that were \(\approx 1\text{mm}^2\) in area.

![Figure 2.1.7 Revised phase diagram for the Ag-Pt system, after Klement and Luo\textsuperscript{9}.

Klement and Luo used information from Hansen and Anderko\textsuperscript{12} as well as from Novikova and Rudnitskii\textsuperscript{10} to produce the equilibrium phase diagram in Fig. 2.1.7. Klement and Luo produced non-equilibrium solid solutions from rapidly solidified alloys. They performed X-ray diffraction and measured the lattice parameters for comparison with the previous results by Schneider and Esch\textsuperscript{9}, Johannsen and Linde\textsuperscript{7}, and Novikova and Rudnitskii\textsuperscript{10}. From Fig. 2.1.8 it is clear that their measurements agree well with the previous work.
Ebert \textit{et al.}\textsuperscript{13} agreed that although the Ag-Pt system obeys the Hume-Rothery rules, it possesses limited solubility. They noted that the solubility over the entire composition range can only be extended by quenching from the melt at a high cooling rate as Klement and Luo\textsuperscript{11} did. They used a different type of splat cooling called a gun technique which incorporates a pressure pulse of duration about 1 $\mu$s during the impact of the molten droplet on the substrate. This leads to further effective supercooling of the melt because the equilibrium phase diagram is strongly influenced by the change in pressure\textsuperscript{13}. Ebert \textit{et al.}\textsuperscript{13} found that alloys containing up to 10 at.% Pt and more than 94 at.% Pt were single phase. The alloys with concentrations in between these boundaries, from 10 at.% Pt to 94 at.% Pt, were splat cooled and X-ray diffraction patterns were used to determine the lattice parameters. Their lattice parameter measurements agree with previous measurements\textsuperscript{7-11}.

The most recent experimental phase diagram is by Durussel and Feschotte\textsuperscript{3}. They revised the existing phase diagrams by using Differential Thermal Analysis (DTA), X-ray Diffraction (XRD) and Electron Microprobe Analysis (EMPA). Only one ordered phase, with chemical formula Ag$_{15}$Pt$_{17}$, was detected at 53 $\pm$0.5 at.% Pt. The phase is reported to be stable below 803°C but the composition range of existence is very narrow. XRD has confirmed that there are two-phase regions at 52 and 54 at.% Pt.
The composition and the narrow region of existence of this phase were confirmed by EMPA measurements and micrographs\textsuperscript{3}.

![Figure 2.1.9 The most recent Ag-Pt phase diagram, after Durussel and Feschotte\textsuperscript{3}.](image)

Durussel and Feschotte\textsuperscript{3} annealed the experimental alloys for 200 days at 300°C, 150 days at 500°C and 100 days at 800°C in order to obtain reproducible results for the peritectic transformations as well as the ordered region. The crystal structure of the near-equiaxial alloy could not be determined, but XRD suggested that the $\text{Ag}_{15}\text{Pt}_{17}$ has a deformed cubic structure corresponding to a 32 atom unit cell.

Erni et al.\textsuperscript{14} investigated the proposed $\text{L}_1^2$ ordered $\text{Ag}_3\text{Pt}$ phase. According to Schneider and Esch\textsuperscript{9} and Karakaya and Thompson\textsuperscript{15}, this $\text{L}_1^2$ phase is stable below 770°C. Erni et al.\textsuperscript{14}'s alloys were prepared in an arc-furnace, then homogenised in a cold-crucible levitation furnace at an increased pressure. Thereafter, alloys were cast into rods and the rods were swaged to 3 mm then aged for 12 and 40 days at 770°C. The rods were cut into discs and prepared for Transmission Electron Microscopy (TEM). The TEM results show that there are no extra reflections in the expected positions for the $\text{L}_1^2$ superstructure. They concluded that there is no tendency toward order and that the $\text{Ag}_3\text{Pt}$ structure is not present at low temperatures. These results agree with Durussel and Feschotte\textsuperscript{3} as well as Novikova and Rudnitskii\textsuperscript{10}.
2.2 COMPUTATIONAL PREDICTIONS OF ORDERING IN THE SILVER-PLATINUM SYSTEM

Karakaya and Thompson\textsuperscript{15} partially calculated the Ag-Pt phase diagram by thermodynamic modelling of the liquid phase and solid solutions to obtain the phase boundaries. They presumed that the alloy would have a solid solution across the entire composition range because of the FCC structure of silver and platinum, but they concluded from their calculations that a miscibility gap forms. The Gibbs energy for the different phases was calculated separately and each equation took into account the enthalpies and entropies of mixing. Some of the results calculated by Karakaya and Thompson\textsuperscript{9} are compared to Doerinckel’s\textsuperscript{5} experimental results in Table 2.1, showing the accuracy of their calculations.

<table>
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<th>Measured (at.% Pt)\textsuperscript{5}</th>
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<td>990</td>
<td>1.4</td>
<td>…</td>
</tr>
<tr>
<td>1045</td>
<td>5.6</td>
<td>5.8</td>
</tr>
<tr>
<td>1120</td>
<td>13.3</td>
<td>12.2</td>
</tr>
<tr>
<td>1181</td>
<td>19.7</td>
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<td>1559</td>
<td>52.5</td>
<td>56.5</td>
</tr>
<tr>
<td>1588</td>
<td>69.4</td>
<td>69</td>
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The results above show that the liquidus compositions measured experimentally by Doerinckel\textsuperscript{5} in 1907 are consistent with the liquidus that was calculated by Karakaya and Thompson\textsuperscript{15} 80 years later. The assessed phase diagram shows both calculated and experimentally measured results by these authors.
Figure 2.2.1 Assessed phase diagram for the Ag-Pt system, by Karakaya and Thompson\textsuperscript{15}.

The phase boundaries shown by the solid lines on the phase diagram in Fig. 2.2.1 are based on thermodynamic modelling by Karakaya and Thompson\textsuperscript{15} whereas the dashed lines are associated with intermetallics after Hansen\textsuperscript{12}. Hansen\textsuperscript{12} predicts a $\beta$ phase at the 50:50 composition but he does not have a structure for it. There is a number of intermetallics predicted for the lower part of the phase diagram shown in figure 2.2.1. Karakaya and Thompson\textsuperscript{15} concluded that a complete systematic experimental study is required to resolve the uncertainties surrounding the intermetallic phases.

Takizawa \textit{et al.}\textsuperscript{16} analysed the phase stability of nine binary alloy systems including Ag-Pt. They calculated the heats of formation by performing local-density-functional band calculations. It was found that the relativistic effect plays a crucial role in phase stability of platinum based alloys. In heavy elements like platinum, the 6s orbital is pulled closer to the nucleus by the relativistic effect. This shifts the s band downward in energy resulting in an increase of $d$ holes and thus an enhancement of the $d$-band cohesion. This implies that the attractive interaction between platinum atoms may be strong enough for platinum to segregate in alloys\textsuperscript{16}. To confirm the relativistic effect, Takizawa \textit{et al.}\textsuperscript{16} calculated the heats of formation with relativistic corrections and without. Their results are shown overleaf:
From the diagrams above it is evident that the relativistic effect plays an important role in alloy formation in the Ag-Pt system. Takizawa et al.\textsuperscript{16} concluded that the Ag-Pt system is a complicated system but they also predicted that the L1\textsubscript{1} structure forms at low temperatures. They encouraged experimental verification of that prediction because the L1\textsubscript{1} structure has been thought to be unique to the Cu-Pt system.

The L1\textsubscript{1} structure is a superlattice with the elements alternating along [111]; it has been described\textsuperscript{17} as a deformed cubic structure. Durussel and Feschotte\textsuperscript{3} could not make a single crystal to determine the exact structure of the Ag\textsubscript{15}Pt\textsubscript{17} phase but they could determine that the structure was deformed cubic with 32 atoms in the unit cell.

Sluiter et al.\textsuperscript{18} performed \textit{ab initio} calculations of phase stability in Au-Pd and Ag-Pt alloys. They noted that the Ag-Pt system displays peculiar behaviour; although the formation enthalpies are positive for the majority of the studied structures, a few structures display negative formation enthalpies\textsuperscript{18}. According to their ground state calculations (Fig. 2.2.3), only a single intermetallic is predicted to be stable, at the equiatomic composition with the L1\textsubscript{1} structure.

\begin{figure}
\centering
\includegraphics[width=\textwidth]{figure222.png}
\caption{a) Calculated heats of formation with relativistic correction and b) Calculated heats of formation without relativistic correction\textsuperscript{16}.}
\end{figure}
The following phase diagram was calculated using two different methods\textsuperscript{18} in which the nearest neighbours and cluster expansion terms were varied to produce the phase diagram which shows the L\textsubscript{1}\textsubscript{1} forming in a narrow region. Decomposition occurs through a peritectoid reaction, at about 1000K (727°C) which is not in agreement with the experimental value of 1076K (803°C). The miscibility gap and the line compound are the only similarities to the phase diagram by Durussel and Feschotte\textsuperscript{3}.

Figure 2.2.3 Formation enthalpies of ordered structures in the Ag-Pt system\textsuperscript{18}.

Figure 2.2.4 Computed phase diagram for the Ag-Pt system\textsuperscript{18}.
Sluiter et al.\textsuperscript{18} concluded that Ag-Pt exhibits ordering exclusively for structures with $\frac{1}{2}\langle \frac{1}{2} \frac{1}{2} \rangle$ type ordering wave vectors and probably at the equiatomic composition only; whereas at higher temperatures a miscibility gap exists in the FCC solid solution. They also found that the L$_{11}$ structure is the only stable compound at ambient temperature and that the Ag$_{15}$Pt$_{17}$ structure proposed by Durussel and Feschotte\textsuperscript{3} appears to be closely related to the L$_{11}$ structure.

In 2011 Yan et al.\textsuperscript{19} investigated the Finnis-Sinclair potentials for the Au-Pd and Ag-Pt systems. The Finnis-Sinclair potential is an embedded atom potential that incorporates the band character of metallic cohesions and allows calculation of correct values for vacancy formation and cohesive energy\textsuperscript{20}. These calculations are used to describe atomic interactions. The alloys were studied using a molecular dynamics (MD) simulation that predicts the thermal and mechanical properties of the alloys. The temperature dependence of lattice constants, cohesive energies, elastic constants, bulk modulus and melting temperatures for some Au-Pd and Ag-Pt alloys were predicted for the first time using MD simulations. Yan et al.\textsuperscript{19} found that as the temperature increases, lattice constant increases whereas cohesive energy decreases from 0–900K. The predictions were compared to available experimental data and the data for pure Ag and pure Pt.

Nelson et al.\textsuperscript{1} investigated systems predicted to exhibit L$_{11}$ and L$_{13}$ crystal structures as low temperature ground state structures. The results for the Ag-Pt system are shown below:

![Figure 2.2.5 Low temperature ground states for the Ag-Pt system\textsuperscript{1}.](image-url)
First principles calculations for the ground states found for the system differ from the experimental phases mentioned above. From Figure 2.2.5, Ag$_2$Pt (fcc-8) and AgPt (L1$_1$) are stable by first principle methods. The phase with structure fcc-8 is an AB2 stacking in the [111] direction of a FCC lattice. The most recent experimental phase diagram by Durussel and Feschotte$^3$ reports an ordered phase with composition Ag$_{15}$Pt$_{17}$. Nelson et al.$^1$ searched all 32 atoms/cell configurations but yielded no ground state at 15:17 stoichiometry. The 32-atom cell with the lowest formation energy was very similar to the L1$_1$ structure. Nelson et al.$^1$ assumes that the reported phase was in fact L1$_1$ with a small number of random defects, or that the experimental determination of the composition was incorrect. Monte Carlo simulations executed for the 1:1 composition indicate a transition temperature of $\approx 700^\circ$C, which is inconsistent with the experimental transition temperature of the ordered phase ($\beta$) reported by Schneider and Esch$^9$ as well as the transition temperature of 803$^\circ$C for the Ag$_{15}$Pt$_{17}$ phase by Durussel and Feschotte$^3$. 
2.3 ORDERING

In a binary solid solution the two atomic species can arrange themselves in a number of different ways. The atoms can either have a random or ordered configuration depending on the temperature of the alloy. Thermodynamically stable ordered phases, sometimes called intermediate or intermetallic compounds, form at or near compositions corresponding to a simple ratio of components such as AB or AB₂. If the structure only exists at an exact ratio, it is known as a line compound.

At low temperatures thermal vibrations and thermal motion are at a minimum; this is where ordering easily occurs. The process involves a change from a statistically nearly random distribution of A and B atoms in a crystal lattice to a more regular arrangement. This regular arrangement is characterised by the preference for either like or unlike nearest neighbours. The chemical nature of the atoms will dictate the energetically favoured bonds that would form; that is, like or unlike nearest neighbours may be favoured but not both simultaneously. For a disordered alloy of composition AB, either one of the atoms A or B can occupy any point on the lattice. Once ordering has occurred, the A and B atoms start to rearrange, with each atom preferring a certain lattice position. The resulting arrangement can be described as a lattice of A atoms interpenetrating a lattice of B atoms. This segregation may occur with little or no deformation and the resulting lattice is referred to as a superlattice or a superstructure.

Figure 2.3.1 shows a disordered phase as well as a superlattice of copper and gold atoms in the ratio 3:1 (Cu₃Au). In the disordered phase the copper and gold atoms can occupy any of the atomic sites as long as the ratio of gold to copper atoms remains 1:3 according to the stoichiometric formula, as shown in Fig. 2.3.1 (a). Figure 2.3.1 (b) shows an example of gold atoms interpenetrating a lattice of copper atoms to form the L1₂ superlattice.
The formation of a superlattice can be described as Long Range Order (LRO), which occurs at low temperatures and at stoichiometric compositions such as AB₃, AB or compositions close to these. There is a critical temperature, $T_c$, below which ordering starts to take place. Above $T_c$ the configuration is random and as the temperature is lowered below $T_c$ the degree of ordering increases towards perfection.\(^{17}\)

Another type of ordering that may exist above $T_c$ is Short Range Order (SRO). This type of ordering is not dependent on $T_c$ and occurs at temperatures below or above $T_c$ for alloys that have a tendency to form LRO.\(^{17}\) In some systems, SRO is a precursor to LRO.
2.4 THE L1₁ ORDERED STRUCTURE

In the Cu-Pt system at the equiatomic composition, as temperature decreases through \( T_c \), the disordered lattice transforms to form the L₁₁ ordered structure. The L₁₁ structure is described as alternating layers of Cu and Pt atoms on (111) planes. This form of ordering produces a lattice distortion from cubic to rhombohedral for which the Strukturbericht designation is L₁₁. CuPt is the only experimentally known example of this structure.

![Figure 2.4.1 Distribution of atoms at the composition CuPt showing the alternate (111) planes that are occupied by Cu and Pt atoms.](image1)

The ordered rhombohedral unit cell has a lattice parameter of \( 2a \) (8 atoms in an FCC unit cell) as compared to the primitive unit cell of FCC lattice with lattice parameter \( a \) (1 atom per cell).

![Figure 2.4.2 (a) Primitive unit cell for FCC-lattice with lattice parameter a (disordered state). (b) Ordered rhombohedral unit cell of CuPt with new lattice parameter 2a.](image2)
The first image in figure 2.4.2 overleaf is actually a cubic unit cell. The reason it shown at an angle is to emphasise the distortion that takes place on ordering shown in (b), although somewhat exaggerated in the figures shown. The ordered lattice is double the original lattice parameter and there are alternating layers of either Cu or Pt atoms on [111] planes.

Recently, Nelson et al.\textsuperscript{1} showed that there are many systems that are predicted to possess the L1\textsubscript{1} structure as a ground state structure. The reason for the apparent absence of this structure may be due to the low temperature at which this structure appears for many systems.
3 EXPERIMENTAL PROCEDURES

3.1 ALLOY PREPARATION

Two alloys were studied experimentally. The first alloy was made at the Centre for Materials Engineering using a *Hot Platinum ICON 3CS* induction casting machine. The second alloy was made by Perkins Metal Recoveries using silver and platinum granules. EDS determined the compositions to be Ag 54±1 at.% Pt and Ag 51±1 at.% Pt respectively. The alloys were not homogenised prior to or post cold rolling so the initial alloys were inhomogenous.

3.2 SPECIMEN PREPARATION

The buttons were rolled to 90% reduction in thickness using a *Dinkel* laboratory rolling mill. The strip of metal that was produced was then cut in squares of approximately 1 cm x 1 cm using a *Buehler Isomet* low speed saw with a diamond blade for SEM and hardness measurements. Self-supporting discs 3mm in diameter with a thickness of 350–420μm were punched from the rolled alloy for DSC and TEM analysis.

3.3 HEAT TREATMENTS

Before any of the heat treatments were conducted, the samples were coated with Isomol, a ceramic paste, to prevent oxidation at elevated temperatures. The heat treatments were carried out in muffle furnaces for 20, 40, 60 and 80 days at 750°C terminated by quenching into water. This temperature was chosen because it is well below the transformation temperature according to Durussel and Feschotte.³

3.4 METALLOGRAPHY

3.4.1. GRINDING

Prior to grinding, all 1 cm x 1 cm samples were mounted in a transparent acrylic hot mounting resin, using a *Struers Labopress-3*. The mounted samples were then ground on a *Struers Labopol-25* grinding machine using 1200 grit grinding paper to
create a smooth, flat surface. Mounted specimens were then placed in a beaker containing ethanol and placed in an ultrasonic bath for a minute to remove any surface impurities; thereafter they were dried with a heat dryer.

3.4.2. POLISHING

A Metaserve C200/5V universal polisher was used to polish the samples. Three μm diamond paste (DP mol), 1 μm diamond paste (DP floc) and ¼ μm diamond paste (DP nap) polishing pads were used for all samples. All samples were cleaned in ethanol in an ultrasonic bath between polishing pads, to remove the diamond paste and lubricant used previously.

3.5 HARDNESS

The 1 cm x 1 cm specimens were prepared as detailed in 3.4 above. The microhardness tests were performed using the Highwood HWDM-3 microhardness tester. The Vickers diamond indenter was used with a load of 100gf and dwell time of 10 seconds.

3.6 DIFFERENTIAL SCANNING CALORIMETRY (DSC)

Durussel and Feschotte\(^3\) did Differential Thermal Analysis (DTA) measurements to find the transformation temperature of their ordered phase.

Figure 3.6.1 DTA of Ag\(_{50.08}\)Pt\(_{49.92}\) annealed at 600°C for 300 days\(^3\).
The difference between DSC and DTA is that DTA measures temperature difference between a sample and an inert reference (usually Al$_2$O$_3$) while heat flow to the reference and the sample remains the same, while DSC measures differences in the amount of heat required to increase the temperature of a sample and a reference as a function of temperature$^{25}$. Both show a transformation temperature but they are measured differently; nevertheless they showing the same results and therefore they can be compared directly.

A Netzsch STA409 thermal analyser was used, fitted with an S-type thermocouple, with a maximum operating temperature capability of 1500°C. The samples for DSC were 3 mm punched discs that were approximately 20 mg in mass. An alumina (Al$_2$O$_3$) crucible was used, with a lid, in both the reference and sample positions. The temperature profile was: room temperature to 900°C at a heating rate of 15°C/min, followed by an isothermal holding time of 15 minutes, and finally a cool down from 900°C to room temperature at a cooling rate of 15°C/min. The specific heating and cooling rates were selected to allow sufficient time for transformation whilst maintaining the ability to resolve the differential between the sample and the reference. The heating curves of heat flow vs temperature were plotted, and the endothermic peaks were analysed by determining peak onset temperature, maximum peak temperature and peak area.

### 3.7 SCANNING ELECTRON MICROSCOPY (SEM)

An FEI Nova™ NanoSEM 230 scanning electron microscope (SEM) was used with a 20 kV accelerating voltage. Backscattered electron (BSE) images were obtained using the SEM. The only sample preparation required was a mounted and polished 1 cm x 1 cm surface, prepared as described above in 3.4.3.

#### 3.7.1 ENERGY DISPERSIVE X-RAY SPECTROSCOPY (EDS)

The SEM was equipped with a spectrometer able to detect X-rays emitted by the specimen during electron beam excitation. These X-rays hold a typical energy and wavelength which when measured reveal the elemental composition of an area. A common type of X-ray analysis used in conjunction with an SEM is Energy
Experimental Procedures

Dispersive Spectroscopy (EDS). EDS was utilised in order to analyse the composition of the phases that were present in the alloy. The analysis software was Inca and spot/point analyses were used, together with elemental area mapping. This is a semi-quantitative analysis which means that it is approximately correlated instead of precision driven with a 1% error in the measurements.

3.7.2 FOCUSED ION BEAM (FIB)

An FEI Helios Nanolab 650 equipped with a FIB and SEM (FIB SEM) operating from 500 V to 30 kV making use of FEI’s Duelbeam™ platform, was used for preparing a 50 μm TEM specimen from the area of interest.

3.8 TRANSMISSION ELECTRON MICROSCOPY (TEM)

The 3mm discs were ground using 1200 grit SiC paper, from 350 μm to 100 μm thickness using water as a lubricant. The specimens were dimpled using Gatan dimpler to reduce the thickness of the centre of the discs from 100 μm to 30 μm. A Gatan Precision Ion Polishing System (PIPS) was used to mill the specimens to perforation. The milling used argon gas and operated at an accelerating voltage of 5 kV. The ion guns were set at varying angles between 3° and 6°. Perforation occurred at three to five hours.

A Philips TECNAI TF20 electron microscope, equipped with a Field Emission Gun (FEG) as the electron source was used at an operating voltage of 200kV. This microscope is housed in the Electron Microscope Unit at UCT.

A JEOL JEM-ARM 200F electron microscope, also equipped with a FEG, was used at an operating voltage of 200kV. This microscope has an improved resolution compared to the Tecnai due to Cs correction and therefore clearer high magnification images were obtainable. This microscope is housed in the Centre for High Resolution Transmission Electron Microscopy at Nelson Mandela Metropolitan University.
4 RESULTS

4.1 THE EFFECT OF HEAT TREATMENT ON MICROSTRUCTURE

The effect of heat treatment on microstructure was evaluated for the following alloys: Ag 54±1 at.% Pt and Ag 51±1 at.% Pt. An SEM with backscattered electron (BSE) detector was used for the images because it shows differences in atomic number as different intensities or shades. The element with the highest atomic number appears the brightest in a BSE image; in this case platinum, as it has an atomic number of 78 whereas silver has an atomic number of 47 and thus appears darker. This was helpful in identifying visually the different phases that are present in the alloys. The compositional analyses were carried out by EDS at 20 spots across the entire specimen and the averages are shown with 1% error.

4.1.1 AS-CAST

Figure 4.1.1 shows the cast Ag 54±1 at.% Pt alloy showing a dendritic microstructure. This indicates that there was a compositional variation which was confirmed by the compositional analysis. This shows that there is a Pt-rich phase coexisting with an Ag-rich phase as shown in figure 4.1.1.

![Figure 4.1.1 BSE micrograph and compositional analysis of Ag 54±1 at.% Pt as-cast.](image-url)
Results

Figure 4.1.2 shows the cast microstructure for Ag 51±1 at.% Pt, also showing dendritic growth but instead of the two phases seen in Figure 4.1.1, there were three phases evident. The light phase has composition of Ag 63±1 at.% Pt, the dark phase is Ag 22±1 at.% Pt and the new, grey phase is Ag 42±1 at.% Pt.

![Figure 4.1.2 BSE micrograph and compositional analysis of Ag 51±1 at.% Pt as-cast.](image)

4.1.2 20 DAYS AT 750°C

The rolled alloy was placed in a furnace at 750°C for 20 days, after which the Ag 54±1 at.% Pt alloy was still two-phase with a slight change in the compositions of the light and dark phases, as shown in Figure 4.1.3.

![Figure 4.1.3 BSE micrograph and compositional analysis of Ag 54±1 at.% Pt after 20 days at 750°C.](image)
The Ag 51±1 at.% Pt alloy, which started with three phases, showed an increase in volume fraction of the third phase after 20 days at 750°C. The composition of this third (grey) phase is approximately Ag 52±1 at.% Pt, as shown in Figure 4.1.4.

4.1.3 40 DAYS AT 750°C
After 40 days at 750°C, a third phase emerges in the Ag 54±1 at.% Pt alloy, as shown in Figure 4.1.5 below. This third (grey) phase has the same composition, Ag 52±1 at.% Pt, as seen in Figure 4.1.4 above.
After 40 days at 750°C, the grey phase of the Ag 51±1 at.% Pt alloy continues to increase in volume fraction until the dark and light phase are barely visible, as shown in Figure 4.1.6.

![Figure 4.1.6 BSE micrograph and compositional analysis of Ag 51±1 at.% Pt after 40 days at 750°C.](image)

### 4.1.4 60 DAYS AT 750°C
The Ag 54±1 at.% Pt alloy still has three phases after 60 days at 750°C, with a slight increase in the volume fraction of the third (grey) phase. The composition of this grey phase is still around Ag 52±1 at.% Pt, as seen in Figure 4.1.7.

![Figure 4.1.7 BSE micrograph and compositional analysis of Ag 54±1 at.% Pt after 60 days at 750°C.](image)
Results

The following images were taken in order to have a 3-D image of the specimen. These images show the distribution of the third phase and the growth pattern. It shows that the third phase does not have a preferred growth orientation, and is randomly distributed throughout the specimen.

Figure 4.1.7 (i) Transverse cross section BSE micrograph of Ag 54±1 at.% Pt after 60 days at 750°C; (ii) Longitudinal cross section of Ag 54±1 at.% Pt after 60 days at 750°C.

In Figure 4.1.8, the volume fraction of the third phase in Ag 51±1 at.% Pt appears to be continuing to increase. The composition of the third phase is Ag 53±1 at.% Pt. This is the same composition as the line compound by Durussel and Feschotte\textsuperscript{3}.

Figure 4.1.8 BSE micrograph and compositional analysis of Ag 51±1 at.% Pt after 60 days at 750°C.
4.1.5 80 DAYS AT 750°C

The volume fraction of the third phase in Ag 54±1 at.% Pt, as shown in Figure 4.1.9, was expected to be higher after 80 days at 750°C. Instead it looks more like Figure 4.1.5; i.e. the third phase appears to have reduced.

Figure 4.1.9 BSE micrograph and compositional analysis of Ag 54±1 at.% Pt after 80 days at 750°C.

Figure 4.1.10 shows Ag 51±1 at.% Pt, which as expected has a higher volume fraction of the third phase after 80 days at 750°C. The composition of the third phase in Figure 4.1.10 is Ag 52±1 at.% Pt.

Figure 4.1.10 BSE micrograph and compositional analysis of Ag 51±1 at.% Pt after 80 days at 750°C.
4.1.6 40 DAYS AT 850°C

The reason for this heat treatment was to validate the transformation temperature of 803°C, shown in the phase diagram in Figure 2.1.9. From Figure 4.1.11 and 4.1.12 it is clear that after heat treatment there are only two phases present, a silver-rich phase and a platinum-rich phase; the “third” phase is no longer evident.

Figure 4.1.11 BSE micrograph and compositional analysis of Ag 54±1 at.% Pt after 40 days at 850°C.

Figure 4.1.12 BSE micrograph and compositional analysis of Ag 51±1 at.% Pt after 40 days at 850°C.
4.2 THE EFFECT OF HEAT TREATMENT ON HARDNESS

An increase in hardness after heat treatment may indicate the development of ordering in many systems\(^\text{22}\). From Figure 4.2.1 it is evident that the hardness increases after heat treatment of both as-cast alloys, and continues to increase as the number of days at 750°C increases. After 80 days the hardness is even higher. There is a decrease in hardness after 40 days at 850°C, which is above the transformation temperature, to the same hardness as the cast structure. Given that there are cold-worked microstructures, the onset of recrystallisation could also lead to drastic reduction in hardness. However, there is no evidence in the studied microstructures to suggest that recrystallisation has played a role.

![Figure 4.2.1 Vickers hardness of alloys showing an increase in hardness at 750°C and decrease in hardness at 850°C.](image)
4.3 DISSOLUTION TEMPERATURES USING DSC

The DSC measurements were carried out in order to identify the dissolution temperature of the third phase, which was no longer observed after heat treatment at 850°C.

Figure 4.3.1 DSC results for Ag 54±1 at.% Pt

Figure 4.3.1 shows the DSC curves for Ag 54±1 at.% Pt, which show endothermic peaks above 800°C. These peaks show an onset temperature (on heating) of 823-829°C with a variation of ±5°C.
Figure 4.3.2 shows the DSC curves for Ag $51 \pm 1$ at.\% Pt, which also show endothermic peaks way above 800°C. These onset temperatures are higher than those seen for the Ag $54 \pm 1$ at.\% Pt alloy: from 832-843°C with a variation of $\pm 10°C$. 

Figure 4.3.2 DSC results for Ag $51\pm 1$ at.\% Pt
4.4 CRYSTAL STRUCTURE ANALYSIS USING ELECTRON DIFFRACTION

In section 4.2 it was shown that the hardness increased as time at 750°C increased. A possible reason could be that a phase transformation had taken place. An electron diffraction study was carried out to investigate this in both alloys.

The electron diffraction patterns shown in Figure 4.4.1 and 4.4.2 below were obtained from cold rolled samples of both alloys. Owing to the two-phased nature of the alloy, one cannot be sure which phase is represented in the diffraction patterns. It is most definitely either a solid solution of Ag in Pt or vice versa. The diffraction pattern only shows the fundamental reflections associated with the [100]$_{fcc}$ zone axis.

![Electron diffraction pattern](image)

**Figure 4.4.1** Electron diffraction pattern for cold rolled Ag 54±1 at.% Pt, viewed along the [100]$_{fcc}$ zone axis.

![Electron diffraction pattern](image)

**Figure 4.4.2** Electron diffraction pattern for cold rolled Ag 51±1 at.% Pt, viewed along the [100]$_{fcc}$ zone axis.
Figure 4.4.3 Electron diffraction pattern for Ag 51±1 at.% Pt, heat treated at 750°C for 80 days, possibly viewed along the [100]_fcc zone axis.

After heat treatment at 750°C, specimens of each alloy were prepared for electron microscopy. Electron diffraction shows additional doublet spots halfway between the fundamental reflections, as shown in Figure 4.4.3. This is definitely the third phase because the solid solutions of Ag in Pt or Pt in Ag would show distinct FCC spots. Dark field images suggests that the presence of the third phase observed by SEM is responsible for these multiple reflections but only part of the edge of the specimen is seen in bright contrast probably due to specimen bending and/or thickness changes in the foil.

Figure 4.4.4 Bright field (left) and dark field (right) pair obtained using additional reflection in Figure 4.4.3.
The specimen shown in Figs 4.4.3 and 4.4.4 was prepared for TEM using a PIPS ion mill. The possibility of artefacts from specimen preparation led to a change in technique. A further set of electron diffraction patterns was obtained, this time from specimens prepared using a FIB SEM. Again, multiple extra reflections were observed in the electron diffraction patterns, as shown in Figure 4.4.5.

![Electron diffraction pattern](image)

**Figure 4.4.5** Electron diffraction pattern for Ag 54±1 at.% Pt, heat treated at 750°C for 60 days, possibly viewed along the [100]$_{fcc}$ zone axis.

The FIB SEM could be used to select the third phase for preparation of TEM specimens. Numerous zone axis electron diffraction patterns were obtained. For both compositions, each diffraction pattern showed doubling of spots or satellites or streaks, as seen also in the specimens prepared by PIPs. Two examples are shown in Figure 4.4.6.
The possibilities of preparation artefacts and double diffraction were considered. Possible electron diffraction patterns, expected if an L1₁ structure is present, were modelled as shown in Figure 4.4.7 (a) below. Figure 4.4.7 (b) shows an experimental diffraction pattern from Ag 54±1 at.% Pt after 60 days at 750°C, which appears closely similar. Considerable experimentation failed to demonstrate reproducibility: hundreds of experimental diffraction patterns did not repeat this similarity. This shows how difficult it was to obtain a suitable diffraction pattern.

Figure 4.4.7 (a) Simulated electron diffraction pattern showing additional spots expected from L1₁ in [112] zone axis diffraction pattern; (b) experimental diffraction pattern.
High magnification bright-field TEM images from the third phase revealed a fine-scale modulation, as shown in Figure 4.4.8 below.

Figure 4.4.8 Bright-field TEM image of (a) Ag 51±1 at.% Pt after 80 days at 750°C; and (b) Ag 54±1 at.% Pt after 60 days at 750°C, showing modulated microstructure.
5 DISCUSSION

5.1 EFFECT OF HEAT TREATMENT ON MICROSTRUCTURE

The as-cast specimens both showed a platinum-rich phase coexisting with a silver-rich phase, demonstrating the miscibility gap which exists near the 50:50 composition at moderate temperatures. The alloy with composition closest to 50:50, Ag 51±1 at.% Pt, also showed a third phase in the as-cast state which suggests that this phase formed on cooling from the melt. This third phase, of composition close to 50:50, developed and grew with heat treatment at 750°C for both alloys (appearing first after 40 days at this temperature, in the 54±1 at.% alloy). Some variation in the apparent volume fraction of the third phase was observed, but is probably within experimental variation in the sampling of sections of the alloys.

The composition of the third phase has been measured at Ag 52±1 at.% Pt for most of the alloys which is consistent with the 53 at.% noted by Durussel and Feschotte3.

Heat treatment at 850°C resulted in dissolution of the third phase for both alloys. It can therefore be concluded that the equilibrium state of both alloys, below 850°C, contains the third (near 50:50) phase. Consideration of the phase diagram leads to the conclusion that below 850°C only two phases should exist in the (platinum-rich) experimental alloys (the line compound and the platinum-based solid solution phase). The kinetics appear to be very slow and the three phases that were observed may take considerably more than 80 days to resolve to two phases.

5.2 HARDNESS

An increase in hardness after heat treatment may indicate the development of ordering in many systems22, as a result of a mixed state of order and disorder, or as a result of increased hardness of the ordered phase with increasing order, or both. The hardness of the experimental Ag-Pt alloys is seen to increase with length of heat treatment at 750°C. This is consistent with the observed increase in volume fraction of the third phase, observed by SEM and EDS.

The decrease in hardness observed after heat treatment at 850°C is observed after the same heat treatments which show dissolution of the third phase, with which the
Discussion

increased hardness is concluded to be associated. The decrease in hardness could be also be due to recrystallisation.

5.3 DSC

The peaks of the DSC curves in both Figure 4.3.1 and 4.3.2 are seen to move to the right with increasing heat treatment time, indicating that the attainment of equilibrium, and dissolution of the third phase, is progressing and may not yet be complete after 80 days at 750°C. The peak heights observed are at 843°C and 851°C respectively, which is much higher than the transformation temperature on the phase diagram of 803°C. The third phase that was observed in the present work therefore appears to be the third phase in the phase diagram, a line compound with a dissolution temperature around 850°C.

5.4 TEM

Electron diffraction did not reveal the expected reflections associated with an ordered structure; nor were the observed diffraction patterns consistent with the simulated diffraction patterns of the L1₁ structure, except in one instance. The reason for the one occurrence could be that the alloy was homogenised before the long heat treatments. This was not repeated therefore the result was not reproduced. It was very difficult to find different zone axes with these extra reflections.

Another possible cause of the satellite peaks and additional doublets observed in many of the diffraction patterns is spinodal decomposition. This is typically observed as a compositional modulation with a very small wavelength. Although it was outside the scope of the current project to investigate this in detail, examination of Figure 4.4.4 (both bright field and dark field) reveals an apparent modulation of less than 10 nm. Higher magnification images in Figure 4.4.8 show these modulations more clearly. Comparison with the study by Hsiung and Zhou shows remarkable similarities in both images and diffraction patterns, as shown in Figure 5.4.1. Hsiung and Zhou concluded that spinodal decomposition was the reason for the modulation as well as the satellites as shown overleaf.
Figure 5.4.1 TEM bright-field images and electron diffraction patterns, acquired from a U-6wt%Nb alloy after ageing (after Hsiung and Zhou).
6 CONCLUSIONS

The objectives of this research were to:

- Confirm the presence of an ordered phase at or near the equiatomic composition in the Ag-Pt system
- Determine the structure of the ordered phase
- Evaluate the equiatomic region of the most recent phase diagram.

This research has led to the following preliminary conclusions:

- A third, ordered phase exists in the Ag-Pt system which appears to approach a single composition of Ag 52±1 at.% Pt, with extended heat treatment.
- Electron diffraction patterns showed split and satellite additional reflections, which could not definitively be identified with an orthorhombic structure such as the L1\textsubscript{1} ordered structure except for one diffraction pattern.
- The electron diffraction patterns, and TEM images, suggest that spinodal decomposition may occurring.
- The equiatomic composition region of the phase diagram may need revision, but further work will be required to identify the composition of the third phase unambiguously.

This work therefore confirms the existence of a line compound near the 50:50 composition, but is not able to conclusively associate this line compound with either the structure reported by Durussel and Feschotte\textsuperscript{3}, or the L1\textsubscript{1} structure predicted by Nelson \textit{et al.}\textsuperscript{1}. Spinodal decomposition should be investigated as a possible cause of the observed electron diffraction effects, as detailed in the next section.
7 RECOMMENDATIONS

The conclusions of the present work should be extended to a full understanding of the third phase: its kinetics of formation, mechanism of formation, and final structure. The figures which follow are electron patterns from this work, together with the work of Professor Jan Neethling of Nelson Mandela Metropolitan University: modelled electron diffraction patterns and atomic models, created in order to understand the experimental results. The intention of this presentation is to allow further work to be done, using all efforts to date as a basis.

Figure 7.1 SAD of AgPt phase; the satellite spots are most likely generated by spinodal decomposition; however more diffraction studies are required.

The electron diffraction investigation of the AgPt phase was complicated by the fact that no sharp Kikuchi lines were visible in the diffraction patterns and therefore no diffraction patterns could be recorded with the electron beam parallel to a zone axis. The diffraction patterns also exhibit extra satellite spots which made the identification of a single phase impossible.\(^{28}\)
Figure 7.2 Simulated [100] zone axis diffraction pattern of AgPt, calculated by using a FePt L1₀ unit cell, which was modified for AgPt with lattice parameters adjusted to a = 0.42 nm and c = 0.40 nm\textsuperscript{27}.

It was not possible to index the SADs using the normal FCC structure of AgPt or the L₁\textsubscript{1} AgPt unit cell structure. The best match of the strong reflections in the SADs was obtained with an FCC structure of Ag or Pt with slightly larger lattice parameter of a = 0.42 nm. Since the SADs exhibit closely spaced satellite spots, splitting of spots and possible superlattice spots, which indicates some atomic ordering in the <010> direction, it was decided to use an L₁₀ unit cell for AgPt with a = 0.42 and c = 0.40 nm. In the L₁₀ structure, monoatomic planes are stacked along the [001] direction. In addition to the L₁₀ structure, the SAD patterns recorded along (not exactly) the [100] and [101] directions (see Fig. 7.1 and Fig. 7.3) exhibit satellite spots which could be due to composition modulation due to spinodal decomposition\textsuperscript{28}. 
Figure 7.3 SAD pattern of AgPt showing closely spaced satellite spots on either side of the main spots. The satellite spots are most likely due to a composition modulation such as spinodal decomposition.

Figure 7.4 Simulated [101] zone axis diffraction pattern of AgPt, calculated by using a FePt L1₀ unit cell, which was modified for AgPt with lattice parameters adjusted to $a = 0.42$ nm and $c = 0.40$ nm. This zone axis is the best match for Fig. 7.3.
The following structures were simulated for the L1₁ structure as well as the L1₀ structure for the AgPt system with adjusted lattice parameters of $a = 0.42$ nm and $c = 0.40$ nm.

Figure 7.5 Simulated structure for AgPt L₁₁ based on CuPt L₁₁ structure.²⁷
Figure 7.6 Simulated unit cell for AgPt L1₀ structure; adapted from FePt L1₀²⁷.
Figure 7.7 Simulated AgPt L1₀ structure adapted from FePt L1₀²⁷.
References

8 REFERENCES
